SPECIFICATIONS for the

Locke Avenue Park Development - Phase 1

Prepared for Township of Woolwich Gloucester County, New Jersey

January 2025



2059 Springdale Road Cherry Hill, NJ 08003 (856) 795-9595

RVE Project No. 08-24-T-062

Timothy R. Staszewski, P.E. Lic. No. 47542

Jessica D. Hauber, P.E. - Lic. No. 51487

Date

1/22/2025

Date

NOTICE TO BIDDERS

PUBLIC NOTICE IS HEREBY GIVEN that sealed bids will be received by the Township of Woolwich for the Locke Avenue Park Development - Phase 1 in the Township of Woolwich, Gloucester County, New Jersey.

Please be advised that State funds through the Green Acres Program are being utilized in this project. Under N.J.A.C. 7:1-5, vendors currently suspended, debarred, or disqualified are excluded from participation on this project.

Bid forms, contracts and specifications are available by contacting Remington & Vernick Engineers. Contact shall be made by phone or by email to make bid purchase arrangements. At 856 795 9595 or by submitting RVEbidinterest@rve.com.

There will be a non-mandatory pre-bid meeting at the Municipal Building, Township of Woolwich, 120 Village Green Drive, Woolwich Township, New Jersey, on Tuesday, January 28, 2025, at 9:30 A.M.

Said Bids will be received, opened and read aloud in public at the Municipal Building, Township of Woolwich, 120 Village Green Drive, Woolwich Township, Gloucester County, New Jersey on Tuesday, February 11, 2025, at 10:00 A.M., prevailing time.

Electronic download link for copies of the bid forms, contracts and specifications may be obtained from said Remington and Vernick Engineers, by prospective bidders upon request, upon payment of the sum of \$50.00 for each set. Should interested bidders not have the ability to handle electronic download sets, a set may be arranged to be sent overnight by calling 856 795 9595.

NO BIDS ARE TO BE PICKED UP AT THE ENGINEER'S OFFICE OR AT THE MUNICIPALITY OFFICES.

PAYMENT MUST BE RECEIVED PRIOR TO OBTAINING SAID SPECIFICATIONS.

NO BIDS ARE TO BE DROPPED OFF AT THE ENGINEER'S OFFICE.

The Township of Woolwich reserves the right to consider the bids for sixty (60) days after the receipt thereof, and further reserves the right to reject any or all bids, either in whole or in part and also to waive any informality in any and make such awards or take action as may be in the best interest of the Township of Woolwich, in accordance with applicable law.

Bids must be on the bid form prepared by Remington and Vernick Engineers, in the manner designated therein and required by the specifications, must be enclosed in sealed envelopes bearing the name and address of the bidder on the outside and also bearing on the outside reference to the particular work bid upon. Said bids shall be addressed to Jessica Mignogna, Clerk, Township of Woolwich, 120 Village Green Drive, Woolwich Township, New Jersey 08085.

Each bid shall be accompanied by a certified check, cashier's check or bid bond duly executed by the bidder as principal and having as surety thereon a surety company approved by the Township of Woolwich in an amount not less than ten percent (10%) but in no case in excess of \$20,000.00 of the amount bid. Any such bid bond shall be without endorsement or conditions. Bid shall also be accompanied by a certificate letter from a surety company stating that it will provide the bidder with the completion bond.

The award of the contract shall be made subject to the necessary moneys to do the work being provided by the Township of Woolwich in a lawful manner. The contract to be executed by the successful bidder will provide that it shall not become effective until the necessary moneys to do the work have been provided by the Township of Woolwich in a lawful manner. The award shall further be subjected to the securing of necessary State, Federal or Local permits governing the work.

Bidders are required to comply with the requirements of N.J.S.A. 10:5-31 et seq., N.J.A.C. 17:27 (Affirmative Action), N.J.S.A. 34:11-56.25 et seq.(New Jersey Prevailing Wage Act), and Americans with Disabilities Act of 1990 (42 U.S.C. S12101, et seq.).

The contractor is further notified that he must comply with N.J.S.A. 52:25-24.2, and submit a Disclosure Statement listing stockholders with his bid.

The contractor is further notified that he must comply with N.J.S.A. 34:11-56.48 et seq. Public Works Contractor Registration Act and he and any subcontractors must be registered in accordance with the act.

The contractor is also further notified that he must comply with N.J.S.A. 52:32-44 and submit proof of business registration and submit proof of business registration for any named subcontractors in accordance with the act.

By Order of the Mayor & Committee Township of Woolwich Gloucester County, New Jersey

Dated: January 22, 2025

PROPOSAL SECTION

BID DOCUMENT SUBMISSION CHECKLIST

Township of Woolwich

	(Name of Local Contracting Unit)		
Locke A	*	08-24-T-062	
	(Name of Project) (Project)	ect or Bid Number)	
	Failure to submit the following documents is a mandatory cause for (N.J.S.A. 40A:11-23.2)	or the bid to be rejected.	
Required	with	Initial Each Ite	m
	on of Bid	Submitted with B	id
Owner's	checkmarks)	(Bidder's Initia	ls)
X	Bidder's acknowledgement of receipt of any notice(s) or revision addenda to an advertisement, specifications or bid document(s)	n(s) or	
X	A statement of ownership disclosure, pursuant to N.J.S.A. 52:25 (Stockholders Statement)	5-24.2	
X	A listing of subcontractors as required by N.J.S.A. 40A:11-16 (Subcontractor's Declaration)		
X	A bid guarantee as required by N.J.S.A. 40A:11-21 (Bid Bond, Check or Cashier's Check)	Certified	
X	A certificate from a surety company, pursuant to N.J.S.A. 40A:1 (Consent of Surety)	1-22	
В.	Failure to submit the following documents may be a cause for the (N.J.S.A. 40A:11-23.1b.)	bid to be rejected.	
Required	with	Initial Each Iter	n
	on of Bid	Submitted with B	
Owner's	checkmarks)	(Bidder's Initial	s)
X	Public Works Contractor Registration Form		
X	New Jersey "Business Registration Certificate" Form		
X	Background Questionnaire		
X	Debarred List Affidavit		

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Submission of a Non-Collusion Affidavit (this form must be notarized)

Affirmative Action Requirements

X

X

X	Bidder Certificate showing ability to perform contract, pursuant to N.J.S.A. 40A:11-20	
	Disclosure of Investment Activities in Iran, pursuant to P.L. 2012, c. 25.	
	Prohibited Russia-Belarus Activities pursuant to P.L. 2022, c. 3.	
	Certification on Non-Debarment for Federal Government Contracts Form, pursuant to N.J.S.A. 52:32-44.1	
	Lowest Bidder Prevailing Wage Certification pursuant to N.J.S.A. 34:11-56.25, et seq., N.J.A.C. 12.60-9.1	
X	Bid Form	

C. Owner's Statement with respect to N.J.S.A. 40:11-23.1c: See technical specifications whether uniformed law enforcement officers will or will not be required for traffic control.

D.	SIGNATURE:	The	undersigned	hereby	acknowledges	and	has	submitted	the	above-listed
	requirements.									

Name of Bidder:		
By Authorized Represent		
Signature:		
Date:		
Company Name:		
Mailing Address:		
Physical Address:		
D1 37 1		
Fax Number		
E-Mail:		

ACKNOWLEDGEMENT OF RECEIPT OF CHANGES TO BID DOCUMENTS FORM

	Township of Wo	oolwich				
	(Name of Local Contr	acting Unit)				
Locke Avenue Park Development - Phase 1 (Name of Project)			08-24-T-062 (Project or Bid number)			
notices, revisions, or ad date of receipt, bidder a revision or addendum. I failure to include provisi	A:11-23.1a., the undersigned biddenda to the bid advertisement, acknowledges the submitted bid Note that the local unit's record of cons of changes in a bid proposal	specifications or bid doc takes into account the pro- f notice to bidders shall to may be subject for rejecti	numents. By rovisions of ake preceden	the notice, ace and that		
	Jnit Reference Number of Addendum/Revision	How Received (mail, fax, pick-up, etc.)	Date Received	Bidder's Initials		
Notice, Revision or Addenda No.	Title or Description					
Acknowledged by bidd	er:					
Name of Bidder:						
By Authorized Represen	tative:					
Signature:						
Printed Name and Title:						

STATEMENT OF OWNERSHIP DISCLOSURE
N.J.S.A. 52:25-24.2 (P.L. 1977, c.33, as amended by P.L. 2016, c.43)

This statement shall be completed, certified to, and included with all bid and proposal submissions. Failure to submit the required information may cause automatic rejection of the bid or proposal.

Name	of Organization:			
Organ	ization Address:			
<u>Part</u> I □	Check the box that represents the type of business organization: Sole Proprietorship (skip Parts II and III, execute certification in Part IV)			
	Non-Profit Corporation (skip Parts II and III, execute certification in Part IV)			
	For-Profit Corporation (any type)			
	Limited Liability Company (LLC)			
	Partnership			
	Limited Partnership			
	Limited Liability Partnership (LLP)			
	Other (be specific): (Click or tap to enter text)			
<u>Part I</u>	<u>I</u>			
	The list below contains the names and addresses of all stockholders in the corporation who own 10 percent or more of its stock, of any class, or of all individual partners in the partnership who own a 10 percent or greater interest therein, or of all members in the limited liability company who own a 10 percent or greater interest therein, as the case may be. (COMPLETE THE LIST BELOW IN THIS SECTION)			
	OR No one stockholder in the corporation owns 10 percent or more of its stock, of any class, or no individual partner in the partnership owns a 10 percent or greater interest therein, or no member in the limited liability company owns a 10 percent or greater interest therein, as the case may be. (SKIP TO PART IV)			

(Please attach additional sheets if more space is needed):

is needed.

Name of Individual or Business Entity	Address	
art III DISCLOSURE OF 10% OR GREATER OWNERSHIP IN THE STOCKHOLDERS, ARTNERS OR LLC MEMBERS LISTED IN PART II		

If a bidder has a direct or indirect parent entity which is publicly traded, and any person holds a 10 percent or greater beneficial interest in the publicly traded parent entity as of the last annual federal Security and Exchange Commission (SEC) or foreign equivalent filing, ownership disclosure can be met by providing links to the website(s) containing the last annual filing(s) with the federal Securities and Exchange Commission (or foreign equivalent) that contain the name and address of each person holding a 10% or greater beneficial interest in the publicly traded parent entity, along with the relevant page numbers of the filing(s) that contain the information on each such person. Attach additional sheets if more space

Website (URL) containing the last annual SEC (or foreign equivalent) filing	Page #'s

Please list the names and addresses of each stockholder, partner or member owning a 10 percent or greater interest in any corresponding corporation, partnership and/or limited liability company (LLC) listed in Part II other than for any publicly traded parent entities referenced above. The disclosure shall be continued until names and addresses of every noncorporate stockholder, and individual partner, and member exceeding the 10 percent ownership criteria established pursuant to N.J.S.A. 52:25-24.2 has been listed. Attach additional sheets if more space is needed.

Stockholder/Partner/Member and Corresponding Entity Listed in Part II	Address

Part IV Certification

I, being duly sworn upon my oath, hereby represent that the foregoing information and any attachments thereto to the best of my knowledge are true and complete. I acknowledge: that I am authorized to execute this certification on behalf of the bidder/proposer; that the <name of contracting unit> is relying on the information contained herein and that I am under a continuing obligation from the date of this certification through the completion of any contracts with <type of contracting unit> to notify the <type of contracting unit> in writing of any changes to the information contained herein; that I am aware that it is a criminal offense to make a false statement or misrepresentation in this certification, and if I do so, I am subject to criminal prosecution under the law and that it will constitute a material breach of my agreement(s) with the, permitting the <type of contracting unit> to declare any contract(s) resulting from this certification void and unenforceable.

Full Name (Print):	Title:	
Signature:	Date:	

SUBCONTRACTOR DECLARATION

Each bidder shall set forth in the bid the names, addresses and license number (when required) of each subcontractor for the furnishing of plumbing, and gas fitting and all kindred work, and of the steam power plants, steam and hot water heating and ventilating and refrigeration apparatus and all kindred work, steam power plants and kindred work, and electrical work, including any electrical power plants, tele-data, fire alarm, or security system, and structural steel and ornamental iron work, if any, for the construction, alteration or repair of any public buildings.

A general contractor that intends to utilize a specific subcontractor to perform work in one or more of the specialty trade categories shall provide the required information with regard to that subcontractor in the appropriate space for each specialty trade category applicable to the contract.

Whenever a bid sets forth more than one subcontractor for any of the categories listed below, the bidder shall submit to the contracting unit a certificate signed by the bidder listing each subcontractor named in the bid for that category. The certificate shall set forth the scope of work, goods and services for which the subcontractor has submitted a price quote and which the bidder has agreed to award to each subcontractor should the bidder be awarded the contract. The certificate shall be submitted to the contracting unit simultaneously with the list of the subcontractors. The certificate may take the form of a single certificate listing all subcontractors or, alternatively, a separate certificate may be submitted for each subcontractor. If a bidder does not submit a certificate or certificates to the contracting unit, the contracting unit shall award the contract to the next lowest responsible bidder.

All bidders seeking to perform plumbing work on a publicly bid contract are required to comply with N.J.S.A. 45:14C-2 and N.J.A.C. 13:32-1.3. These provisions require that plumbing work on such contract may only be performed by an entity in which a licensed master plumber owns not less than 10% of the issued and outstanding shares of stock in the corporation, or not less than 10% of the capital of the partnership, or not less than 10% of the ownership of any other firm or legal entity. Accordingly, if a bidder intends to perform plumbing work on a publicly bid contract with its own employees or by the bidder himself, a master plumber must possess an ownership interest that complies with N.J.S.A. 45:14C-2 and N.J.A.C. 13:32-1.3 in the entity submitting the bid. Alternately, if a bidder intends to perform such work through a subcontractor, a

master plumber must possess an ownership interest that complies with <u>N.J.S.A.</u> 45:14C-2 and <u>N.J.A.C.</u> 13:32-1.3 in the subcontractor.

There shall be submitted proof that each subcontractor is qualified in accordance with the rules and regulations of the State of New Jersey when such rules and regulations exist.

A general contractor that intends to perform work in one or more of the specialty trade categories through the use of its own employees or the general contractor himself rather than through the utilization of a subcontractor shall write the word "IN-HOUSE" next to each applicable category and then insert the name, and license number where required, of each such employee of the general contractor or the general contractor himself in the appropriate spaces for each specialty trade category applicable to the contract.

If the contract does not involve any of the specialty trade categories below, please insert the word "NONE" in each appropriate space provided.

Plumbing Work:	
Name	Phone #
Address	
License Number:	
Gas Fitting and All Kindred Work:	
Name	Phone #
Address	
License Number:	
Certification Number (for Medical Gas Piping Installation):	
Steam Power Plants, Steam and Hot Water Heating and Ventilating Kindred Work:	and Refrigeration Apparatus and all
Name	Phone #
Address	
License Number:	
Electrical Work, including any Electrical Power Plants:	
Name	Phone #
Address	
License Number:	
<u>Tele-data Systems:</u>	
Name	Phone #
Address	
License Number:	
Telecommunications Exemption (Provide copy of letter and ID care	d) Number:

<u>Fire Alarm Systems:</u>	
Name	Phone #
Address	
License Number:	
Fire Protection Equipment Business or Fire Protection Con	ntractor Business Permit Number:
Security Systems:	
Name	Phone #
Address	
License Number:	
Structural Steel and Ornamental Iron Work:	
Name	Phone #
Address	
License Number: Not Applicable	

BID SECURITY

Attach bid bond, cashier's check or certified check in the amount of 10% of the bid, but not in excess of \$20,000.00.

CONSENT OF SURETY

Attach Consent of Surety from a Surety Company, meeting the requirements described herein, stating that if the bidder is awarded the contract that the surety company will supply the bonds for the contract.

- 1. Must be an irrevocable, unconditional commitment by the surety to issue on behalf of the bidder the bond or bonds set forth in the contract documents upon award of the project in the full amounts specified.
- 2. Must include all bonds required by the contract documents i.e. performance, labor and material payment, maintenance, environmental, etc.
- 3. Certificate (Consent) of Surety is not waivable and will be considered a material defect resulting in rejection of bid if omitted from bid package.
- 4. Must not contain any provision that would serve to limit the surety's liability to the "spread to second" bidder in the event the bidder fails to enter into a contract upon award.

Sample wording is as shown below:

CONSENT OF SURETY

KNOW ALL MEN BY THESE PRESENTS, that for and consideration of the sum of \$, lawful money of the United States of America, the receipt whereof is hereby acknowledged, paid the undersigned, and for other Insurance Company, (Name) (Address) valuable consideration, the existing under the laws of the State of New Jersey and licensed to do business in the State of New Jersey certifies and agrees, that if the contract for (Contracting Agency) for: (Project) _____is awarded to (Bidder)_____ the undersigned will execute the bond or bonds as required of the contract documents and will become Surety in the full amount set forth in the contract documents for the faithful performance of all obligations of the Bidder, provided however, that this commitment shall expire sixty (60) days from the bid opening, unless agreed upon by Bidder, Owner and Surety to be extended. Signed, sealed and dated this $_$ day of $_$, 20Insurance Company (Name) (Name)

(To be accompanied by the usual proof of Authority of Officers of officers of the Surety Company to execute same)

Revised 7/24 P-10

Attorney in Fact

PUBLIC WORKS CONTRACTOR REGISTRATION FORM

N.J.S.A. 34:11-56.48 requires that contractors and subcontractors, be registered with the New Jersey Department of Labor, Division of Wage and Hour Compliance. The definition in the law is as follows:

"Contractor means a person, partnership, association, joint stock company, trust, corporation, or other legal business entity or successor thereof who enters into a contract which is subject to the provisions of the "New Jersey Prevailing Wage Act, N.J.S.A. 34:11-56.25 et seq. and includes any subcontractor or lower tier subcontractor of a contractor as defined herein."

- 1. All named contractors in a bid proposal (including out-of-state contractors) must be registered with the Department of Labor's Division of Wage and Hour Compliance at the time proposals are received by the public entity.
- 2. All named sub-contractors must be registered with the Department of Labor pursuant to the PWCRA at the time the proposal is received, or the proposal will be determined to be non-responsive.
- 3. Any non-listed sub-contractor must be registered with the Department of Labor prior to physically starting work.
- 4. The law requires contractors to submit certificates after a bid proposal is received and prior to awarding the contract. (N.J.S.A. 34:11-56.55)
- 5. After bid proposals are received, and prior to contract award, the contractor must submit to the public entity copies of certifications of all listed sub-contractors.
- 6. Prior to the work being performed by non-listed subcontractors, the contractor must submit to the public entity copies of certifications of all non-listed subcontractors.

Please indicate below, for the bidder and all subcontractors listed on the "Subcontractor Declaration" herein, as to their registration with the NJ Department of Labor, Division of Wage and Hour Compliance in accordance with N.J.S.A. 34:11-56.48.

<u>Name</u>		Not Registered	Registration Number
Bidder			
(Subcontractor)			
(Subcontractor)			· -
(Subcontractor)			· -
(Subcontractor)			· -
Subscribed and sworn before me this	day of		20
			Signature
Notary Public of			N 1 T: 1
My Commission Expines 20			Name and Title
My Commission Expires, 20 (Seal)		((Type or Print)

NEW JERSEY" BUSINESS REGISTRATION CERTIFICATE" FORM

N.J.S.A. 52:32-44 requires that Business Organizations, be registered with the New Jersey Department of Treasury, Division Revenue. The definition in the law is as follows:

""Contractor" means a business organization that seeks to enter, or has entered into, a contract with a contracting agency.

"Contract" means any agreement, including but not limited to a purchase order or a formal agreement for the provision of goods, performance of services, or construction of a construction project, which is a legally binding relationship enforceable by law, between a contractor and a contracting agency that agrees to compensate the contractor, as defined by and subject to the terms and conditions of the agreement; and where the goods that are received, services that are delivered, and construction that is constructed is within the geographic borders of the State of New Jersey; and where:

- (1) the value of a single contract with the contractor is in excess of 15 percent of the amount of the contracting agency's bid threshold; or
- (2) when the aggregate amount of contracts with the contractor, during the fiscal year of the contracting agency, exceeds 15 percent of the amount of the contracting agency's bid threshold.

Please indicate below, for the bidder and all subcontractors listed on the "Subcontractor Declaration" herein, as to their registration with the NJ Department of Treasury, Division of Revenue in accordance with N.J.S.A. 52:32-44.

The contractor shall provide the contracting agency with the business registration certificate of the contractor and that of any named subcontractor prior to the time a contract, purchase order, or other contracting document is awarded or authorized.

<u>Name</u>	Not I	Registered	Registration Number
Bidder			
(Subcontractor)			
Subscribed and sworn before me this	day of	20	
Notary Public of		Sign	ature
My Commission Expires, 20			ne and Title ne or Print)
iviy Commission Expires, 20	(Seal)	(1yp	c 01 1 1 11111)

BACKGROUND QUESTIONNAIRE

In accordance with paragraph entitled "Qualifications of Bidders" of "Information for Bidders", provide the following information: Date of Organization of Company: Name and Address of Officers: President: Vice President: **EXPERIENCE** 1. How many years has your organization been in business as a general contractor under your present business name? How many years experience in this type of construction work has your organization had? 2. What are the latest projects (within the last five years) your organization has completed? 3. (Attach additional pages if necessary) Contract Amount **Date Work Completed** For Whom C. \$ Names, Addresses and Telephone Numbers of Reference for items listed above: Telephone Number Name and Address

Background Questionnaire Page 2

contracting organization th	er of your organization ever been hat failed to complete any work (lividual, position and the name or	within the last ten years)?
(within the last ten years)?	organization ever fail to complet	·
Give list of uncompleted of	contracts at present held by you:	
Name of Contract	Contracting Agency	<u>Amount</u>
		\$
		\$
State approximately the layears) of a similar nature to	argest amount of work you have to the work being bid on.	done in any one year (within t

DEBARRED LIST AFFIDAVIT

STATE OF	
COUNTY OF	SS:
I, of the City/Tow County of and the State according to law on my oath depose and say the	of in the full age, being duly sworn at:
so; that said bidder at the time of making of with a federal government agency as indicated Jersey, State Treasurer's List of Debarred,	an officer of the firm ofed work, and that I executed said bid with full authority to do f this bid is not debarred at the federal level from contracting ated in N.J.S.A. 52:32-44.1 or included on the State of New Suspended and Disqualified Bidders; and that all statement true and correct, and made with the full knowledge that the
	of the contracting agency) tements contained in said bid and in the statements contained said work.
federal level from contracting with a federal Debarred, Suspended and Disqualified Bidd	Id the name of the firm making this bid be debarred at the government agency or appear on the State Treasurer's List of ders at anytime prior to, and during the life of this Contract Unit shall be immediately so notified by the signatory of this
and/or disqualification in contracting with the	aking the bid as Contractor is subject to debarment, suspension e State of New Jersey, if the Contractor, pursuant to N.J.A.C ted therein, and as determined according to applicable law and
	(Insert Name, Telephone No., Fax No. and Address of Contractor)
	(Insert Name and Title of Affiant)
Subscribed and sworn before me this	day of 20
Notary Public of	
My Commission Expires 20 (Seal)	

NON-COLLUSION AFFIDAVIT

STATE OF	
COUNTY OF	ss:
I, in the County of	of the (City, Town, Township, Borough, etc.) of and the State of on my oath depose and say that:
of full age, being duly sworn according to law	on my oath depose and say that:
authority to do so; that said bidder had not, dir in any collusion, or otherwise taken any action above named project; and that all statements correct, and made with full knowledge that the statements contained in said Proposal and in thi I further warrant that no person(s) or secure such contract upon an agreement or	named project, and that I executed the said Proposal with full ectly or indirectly, entered into any agreement(s), participated in restraint of free, competitive bidding in connection with the contained in said Proposal and in this affidavit are true and a (Name of Contracting Agency) relies upon the truth of the saffidavit in awarding the contract for the said Project. The selling agency has been employed or retained to solicit, or understanding for a commission, percentage, brokerage or or bona fide established commercial or selling agencies
	(Name of bidder)
	(Insert Name, Telephone No., Fax No., and Address of Contractor) (Insert Name and Title of Affiant)
Subscribed and sworn before me this	day of 20
Notary Public of	
My Commission Expires 20 (Seal)	

AFFIRMATIVE ACTION REQUIREMENTS

CONSTRUCTION CONTRACTS

"Bidder is required to comply with the requirements of N.J.S.A. 10:5-31 et seq. and N.J.A.C. 17:27.

- 1. All successful contractor(s) must submit to the agencies named below, after notification of award but prior to the signing of the contract an Initial Project Workforce Report (Form AA201) for any contract award that meets or exceeds the Public Agency bidding threshold.
- 2. The successful contractor(s) must submit the appropriate copies of the Initial Project Workforce Report (Form AA201) to the Division of Contract Compliance and the appropriate copy to the Public Agency.
- 3. The successful contractor(s) must submit a copy of the Monthly Workforce Report (Form AA 202) once a month thereafter for the duration of this contract to the Division and to the public agency compliance officer.

The undersigned certifies that he/she is aware of the commitment to comply with the requirements of N.J.S.A. 10:5-31 et seq. and N.J.A.C. 17:27 and agrees to furnish the required forms of evidence.

The undersigned further understands that his/her bid may be rejected as non-responsive if the requirements of N.J.S.A. 10:5-31 et seq. and N.J.A.C. 17:27 are not complied with.

		(Insert Name, Telephone No., Fax No., and Address of Contractor)
		(Insert Name and Title of Affiant)
Subscribed and sworn before me this	day of _	20
Notary Public of	<u></u>	
My Commission Expires 20		

CERTIFICATE OF BIDDER SHOWING ABILITY TO PERFORM CONTRACT

STATE OF		
COUNTY OF		ss:
I, in the State of according to law on my oath depose and say that		of the (City, Town, Township, Borough, etc.)
of in the	e County of _	and the
State of		of full age, being duly sworn
according to law on my oath depose and say that	at:	
I am a(n) owner, partner, shareholder authorized to execute this affidavit on it (Check appro	er or officer its behalf. opriate Statemossary equipm	of the company set forth below and am duly
☐ I do not own, lease or control all the and advertisements under which bids are asked	-	quipment required by the plans, specifications,
If the bidder is not the actual owner or lessee the equipment will be obtained. (Attach additional additional actual owner or lessee the equipment will be obtained.)		ary equipment, provide the source from which necessary).
	during such t	ol of the equipment definitely granting to the time as may be necessary for the completion of
		(Insert Name, Telephone No., Fax No., and Address of Contractor)
		(Insert Name and Title of Affiant)
Subscribed and sworn before me this	day of	20
Notary Public of		
My Commission Expires 20 20		

Disclosure of Investment Activities in Iran			
Person or Entity			
	Part 1: Certification		
	COMPLETE PART 1 BY CHECKING <u>EITHER BOX.</u>		
Pursuant to Public Law 2012, c. 25, any person or entity that is a successful bidder or proposer, or otherwise proposes to enter into or renew a contract, must complete the certification below to attest, under penalty of perjury, that neither the person or entity, nor any parent entity, subsidiary, or affiliate is identified on the State Department of Treasury's Chapter 25 list as a person or entity engaging in investment activities in Iran. The list is found on Treasury's website at www.state.nj.us/treasury/purchase/pdf/Chapter25List.pdf .			
contractor is found to be law, rule or contract, in	ust be reviewed prior to completing the below certification. If a vendor or in violation of law, action may be taken as appropriate and as may provided by cluding but not limited to imposing sanctions, seeking compliance, recovering party in default and seeking debarment or suspension of the party.		
	I certify, pursuant to Public Law 2012, c. 25, that neither the person or entity listed above, nor any parent entity, subsidiary, or affiliate thereof is listed on the N.J. Department of the Treasury's list of entities determined to be engaged in prohibited activities in Iran pursuant to P.L. 2012, c. 25 ("Chapter 25 List"). I further certify that I am the person listed above, or I am an officer or representative of the entity listed above and am authorized to make this certification on its behalf. I will skip Part 2 and sign and complete the Certification below.		
OR			
	I am unable to certify as above because the person or entity and/or a parent entity, subsidiary, or affiliate thereof is listed on the N.J. Department of the Treasury's Chapter 25 list. I will provide a detailed, accurate and precise description of the activities in Part 2 below sign and complete the Certification below.		

	Part 2: Additional Information			
PLEASE PROVIDE IRAN.	FURTHER INFORMATION RELATED TO INV	ESTME	ENT ACT	CIVITIES IN
a parent entity, subsi	etailed, accurate and precise description of the actividiary, or affiliate thereof engaging in investment acon additional sheets provided by you.			
	Part 3: Certification of True and Complete Infor	mation		
and any attachment	worn upon my oath, hereby represent and state that is there to the best of my knowledge are true and ce this certification on behalf of the above-referenced	complet	e. I attes	t that I am
I acknowledge that the Name of Contracting Unit is relying on the information contained herein and thereby acknowledge that I am under a continuing obligation from the date of this certification through the completion of any contracts with the Reference to Contracting Unit to notify the Reference to Contracting Unit in writing of any changes to the answers of information contained herein.				
I acknowledge that I am aware that it is a criminal offense to make a false statement or misrepresentation in this certification, and if I do so, I recognize that I am subject to criminal prosecution under the law and that it will also constitute a material breach of my agreement(s) with the Name of Contracting Unit and that the Reference to Contracting Unit at its option may declare any contract(s) resulting from this certification void and unenforceable.				
Full Name (Print)		Title		
Signature			Date	

<u>CERTIFICATION OF NON-INVOLVEMENT IN PROHIBITED ACTIVITIES IN RUSSIA OR</u> BELARUS

Pursuant to N.J.S.A. 52:32-60.1, et seq. (<u>L. 2022, c. 3</u>) any person or entity (hereinafter "Vendorⁱ") that seeks to enter into or renew a contract with a State agency for the provision of goods or services, or the purchase of bonds or other obligations, must complete the certification below indicating whether or not the Vendor is identified on the Office of Foreign Assets Control (OFAC) Specially Designated Nationals and Blocked Persons list, available here: https://sanctionssearch.ofac.treas.gov/. If the Department of the Treasury finds that a Vendor has made a certification in violation of the law, it shall take any action as may be appropriate and provided by law, rule or contract, including but not limited to, imposing sanctions, seeking compliance, recovering damages, declaring the party in default and seeking debarment or suspension of the party.

I, the undersigned, certify that I have read the definition of "Vendor" below, and have reviewed the Office of Foreign Assets Control (OFAC) Specially Designated Nationals and Blocked Persons list, and having done so certify:

(Check the Appropriate Box)

That the Vendor is not identified on the OFAC Specially Designated Nationals and Blocked Persons list on account of activity related to Russia and/or Belarus. ORThat I am unable to certify as to "A" above, because the Vendor is identified on the В. OFAC Specially Designated Nationals and Blocked Persons list on account of activity related to Russia and/or Belarus. ORThat I am unable to certify as to "A" above, because the Vendor is identified on the OFAC Specially Designated Nationals and Blocked Persons list. However, the Vendor is engaged in activity related to Russia and/or Belarus consistent with federal law, C. regulation, license or exemption. A detailed description of how the Vendor's activity related to Russia and/or Belarus is consistent with federal law is set forth below. (Attach Additional Sheets If Necessary.) Signature of Vendor's Authorized Representative Date

Revised 7/24 P-21

Vendor's FEIN

Vendor's Phone Number

Print Name and Title of Vendor's Authorized Representative

Vendor's Name

Vendor's Address (Street Address)	Vendor's Fax Number
Vendor's Address (City/State/Zip Code)	Vendor's Email Address

Vendor means: (1) A natural person, corporation, company, limited partnership, limited liability partnership, limited liability company, business association, sole proprietorship, joint venture, partnership, society, trust, or any other nongovernmental entity, organization, or group; (2) Any governmental entity or instrumentality of a government, including a multilateral development institution, as defined in Section 1701(c)(3) of the International Financial Institutions Act, 22 U.S.C. 262r(c)(3); or (3) Any parent, successor, subunit, direct or indirect subsidiary, or any entity under common ownership or control with, any entity described in paragraph (1) or (2).

<u>CERTIFICATION OF NON-DEBARMENT</u> <u>FOR FEDERAL GOVERNMENT CONTRACTS</u>

N.J.S.A. 52:32-44.1 (P.L. 2019, c.406)

This certification shall be completed, certified to, and submitted to the contracting unit prior to contract award, except for emergency contracts where submission is required prior to payment.

	PART I: VENDOR INFORMATION	ON	
Individual or			
Organization Name			
Address of Individua	1		
or Organization			
Unique Entity ID			
(if applicable)			
CAGE Code			
(if applicable)			
Che	ck the box that represents the type of busine	ess orgar	nization:
☐ For-Profit Corporati ☐ Limited Partnership ☐ Other (be specific):	(skip Parts III and IV) Non-Profit Corporation (any type) Limited Liability Company (I Limited Liability Partnership (LLP) RTIFICATION OF NON-DEBARMENT: 1	LLC) □F	Partnership
I hereby certify that the individual or organization listed above in Part I is not debarred by the federal government from contracting with a federal agency. I further acknowledge: that I am authorized to execute this certification on behalf of the above-named organization; that the <i>name of contracting unit</i> is relying on the information contained herein and that I am under a continuing obligation from the date of this certification through the date of contract award by <i>type of contracting unit</i> to notify the <i>type of contracting unit</i> in writing of any changes to the information contained herein; that I am aware that it is a criminal offense to make a false statement or misrepresentation in this certification, and if I do so, I am subject to criminal prosecution under the law and that it will constitute a material breach of my agreement(s) with the <i>type of contracting unit</i> , permitting the <i>type of contracting unit</i> to declare any contract(s) resulting from this certification void and unenforceable.			
Full Name (Print):		Title:	
Signature:		Date:	

PART III – CERTIFICATION OF NON-DEBARMENT: Individual or Entity Owning Greater than 50 Percent of Organization					
Section A (Cheek	4h o Dow 4h o	(ammliag)			
Below is the name and address of the stockholder in the corporation who owns more than 50 percent of its voting stock, or of the partner in the partnership who owns more than 50 percent interest therein, or of the member of the limited liability company owning more than 50 percent interest therein, as the case may be.				the partnership who er of the limited	
Name of Indivi		anization	T		
	cal Address	amzauon			
T Hysi	cui i iuui ess		OR		
	stock, or no or no memb	partner in the	e corporation owns more the partnership owns more the ted liability company ownse.	nan 50 pe	ercent interest therein,
S	Section B (Sk	cip if no Busin	ness entity is listed in Sec	tion A a	bove)
	Below is the name and address of the stockholder in the corporation who owns more than 50 percent of the voting stock of the organization's parent entity, or of the partner in the partnership who owns more than 50 percent interest in the organization's parent entity, or of the member of the limited liability company owning more than 50 percent interest in organization's parent entity, as the case may be.			's parent entity, or of nt interest in the liability company	
Stockholder/Partner/Member Owning Greater Than 50 Percent of Parent Entity					
Physical Address					
OR					
	No one stockholder in the parent entity corporation owns more than 50 percent of its voting stock, no partner in the parent entity partnership owns more than 50 percent interest therein, or no member in the parent entity limited liability company owns more than 50 percent interest therein, as the case may be.				wns more than 50 mited liability
		Section C	- Part III Certification		
I hereby certify that no individual or organization that is debarred by the federal government from contracting with a federal agency owns greater than 50 percent of the Organization listed above in Part I or, if applicable, owns greater than 50 percent of a parent entity of					
and unenforceable.					
Full Name (Print):				Title:	
Signature:				Date:	

Part IV – CERTIFICATION OF NON-DEBARMENT: Contractor – Controlled Entities			
		Section A	
	Below is the name and address of the corporation(s) in which the Organization listed in Part I owns more than 50 percent of voting stock, or of the partnership(s) in which the Organization listed in Part I owns more than 50 percent interest therein, or of the limited liability company or companies in which the Organization listed above in Part I owns more than 50 percent interest therein, as the case may be.		
Name of 1	Business Entity	Physical Address	
Add additional sh	eets if necessary		
		OR	
	the voting stock in any co	above in Part I does not own greater than 50 percent of or poration and does not own greater than 50 percent or any limited liability company.	
Section	on B (skip if no business e	ntities are listed in Section A of Part IV)	
	Below are the names and addresses of any entities in which an entity listed in Par		
	s Entity Controlled by Section A of Part IV	Physical Address	
****************	***		
Add additional Sl	leets 11 necessary	OR	
	any corporation or owns a limited liability company	I A owns greater than 50 percent of the voting stock in greater than 50 percent interest in any partnership or	
		Part IV Certification	
I hereby certify that the Organization listed above in Part I does not own greater than 50 percent of any entity that that is debarred by the federal government from contracting with a federal agency and, if applicable, does not own greater than 50 percent of any entity that in turns owns greater than 50 percent of any entity debarred by the federal government from contracting with a federal agency. I further acknowledge: that I am authorized to execute this certification on behalf of the above-named organization; that the <name contracting="" of="" unit=""></name> is relying on the information contained herein and that I am under a continuing obligation from the date of this certification through the date of contract award by <type contracting="" of="" unit=""></type> to notify the <type contracting="" of="" unit=""></type> in writing of any changes to the information contained herein; that I am aware that it is a criminal offense to make a false statement or			

misrepresentation in this certification, and if I do so, I am subject to criminal prosecution under the law					
and that it will constitute a material breach of my agreement(s) with the <type contracting="" of="" unit="">,</type>					
permitting the <type contracting="" of="" unit=""> to declare any contract(s) resulting from this certification void</type>					
and unenforceable.					
Full Name (Print):		Title:			
Signature:		Date:			

LOWEST BIDDER PREVAILING WAGE CERTIFICATION

In the matter of an award of a contract for public work for a project described as:)))	STATE OF NEW JERSEY DEPARTMENT OF LABOR AND WORKFORCE DEVELOPMENT DIVISION OF
[Enter project name])	WAGE & HOUR COMPLIANCE
)	
)	Certification of Lowest Bidder
statement:	of full age a	nd under oath, duly provides the following sworn
(1). I am the owner and/or high	tion pursuan	official or officer of a company or firm,which holds a currently t to the New Jersey Public Works Contractor cate number
` /		identified project and the public body has informed as compared to the next lowest bid submitted.
work on the project at rates of pay, incl Wage Determinations, (1) for the app (e.g., carpenter, electrician, mason, p Journeyman, Forman), published by the N	luding both ba propriate loca plumber), and New Jersey D Prevailing Wa	prevailing wage rate to all workers who perform ase wage and fringe benefits, set forth in applicable lity, (2) for the appropriate work classification (3) for the appropriate job title (e.g., Apprentice, Department of Labor and Workforce Development ge Act (NJPWA), N.J.S.A. 34:11-56.25 et seq., and
	e are false, I	tements made by me are true. I am aware that if any am subject to punishment. See N.J.S.A. 2C:28-1 et sey Code of Criminal Justice.
Dated:		
Signature:		
Title		

BID FORM

Pursuant to and in compliance with your Advertisement for Bids and the Information for Bidders relating thereto, the undersigned hereby offers to furnish all plant, labor, materials, supplies, equipment and other facilities and things necessary for, or proper for, or incidental to the LOCKE AVENUE PARK DEVELOPMENT - PHASE 1, as required by, and in strict accordance with the applicable provisions of plans and specifications and all addenda issued by the WOOLWICH TOWNSHIP or its Engineer prior to the date of opening the bids, whether received by the undersigned or not, for the amount bid based on the following unit and/or lump-sum prices:

NOTE: Extension of Unit Prices must be exact.

BASE BID

Item	Quantity	Units	Description	Unit Price	Amount
1	1	LS	CLEARING SITE	\$	\$
2	1	LS	SOIL EROSION & SEDIMENT CONTROL	\$	\$
3	1	LS	EARTHWORK	\$	\$
4	11555	GAL	PRIME COAT	\$	\$
5	5525	GAL	TACK COAT	\$	\$
6	37900	SY	DENSE-GRADED AGGREGATE BASE COURSE, 6" THICK	\$	\$
7	12635	SY	DENSE-GRADED AGGREGATE BASE COURSE, 4" THICK	\$	\$
8	5650	TON	HOT MIX ASPHALT 9.5 M 64 SURFACE COURSE, 2" THICK	\$	\$
9	6540	TON	HOT MIX ASPHALT 19 M 64 BASE COURSE, 3" THICK	\$	\$
10	0	-	NO ITEM	\$	\$
11	995	SY	HMA MILLING, 3" OR LESS	\$	\$
12	3185	CY	BIORETENTION BASIN SYSTEM	\$	\$
13	1340	CY	BORROW TOPSOIL (IF & WHERE DIRECTED)	\$	\$

Item	Quantity	Units	Description	Unit Price	Amount
14	42350	SY	TOPSOIL SPREADING, 5" THICK	\$	\$
15	14850	SY	FERTILIZING AND SEEDING, TYPE A-3	\$	\$
16	180	LF	6" HIGH DENSITY POLYETHYLENE PIPE, PERFORATED	\$	\$
17	1700	LF	12" REINFORCED CONCRETE PIPE, CLASS III	\$	\$
18	2260	LF	15" REINFORCED CONCRETE PIPE, CLASS V	\$	\$
19	590	LF	18" REINFORCED CONCRETE PIPE, CLASS III	\$	\$
20	3700	LF	24" REINFORCED CONCRETE PIPE, CLASS III	\$	\$
21	1	DOLLAR	ASPHALT PRICE ADJUSTMENT	\$ 18,100.00	\$ 18,100.00
22	10980	SY	SAND BOTTOM INFILTRATION BASIN	\$	\$
23	27	UN	INLET, TYPE E	\$	\$
24	17	UN	INLET, TYPE B	\$	\$
25	60	CY	CONCRETE HEADWALL	\$	\$
26	240	SY	RIPRAP STONE SLOPE PROTECTION, 6" THICK (D50 = 3")	\$	\$
27	245	SY	HOT MIX ASPHALT PAVEMENT REPAIR, IF & WHERE DIRECTED	\$	\$
28	27500	SY	SODDING	\$	\$
29	7	UN	OUTLET CONTROL STRUCTURE	\$	\$
30	1	UN	MANHOLE, 4' DIAMETER	\$	\$
31	7970	LF	9" x 18" CONCRETE VERTICAL CURB	\$	\$
32	479	UN	PRECAST CONCRETE WHEEL STOP	\$	\$
33	35360	LF	TRAFFIC MARKINGS LINES, 4"	\$	\$

Item	Quantity	Units	Description	Unit Price	Amount
34	130	LF	TRAFFIC MARKINGS LINES, 12"	\$	\$
35	715	SF	TRAFFIC MARKINGS SYMBOLS	\$	\$
36	160	SF	REGULATORY AND WARNING SIGNS	\$	\$
37	370	LF	CHAIN LINK FENCE BACKSTOP, PVC- COATED STEEL, 18' HIGH, BLACK	\$	\$
38	1990	LF	CHAIN LINK FENCE, PVC-COATED STEEL, 6' HIGH, BLACK	\$	\$
39	4	UN	GATE, CHAIN-LINK FENCE, PVC- COATED STEEL, 4' WIDE	\$	\$
40	4	UN	GATE, CHAIN-LINK FENCE, PVC- COATED STEEL, 10' WIDE	\$	\$
41	4	UN	FOUL POLE, 20' HIGH	\$	\$
42	1	UN	BIKE RACK	\$	\$
43	1	LS	STORAGE AREA	\$	\$
44	4	UN	DUGOUT	\$	\$
45	2220	SY	CONCRETE PAD, REINFORCED, 6" THICK	\$	\$
46	1	UN	GREEN ACRES SIGN	\$	\$
47	1970	SY	INFIELD MIX, 4" THICK	\$	\$
48	2	UN	BASES (SET OF 3)	\$	\$
49	2	UN	HOME PLATE	\$	\$
50	2	UN	PITCHING RUBBER	\$	\$
51	4	UN	ATHLETIC COURT BENCH	\$	\$
52	25	UN	ACER RUBRUM 'OCTOBER GLORY', OCTOBER GLORY RED MAPLE, 2"- 2.5" CAL., B&B	\$	\$

Item	Quantity	Units	Description	Unit Price	Amount
53	21	UN	CERCIS CANADENSIS 'FOREST PANSY', FOREST PANSY REDBUD, 2"-	\$	\$
54	39	UN	2.5" CAL., B&B CLADRASTIS KENTUKEA, YELLOWOOD, 2"-2.5" CAL., B&B GLEDITSIA TRIACANTHOS	\$	\$
55	36	UN	'SHADEMASTER', SHADEMASTER HONEYLOCUST, 2"-2.5" CAL., B&B	\$	\$
56	30	UN	JUNIPERUS VIRGINIANA 'CORCORCOR', EMERALD SENTINEL EASTERN RED CEDAR, 2"-2.5" CAL.,	\$	\$
57	38	UN	MAGNOLIA VIRGINIANA 'GREEN MILE', GREEN MILE SWEETBAY MAGNOLIA, 2"-2.5" CAL., B&B	\$	\$
58	24	UN	NYSSA SYLVATICA 'GREEN GABLE', GREEN GABLE BLACK GUM, 2"-2.5" CAL., B&B	\$	\$
59	29	UN	QUERCUS BICOLOR, SWAMP WHITE OAK, 2"-2.5" CAL., B&B	\$	\$
60	31	UN	QUERCUS PHELLOS, WILLOW OAK, 2"-2.5" CAL., B&B	\$	\$
61	22	UN	TILIA AMERICANA 'REDMOND', REDMOND LINDEN, 2"-2.5" CAL., B&B	\$	\$
62	28	UN	ULMUS AMERICANA 'PRINCETON', PRINCETON AMERICAN ELM, 2"-2.5" CAL., B&B	\$	\$
63	4	UN	BETULA NIGRA 'CULLY', HERITAGE RIVER BIRCH, 2"-2.5" CAL., B&B	\$	\$
64	38	UN	CHIOANTHUS VIRGINICUS, WHITE FRINGETREE, 5-6' HT., #10 CAN ARONIA ARBUTIFOLIA	\$	\$
65	86	UN	'BRILLIANTISSIMA, BRILLIANT CHOKEBERRY, 18"-24" HT., #3 CAN	\$	\$
66	66	UN	CEPHALANTHUS OCCIDENTALIS 'SMCOSS', SUGAR SHACK BUTTONBUSH, 24"-30" HT., #3 CAN	\$	\$
67	98	UN	CLETHRA ALNIFOLIA 'COMPACTA', COMPACT SUMMERSWEET, 18"-24" HT., #3 CAN	\$	\$

Item	Quantity	Units	Description	Unit Price	Amount
68 69	65 1	UN LS	CORNUS SERICEA 'CARDINAL', CARDINAL RED TWIG DOGWOOD, 30"-36" HT., #3 CAN IRRIGATION SYSTEM	\$ 	\$
			(MULTIPURPOSE FIELDS)	·	
70	2	UN	14' X 28' SHED	\$	\$
71	6	UN	SOCCER GOAL SET WITH INTEGRATED WHEEL KIT,	\$	\$
72	6	UN	YOUTH SOCCER GOAL SET WITH INTEGRATED WHEEL KIT,	\$	\$
73	4	UN	SOCCER CORNER FLAGS SET OF 4	\$	\$
74	2	UN	PORTABLE PITCHER'S MOUND	\$	\$
75	6	UN	PORTABLE TEAM BENCH	\$	\$
76	4	UN	BLEACHERS	\$	\$
77	20	UN	TRASH RECEPTACLES	\$	\$
78	1	LS	IRRIGATION SYSTEM (SOFTBALL FIELDS)	\$	\$
79	6	UN	PICNIC TABLE	\$	\$
80	1	LS	RESTROOM/STORAGE AREA BUILDING, COMPLETE NON VEGETATIVE SUBFACE	\$	\$
81	230	SY	NON-VEGETATIVE SURFACE, POROUS HOT MIX ASPHALT, 4" THICK	\$	\$
82	705	LF	BEAM GUIDE RAIL	\$	\$
83	2	UN	TANGENT GUIDE RAIL TERMINAL	\$	\$
84	2	UN	BEAM GUIDE RAIL ANCHORAGE	\$	\$
85	1	DOLLAR	R FUEL PRICE ADJUSTMENT	\$ 43,600.00	\$ 43,600.00
86	4590	SY	SELECTIVE CLEARING	\$	\$

Item	Quantity	Units	Description	Unit Price	Amount
87	1	LS	TREE REMOVAL	\$	\$
88	1	LS	SITE AND SPORTS LIGHTING	\$	\$
89	1	LS	WATER SERVICE	\$	\$
90	1	LS	SANITARY SERVICE	\$	\$
91	1	LS	ALLOWANCE	\$ 200,000.00	\$ 200,000.00
		#91, Inclu	ONSTRUCTION COST, BASE BID Items #1 - sive	<u>\$</u>	
			TOTAL AMOUNT BID WRITTEN OU	Т	
			SIGNATURE	NAME & TITLE	
			BID DATE	COMPANY NAMI	E

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INFORMATION FOR BIDDERS

1.0 BID PREPARATION

1.01 EXAMINATION AND RESPONSIBILITY

Bidders are directed to examine for themselves the drawings, specifications, estimated quantities and the location of the proposed work. They shall exercise their own judgment as to the scope and nature of the work; the difficulties to be encountered and the quantities that may actually be encountered in the work. Each bidder is fully responsible for having reviewed and understood these specifications previous to submitting his bid, that his bid covers and complies with <u>all</u> requirements of the Contract Documents, and shall not at any time thereafter assert any claim related to any misunderstanding of the nature or amount of work to be done.

1.02 CONDITION OF WORK

Each bidder must inform himself fully of the conditions relative to the construction under which the work is now being or will be performed. Failure to do so will not relieve a successful bidder of his obligation to furnish all materials and labor necessary to carry out the provisions of the contract documents and to complete the contemplated work for the construction as set forth in his bid. The Contractor in the carrying out of his work must employ such methods or means that will not cause any interruptions or interference with the work of any other contractor (if applicable).

1.03 OBLIGATIONS OF BIDDERS

At the time of the opening of bids each bidder will be presumed to have inspected the site and to have read and to be thoroughly familiar with the drawings and contract documents (including all addenda). The failure or omission of any bidder to receive or examine any form, instrument or documents, shall in no way relieve any bidder from any obligations contained therein.

1.04 ADDENDA, BID SPECIFICATION CHALLENGES AND INTERPRETATIONS

The Table of Contents indicates the number of pages of each section of the document. If any bidder finds that a page was miss-copied or is missing, please contact the Engineer. The page(s) will be faxed to the bidder. Issuance of any such pages will not be considered an Addendum to the contract or specifications.

No interpretations of the meaning of the drawings, specifications or other contract documents will be made to any bidder orally. Every request for such interpretation should be made in writing, addressed to the Engineer, and to be given consideration, must be received at least ten (10) days prior to the final date fixed for receiving bids. Any and all such interpretations and/or supplemental instructions will be in the form of written addenda to the specifications, which if issued, will be issued in accordance with applicable State Laws.

Any bidder who wishes to challenge a bid specification shall file such challenges in writing with the Engineer no less than three business days prior to the opening of the bids. Challenges filed after that time shall be considered void and having no impact on the contracting unit or the award of a contract.

Failure of any bidder to receive any such addendum or interpretations shall not relieve any bidder from any such obligations therein under his bid submitted. All addenda so issued shall become part of the contract documents, and shall be attached to the bid form when submitted

1.05 QUALIFICATIONS OF BIDDERS

The owner may make such investigation as is necessary to determine the responsibility of the bidder and/or the ability of the bidder to perform the work. The bidder shall furnish to the Owner all such information and data for this purpose as the Owner may request. The Owner reserves the right to reject any bid if evidence submitted by, or investigation of, such bidder fails to satisfy the Owner that said bidder is responsible or properly qualified to carry out the obligations of the contract and to complete the work therein contemplated.

Conditional bids will not be accepted. Bids which are incomplete or obscure may be rejected at Owner's option.

1.06 DISCLOSURE STATEMENT N.J.S.A. 52:25-24.2

No corporation, partnership, or limited liability company shall be awarded any contract nor shall any agreement be entered into for the performance of any work or the furnishing of any materials or supplies, the cost of which is to be paid with or out of any public funds, by the State, or any county, municipality or school district, or any subsidiary or agency of the State, or of any county, municipality or school district, or by any authority, board, or commission which exercises governmental functions, unless prior to the receipt of the bid or accompanying the bid, of said corporation, said partnership, or said limited liability company there is submitted a statement setting forth the names and addresses of all stockholders in the corporation who own 10 percent or more of its stock, of any class, or of all individual partners in the partnership who own a 10 percent or greater interest therein, or of all members in the limited liability company who own a 10 percent or greater interest therein, as the case may be. If one or more such stock holder or partner or member is itself a corporation or partnership or limited liability company, the stockholders holding 10 percent or more of that corporation's stock, or the individual partners owning 10 percent or greater interest in that partnership, or the members owning 10 percent or greater interest in that limited liability company, as the case may be, shall also be listed. The disclosure shall be continued until names and addresses of every noncorporate stockholder, and individual partner, and member, exceeding the 10 percent ownership criteria established in this act, has been listed.

To comply with this section, a bidder with any direct or indirect parent entity which is publicly traded may submit the name and address of each publicly traded entity and the name and address of each person that holds a 10 percent or greater beneficial interest in the publicly traded entity as of the last annual filing with the federal Securities and Exchange Commission or the foreign equivalent, and, if there is any person that holds a 10 percent or greater beneficial interest, also shall submit links to the websites containing the last annual filings with the federal Securities and Exchange Commission or the foreign equivalent and the relevant page numbers of the filings that contain the information on each person that holds a 10 percent or greater beneficial interest.

1.07 MANUFACTURED ARTICLES

In the specifications and on accompanying drawings, there are specified and shown certain pieces of equipment and materials, deemed most suitable for the service anticipated. This is not done, however, to eliminate other equipment and materials equally as good and efficient. When a bidder submits an equivalent, it shall be the responsibility of the bidder to document the equivalence claim. Failure to submit such documentation shall be grounds for the rejection of the claim of equivalence. The bidder shall prepare his bid on the basis of the particular equipment and materials specified or shown, and shall be responsible for the coordination, arrangement and location of all equipment and material incorporated in the work.

1.08 BID SECURITY AND CONSENT OF SURETY

Each bid shall be accompanied by a Certified Check, Cashier's Check or Bid Bond duly executed by the bidder as principal, and having as surety thereon a Surety Company approved by the Owner, in an amount not less than ten percent (10%) of the amount bid but in no case in excess of \$20,000.00. Any such Bid Bond shall be without endorsement or conditions. Bid shall also be accompanied with a certificate letter from a surety company stating that it will provide the bidder with the requisite completion performance and payment bonds, i.e. a Consent of Surety.

Such bid guarantee will be returned to all bidders, except to the three apparent lowest responsible bidders, within ten days after the formal opening of bids, Sundays and holidays, excepted.

The bid guarantee will be returned to the remaining unsuccessful bidders within three days, Sundays and holidays excepted, after the Owner and the accepted bidder have executed the contract and the Owner has approved the Bidder's Performance Bond, or if no contract has been accepted within 60 days after the date of opening of bids, any bidder upon demand made after the expiration of said 60 day period, shall be entitled to the return of his bid guarantee, so long as he has not been notified by the Owner of the acceptance of his bid.

Any such bid guarantee shall be forfeited and become the property of the Owner if the bidder whose bid is accepted shall fail: to give a satisfactory performance bond and labor and material payment bond, or a combination performance and labor and material payment bond, and/or fails to execute a contract within ten (10) days after notice from the Owner to do so.

1.09 NEW JERSEY BUSINESS REGISTRATION REQUIREMENTS

Pursuant to N.J.S.A. 52:32-44, Contracting Agency is prohibited from entering into a contract with an entity unless the bidder/proposer/contractor, and each subcontractor that is required by law to be named in a bid/proposal/contract has a valid Business Registration Certificate on file with the Division of Revenue and Enterprise Services within the Department of the Treasury.

Prior to contract award or authorization, the contractor shall provide the Contracting Agency with its proof of business registration and that of any named subcontractor(s).

Subcontractors named in a bid or other proposal shall provide proof of business registration to the bidder, who in turn, shall provide it to the Contracting Agency prior to the time a contract, purchase order, or other contracting document is awarded or authorized.

During the course of contract performance:

- (1) the contractor shall not enter into a contract with a subcontractor unless the subcontractor first provides the contractor with a valid proof of business registration.
- (2) the contractor shall maintain and submit to the Contracting Agency a list of subcontractors and their addresses that may be updated from time to time.
- (3) the contractor and any subcontractor providing goods or performing services under the contract, and each of their affiliates, shall collect and remit to the Director of the Division of Taxation in the Department of the Treasury, the use tax due pursuant to the Sales and Use Tax Act, (N.J.S.A. 54:32B-1 et seq.) on all sales of tangible personal property delivered into the State. Any questions in this regard can be directed to the Division of Taxation at (609)292-6400. Form NJ-REG can be filed online at http://www.state.nj.us/treasury/revenue/busregcert.shtml.

Before final payment is made under the contract, the contractor shall submit to the Contracting Agency a complete and accurate list of all subcontractors used and their addresses.

Pursuant to N.J.S.A. 54:49-4.1, a business organization that fails to provide a copy of a business registration as required, or that provides false business registration information, shall be liable for a penalty of \$25 for each day of violation, not to exceed \$50,000, for each proof of business registration not properly provided under a contract with a contracting agency.

2.0 SUBMISSION OF BIDS

2.01 GENERAL

Bidder must submit their bid on the respective "Bid Form and Package" included hereto.

No bid will be accepted or opened if received after the designated time for receipt.

For each bid made, all blank spaces in the Bid Form must be filled in, in ink, with the unit prices of the item and its extension. All bid forms submitted will be checked for arithmetic accuracy. In the event of a discrepancy between the unit price bid for any Pay Item and the extension shown for that item under the column of the Proposal Form designated "Amount," the unit price is to govern. Where a unit price is bid for a Pay Item, but no extension is provided, the Owner will provide the extension based on the unit price bid and the estimated quantity for that Pay Item. Where an extension is provided by the Bidder in the "Amount" column, but no unit price appears in the "Unit Price" column of the Proposal Form, the Owner will provide the unit price by dividing the "Amount" figure provided by the Bidder by the estimated quantity.

Award will be made on the basis of Total Contract Price. The Total Contract Price means the correctly determined summation of lump sum bids and products of all quantities for Pay Items shown in the Proposal form multiplied by the unit prices bid.

If there are minimum unit prices included in the bid form, those prices shall be the minimum acceptable unit price for the work. If bidder fails to exceed the minimum unit price in his bid, the unit price will be set to the minimum price stated on the bid form, with the appropriate increase to the extension of the unit price and total bid price.

Where no figure is provided by the Bidder in both the "Unit Price" and "Amount" columns for one or more Pay Items, or where no figure is provided in the "Amount" column for one or more lump sum Pay Items the Owner will consider the amount bid to be zero (\$0.00) for that item.

Any bid may be submitted or withdrawn prior to the scheduled time for the opening of bids, or authorized postponement thereof. Any bid received after the time and date specified in the Notice to Bidders will not be considered. No bid may be withdrawn within 60 days after the actual date of opening thereof, unless otherwise provided for by law.

2.02 PRICE TO INCLUDE

The bid submitted must cover the entire cost of the contemplated construction and installation as illustrated on the drawings and in the manner and detail described in the specifications. The price bid for each item shall cover the entire cost of its installation, construction, and completion, including all materials, workmanship, and appurtenances necessary for its completion or as implied by illustration on the drawings, by description in the specifications, or to be reasonably inferred therefrom.

2.03 REJECTION OF BIDS

The owner reserves the right to reject all bids, to reject any bid or bids not complying with the specifications, and to waive any informality in any bid or bids if such waiver be deemed by the Owner to be in the best interests of the Owner in accordance with the requirements contained in N.J.S.A. 40A:11-1 et seq. Each bidder is instructed to be present in person or by representative at the time and place fixed for the opening of bids and at every subsequent meeting of the Owner at which the bidder is advised, or it has been publicly announced at the time of bids, that said bids shall receive further consideration or shall be acted upon, if said bidder desires an opportunity to be heard.

2.04 AWARD OF BID

The award of the contract will be made, subject to necessary monies to do the work being provided by the Owner in accordance with the requirements contained in N.J.A.C. 5:30, Local Finance Board either by Resolution, Ordinance, or in other lawful manner. The contract to be executed by the successful bidder will provide that it shall not become effective until the necessary monies to do the work have been provided by the Owner, either by Resolution, Ordinance or another lawful manner.

In accordance with NJSA 34:11-56.25 et seq., New Jersey State Prevailing Wage Act and NJSA 52:32-44.1 no contract shall be awarded to any contractor, subcontractor, or to any firm, corporation or partnership in which such contractor or subcontractor has an interest, who is debarred from public works or contracting with a federal government agency.

3.0 CONTRACTS

3.01 DRAWINGS AND SPECIFICATIONS FURNISHED

The Engineer shall furnish, at no additional cost to the successful bidder, one executed contract set of drawings and specifications, and two copies of the specifications and drawings. All additional copies of the drawing and/or specifications shall be furnished to the contractor at the cost of reproduction plus handling.

3.02 PERFORMANCE, PAYMENT AND MAINTENANCE BONDS

The bidder whose bid is accepted shall furnish to the Owner, a performance bond and labor and material payment bond, or a combination performance and labor and material payment bond, and upon final completion of the work, a two (2) year maintenance bond, each in the amount of 100% of the final contract price, with such sureties as shall be approved by the Owner and as detailed and described below.

All surety companies must be authorized to transact such business in New Jersey, pursuant to N.J.S.A. 17:17-10 or 17:32-1 et seq. The surety must designate a New Jersey agent on whom service of process can be made. The Contractor shall be responsible for updating the surety's expiration from the list or an agent change, to the Engineer or Owner. All surety companies must have the minimum capital and surplus or net cash assets required, pursuant to N.J.S.A. 17:17-6 or 17:17-7, whichever is applicable, on the date of advertisement for the project. All surety companies must complete a Surety Disclosure Statement and Certification for all payment and performance bonds, pursuant to N.J.S.A. 2A:44-143d.

In addition, for these public works project bids, including any and all alternates, that equals at least \$850,000.00 but not more than \$3.5 million, the surety company must hold a current certificate of authority issued by the U.S. Secretary of the Treasury that is valid in New Jersey as listed annually in the U.S. Treasury Circular 570. However, if the surety company has been operational for a period in excess of five years, the surety company shall also be considered to have satisfied this requirement if it is rated in one of the three highest categories by an independent nationally recognized United States rating company

that determines the financial stability of insurance companies. Such rating companies must meet standards promulgated by the N. J. Commissioner of Insurance N.J.A.C. 11:1-41.1 et seq.

In addition, for those public works project bids, including any and all alternates, is in excess of \$3.5 million, the surety company must hold a current certificate of authority issued by the United States Secretary of the Treasury that is valid in the State of New Jersey listed annually in U.S. Treasury Circular 570. And, if the surety company has been operational for a period in excess of five years, it must be rated in one of the three highest categories by an independent, nationally recognized United States rating company that determines the financial stability of insurance companies. Such ratings must meet standards promulgated in N.J.A.C. 11:1-41.1 et seq.

A surety company, which seeks to provide a payment and performance bond in excess of \$3.5 million, is exempt from the requirement of Treasury Circular 570 if it meets standards developed by the Commissioner of Insurance through regulations which, at least equal, and may exceed, the general criteria required for Treasury listing. These standards are found at N.J.A.C. 11:1-41.4.

3.03 LAWS AND REGULATIONS

The bidder's attention is directed to the fact that all applicable Federal, State, County and municipal laws ordinances, regulations, etc. and the rules and regulations of all authorities having jurisdiction over construction of the project shall apply to the contract throughout, and they will be deemed to be included in the contract the same as though therein written out in full including, but not limited to the "Occupational Safety and Health Act of 1970" P.L. 91-596, as amended.

3.04 PERMITS

The Contractor shall determine which construction permits and licenses shall be needed, and shall procure and pay for all such construction permits and licenses necessary for the execution of his work.

3.05 CONTRACT DOCUMENTS

Attached hereto is the "Form of Contract" that will be executed between the Owner and the Contractor.

The Contractor shall execute and return these documents with the required bonds, insurance certificates, affirmative action forms and any other documents required within ten (10) days after receipt of the request for execution.

3.06 NOTICE TO PROCEED

After approval and execution of the contract documents by all parties and a preconstruction meeting, the contractor shall be sent a "Notice to Proceed." This document serves as formal authorization to proceed with the project.

Any and all work performed by the contractor prior to receipt of the Notice to Proceed is at the contractor's risk with no claim against the Owner for such work.

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4.0 AFFIRMATIVE ACTION AGAINST DISCRIMINATION

4.01 BIDDER REFERRED TO LAW

The bidder is specifically referred to N.J.S.A. 10:5-31 et seq., and N.J.A.C. 17:27 as amended and the Regulations adopted pursuant thereto, relating to affirmative action in relation to discrimination.

4.02 SPECIFIC LANGUAGE REQUIRED

In accordance with the Affirmative Action Regulations adopted pursuant to N.J.S.A. 10:5-31 et seq., and N.J.A.C. 17:27, the following is made a part of this Contract:

During the performance of this contract, the contractor agrees as follows:

- a. The contractor or subcontractor, where applicable, will not discriminate against any employee or applicant for employment because of age, race, creed, color, national origin, ancestry, marital status, affectional or sexual orientation, gender identity or expression, disability, nationality or sex. Except with respect to affectional or sexual orientation and gender identity or expression, the contractor will ensure that equal employment opportunity is afforded to such applicants in recruitment and employment, and that employees are treated during employment, without regard to their age, race, creed, color, national origin, ancestry, marital status, affectional or sexual orientation, gender identity or expression, disability, nationality or sex. Such equal employment opportunity shall include, but not be limited to the following: employment, up- grading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship. The contractor agrees to post in conspicuous places, available to employees and applicants for employment, notices to be provided by the Public Agency Compliance Officer setting forth provisions of this nondiscrimination clause.
- b. The contractor or subcontractor, where applicable will, in all solicitations or advertisements for employees placed by or on behalf of the contractor, state that all qualified applicants will receive consideration for employment without regard to age, race, creed, color, national origin, ancestry, marital status, affectional or sexual orientation, gender identity or expression, disability, nationality or sex.
- c. The contractor or subcontractor will send to each labor union, with which it has a collective bargaining agreement, a notice, to be provided by the agency contracting officer, advising the labor union or workers' representative of the contractor's commitments under this act and shall post copies of the notice in conspicuous places available to employees and applicants for employment.
- d. The contractor or subcontractor, where applicable, agrees to comply with any regulations promulgated by the Treasurer, pursuant to N.J.S.A. 10:5-31 et seq., as amended and supplemented from time to time and the Americans with Disabilities Act.
- e. When hiring or scheduling workers in each construction trade, the contractor or subcontractor agrees to make good faith efforts to employ minority and women workers in each construction trade consistent with the targeted employment goal prescribed by N.J.A.C. 17:27-7.2; provided, however, that the Dept. of LWD, Construction EEO Monitoring Program may, in its discretion, exempt a contractor or subcontractor from compliance with the good faith procedures prescribed by the following provisions, A, B and C, as long as the Dept. of LWD, Construction EEO Monitoring Program is satisfied that the contractor or subcontractor is employing workers provided by a union which provides evidence, in accordance with standards prescribed by the Dept. of LWD, Construction EEO Monitoring Program, that its percentage of active "card carrying" members who are minority and women workers is equal to or greater than the targeted employment goal established in

accordance with N.J.A.C. 17:27 - 7.2. The contractor or subcontractor agrees that a good faith effort shall include compliance with the following procedures:

- (A) If the contractor or subcontractor has a referral agreement or arrangement with a union for a construction trade, the contractor or subcontractor shall, within three business days of the contract award, seek assurances from the union that it will cooperate with the contractor or subcontractor as it fulfills its affirmative action obligations under this contract and in accordance with the rules promulgated by the Treasurer pursuant to N.J.S.A. 10:5-31 et seq., as supplemented and amended from time to time and the Americans with Disabilities Act. If the contractor or subcontractor is unable to obtain said assurances from the construction trade union at least five business days prior to the commencement of construction work, the contractor or subcontractor agrees to afford equal employment opportunities minority and women workers directly, consistent with this chapter. If the contractor's or subcontractor's prior experience with a construction trade union, regardless of whether the union has provided said assurances, indicates a significant possibility that the trade union will not refer sufficient minority and women workers consistent with affording equal employment opportunities as specified in this chapter, the contractor or subcontractor agrees to be prepared to provide such opportunities to minority and women workers directly, consistent with this chapter, by complying with the hiring or scheduling procedures prescribed under (B) below; and the contractor or subcontractor further agrees to take said action immediately if it determines that the union is not referring minority and women workers consistent with the equal employment opportunity goals set forth in this chapter.
- (B) If good faith efforts to meet targeted employment goals have not or cannot be met for each construction trade by adhering to the procedures of (A) above, or if the contractor does not have a referral agreement or arrangement with a union for a construction trade, the contractor or subcontractor agrees to take the following actions:
 - (l) To notify the public agency compliance officer, the Dept. of LWD, Construction EEO Monitoring Program, and minority and women referral organizations listed by the Division pursuant to N.J.A.C. 17:27-5.3, of its workforce needs, and request referral of minority and women workers:
 - (2) To notify any minority and women workers who have been listed with it as awaiting available vacancies;
 - (3) Prior to commencement of work, to request that the local construction trade union refer minority and women workers to fill job openings, provided the contractor or subcontractor has a referral agreement or arrangement with a union for the construction trade;
 - (4) To leave standing requests for additional referral to minority and women workers with the local construction trade union, provided the contractor or subcontractor has a referral agreement or arrangement with a union for the construction trade, the State Training and Employment Service and other approved referral sources in the area;
 - (5) If it is necessary to lay off some of the workers in a given trade on the construction site, layoffs shall be conducted in compliance with the equal employment opportunity and non-discrimination standards set forth in this regulation, as well as with applicable Federal and State court decisions;
 - (6) To adhere to the following procedure when minority and women workers apply or are referred to the contractor or subcontractor:

- (i) The contactor or subcontractor shall interview the referred minority or women worker.
- (ii) If said individuals have never previously received any document or certification signifying a level of qualification lower than that required in order to perform the work of the construction trade, the contractor or subcontractor shall in good faith determine the qualifications of such individuals. The contractor or subcontractor shall hire or schedule those individuals who satisfy appropriate qualification standards in conformity with the equal employment opportunity and non-discrimination principles set forth in this chapter. However, a contractor or subcontractor shall determine that the individual at least possesses the requisite skills, and experience recognized by a union, apprentice program or a referral agency, provided the referral agency is acceptable to the Dept. of LWD, Construction EEO Monitoring Program. If necessary, the contractor or subcontractor shall hire or schedule minority and women workers who qualify as trainees pursuant to these rules. All of the requirements, however, are limited by the provisions of (C) below.
- (iii) The name of any interested women or minority individual shall be maintained on a waiting list, and shall be considered for employment as described in (i) above, whenever vacancies occur. At the request of the Dept. of LWD, Construction EEO Monitoring Program, the contractor or subcontractor shall provide evidence of its good faith efforts to employ women and minorities from the list to fill vacancies.
- (iv) If, for any reason, said contractor or subcontractor determines that a minority individual or a woman is not qualified or if the individual qualifies as an advanced trainee or apprentice, the contractor or subcontractor shall inform the individual in writing of the reasons for the determination, maintain a copy of the determination in its files, and send a copy to the public agency compliance officer and to the Dept. of LWD, Construction EEO Monitoring Program.
- (7) To keep a complete and accurate record of all requests made for the referral of workers in any trade covered by the contract, on forms made available by the Dept. of LWD, Construction EEO Monitoring Program and submitted promptly to the Dept. of LWD, Construction EEO Monitoring Program upon request.
- (C) The contractor or subcontractor agrees that nothing contained in (B) above shall preclude the contractor or subcontractor from complying with the union hiring hall or apprenticeship policies in any applicable collective bargaining agreement or union hiring hall arrangement, and, where required by custom or agreement, it shall send journeymen and trainees to the union for referral, or to the apprenticeship program for admission, pursuant to such agreement or arrangement. However, where the practices of a union or apprenticeship program will result in the exclusion of minorities and women or the failure to refer minorities and women consistent with the targeted county employment goal, the contractor or subcontractor shall consider for employment persons referred pursuant to (B) above without regard to such agreement or arrangement; provided further, however, that the contractor or subcontractor shall not be required to employ women and minority advanced trainees and trainees in numbers which result in the employment of advanced trainees and trainees as a percentage of the total workforce for the construction trade, which percentage significantly exceeds the apprentice to journey worker ratio specified in the applicable collective bargaining agreement, or in the absence of a collective bargaining agreement, exceeds the ratio established by practice in the area for said construction trade. Also, the contractor or subcontractor agrees that, in implementing the procedures of (B) above, it shall, where applicable, employ minority and women workers residing within the geographical jurisdiction of the union.

After notification of award, but prior to signing a construction contract, the contractor shall submit to the public agency compliance officer and the Dept. of LWD, Construction EEO Monitoring Program an initial project workforce report (Form AA 201) electronically provided to the public agency by the Dept. of LWD, Construction EEO Monitoring Program, through its website, for distribution to and completion by the contractor, in accordance with N.J.A.C. 17:27-7. The contractor also agrees to submit a copy of the Monthly Project Workforce Report once a month thereafter for the duration of this contract to the Division and to the public agency compliance officer.

The contractor agrees to cooperate with the public agency in the payment of budgeted funds, as is necessary, for on - the - job and/or off - the - job programs for outreach and training of minorities and women.

(D) The contractor and its subcontractors shall furnish such reports or other documents to the Dept. of LWD, Construction EEO Monitoring Program as may be requested by the Dept. of LWD, Construction EEO Monitoring Program from time to time in order to carry out the purposes of these regulations, and public agencies shall furnish such information as may be requested by the Dept. of LWD, Construction EEO Monitoring Program for conducting a compliance investigation pursuant to N.J.A.C. 17:27-1.1 et seq.

4.03 CONTRACT PROCEDURES

The Contractor must sign a contract containing the mandatory language in Section 4.02 above entitled "Specific Language Required."

The construction contractors shall complete and submit an Initial Project Workforce Report Form AA-201 upon notification of award. Proper completion and submission of this Report shall constitute evidence of the contractor's compliance with the regulations. Failure to submit this form may result in the contract being terminated. The contractor also agrees to submit a copy of the Monthly Project Workforce Report, Form AA-202 once a month thereafter for the duration of the contract to the Dept. of LWD and to the Public Agency Compliance Officer.

The EEO/AA evidence must be submitted after notification of award, but prior to signing a construction contract. All Public Agencies must retain the affirmative action evidence in their files for review by the Division.

4.04 EQUAL OPPORTUNITY FOR INDIVIDUALS WITH DISABILITIES

The contractor and the Owner do hereby agree that the provisions of Title II of the Americans With Disabilities Act of 1990 (the "Act") (42 U.S.C. S12101 et seq.), which prohibits discrimination on the basis of disability by public entities, in all services, programs and activities provided or made available by public entities, and the rules and regulations promulgated pursuant thereunto, are made part of this contract. In providing any aid, benefit or service on behalf of the Owner pursuant to this contract, the contractor agrees that the performance shall be in strict compliance with the Act. In the event the contractor, its agents, servants, employees, or subcontractors violate or are alleged to have violated the Act during the performance of this contract, the contractor shall defend the Owner in any action or administrative proceeding commenced pursuant to this Act. The contractor shall indemnify, protect, and save harmless the Owner, its agents, servants and employees from and against any and all suits, claims, losses, demands, or damages of whatever kind or nature arising out of or claimed to arise out of the alleged violation. The contractor shall, at its own expense, appear, defend, and pay any and all charges for legal services and any and all costs or other expenses arising from such action or administrative proceeding or incurred in connection therewith. In any and all complaints brought pursuant to the Owner's grievance procedure, the contractor agrees to abide by any decision of the Owner which is rendered pursuant to said grievance procedure. If any action or administrative proceeding results in an

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award of damages against the Owner, or if the Owner incurs any expense to cure a violation of the Act which has been brought pursuant to its grievance procedure, the contractor shall satisfy and discharge the same at its own expense.

The Owner shall, as soon as practical after a claim has been made against it, give written notice thereof to the contractor along with the full particulars of the claim. If any action or administrative proceeding is brought against the Owner or any of its agents, servants and employees, the Owner shall expeditiously forward or have forwarded to the contractor every demand, complaint, notice, summons, pleading, or other process received by the Owner or its representatives.

It is expressly agreed and understood that any approval by the Owner of the services provided by the contractor pursuant to this contract will not relieve the contractor of the obligation to comply with the Act and to defend, indemnify, protect, and save harmless the Owner pursuant to this paragraph.

It is further agreed and understood that the Owner assumes no obligation to indemnify or save harmless the contractor, its agents, servants, employees and subcontractors for any claim which may arise out of their performance of this contract. Furthermore, the contractor expressly understands and agrees that the provisions of this indemnification clause shall in no way limit the contractor's obligations assumed in this contract, nor shall they be construed to relieve the contractor from any liability, nor preclude the Owner from taking any other actions available to it under any other provisions of this contract or otherwise at law.

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CONTRACT FOR LOCKE AVENUE PARK DEVELOPMENT - PHASE 1

THIS AGREEMENT, between the Township of Woolwich, a municipal corporation of the State of New Jersey, having its principal offices located at 120 Village Green Drive, Woolwich Township, New Jersey 08085, hereinafter referred to as Owner and (insert contractor name), having its principal place of business located at (insert contractor address) hereinafter referred to as "Contractor;"

WITNESSETH:

That for and in consideration of the sum of and 00/100 (\$000,000.00), contractor agrees to furnish to the Owner, the labor, material, equipment and services in accordance with the contract documents hereinafter set forth.

That for and in consideration of the amount payable under this agreement by the Owner, the Contractor agrees, at its own proper cost and expense, and with due skill and diligence, that it will complete the Locke Avenue Park Development - Phase 1 project in accordance with the contract documents and in compliance with this agreement.

Contractor agrees to receive as full compensation the amount stated herein, namely \$000,000.00, for said services provided to the Owner. Contractor shall be responsible for all loss or damage arising out of the furnishing of the services aforesaid.

To prevent all disputes and litigation, it is agreed by and between the parties to the Contract that the Owner shall in all cases determine the quantity of the goods delivered and paid for under this contract, and as to the interpretation of any ambiguity in or intent of the drawings and specifications.

The Contract documents shall consist of the following:

- 1. Notice to Bidders.
- 2. Specifications.
- 3. Contractors Proposal (as accepted).
- 4. Contract Agreement.
- 5. Contract Drawings
- 6. All Addenda.

The parties to this contract agree to incorporate into this contract the mandatory language of the Regulations promulgated by the Treasurer pursuant to N.J.S.A. 10:5-31 et seq. and N.J.A.C. 17:27, as amended and supplemented from time to time and the contractor or subcontractor agrees to comply fully with the terms, provisions, and obligations of said Regulations.

AND in all respects comply with all requirements of the Labor Laws of the State of New Jersey, applicable to contracts on behalf of the Municipal Government for construction, alteration, or repair of any building or public work, including particularly, be without limitation of the foregoing, the provision that not less than the prevailing rate of daily wages in the locality where the work is performed shall be paid to mechanics, workmen and laborers employed by the contractors or subcontractors or by or in behalf of the State or any county or municipality;

(*The contract partner*) shall maintain all documentation related to products, transactions or services under this contract for a period of five years from the date of final payment. Such records shall be made available to the New Jersey Office of the State Comptroller upon request.

Payment shall be made to said Contractor by orders upon the Treasurer of said Township, founded upon estimates of the Township Committee as to the amount of work done or articles furnished and delivered, or both, and upon presentation by said Contractor, to the Township Treasurer of said Township an appropriate voucher setting forth, in writing, the amount of work done or goods furnished, and that the work done or articles furnished are according to this Contract, and according to law;

AND it is distinctly and mutually understood and agreed by and between the parties hereto, that in case a default is made in the completion of the Contract, in accordance with the terms and conditions hereof, such money as may be due to said Contractor, or such as would have become due had the terms and conditions of this Contract and agreement been complied with, shall be and is hereby forfeited to said Township, and said Township is free to use the same in and about the completion of said contract, and in case said Township is put to any costs and expenses over and above the contract price of the Contractor, in and about the completion of the Contract, said Contractor for themselves, itself, their heirs, executors, administrators, successors and assigns, expressly agree to hold themselves, itself, their heirs, executors,

administrators, successors and assigns, liable therefore, and hereby covenant and agree to make good the same to the Township. Upon Township determination that services provided by the contractor are unsatisfactory, said contract may be cancelled subject to thirty (30) days written notice being provided to the contractor:

The Contractor agrees to make payments of all proper charges for labor and materials required in the aforementioned work, and defend, indemnify and save harmless the Township of Woolwich, its officers, agents and servants and each and every one of them against and from all suits and costs of every name and description, including attorney's fees and costs and from all damages to which said Township of Woolwich or any of its officers, agents or servants may be put by reason of injury to the person or property of others resulting from carelessness in the performance of said work, or through the negligence of the Contractor, or through any improper or defective machinery, implements or appliances used by said Contractor in the aforesaid work or through any act or omission on the part of said Contractor, or his agent or agents. This provision applies regardless of whether insurance coverage is provided. It is also agreed and understood that the acceptance of the final payment by the Contractor shall be considered as a release in full of all claims against the Township out of, or by reason of, the work done and materials furnished under this contract; and

AND it is expressly understood and agreed that this Contract and the referenced inclusion of the bid documents represent the full understanding between the parties and any representations, whether oral or in writing, not contained herein, will not be binding on the parties hereto.

This agreement, together with the contract documents, forms the contract and they are as fully a part of this contract as if hereto attached or herein repeated.

The Owner and the Contractor, for themselves, their heirs, executors, administrators, successors or assigns, hereby agree to the full performance of the covenants herein contained.

IN WITNESS WHEREOF, they have executed this Agreement.

CONTRACTOR:	ATTEST:			
	BY			
Print Name & Title	Print Name & Title (Seal)			
	Dated this day of	, 20		
TOWNSHIP OF WOOLWICH:	ATTEST:			
	BY	(6.1)		
		(Seal)		
	Dated this day of	, 20		

CERTIFICATE OF INSURANCE

Name & Address of Insured

						Limits of Liability		
Afforded	Enter	Required	Type of Insurance	Policy Number and Insuring Company(ies)	Policy Expiration Date	Amounts of Less Than \$1,000,000 Will Not Be Acceptable	Amount Required Each	Amount Provided Each
	Enter (X)	_		Company (ics)	Dute	Песериоге	Occurrence	Occurrence
		\boxtimes	General Liability Comprehensive Gen. Form			General Aggregate	\$2,000,000	\$
		\boxtimes	Premises-Operations			Bodily Injury	\$1,000,000	\$
			Explosion & Collapse Hazard			Bodily lightly	ψ1,000,000	9
		\boxtimes	Underground Hazard			Property Damage	\$1,000,000	
			Products/Completed Operations Hazard			Troperty Damage	\$1,000,000	
			Contractual Ins. (Blanket)			Bodily Injury and Property Damage	\$1,000,000	\$
			Broad Form Prop. Damage			Combined Combined		
		\boxtimes	Independent Contractors					
		\boxtimes	Personal Injury			Personal Injury	\$1,000,000	\$
			Automobile Liability			Bodily Injury	\$1,000,000	\$
		\boxtimes	Comprehensive Form			(Each Person) Bodily Injury (Each Accident)	\$1,000,000	\$
		\boxtimes	Owned			,		
		\boxtimes	Non-Owned			Property Damage	\$1,000,000	\$
			Garagekeepers Insurance (Without regard to legal liability as direct coverage on a primary basis)			Bodily Injury and Property Damage Combined	\$1,000,000	
			Excess Liability			Bodily Injury and	\$1,000,000	\$
		\boxtimes	Umbrella Form			Property Damage Combined	\$1,000,000	J.
			Other Than Umbrella Form					
				*All States End	orsement	Statutory NJ Coverage \$100,000/\$500,000 Minimum \$100,000 \$100,000 \$		
			Employers' Liability			1viinimum \$100,000	\$100,000	\$

Remarks: Additional Insured: REMINGTON & VERNICK ENGINEERS, TOWNSHIP OF WOOLWICH and TOWNSHIP OF WOOLWICH'S SOLICITOR

It is understood and agreed that in the event of any material change in, cancellation of, or expiration of the above policy or policies the undersigned Insurance Company agrees to given a written notice to the Owner, at the above address thirty (30) days in advance of such change or cancellation.

This certificate is executed and issued to the Owner on the day and date herein below written certifying that the Insured has been issued the above policy or policies with Limits of Liability of at least the required amounts.

*** PLEASE PUT "X'S" IN AFFORDED COLUMN OR CERTIFICATE WILL BE RETURNED ***

Name of Agency	Signature of Authorized Representative of Insurance Company
Street Address	Address Date
City, State & Zip Code	Agency Telephone No.

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TO: INSURANCE PRODUCER

Your client, as a supplier to the Owner is required to provide a certificate of insurance for the coverages and amounts indicated on the reverse side of this insurance certificate. It is important to your client that you respond quickly since continued business relationships depend upon valid insurance. Additionally, the minimum amount and type of coverage shown on our certificate is not negotiable and is not intended to imply that is all the insurance necessary to protect him/her from all losses or liability. It is the Owner's policy to require all suppliers who make deliveries or perform assembly, repair operations or a service in, on or upon our property/premises or property/premises under our care, custody and control to maintain the insurance coverage described below; such insurance must be obtained prior to the start of any such work the Owner.

A. <u>Comprehensive General Liability (CGL)</u>

This coverage must include: Premises-Operations, Products/Completed Operations Hazard, Contractual Insurance (Blanket Coverage), Broad Form Property Damage, Independent Contractors, and Personal Injury and all others shown on "X" in the required column.

Minimum Coverage

Bodily Injury and Property Damage combined - as shown in the amount required column

AMOUNTS OF LESS THAN \$1,000,000 WILL NOT BE ACCEPTABLE.

Contractual Insurance (Blanket Coverage)

Contractual Indemnification - Save Harmless Agreement which is incorporated into all Vouchers, General Purchase Agreements and Contracts.)

INDEMNIFICATION

Supplier shall defend, indemnify and save harmless, the Owner from and against all losses, costs, damages, expense claims or demands arising out of or caused or alleged to have been caused in any manner by a defect in any equipment or materials supplied hereunder or by doing the work herein provided, including all suits or actions of every kind of description brought against Owner, either individually or jointly with Supplier for or on account of any damage or injury to any person or persons or property, caused or occasioned or alleged to have been caused by or on account of the performance of any work pursuant to or in connection with this contract or through any negligence or alleged negligence in guarding the work or through any act, omission or fault or alleged act, omission or fault of the Supplier, its employees or agents, or others under Supplier's control.

B. <u>Automobile Liability</u> - Comprehensive Form (or as shown on reverse side)

Minimum Coverage

Bodily Injury and Property Damage combined - as shown in the amount required column.

C. <u>Worker's Compensation</u> - As required by New Jersey State Statute

and

Employer's Liability (minimum \$100,000)

D. <u>Excess Liability</u>

Commercial Umbrella Form - \$1,000,000.

E. Other Coverage(s)

As shown on reverse side.

THANK YOU

Important - Producer:

PLEASE CHECK THE AFFORDED BLOCK FOR EACH COVERAGE PROVIDED.

THE CERTIFICATE MUST BE SIGNED BY THE AGENT OF THE INSURER OR CERTIFICATE WILL BE RETURNED.

IT IS NECESSARY TO SUBMIT YOUR CLIENTS COVERAGE THIRTY (30) DAYS PRIOR TO THE EXPIRATION OF THE EXISTING COVERAGE ON OUR CERTIFICATE ONLY; ALL OTHERS WILL BE RETURNED TO THE SUPPLIER AND SERVE TO DELAY FUTURE BUSINESS DEALINGS BETWEEN THE OWNER AND YOUR CLIENT.

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GENERAL CONDITIONS

1.0 GENERAL

1.01 DEFINITIONS

The following words and expressions used in the contract documents shall be construed as follows:

Owner.....Township of Woolwich

120 Village Green Drive

Woolwich Township, NJ 08085

Engineer Remington & Vernick Engineers

2059 Springdale Road Cherry Hill, NJ 08003

made, or authorized agent thereof.

Day.....Calendar day.

Legal Holiday......Days which the owner does not conduct regular business hours. The

Contractor is responsible to contact the Owner for a listing of these days.

Substantial Completion The work will not reach Substantial Completion until all project systems

included in the work are operational as designed and scheduled, all designated or required inspections, certifications, permits, approvals, licenses and other documents from any governmental authority having jurisdiction thereof necessary for the beneficial use and occupancy of the work are received, designated instruction of Owner's personnel has been completed, and all final finishes within the Contract are in place. Any remaining work shall be minor in nature, so that the Owner can occupy the building on that date and the completion of the remaining work by the Contractor would not materially interfere or hamper the Owner's (or those claiming by, through or under the Owner) normal operations. Contractor recognizes that normal operations require the use and occupancy of the work area without interruption and that any punchlist or corrective work shall be done at times when the work area is not so occupied. As a further condition of reaching Substantial Completion. the Contractor shall certify that all remaining work will be completed within thirty (30) consecutive calendar days or as so agreed upon following the date of Substantial Completion. Site related projects and/or projects including facilities with site improvements shall not reach Substantial Completion until such time as all site amenities (i.e. lighting, top paving, striping, fencing, stormwater compliance, etc..) are placed into service leaving only minor improvements that will not hamper access or use to complete the project."

Final CompletionAll warranties and guarantees required pursuant to the Contract Documents shall be assembled and delivered by the Contractor to the Owner as part of the final application for payment. The final Certificate for Payment will not be

issued by the Engineer until all warranties and guarantees have been received

and accepted by the Owner.

1.02 SPECIAL NOTICE

The "Information for Bidders", the "General Conditions", the "Notice to Bidders", and "Proposal Section" shall be held equally binding with and are to be considered a part of the specifications and contract and the party of the second part, the Contractor, will be held responsible for neglect in attending to any part, paragraph or item therein.

1.03 REPRESENTATION OF CONTRACTOR

The Contractor represents and warrants:

- (a) That he is financially solvent and that he is experienced in and competent to perform the type of work to furnish the labor, plant, materials and supplies or equipment to be so performed or furnished by him and
- (b) That he is familiar with all Federal, State, County, Municipal and Department Laws, Ordinances and Regulations, which may in any way affect the work or those employed therein, including, but not limited to, any special Acts relating to the work or to the project of which it is a part, and
- (c) That such temporary and permanent work required by the contract documents and is to be done by him can be satisfactorily constructed and used for the purpose for which it is intended, and that such construction will not injure any persons or damage any property, and
- (d) That he has carefully examined the drawings, specifications, and the site of the work, and that from his own investigations he has satisfied himself as to the nature and location of the work, the character, quality and quantity of surface and subsurface materials likely to be encountered, the character of equipment and other facilities needed for the performance of the work, the general and local conditions and all other items which may in any way affect the work or its performance.

1.04 SUBLETTING OR ASSIGNING OF CONTRACT

The Contractor shall not assign, sell or transfer or otherwise dispose of the contract or any portion thereof or of the work provided therein or his right, title or interest therein, to any persons, firm or corporation, without prior written consent of the Owner.

1.05 CONSTRUING THE SPECIFICATIONS

To avoid disputes and litigation, it must be distinctly understood by the Bidder/Contractor that the Engineer shall construe or interpret the specifications and explain any ambiguity therein and shall have the right to decide as to their purpose and intent and his decision upon any such ambiguity shall be final, conclusive and binding.

1.06 NECESSARY TO COMPLETE

If any work or materials are required which are obviously necessary to carry out the full intent and meaning of the said specifications although the same may not be either directly or indirectly in the specifications, the Contractor is hereby bound to furnish the same without charge or claim.

1.07 DRAWINGS AND SPECIFICATIONS

The Contractor shall keep at the site of the work one copy of the drawings and specifications signed and identified by the Engineer and shall at all times give the Engineer and other representatives of the Owner access thereto. Anything shown on the drawings and not mentioned in the specifications, or mentioned in the

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specifications and not shown on the drawings, shall have the same affect as if shown or mentioned respectively in both. In case of any conflict within the construction documents, the Engineer shall determine which of the requirements shall govern based upon the most stringent of the requirements, and the Contractor shall perform the work at no additional cost or time to the owner. Any ambiguity or discrepancy between drawings and specifications shall be submitted by the Contractor to the Engineer whose decision shall be conclusive.

The general arrangement and location of equipment, the various pipe, duct, and conduit runs, etc. are shown on the drawings. All dimensions or the scales of the drawings shall be considered as approximate and shall be checked by each bidder to his own satisfaction prior to bid. The exact location of all parts of the work shall be governed by existing conditions, and the Contractor shall coordinate and locate all work at the time of installation. Any changes in location, etc. from that shown on the drawings, necessary by existing conditions, shall be made by the Contractor at no increase of the contract sum.

1.08 RIGHT-OF-WAY

All right-of-ways through private property required shall be secured by the Owner. Contractor shall not start construction in right-of-ways until directed by the Engineer. No claim shall be made by the Contractor for damage due to delay in securing right-of-ways.

1.09 TIME LIMITS

The Contractor agrees to start the work herein contracted for within ten (10) days from the date of the Engineer's Notice To Proceed to the Contractor directing him to proceed with the work. The time to complete the work contracted for, from the date of the Proceed Order, shall be limited to the following:

Three Hundred Sixty-Five (365) Calendar Days

No extension of time will be allowed for delay from any cause whatsoever, including normal weather conditions unless the Contractor shall have notified the Engineer in writing of such delay and his intention to claim an extension of time within two (2) days after the beginning of such delay. Such notice shall give complete information concerning the nature, extent and cause of the delay. If, in the opinion of the Owner, an extension of time is warranted the Owner or Owner's representative, will issue a written extension, setting a new time limit for the completion of the work. Additionally, should the Owner grant the Contractor an extension of Contract time, the Contractor shall not be due any compensation for the extended contract time unless specifically indicated in writing at the time of the extension. Failure of Owner or Owner's Representative to expressly respond to a reservation of rights letter from Contractor reserving a right to additional compensation shall in no way be deemed an admission that Contractor is entitled to additional fees. Any costs associated with increased contract time due to approved change order work must be specifically identified included in the change order at the time of submission.

1.10 LIQUIDATED DAMAGES

In case the Contractor fails to complete the work contracted for, satisfactory to and acceptable to the Owner within the stipulated time limit, or violates any terms or conditions of said contract or the terms and conditions of N.J.S.A. 40A:11-1 et seq. (Local Public Contracts Law), then the Contractor shall and will pay to the Owner for each and every calendar day determined to be in default, the following sums, which are agreed upon, fixed and determined by the parties hereto to be liquidated damages. Liquidated damages shall not be assessed beyond substantial completion.

One (1) to Fifteen (15) Days beyond Contract Time Limits

Five Hundred (\$500.00) dollars per calendar day.

Sixteen (16) to Thirty (30) Days beyond Contract Time Limits

One Thousand (\$1,000.00) dollars per calendar day.

Greater than Thirty (30) Days beyond Contract Time Limits

Two Thousand (\$2,000.00) dollars per calendar day

The Owner shall recover said damages by deducting the amount thereof out of any money which may be due or become due the Contractor, or by an action of law against the Contractor, his surety or by either or both of these methods.

In case the Contractor shall be delayed due to the failure on the part of the Owner to furnish anything on its part to be furnished or for any other cause beyond the control of the Contractor, he shall be entitled to such an extension of time for the delivery of equipment, materials, work and supplies as in the judgement of the Owner or Owner's representative to be fair and just.

1.11 OWNER'S RIGHT TO STOP WORK OR TERMINATE CONTRACT

The Owner has the right to stop work or terminate the contract, if:

- (a) The Contractor has violated the provisions of N.J.S.A. 40A:11-1 et seq. (Local Public Contracts Law), or any other Federal, State or Local law, or
- (b) The Contractor shall be adjudged bankrupt or make an assignment for the benefit of creditors, or
- (c) A receiver or liquidator shall be appointed for the Contractor or for any of his property and shall not be dismissed within 20 days after such appointment or the proceedings in connection therewith shall not be stayed on appeal within the said 20 days, or
- (d) The Contractor shall refuse or fail, after notice or warning from the Engineer, to supply enough properly skilled workmen or proper materials, or
- (e) The Contractor shall refuse or fail to prosecute to work or any part thereof with such diligence as will ensure its completion within the period herein specified (or any duly authorized extension thereof) or shall fail to complete the work within said period, or
- (f) The Contractor shall fail to make prompt payment to persons supplying labor or materials for the work, or
- (g) The Contractor shall fail or refuse to regard laws, ordinances or regulations or otherwise to be guilty of a violation of any provisions of the contract or the Scope of Work therein, then and in such event, the Owner, without prejudice or any rights or remedy it may have, may give seven (7) days notice to the Contractor to terminate the employment of the Contractor and his right to proceed, either as to the entire work or at the option of the Owner as to any portion thereof as to which delay shall have occurred, and may take possession of the work and complete the work by the Contractor or otherwise, as the Owner may deem expedient. In such case, the Contractor shall not be entitled to receive any further payment until the work is finished. If the unpaid balance of the compensation to be paid the Contractor hereunder shall exceed the expense of so completing the work, including compensation for additional managerial, administrative and inspection services and any damages for delay, such excess shall be paid to the Contractor. If such expense shall exceed such unpaid balance, the Contractor and his sureties shall be liable to the Owner for such expenses. If the right of the Contractor to proceed with the work is terminated, the Owner may take possession of and utilize in completing the work such materials, appliances, supplies, drawings, and equipment, as may be on the site of the work and

necessary therefore. If the Owner does not terminate the right of the Contractor to proceed, the Contractor shall continue the work.

If the work shall be stopped by order of the Court or any other public authority, for a period of three (3) months without act or fault of the Contractor or of any of his agents, servants, employees, or Subcontractor, the Contractor may, upon ten (10) days notice to the Owner, discontinue his performance of the work and/or terminate the contract, in which event the liability of the Owner to the Contractor shall be determined as provided in the paragraphs immediately preceding, except that the Contractor shall not be obligated to pay to the Owner any excess of the expense of completing the work over the unpaid balance of the compensation to be paid by the Contractor hereunder.

1.12 REFERENCE TO THE STANDARD SPECIFICATIONS

- (a) All applicable portions of the work performed under this contract shall comply with the requirements of the current New Jersey Department of Transportation Standard Specifications for Road and Bridge Construction, as amended or supplemented and whose specifications are made part of these specifications. The New Jersey Department of Transportation Standard Construction Details shall govern except insofar as same are expressly modified, amended or changed in detail drawings prepared specifically for this particular project.
- (b) The Standard Specifications are made part of these specifications by this reference as if were set forth in full. It is the responsibility of the prospective bidder to be familiar with these Standard Specifications. The Contractor is required to follow only the electronic version, effective September 1, 2019, as referenced in Baseline Document Change announcement BDC19S-01 of the New Jersey Department of Transportation Standard Specifications for Road and Bridge Construction, 2019, unless modified in the technical specifications of this contract. Copies may be examined in the Engineer's office or may be obtained from the New Jersey Department of Transportation.

2.0 INSURANCE

2.01 STATE LAW AND REGULATIONS AND INSURANCE

The Contractor must assume all risks connected with his work. He shall comply with all State Laws and Regulations concerning Workmen's Compensation and shall maintain such insurance as will protect him against all claims for damages for personal injury, including death which may arise during prosecution of the contract, either by himself or by any Subcontractor or anyone directly or indirectly employed by either of them.

2.02 CONTRACTOR'S INSURANCE

The Contractor shall not commence work under this contract, until he has obtained all insurance required under this paragraph and such insurance has been approved by the Owner, nor shall the Contractor allow any Subcontractor to commence work, in his subcontract until all similar insurance required of the Subcontractor has been so obtained and approved.

Insurance coverage shall remain in effect until the project is accepted by the Owner, and at all times thereafter when the Contractor may be removing or replacing defective work.

The Contractor shall furnish the Owner with proof of insurance by execution of the Certificate of Insurance, of which a copy is included herein. The Owner, Remington & Vernick Engineers and the Solicitor shall be a named additional insured.

The Certificate of Insurance shall give the Owner and Engineer 30 days written notice of any material change in, cancellation of, or expiration of the policies.

The following types of insurance are required:

- a. General Liability
- b. Automobile Liability
- c. Excess Liability
- d. Worker's Compensation and Employer's Liability

The amounts for property damage and bodily injury for each type of insurance are as shown on the Certificate of Insurance herein.

The Contractor's insurance shall apply to and provide coverage for all Subcontractors and/or suppliers unless the Contractor forwards to the Owner and Engineer the Certificate of Insurance for the Subcontractor and/or supplier.

Any insurance company providing coverage must be licensed, admitted and authorized to do business in the State of New Jersey.

2.03 SUIT OR CLAIMS

The Contractor agrees to indemnify and save harmless the Owner and the Engineer and all their agents and employees from actions and suits of every kind and description brought against them, or on account of the use of patented rights, and from any damages or injuries received or sustained by any party, or parties, arising out of any act or omission of the Contractor, his workmen or agents in performance of the work under this agreement, including the furnishing of equipment, materials and supplies at the site of the proposed work.

2.04 DAMAGES TO PERSONS AND PROPERTY

Contractor shall fully and completely indemnify and same harmless the Owner from damages or injury to persons or property resulting from the performance of the work, or through negligence to the contract, or through the use of any improper or defective machinery implements or appliances or through any act of omission of the Contractor, or his agents, or his employees.

3.0 CONDUCT OF THE WORK

3.01 ROLE OF THE ENGINEER

The Engineer may verify, by observation and/or required tests, the amount, quality, acceptability and fitness of the materials, equipment and supplies furnished; and shall interpret any ambiguities in the drawings and specifications, contract documents, and any extra work order. Upon request, the Engineer shall confirm in writing any oral direction, requirement or determination.

All work of refilling sunken ditches, repaving over trenches and keeping the streets and sidewalks in passable condition shall be satisfactorily performed by the Contractor during the construction of the work as well as during the maintenance period. If any work is not done within 48 hours after written notice given by the Engineer, the work may be done by the Owner and charged to the Contractor.

3.02 SURVEYS

Unless otherwise expressly provided for in the specifications, the Contractor will furnish all surveys necessary for the execution of the work. The Owner will furnish a base line and datum bench marks as required. The Contractor shall measure and lay out his work and be responsible for the accuracy thereof from bench marks and base lines established by the Engineer which shall constitute the surveys hereinbefore referred to. The

contractor shall submit cut sheets for curb, sidewalk and roadway construction projects unless specifically waived in writing by the Engineer.

3.03 PRESERVATION OF STAKES

The Contractor shall carefully preserve bench marks, reference points and stakes, and in case of willful or careless destruction, he will be charged with the resulting expense and shall be responsible, for any mistakes that may be caused by their unnecessary loss or disturbance.

3.04 USES OF PREMISES AND REMOVAL OF DEBRIS

The Contractor expressly undertakes at his own expense:

- (a) To take every precaution against injuries to persons or damage to property.
- (b) To store his apparatus, materials, supplies and equipment in such orderly fashion at the site of the work as will not unduly interfere with the progress of his work or the administration of Owner's affairs.
- (c) To place upon the work any part thereof only such loads as are consistent with the safety of that portion of the work.
- (d) To frequently clean up all refuse, scrap material and debris caused by his operations and at all times the site of the work shall present a neat, orderly condition.
- (e) Before final payment to remove all surplus material, false work, temporary structures, including foundations thereof, plant of any description and debris of every nature resulting from his operations and to put the site in a neat orderly condition.
- (f) To affect all cutting, fitting, or patching of his work required to make the same conform to the drawings and specifications, and except with the consent of the Engineer, not to cut or otherwise alter the work.

3.05 INJURY TO EXISTING STRUCTURES

The Contractor shall be responsible for all injury to existing structures met within the prosecution of the work, including the delivery to the site of the proposed improvements of materials and supplies. In case of accident to existing structures met within the prosecution of the work, the Contractor will be required to immediately notify the proper authorities and as soon as possible thereafter also notify the Engineer.

3.06 CORRECTION OF WORK

The Contractor expressly warrants that his work shall be free from any defects in materials or workmanship and agrees to correct any such defects which may appear in such materials or workmanship within two years or the term of the maintenance bond, which ever is longer, following the final acceptance of the work by the Owner, such final acceptance to be evidenced by an appropriate resolution of the governing body in the case of municipal corporation, quasi municipal corporation, municipal board, municipal commission or other municipal authority or by the issuance of final payment in the case of any Owner other than a municipal corporation, quasi municipal corporation, municipal board, municipal commission or other municipal authority.

Neither, the acceptance of the completed work, nor payment therefore shall operate to release the Contractor or his surety or sureties from any obligation or obligations under this contract or the bonds required under these Contract Documents.

3.07 PUBLIC UTILITIES

The contract drawings indicate the approximate location of known overhead and subsurface utilities in the vicinity of the work. The bidder is advised to investigate and ascertain for himself all the facts concerning the actual location of these utilities.

The Contractor shall cooperate with the utility Owners in the adjustment of their facilities and shall notify the utility Owners not less than ten (10) days in advance of the time he proposes to perform any work that will endanger or affect their facilities.

The Contractor shall permit the Owners of utilities, or their agents, access to the site of the work at all times in order to relocate, construct or protect their lines and he shall cooperate with them in performing this work.

Separate payments will not be made for the following:

- 1. Coordination and cooperation of the Contractor with the utility companies, nor for the protection or replacement of utilities as specified hereinbefore.
- 2. Damages for delay caused by conflicts with utilities outside the jurisdiction of the Owner (ex: gas mains, telephone or electric lines, county storm sewer, water mains, etc.).

The bidder shall include all such costs in the prices bid for the various scheduled items in the Bid form.

3.08 PROTECTION OF WORK AND PROPERTY

The Contractor shall continuously maintain adequate protection of his work and shall protect Owner's property from injury or loss arising in connection with his work. He shall also protect all adjacent property as provided by law, and shall be responsible for all injury to property and existing structures sustained during the prosecution of his work, including delivery to the site of the equipment, materials and supplies. He shall repair and replace any such damage, injury or loss equal or better than the condition of the item prior to the Contractor's action.

All passageways, guard fences, light and other facilities required for protection by local authorities or local conditions must be provided and maintained.

3.09 CONTRACTOR TO ACT IN AN EMERGENCY

In case of any emergency which threatens loss or injury of property, and/or safety of life, the Contractor is required to act as he sees fit. He shall notify the Engineer thereof immediately thereafter.

3.10 EXTRA WORK

The Contractor further agrees that the Engineer may make such alterations as he may see fit in the form, dimensions, plans for materials of the work, materials and supplies bid upon or any part thereof, either before or after work. If such alterations diminish the quantity of the equipment, materials and supplies to be furnished and delivered to the site or work to be executed, they shall not constitute a claim for damages for anticipated profits on the work that may be dispensed with. If the extra work, change or alteration increases the amount of work to be performed or equipment, they shall be paid for at the price bid. If prices for such extra work are not included in the lump sum prices or unit prices bid, the Contractor hereby agrees to furnish the necessary materials and perform such labor as extra work, and agrees to accept in full payment therefore a price which shall be fixed by the Engineer previous to its commencement. The basis of such price will be the estimated actual cost of materials, labor, equipment, and a maximum 10% overhead plus a maximum 10% profit. Contractor shall furnish a detailed cost breakdown for proposed extra work for

review by the Engineer. The Owner and/or Engineer has the sole authority to unilaterally direct extra work to be performed on a force account basis. The basis of payment for force account work shall be the actual cost of the materials, labor and equipment, and a maximum 10% overhead plus a maximum 10% profit. Contractor shall furnish a detailed cost estimate of the extra work to be paid by force account previous to its commencement. Contractor shall submit daily or shift reports for actual force account costs. Payment for markup on subcontracted work shall be at a maximum rate of 5% of the total amount for all costs on the subcontracted work, for both fixed price and force account extra work. Change Orders and Open End Contracts will be in accordance with N.J.A.C. 5:30-11 et seq.

The Contractor shall not be entitled to receive payment for any extra work unless the same is certified in writing by the Engineer.

3.11 DISPUTE RESOLUTION

For construction contracts, the Owner and Contractor agree that in the event of a dispute arising under this contract, it shall be submitted to a process of resolution pursuant to alternative dispute resolution practices, such as mediation, binding arbitration or non-binding arbitration pursuant to industry standards, prior to being submitted to a Court for adjudication. Nothing in this section shall prevent the contracting unit from seeking injunctive or declaratory relief in court at any time. The alternative dispute resolution practices shall not apply to disputes concerning the bid solicitation or award process, or to the formation of contracts or subcontracts to be entered to pursuant to N.J.S.A. 40A:11-1 et seq. (Local Public Contracts Law).

Notwithstanding industry rules or any provision of law to the contrary, whenever a dispute concerns more than one contract, such as when a dispute in a contract involving design, architecture, engineering or management, upon demand of a contracting party, other interested parties to the dispute shall be joined unless the arbitrator or person appointed to resolve the dispute determines that such a joinder is inappropriate. Notwithstanding industry rules or any provision of law to the contrary, whenever more than one dispute of a similar nature arises under a construction contract, or related construction contracts, upon demand of a contracting party, the disputes shall be joined unless the arbitrator or person appointed to resolve the dispute determines that the disputes are inappropriate for joinder.

During any dispute the Contractor shall diligently proceed with completing the contract unless otherwise directed, in writing, by the Owner or Engineer.

4.0 CONTRACTOR'S PERSONNEL

4.01 PERSONAL ATTENTION

The Contractor shall give his personal supervision to the prosecution of the work, or have a competent representative on the work who shall have written authority to carry out the requirements of the Contract Documents. He shall also supply all manpower, materials and equipment as they may be required in the furnishing and delivery to the site of the proposed work, the equipment, materials and supplies bid upon.

4.02 CONTRACTOR'S SUPERINTENDENT

The Contractor shall attend to the work personally or through a competent, English-speaking superintendent, who shall be continually present on the project site whenever work is in progress. Such a superintendent shall be satisfactory to the Owner and Engineer and shall not be removed or replaced without due notice being given the Owner and Engineer. The Superintendent shall have full authority to act for the Contractor without the need to consult any higher level of authority.

4.03 LABOR LAWS

The Contractor and any Subcontractors shall comply with all the requirements of the Labor Laws of the State of New Jersey applicable to contracts on behalf of this Owner for construction, alteration or repair of any building or public work, including particularly, but without limitation of the foregoing, the provisions of New Jersey Administrative Codes and related statues including N.J.S.A. 10:2-1 to 10:2-4, inclusive and N.J.S.A. 34:11-56.25 et seq., New Jersey Prevailing Wage Act.

The Contractor hereby agrees to comply in all respect with the New Jersey Prevailing Wage Act, N.J.S.A. 34:11-56.25 et seq. as amended. A copy of the prevailing wage rates pertaining to the work and issued by the New Jersey Department of Labor entitled, "Prevailing Wage Rate Determination" is on file in the Engineer's office and is included herein. Pursuant to N.J.S.A. 34:11-56.25 et seq. — New Jersey Prevailing Wage Act, no public works contract may be awarded to any contractor and subcontractor or to any firm, corporation or partnership in which they have an interest on the attached disbarred bidders list located at the end of this specification, until expiration date given. Workmen shall be paid not less than such prevailing wage rate.

In accordance with N.J.A.C. 12:60-9.1, if the Contractor who makes the lowest bid for the contract is 10% or more under the amount of the next lowest bid, they must, prior to the award, certify to the Owner via the "Lowest Bidder Prevailing Wage Certification" that the prevailing wage rates required by the Prevailing Wage Act shall be paid in performing the work under the contract. If the Contractor does not provide the Certification required prior to the award of the contract, the Owner shall award the contract to the next lowest responsible and responsive bidder.

Before final payment is made by or on behalf of the Owner of any sum or sums due to the work, the Contractor or Subcontractor shall file with the treasurer of the Owner, written statements in form satisfactory to the Commissioner of Labor certifying to the amounts then due and owing from such contractor or subcontractor filing such statement to any and all workmen for wages due on account of the work, setting forth therein the names of the persons whose wages are unpaid and the amount due to each respectively which statement shall be certified by the oath of the Contractor or Subcontractor as the case may be in accordance with the said New Jersey Prevailing Wage Act.

The prevailing wage rate shall be determined by the Commissioner of Labor or his duly authorized representative.

Contractors or Subcontractors performing public work of a public body subject to the provisions of this act shall post the prevailing wage rates for each craft and classification involved as determined by the Commissioners of Labor including the effective date of any changes thereof, in prominent and easily accessible places at the site of the work or at such place or places as are used by them to pay workmen their wages.

In the event it is found that any workmen, employed by the Contractor or any Subcontractor, on this project, has been paid a rate of wages less than the prevailing wage required, the Department of Labor along with the Owner may terminate the Contractor's or Subcontractor's right to proceed with the work or such part of the work as to which there has been a failure to pay required wages and to prosecute the work to completion or otherwise, the Contractor and his surety(ies) shall be liable to the Department of Labor along with the Owner for any excess costs occasioned thereby.

Prior to final payment, the Contractor shall be required to execute and deliver an Affidavit of Compliance in a form provided by the Engineer, as required by the Act.

4.04 CONTRACTOR'S EMPLOYEES

All workmen must be competent and fully qualified in the type of work to be performed. Any employee of the Contractor, who is found by the Engineer to be incompetent, or who is performing his work in an unsightly

manner or contrary to the specifications or the Engineer's instructions, or who is disorderly, shall be removed from the project and shall not again be employed on the project without the Engineer's consent.

4.05 EIGHT HOUR DAY: PREVAILING WAGE RATE

All mechanics, workers, laborers, employed or engaged in the work hereunder shall work no more than eight (8) hours in any one day. In case of necessity for the protection of property or human life, mechanics, workmen and laborers may be employed for longer periods than eight hours per calendar day, if paid extra compensation on the basis of eight hours, constituting a days work, in accordance with the Prevailing Wage Act, N.J.S.A. 34:11-56-25 et seq., and all State and Federal laws.

4.06 PAYMENT OF EMPLOYEES

The Contractor and each of his Subcontractors shall pay each of his employees engaged in work on the project under this contract in full (less deductions made mandatory by law) in legal tender and not less often than once each month.

4.07 SAFETY AND HEALTH REGULATIONS

The Contractor shall comply with the Department of Labor, Safety and Health Regulations for construction promulgated under the Occupational Safety and Health Act of 1970 (P.L.91-596) and under Section 107 of the Contract Work Hours and Safety Standards for Construction (P.L.91-54).

4.08 ACCIDENT PREVENTION

Precautions shall be exercised at all times for the protection of persons (incl. employees) and property. The safety provisions of applicable laws, buildings and construction codes shall be observed. Machinery, equipment, and all hazards shall be guarded or eliminated in accordance with the safety provisions of the Manual of Accident Prevention in Construction published by the Association General Contractors in America and Part VI "Temporary Traffic Control" of the U.S. Dept. of Transportation. Federal Highway Administration "Manual on Uniform Traffic Control Devices", latest edition, whichever is more stringent to the extent that such provisions are not in contravention of applicable law. Contractor alone shall be responsible for the safety, efficiency, and adequacy of his plant, appliances and methods and for any damage which may result from their failure for their improper construction, maintenance or operation. The cost of "Accident Prevention" shall be included in the lump sum or unit price bid whichever is applicable.

5.0 MATERIALS

5.01 CONTRACTOR'S TITLE TO MATERIALS

No materials or supplies for the work shall be purchased by the Contractor or by Subcontractor that are subject to any chattel mortgage or under a conditional sale or other agreement by which an interest is retained by the seller. The Contractor warrants that he has good title to all materials and supplies used by him in the work.

5.02 ROYALTIES AND PAYMENTS

The Contractor shall pay all royalties and license fees. He shall defend all suits or claims for infringements of any patent rights and shall save the Owner harmless from loss or account thereof.

5.03 USE OF DOMESTIC MATERIAL

In the performance of the work, the Contractor and all Subcontractors shall use only manufactured materials and farm products of the United States of America, wherever available.

All Contractors and Subcontractors shall comply with the provisions of N.J.S.A. 40A:11-18, which relate to the use of domestic materials.

5.04 ORDERING MATERIALS

Before ordering materials, the Contractor shall obtain the Engineer's approval of their conformity to the specifications. In the case of concrete aggregate, and similar materials, samples must accompany the request for approval. The Contractor must forward to the Engineer copies of all shipping lists, invoices or delivery slips accompanying such deliveries.

5.05 SAMPLES

The Contractor shall submit to the Engineer any samples of materials before or during the progress of the work that may be required by the Contract Documents and all materials and workmanship must be equal in every respect to the samples submitted and approved.

5.06 SHOP OR SETTING DRAWINGS

- (a) The Contractor shall submit promptly eight copies, of which two will be returned to the contractor, of each shop or setting drawings prepared in accordance with the schedule predetermined under the provisions of the preceding paragraph hereof with the Contractor's approval stamp and date thereon. After examination of such drawings by the Engineer, and the return thereof, the Contractor shall make such corrections to the drawings as have been indicated and shall furnish the Engineer with eight corrected copies. If requested by the Engineer, the Contractor must furnish additional copies, regardless of corrections made in or approval given to such drawings by the Engineer. The Contractor will nevertheless be responsible for the accuracy of such drawings and for their conformity to the drawings and specifications unless he notified the Engineer in writing of any deviations, at the time he furnished such drawings. Shop drawing requirements as detailed within the technical specifications and scope of work shall govern should they be in conflict with the General Conditions.
- (b) The Contractor shall likewise submit, in writing, the type, kind and name of the manufacturer of all materials to be used in the work for the written approval of the Engineer prior to the installation of same.
- (c) Any equipment or materials installed without this written approval of the Engineer will be required to be removed by the Contractor at his own expense and replaced with equipment and materials as approved.

5.07 ADDITIONAL INSTRUCTIONS AND DETAIL DRAWINGS

The Contractor will be furnished additional instructions and detail drawings to carry out the work included in the contract as required. The additional drawings and instructions thus supplied, to the Contractor, will coordinate with the contract documents and will be so prepared that they can be reasonably interpreted as a part thereof. The Contractor shall carry out the work in accordance with the additional detail drawings and instructions.

The Contractor and the Engineer will prepare, jointly (a) a schedule fixing the date at which special drawings will be required and by whom they will be made, such drawings, if any, to be furnished by the Engineer in accordance with said schedule, and (b) a schedule fixing the respective dates for the submission of shop or setting drawings; the beginning of manufacture, testing and installation of materials, supplies and equipment and the completion of the various parts of the work, each such schedule to be subject to change from time to time in accordance with the progress of the work.

5.08 OR EQUAL CLAUSES

Wherever in these contract documents a particular brand, make of materials, device or equipment is shown or specified, such brand, make of material, device or equipment should be regarded merely as a standard.

When a bidder submits an equivalent, it shall be the responsibility of the bidder to document the equivalence claim.

Failure to submit such documentation shall be grounds for rejection of the claim of equivalence.

If two or more brands, makes of material, devices or equipment are shown or specified, each should be regarded as the equal of the other. Any other brand, make of material, devices or equipment, which in the opinion of the Engineer is the recognized equal of that specified, considering quality, workmanship and economy of operation, and is suitable for the purpose intended, will be accepted. All material and workmanship shall, in every respect be in accordance with what, in the opinion of the Engineer is in conformity with approved modern practice.

Whenever the drawings, specifications or other contract documents or the direction of the Owner or its authorized agent admit of doubt as to what is permissible, and/or fail to note the quality of any work, that interpretation will be made by the Engineer which is in accordance with approved modern practice to meet the particular requirement of the contract.

In all cases, new materials shall be used unless this provision is waived by notice from the Engineer.

5.09 SUBSTITUTIONS

After the execution of the contract, substitution of equipment or materials of makes other than those named in the contract will be considered for one reason only. That the equipment proposed for substitution is superior or equal in construction and/or efficiency to that named in the contract.

Complete data, to include: shop drawings, specifications, performance curves, test results, list of similar installation with years of service, operating and maintenance instruction, a statement that the Contractor agrees to pay all costs that will result directly or indirectly from acceptance of the substitute, and all other necessary information; shall be submitted in triplicate to enable the Engineer to evaluate the proposed substitution equipment or material. The determination as to whether or not such changes will be permitted rests solely with the Engineer.

The Contractor shall take and assume full responsibility and bear any extra expense or cost incurred by changes advocated by him. Those costs include, but are not limited to, review time by the Engineer or the Engineer's Consultants, costs of redesign, and claims of other contractors affected by the resulting change. It will be assumed that the cost to the Contractor of the equipment or materials proposed to be substituted is less than the equipment or materials named in the contract, and if the substitution is approved, the contract price shall be reduced by an amount equal to the savings.

5.10 MATERIAL SAFETY DATA

In accordance with the requirements of N.J.S.A. 34:5A-1 et seq., "Workers and Community Right to Know Act", the State Department of Health has adopted a Workplace Hazardous Substance List (N.J.A.C. 8:59-9) which includes substances that pose a threat to the health and safety of employees. Therefore, under the provisions of N.J.A.C. 8:59-7, the contractor must furnish the Owner a "Material Safety Data Sheet" for each product which is supplied to the Owner which contains a substance listed on the Hazardous Substance List (N.J.A.C. 8:59-9). The Owner reserves the right to request a copy of the applicable Material Safety Data Sheet be forwarded with the delivery of each product. Furthermore, under the provisions of N.J.A.C. 8:59-5, each

product shall have a label affixed or stenciled onto any container that contains any substance listed on the Hazardous Substance List (N.J.A.C. 8:59-9).

6.0 INSPECTION AND TESTING

6.01 INSPECTION

The Contractor shall afford every facility for inspection of the equipment, materials and supplies at all times by the Engineer prior to the delivery of same to the site of the work. All equipment, supplies and materials shall be tested in the presence of the Engineer, if so desired.

Any equipment, materials, supplies or workmanship deemed of inferior quality, or not in accordance with the finally approved specifications, brought to or incorporated in the work may be rejected by the Engineer. The equipment, materials and supplies and workmanship may be re-inspected at any time, prior to delivery to the site of the proposed improvements. The Contractor shall bear all the expense of testing materials.

When construction is not continuous through the normal work week, (Monday through Friday), Contractor must notify the Engineer at least 24 hours in advance of any stopping or starting of the work. Notification may be by writing, telephone, facsimile, telegraph or personal visit to the Engineer's listed office.

Contractor shall notify Engineer at least forty-eight (48) hours in advance to any work on Saturdays. There will be no work permitted on Sundays or holidays. If the project receives inspection by the Engineer, the normal working hours for the Engineers inspector are from 7:30 a.m. to 4:00 p.m., Monday through Friday. Any overtime inspection costs for the Engineers inspector which are avoidable shall be reimbursed by the Contractor.

Should the contractor have an emergency or need to cancel scheduled work, notification of the cancelled work must be received by the Engineer's inspector no later than 6:00 am the morning of the cancellation. Failure of the contractor to provide the required notification will require the contractor to pay for eight (8) hours of inspection at the rate of the Engineer's local inspector. The costs for cancellation of inspection without the required notification will be deducted from the contractor's payment application.

As the Owner is only paying for the contract time in the Contract Documents, the Contractor shall be responsible for all costs of inspection and contract management beyond the contract time limits, unless a written extension of time has been granted by the Owner. These costs are in addition to any liquidated damages that may be charged to the Contractor.

6.02 DAILY REPORTS

On a daily basis, the Contractor shall have his Authorized Representative complete, sign and present the Engineer with a Certificate of Site Safety Conditions, attached hereto as Form GC-6.02S.

At the Engineers discretion, the Contractor may be directed to furnish a daily report, on a form, which will include the date, the weather, a general description of the work performed, line item quantities involved, number and skill type of workers, equipment utilized, location of work, and any pertinent remarks affecting the work.

6.03 INSPECTORS

The work shall be conducted under the general observation of the Engineer through such Inspectors as the Engineer employs. Inspectors are stationed on the site of the work to represent the Engineer and to report to him concerning the observation of progress of the work and the workmanship and materials being furnished. Such Inspectors shall inform the Engineer and the Contractor when they observe that work being performed and/or the materials being furnished do not conform to the requirements of the Contract Documents. Such Revised 9/22

observation, if and when provided, shall not relieve the Contractor of any responsibility to furnish materials and perform work in complete accordance with the requirements of the Contract Documents, nor does such observation create any duty or obligation to any employee or invitee of Contractor, any Subcontractor, or to any third party. The Contractor is prohibited from relying upon the Engineer's site inspections or raising the engineer's observations as a defense to claims of defective work.

The Inspector is not authorized to revoke, alter, enlarge, relax or release any requirements of the Contract Documents or to issue instructions contrary to the Contract Documents.

6.04 ACCESS TO THE WORK

The Contractor shall furnish the Engineer with every reasonable facility for observing the work as performed.

The Engineer shall have the right to inspect all work done and all materials furnished either in the field or at the point of manufacture. The Contractor shall furnish or cause to be furnished safe access at all times to the places where preparation, fabrication or manufacture of materials and/or construction of the work is in progress.

When the Engineer or his representative are in or about the premises mentioned above in the course of their duties, they shall be deemed conclusively to be an invitee of the Contractor. If the Contractor is not the Owner of the premises mentioned above, the Owner thereof shall be deemed an agent of the Contractor with respect to the obligation assumed hereby. The Contractor or his agent, as described above, shall be liable for the payment of claims for injuries, damages, etc, for death of the Owner or his representative due to the negligence on the part of the Contractor or his agent.

6.05 COVERING UNINSPECTED WORK

If any work be buried, covered or otherwise concealed prior to observation by Engineer or contrary to the orders and direction of the Engineer and such work is not subject to testing and approval by any acceptable alternate method it must, if required by the Engineer, be uncovered for examination. Such uncovering and all necessary restoration regardless of the final acceptability of the work, uncovered, shall be at the expense of the Contractor.

6.06 TESTING MATERIALS

Except as may be provided elsewhere, tests or analysis of materials which are usually tested after delivery to the site, such as concrete aggregate, mixed-in-place concrete, and similar materials; will be performed by the Engineer or testing laboratories which will be approved by the Engineer and selected and paid for by the Contractor. The preliminary testing of concrete mixtures and tests or analysis of other materials, samples of which are to be submitted prior to delivery, will also be performed by the laboratory and paid for by the Contractor at the Engineer's request.

If the Engineer orders sampling and analysis or tests of materials which are usually accepted on certification of the manufacturer but which appear defective or not conforming to the requirements of the Specifications, the Contractor will bear the reasonable costs of sampling, transportation, tests and analysis.

7.0 PAYMENTS

7.01 CONSTRUCTION SCHEDULE AND PERIODIC ESTIMATES

Immediately after execution and delivery of the contract, and before the first partial payment is made, the Contractor shall deliver to the Engineer an estimated construction progress schedule in form satisfactory to the Engineer, showing proposed dates of commencement and completion of each of the various subdivisions of work required under the Contract Documents and the anticipated amount of each monthly payment that will Revised 9/22.

become due to the Contractor in accordance with the progress schedule. The Contractor shall update the schedule each time a change is approved, but at a minimum every 30 days. An updated schedule shall be submitted with the Contractor's payment application. Should a payment application be submitted without an updated schedule, payment processing may be delayed. The Contractor shall also furnish the Engineer (a) a detailed estimate giving a complete breakdown of the contract price on Lump Sum Contracts and (b) periodic itemized estimates of work done for the purpose of making partial payments thereon. The costs employed in making up any of these schedules are to be used in determining the basis of partial payments.

Approval of the progress schedule by the Engineer does not modify the Contract or constitute Acceptance of the feasibility of the Contractor's logic, activity durations, or assumptions used in creating the schedule. If the schedule reflects a completion date different than that defined by the date of Notice to Proceed and Contract Time, this does not change the specified completion date. If the Engineer approves a schedule that reflects a completion date earlier than that specified as the Contract Time, the Owner will not accept claims for additional Contract Time or compensation as the result of failure to complete the Work by the earlier date shown on the progress schedule. Float is the amount of time that an activity may be delayed from its early start without delaying Completion. Float belongs to the Project and is not for the exclusive use of the Contractor or the Owner.

7.02 PAYMENTS

Unless otherwise specified, on the first day of each month or within thirty (30) days thereafter, the Engineer will estimate approximately the value of the work performed, and equipment, materials and supplies delivered on the ground inspected and accepted during the preceding month, according to these specifications, less any retainage, and shall be certified by the Engineer for payment to the Contractor. The value of the work, as estimated, will be determined by the lump sum and/or unit price bid. Requests for payment for materials on hand shall be accompanied with receipted invoice from supplier. Prior to such payment being made, the Contractor shall execute an agreement, provided by the Engineer and Solicitor on behalf of the Owner, which details the conditions of payment.

If, in the opinion of the Engineer, it is undesirable to replace any defective or damaged materials or to reconstruct or correct any portion of the work injured or not performed in accordance with the contract documents, the compensation to be paid to the Contractor hereunder shall be reduced by such amount as in the judgment of the Engineer shall be equitable.

No request for payment shall be approved until a Certification of Site Safety Conditions showing no unsafe conditions for each day worked in the payment request period has been furnished by the Contractor. When the work performed under this contract has been completed by the Contractor and accepted by the Owner, the Engineer shall make a final estimate of the work and certify the same to the Owner which shall for causes herein specified, pay to the Contractor the balance due, excepting therefrom such sum as may be lawfully retained under any provisions of this contract. All prior estimates and payments including those relating to extra work shall be subjected to corrections by this payment.

The Owner shall pay the amount due to the prime contractor for each periodic payment, final payment or retainage monies not more than 30 calendar days after the billing date, except as provided herein, which for periodic billing shall be established at the pre-construction meeting and memorialized in the minutes of the pre-construction meeting. The billing shall be deemed approved and certified 20 days after the Owner or Owner's Representative receives it, as indicated by the date stamped received on the billing by the Owner or Owner's Representative, except as provided herein, unless the Owner or Owner's Representative provides, before the end of the 20 day period, a written statement of the amount withheld and the reason for withholding payment. The Owner is a public or governmental agency that requires the governing body to vote on authorizations for each periodic payment, final payment or retainage monies, the amount due may be approved and certified at the next scheduled public meeting of the Owner's governing body, and paid during the Owner's subsequent payment cycle.

7.03 RETAINAGE

The Contractor is advised that for contracts \$100,000.00 and under for improvement to real property, the sum of 10% of the amount due shall be held on each partial payment pending completion of the project.

The Contractor is advised that the Local Public Contracts Law, N.J.S.A. 40A:11-1 et seq., are applicable if the total amount of the contract awarded for this project exceeds \$100,000.00. The provisions of N.J.S.A. 40A:11-1 et seq., provide that the Contractor may:

- 1. Agree to the withholding of payments in the manner prescribed in the contract, or may deposit with the contracting unit registered book bonds, entry municipal bonds, State bonds or other appropriate bonds of the State of New Jersey, or negotiable bearer bonds or notes of any political subdivision of the State, the value of which is equal to the amount necessary to satisfy the amount that otherwise would be withheld pursuant to the terms of the contract. The nature and amount of the bonds or notes to be deposited shall be subject to approval by the contracting unit. For the purposes of this section, "value" shall mean par value or current market value, whichever is lower.
- 2. Such agreement will be indicated by signing of estimate or payment certificates unless written communication to the contrary is made to the Owner and Engineer, or

If the Contractor agrees to the withholding of payments, the amount withheld shall be deposited, with a banking institution or savings and loan association insured by an agency of the Federal Government, in an account bearing interest at the rate currently paid by such institutions or associations on time or savings deposits. The amount withheld, or the bonds or notes deposited, and any interest accruing on such bonds or notes, shall be returned to the contractor upon fulfillment of the terms of the contract relating to such withholding, Any interest accruing on such cash withholdings shall be credited to the Owner.

Furthermore, N.J.S.A. 40A:11-1 et seq. provides that for contracts over \$100,000.00 for improvement to real property:

- 1. From the total amounts due as ascertained through a current Engineer's estimate will be deducted an amount equivalent to two percent (2%) of the amount due on each partial payment shall be withheld by the Owner pending completion of the contract.
- 2. Upon acceptance of the work performed pursuant to the contract for which the contractor has agreed to the withholding of payments pursuant to this section, all amounts being withheld by the Owner shall be released and paid in full to the contractor as required by law after final acceptance by the Owner, without further withholding of any amounts for any purpose whatsoever, provided that the contract has been completed as indicated.

7.04 ACCEPTANCE OF FINAL PAYMENT AS RELEASE

The acceptance by the Contractor of final payment shall be and shall operate as the Contractor's release of the Owner from all claims and all liability to the Contractor, other than claims in stated amounts as may be specifically excepted by the Contractor, for all things done or furnished in connection with the work and for every act and neglect of the Owner, or Owners designee and others relating to or arising out of this work. Any payment, however, final or otherwise, shall not release the Contractor or its sureties from any obligations under the contract documents, and/or arising out of performance of the work, and/or arising out of the obligations undertaken by the surety under performance, payment and/or maintenance bonds.

7.05 OWNER'S RIGHT TO WITHHOLD PAYMENTS

Owner may withhold from the Contractor as much of any approved payments due him, as may, in the judgment of the Owner, be necessary, to

- (a) Secure the payment of just claims then due and unpaid by any persons supplying labor or materials for the work.
- (b) Protect the Owner from loss due to defective work not remedied, or
- (c) Protect the Owner from loss due to injury to persons or damage to the work or property of other Contractors, Subcontractors or others caused by the act or neglect of the Contractor or any of his Subcontractors that the Owner may deem proper to satisfy such claims or to secure such protection. Such application of such money shall be deemed payment for the amount of the Contractor.
- (d) Protect the Owner from enforcement action by others or from being in non-compliance with laws or regulations due to the failure of the Contractor to supply the Engineer and or Owner with Monthly Manning Reports, Certified Payroll Reports or other submittals required by the Engineer or Owner.

7.06 COSTS OF ENGINEERING AND INSPECTION

There will be deducted from the contract and retained by the Owner an amount to defray the cost of wages and overhead paid by the Owner to the Resident Engineer, Inspector or Inspectors employed on the work for any avoidable time in excess of eight (8) hours per day or on Saturdays, Sundays or legal holidays. This amount shall be determined at the rate of the hourly rate contract with the Owner per man hour for each Inspector or Resident Engineer for, in excess of 8 hours per day and at the rate of the hourly rate contract with the Owner per man hour for Saturday, Sunday and Holidays for each Inspector or Resident Engineer.

In addition, there will be deducted from the contract and retained by the Owner an amount equal to the cost paid by the Owner to the Engineer, for all inspection and contract administration performed in excess of the completion time stipulated for the contract, or as amended by approved change orders.

7.07 LIENS

Final payment of retained percentage shall not become due until the Contractor, shall furnish the Owner a complete release of liens arising out of his contract, or receipts in full, in lieu thereof covering claims of any kind or character for work or labor done, or labor or materials furnished by the Subcontractor, materialmen, persons or corporations whatsoever. The form attached entitled "Full Release and Waiver of Liens" shall be submitted with the final voucher prior to final payment.

7.08 PREVAILING WAGE PAYMENT CERTIFICATE

The form attached hereto, entitled "Prevailing Wage Payment Certification" shall be executed by the Contractor and submitted with the final voucher prior to final payment.

7.09 CERTIFIED PAYROLL REPORTS

The Contractor shall submit original certified payroll reports within 10 days of the payment of wages to the Owner with a copy to the Owners designee, in compliance with N.J.A.C. 12:60.

8.0 VALUE ENGINEERING CONSTRUCTION CHANGE ORDERS

8.01 IMPLEMENTATION OF VALUE ENGINEERING

In accordance with N.J.S.A. 40A:11-16.6 a contractor may submit a Value Engineering Construction Proposal (VECP) after the award of a contract for a project for structures or other improvements to real property, other than work affecting a public building, that exceed \$5,000,000. This includes most public works projects, such as utility and environmental systems, road construction and repair, etc., but not building construction, improvements, or renovation. A VECP is a cost reduction proposal based on analysis by a contractor of the functions, systems, equipment, facilities, services, supplies, means and methods of construction, and any other item needed for the completion of the contract consistent with the required performance, quality, reliability, and safety.

8.02 STATUTORY PROVISIONS

- a. Value engineering construction change orders shall not be used to impair any of the essential functions, or characteristics of the project, or any portion of the work involved.
- b. The contractor shall submit a value engineering construction proposal that completely describes the changes to the original specifications or proposal, impact on other project components, advantages and disadvantages of the proposed change, cost estimates and calculations on which they are based, any impact on the contract time schedule, and any other relevant information that the contracting unit may require in order to review the value engineering construction proposal. The contractor's cost for developing the value engineering construction proposal shall not be eligible for reimbursement by the contracting unit.
- c. The contractor shall be liable for all reasonable costs incurred by the contracting unit for the technical evaluation and engineering review of a value engineering construction proposal presented by the contractor.
- d. The contracting unit's engineer shall prepare a written report for the governing body that shall evaluate the value engineering construction proposal, make a recommendation on whether or not it should be accepted, rejected, or modified, and state to the contracting unit and contractor the amount of any projected cost savings.
- e. The proposal shall not be approved unless the engineer reports to the governing body that the proposal appears consistent with the required performance, quality, reliability, and safety of the project and does not impair any of the essential functions, or characteristics of the project, or any portion of the work involved.
- f. The contracting unit shall have the sole discretion to approve or disapprove a value engineering construction proposal.
- g. The contractor and the contracting unit shall equally share in the cost savings generated on the contract as a result of an approved value engineering construction change order. Once the project is completed, the contracting unit's engineer shall verify the cost savings to reflect the actual cost of the work, and such verified cost saving shall be the basis for the savings shared equally with the contractor.
- h. The contractor shall have no claim against the contracting unit as a result of the contracting unit's disapproval of a value engineering construction proposal.

8.03 PROCEDURES

An initial submission is required to use the Value Engineering process. The initial proposal shall outline the general technical concepts associated with the proposal and the estimated savings that will result.

The initial proposal will be reviewed by the Owner and, if found to be conceptually acceptable, approval to submit a final proposal will be granted by the Owner. A finding of conceptual acceptability of the initial proposal in no way obligates the Owner to approve the final proposal. The Contractor shall have no claim against the Owner as a result of the rejection of any such final proposal.

Final proposals will be considered only after Owner approval of the initial proposal. Final proposals will not be considered if submitted after 50 percent completion of the Work has occurred, based on monthly estimates amounting to more than 50 percent of the total Contract price (subject to any approved adjustments), unless the remaining Contract Time is one year or more.

Proposals will not be considered that change the following:

- a. The type, thickness, or joint designs of a concrete, or HMA surface, intermediate, or base course.
- b. The types and thicknesses of the unbound materials underlying a concrete, or HMA surface, intermediate, or base course.
- c. The basic design of bridges, defined as the type of superstructure and substructure, span length type and thickness of deck, type of beam and arrangement, geometrics, width, and underclearance.
- d. The basic design of retaining walls.
- e. The basic design of overhead sign supports and breakaway sign supports.
- f. The type of noise barriers.
- g. Special architectural aesthetic treatments of structures.

All proposals for changes to bridges and structures shall conform to the current AASHTO Standard Specifications for Highway Bridges as modified by the NJDOT Design Manual for Bridges and Structures.

As a minimum, the following materials and information shall be submitted with each final proposal plus any additional information requested by the Owner:

- a. A statement that the final proposal is submitted as a Value Engineering proposal.
- b. A description of the difference between the existing Contract requirements and the proposed change, and the comparative advantages and disadvantages of each, including considerations of safety, service life, economy of operations, stage construction, ease of maintenance, and desired appearance.
- c. Complete plans, specifications, and calculations showing the proposed revisions relative to the original Contract features and requirements. If the proposal is approved, the Contractor shall submit drawings, in ink, on polyester film such as Mylar or Herculene, 4 mils thick, matted on both sides except as follows:
 - (1) Structural drawings may be submitted in pencil.
 - (2) Electrical drawings may be matted on one side and may be submitted in pencil.
 - (3) Cross-section sheets may be 3 mils thick and may be matted on one side.

All plans and engineering calculations shall bear the signature of a Professional Engineer licensed to practice in the State.

- d. A complete cost analysis indicating the final estimated costs and quantities to be replaced by the proposal, the new costs and quantities generated by the final proposal, and the cost effects of the proposed changes on operational, maintenance, and other considerations.
- e. A specific date by which a Change Order adopting the final proposal must be executed so as to obtain the maximum cost reduction during the remainder of the Contract. This date must be selected to allow the Owner ample time, usually a minimum of 45 days, for review and processing a Change Order. Should the Owner find that insufficient time is available for review and processing, it may reject the final proposal solely on such basis.
- f. A statement as to the effect the final proposal has on the Contract Time.
- g. A description of any previous use or testing of the final proposal on another Owner project or elsewhere and the conditions and results therewith. If the final proposal was previously submitted on another Owner project, indicate the date, the project, and the action taken by the Owner.
- h. The proposal shall not be experimental in nature but shall have been proven to the Owner's satisfaction under similar or acceptable conditions on another Owner project or at another location acceptable to the Owner.

Proposals will be considered only after Award of Contract and only when all of the following conditions are met:

- a. The Contractor is cautioned not to base any bid prices on the anticipated approval of a proposal and to recognize that such proposal may be rejected. In the event of rejection, the Contractor is required to complete the Contract according to the original Plans and Specifications and the prices initially bid and accepted by the Governing Body.
- b. All proposals, approved or not approved by the Owner for use in the Contract, apply only to the ongoing Contract or Contracts referenced in the proposal. The proposals shall become the property of the Owner and shall contain no restrictions imposed by the Contractor on their use or disclosure. The Owner will have the right to use, duplicate, and disclose in whole or in part any data necessary for the utilization of the proposal. The Owner retains the right to use any accepted proposal or part thereof on any other or subsequent project without any obligation to the Contractor. This provision is not intended to deny rights provided by law with respect to patented materials or processes.
- c. If the Owner already has under consideration certain revisions to the Contract that are subsequently incorporated in a proposal, the Owner will reject the Contractor's proposal and may proceed with such revisions without any value engineering obligation to the Contractor.
- d. The Contractor shall make no claim against the Owner or Owner's agents for any costs or delays due to the Owner's rejection of a proposal, including but not limited to development costs, anticipated profits, or increased materials or labor costs resulting from delays in the review of such proposal.
- e. The Engineer will determine whether a proposal qualifies for consideration and evaluation. The Owner may reject any proposal which is not consistent with the basic design criteria for the Project.
- f. The Engineer may reject all or any portion of Work performed pursuant to an approved proposal if the Engineer determines that unsatisfactory results are being obtained. The Engineer may direct the removal of such rejected Work and require the Contractor to proceed according to the original Contract requirements without reimbursement for any Work performed under the proposal, or for its removal. Where modifications to the proposal are approved to adjust to field or other conditions, reimbursement is limited to the total amount payable for the Work at the Contract prices as if it were constructed according to the original Contract requirements. Such rejection or limitation of reimbursement does not constitute the basis of any claim against the Owner for delay or for any other costs.
- g. Proposals will be considered only if equivalent options are not already provided in the Contract Documents.

- h. The proposal shall be made based on items of work scheduled to be done by the Contractor.

 Anticipated cost savings based on revisions of utility relocations or other similar items to be done by others will not be considered. Proposals that may increase the cost of Work done by others may be considered.
- i. If additional information is needed to evaluate proposals, this information must be provided in a timely manner. Such additional information could include, where design changes are proposed, results of field investigations and surveys, design computations, and field change sheets.

The contracting unit's engineer shall prepare a written report for the governing body that shall evaluate the value engineering construction proposal, make a recommendation on whether or not it should be accepted, rejected, or modified, and state to the contracting unit and contractor the amount of any projected cost savings.

- a. The proposal shall not be approved unless the Engineer reports to the Owner's governing body that the proposal appears consistent with the required performance, quality, reliability, and safety of the project and does not impair any of the essential functions, or characteristics of the project, or any portion of the work involved.
- b. If the Owner fails to respond to the final proposal by the date specified, the Contractor shall consider the final proposal rejected and shall make no claim against the Owner as a result thereof.
- c. The Owner shall have the sole discretion to approve or disapprove a value engineering construction proposal.

If the proposal is accepted, the changes will be authorized by Change Order. Payment will be made as follows:

- a. The changes will be incorporated into the Contract by adjustments in the quantities of Pay Items, agreed upon Extra Work Items or by Force Account, as appropriate, according to the Specifications.
- b. Once the project is completed, the contracting unit's engineer shall verify the cost savings to reflect the actual cost of the work, and such verified cost saving shall be the basis for the savings shared equally with the contractor. The costs of such verification shall be borne equally by both parties.
- c. The Owner's costs for review and processing of the proposal will be deducted from the savings. The cost of the Engineer to verify the savings shall be apportioned equally between the parties.
- d. A Contractor's costs for development, design, and implementation of the proposal are not eligible for reimbursement.
- e. The Contractor may submit proposals for an approved Subcontractor, provided that reimbursement is made by the Owner to the Contractor and that the terms of the remuneration to the Subcontractor are satisfactorily negotiated and accepted before the proposal is submitted to the Owner. Subcontractors may not submit a proposal except through the Contractor.

9.0 DIFFERING SITE CONDITIONS PROVISIONS (N.J.S.A. 40A:11-16.7)

- a. Differing Site Conditions Provisions:
 - (1) If the contractor encounters differing site conditions during the progress of the work of the contract, the contractor shall promptly notify the contracting unit in writing of the specific differing site conditions encountered before the site is further disturbed and before any additional work is performed in the impacted area.
 - (2) Upon receipt of a differing site conditions notice in accordance with Section 9.0(a)1 of this subsection, or upon the contracting unit otherwise learning of differing site conditions, the contracting unit shall promptly undertake an investigation to determine whether differing site conditions are present.
 - (3) If the contracting unit determines different site conditions that may result in additional costs or delays exist, the contracting unit shall provide prompt written notice to the contractor containing directions on how to proceed.
 - (4) (a) The contracting unit shall make a fair and equitable adjustment to the contract price and contract completion date for increased costs and delays resulting from the agreed upon differing site conditions encountered by the contractor.
 - (b) If both parties agree that the contracting unit's investigation and directions decrease the contractor's costs or time of performance, the contracting unit shall be entitled to a fair and equitable downward adjustment of the contract price or time of performance.
 - (c) If the contracting unit determines that there are no differing site conditions present that would result in additional costs or delays, the contracting unit shall so advise the contractor, in writing, and the contractor shall resume performance of the contract, and shall be entitled to pursue a differing site conditions claim against the contracting unit for additional compensation or time attributable to the alleged differing site conditions.
 - (5) Execution of the contract by the contractor shall constitute a representation that the contractor has visited the site and has become generally familiar with the local conditions under which the work is to be performed.
 - (6) As used in this subsection, "differing site conditions" mean physical conditions at the contract work site that are subsurface or otherwise concealed and which differ materially from those indicated in the contract documents or are of such an unusual nature that the conditions differ materially from those ordinarily encountered and generally recognized as inherent in the work of the character provided for in the contract.

b. Suspension of Work Provisions:

- (1) The contracting unit shall provide written notice to the contractor in advance of any suspension of work lasting more than 10 calendar days of the performance of all or any portion of the work of the contract.
- (2) If the performance of all or any portion of the work of the contract is suspended by the contracting unit for more than 10 calendar days due to no fault of the contractor or as a consequence of an occurrence beyond the contracting unit's control, the contractor shall be entitled to compensation for any resultant delay to the project completion or additional contractor expenses, and to an extension of time, provided that, to the extent feasible, the contractor, within 10 calendar days following the conclusion of the suspension, notifies the contracting unit, in writing, of the nature

and extent of the suspension of work. The notice shall include available supporting information, which information may thereafter be supplemented by the contractor as needed and as may be reasonably requested by the contracting unit. Whenever a work suspension exceeds 60 days, upon seven days' written notice, either party shall have the option to terminate the contract for cause and to be fairly and equitably compensated therefore.

- (3) Upon receipt of the contractor's suspension of work notice in accordance with Section 9.0(A)2 of this subsection, the contracting unit shall promptly evaluate the contractor's notice and promptly advise the contractor of its determination on how to proceed in writing.
- (4) (a) If the contracting unit determines that the contractor is entitled to additional compensation or time, the contracting unit shall make a fair and equitable upward adjustment to the contract price and contract completion date.
 - (b) If the contracting unit determines that the contractor is not entitled to additional compensation or time, the contractor shall proceed with the performance of the contract work, and shall be entitled to pursue a suspension of work claim against the contracting unit for additional compensation or time attributable to the suspension.
- (5) Failure of the contractor to provide timely notice of a suspension of work shall result in a waiver of a claim if the contracting unit can prove by clear and convincing evidence that the lack of notice or delayed notice by the contractor actually prejudiced the contracting unit's ability to adequately investigate and defend against the claim.

c. Change in Character of Work Provisions:

- (1) If the contractor believes that a change directive by the contracting unit results in a material change to the contract work, the contractor shall so notify the contracting unit in writing. The contractor shall continue to perform all work on the project that is not the subject of the notice.
- (2) Upon receipt of the contractor's change in character notice in accordance with paragraph (1) of this subsection, the contracting unit shall promptly evaluate the contractor's notice and promptly advise the contractor of its determination on how to proceed in writing.
- (3) (a) If the contracting unit determines that a change to the contractor's work caused or directed by the contracting unit materially changes the character of any aspect of the contract work, the contracting unit shall make a fair and equitable upward adjustment to the contract price and contract completion date. The basis for any such price adjustment shall be the difference between the cost of performance of the work as planned at the time of contracting and the actual cost of such work as a result of its change in character, or as otherwise mutually agreed upon by the contractor and the contracting unit prior to the contractor performing the subject work.
 - (b) If the contracting unit determines that the contractor is not entitled to additional compensation or time, the contractor shall continue the performance of all contract work, and shall be entitled to pursue a claim against the contracting unit for additional compensation or time attributable to the alleged material change.
- (4) As used in this subsection, "material change" means a character change which increases or decreases the contractor's cost of performing the work, increases or decreases the amount of time by which the contractor completes the work in relation to the contractually required completion date, or both.

d. Change in Quantity Provisions:

- (1) The contracting unit may increase or decrease the quantity of work to be performed by the contractor.
- (2) (a) If the quantity of a pay item is cumulatively increased or decreased by 20 percent or less from the bid proposal quantity, the quantity change shall be considered a minor change in quantity.
 - (b) If the quantity of a pay item is increased or decreased by more than 20 percent from the bid proposal quantity, the quantity change shall be considered a major change in quantity.
- (3) For any minor change in quantity, the contracting unit shall make payment for the quantity of the pay item performed at the bid price for the pay item.
- (4) (a) For a major increase in quantity, the contracting unit or contractor may request to renegotiate the price for the quantity in excess of 120 percent of the bid proposal quantity. If a mutual agreement cannot be reached on a negotiated price for a major quantity increase, the contracting unit shall pay the actual costs plus an additional 10 percent for overhead and an additional 10 percent for profit, unless otherwise specified in the original bid.
 - (b) For a major decrease in quantity, the contracting unit or contractor may request to renegotiate the price for the quantity of work performed. If a mutual agreement cannot be reached on a negotiated price for a major quantity decrease, the contracting unit shall pay the actual costs plus an additional 10 percent for overhead and an additional 10 percent for profit, unless otherwise specified in the original bid; provided, however, that the contracting unit shall not make a payment in an amount that exceeds 80 percent of the value of the bid price multiplied by the bid proposal quantity.
- (5) As used in this subsection, the term "bid proposal quantity" means the quantity indicated in the bid proposal less the quantities designated in the project plans as "if and where directed."

PREVAILING WAGE PAYMENT CERTIFICATION

This form must be executed by Contractor and submitted with final voucher prior to final payment.

PROJECT		
ТО		
	(NAME OF OWNER	AS IT APPEARS IN CONTRACT)
		of Payment of Prevailing Wages to Workmen Pursuant to ter 150 Laws of 1963 of New Jersey and all other claims.
Contractor and all Subcontractrades as determined and cor Jersey, and that all suppliers	tors have been paid inputed by the Cor and material men l	at any and all workmen employed by the undersigned d in full and prevailing wages for their respective crafts or mmissioner of Labor and Industry, of the State of New have been paid in full all amounts claimed by them, and ate; nor any contingent claim by any of the foregoing:
DATED:		CONTRACTOR
		CONTRACTOR
	STATE	OF NEW JERSEY
CO	UNTY OF	
	, being	duly sworn according to law, upon his oath disposes and
		(Owner-pres. or authorized agent) of
		(name of corporation) that he has read
the aforesaid statement of cert	tification and know	s the content thereof, and that the same is true of his own
knowledge and this affidavit	is being executed l	by him pursuant to the New Jersey Prevailing Wage Act
(Chapter 150 of Laws of 1963).	
		Signature
Sworn and subscribed to before me this	day of	20
Notary Public of New Jerse		

CERTIFICATION OF SITE SAFETY CONDITIONS

Form GC-6.02S

TOWN:		PROJECT NAME:		
		IOD #.		
in acc		act Docu	means and methods of construction have been and are ments and all requirements contained and referenced fety Conditions, except as noted:	
	Unsafe Trench Condition		Unsafe Entry to Live Manhole	
	Unsafe Traffic Control		Unsafe Equipment	
	Inadequate Fall Protection		Proximity to Electric	
	Other			
	None			
	Comments/Resolutions			
			Contractor:	
			by:Authorized Representative	
I exec	uted this form at or or	n	Date .	

FULL RELEASE AND WAIVER OF LIENS

WHEREAS, the undersigned is a subcontractor, supplier or other person furnishing work, services, materials or equipment upon real estate owned by TOWNSHIP OF WOOLWICH in WOOLWICH TOWNSHIP, State of New Jersey in furtherance of that certain LOCKE AVENUE PARK DEVELOPMENT - PHASE 1 sponsored by the TOWNSHIP OF WOOLWICH (hereinafter referred to as "Owner"). Receipt is acknowledged of \$_____, which represents full payment, for work, services, materials and/or equipment furnished and installed by us at the above referenced project, the undersigned does hereby waive, release and relinquish the Owner and the Building/Land from any and all claims and/or construction liens pursuant to N.J.S.A. 2A:44A-1 et seq. relating to this Project, to the extent of \$ We agree to hold the Owner and the Building/Land harmless against any claim made or lien filed by any of our material suppliers and subcontractors who performed work or supplied materials for the Project todate. In addition, the undersigned warrants: (a) that any claims for payment for work, services, materials and/or equipment furnished in the construction or repair of the aforesaid real estate and improvements have not been assigned; (b) that all laborers, subcontractors and suppliers of the undersigned who have furnished work, services, materials and/or equipment in the construction or repair of the aforesaid real estate and improvements have been fully paid and that none of such laborers, subcontractors or suppliers have or will have any claim, demand or lien against the aforesaid real estate and improvements; and (c) that no financing statement, chattel mortgage, security interest, conditional bill of sale or retention of title agreement has been given or executed or will be given or executed for or in connection with any materials, appliances, machinery, fixtures or furnishings placed upon or installed, or to be placed upon or installed, in the aforesaid real estate and improvements by the undersigned. IN WITNESS WHEREOF, the undersigned has executed and sealed this Full Release and Waiver of Liens this _____day of ________, 20. Paid to date: \$_____ NAME OF SUBCONTRACTOR/SUPPLIER: Sworn and subscribed to

Revised 9/22 GC-28

Notary Public of New Jersey

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DEBARMENT LIST

The list of debarred firms and individuals can be reviewed at the following web address: https://www.nj.gov/labor/wagehour/wagerate/prevailing_wage_debarment_list.html

PREVAILING COUNTY & STATE WAGE RATES

Prevailing wage rates are available online at the following web address: https://www.nj.gov/labor/wagehour/wagerate/pwr_construction.html.

A copy will be included with each contract set provided to the awarded contractor.

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SCOPE OF WORK

1.01 DESCRIPTION

This project, located within Locke Avenue Park in the Township of Woolwich, Gloucester County, New Jersey, consists of the construction of multi-purpose fields, baseball/softball fields and a walking path adjacent to multiple parking lots, a restroom building, and storage area located adjacent to Locke Avenue. Specifically, the contract includes, but is not limited to, the following major components:

SITE WORK:

- Furnishing and installing all soil erosion and sediment control per the contract documents
- Demolition of existing asphalt access drive and portions of dirt and gravel access path areas as shown on the contract documents
- Removal or relocation of existing fences, posts, trash receptacles, material stockpile areas, and landscaping, as shown on the contract documents.
- New asphalt parking lots to be paved and striped.
- Construction of new multi-purpose fields and baseball/softball fields complete with dugouts, athletic benches, bleacher pads, and fencing.
- Construction of new asphalt bike path and asphalt access roads for pedestrian and car circulation.
- Construction and installation of new drainage basins and storm infrastructure.
- Installation of new regulatory and warning signs throughout the access roads and parking lots.
- Furnish and install irrigation systems for two baseball fields and two multipurpose fields, complete, as shown on plans and specified herein. Irrigation systems shall include but not be limited to, sprinkler heads, electric remote control valves manual valves, valve boxes, swing joints, pipe and fittings, solvent and primer, quick couplers, backflow preventers, controller, sensors, conduit, wiring, and all appurtenances and accessories shown, specified, or required for a complete and operational system.
- Furnish and install sanitary systems including but not limited to one (1) packaged wetwell sewer grinder pumping station, controls, connections to gravity building sewer, HDPE force main, connections to the existing the existing pump station, and all appurtenances and accessories shown, specified, or required for a complete and operational system.
- Furnish and install water service including but not limited to wet tap, gate valve and valve box, trust block, compacted stone, concrete maintenance pad, HDPE piping, and all appurtenances and accessories shown, specified or required for a complete and operational system.

- Furnish and install electrical service and all site and sports lighting including but not limited to lighting fixtures, concrete footings, conduit, wiring, and all appurtenances and accessories shown, specified, or required for a complete and operational system.
- Topsoil and seeding/sodding and landscaping, as shown on the contract documents.

RESTROOM/STORAGE BUILDING:

- Furnish and install new restroom and new storage area building construction facilities complete per the contract documents. Contractor shall be responsible to provide all items as listed on the project drawings and specifications and price shall include, but is not limited to, foundations, structural fill, DGA, wall systems, roof systems and accessories, architectural elements and finishes, furniture, and all appurtenances and all costs necessary to provide a fully functional building space for construction of process, mechanical, plumbing, and electrical equipment. Further structural details are listed below:
 - 1. Furnish and install concrete spread footings for proposed CMU walls as indicated on the Contract Documents, including all required steel reinforcement.
 - 2. Furnish and install concrete column footings as indicated on the Contract Documents, including all required steel reinforcement.
 - 3. Furnish and install concrete foundation walls and column piers as indicated on the Contract Documents, including all required steel reinforcement.
 - 4. Furnish and install 8 inch and 12 inch exterior concrete masonry unit (CMU) walls as indicated on the Contract Documents. This includes all vertical steel reinforcing and lintels required for windows and doors.
 - 5. Furnish and install interior 4 inch CMU partition walls where indicated on the Contract Documents.
 - 6. Furnish and install steel framing as indicated on the Contract Documents.
 - 7. Furnish and install 4 inch concrete slab on grade as indicated on the Contract Documents. This includes the exterior sidewalk and all required steel reinforcement.
 - 8. Furnish and install wood roof trusses as indicated on the Contract Documents.
 - 9. Furnish and install steel roof trusses as indicated on the Contract Documents.
 - 10. Furnish and install asphalt shingle roofing system as indicated on the Contract Documents. This includes flashing, tongue and groove deck boards, 5/8 inch plywood sheathing, underlayment, wood purlins, ridge vents, and fascia.
 - 11. Furnish and install aluminum gutters and downspouts as indicated in the Contract Documents. Color to be selected by Owner. Each downspout shall have concrete splash pan.

- 12. Furnish and install vented aluminum soffit for all roof overhangs as indicated on the Contract Documents. Color of soffit to match aluminum fascia. This includes installation of all furring strips as required.
- 13. Furnish and install all windows and doors as indicated on the Contract Documents. This includes flashing, frames, and hardware as required.
- 14. Furnish and install minimum R-38 attic insulation for the enclosed portion of the structure as indicated on the Contract Documents.
- 15. Furnish and install 1/2 inch thick gypsum board ceiling for enclosed portion of the structure as indicated on the Contract Document.
- 16. Furnish and install ADA grab bars where indicated on the Contract Documents. This includes but is not limited to any hardware required.
- 17. Properly prepare, prime, and paint gypsum board ceiling and CMU walls as indicated on the Contract Documents. Color to be chosen by Owner.
- 1.02 The above Scope of Work outlines the general items and shall not be construed as being all inclusive.
- 1.03 Scope of work includes all related incidental work, such as earthwork, traffic control, dust control, cleaning and restoration.
- 1.04 The Contractor is responsible for the location of all utilities on-site. Any cost related to this coordination shall be included in the various items in the proposal.
- 1.05 The Contractor shall visit the site and include all the costs for a complete project. The Owner is not responsible for additional costs based on the Contractor's failure to properly inspect the existing conditions, field verify all dimensions, and include all costs in the bid.
- 1.06 Storage of construction materials of any kind and/or equipment will not be allowed on private property.
- 1.07 The contractor shall perform a preconstruction video of the site. The cost of the video is not paid separately but is to be included in the various items in the proposal.
- 1.08 The Contractor shall turn in submittals for review and approval prior to the start of work.
- 1.09 Contractor is responsible to coordinate with Woolwich Township in order to obtain and pay for any required Gloucester County Road Opening Permits. Separate payment will not be made; all costs shall be included in the various items in the proposal.
- 1.10 The plans entitled "Locke Avenue Park Development Phase 1, Township of Woolwich, Gloucester County, New Jersey" are appended hereto and now made a part of these specifications.

END OF SCOPE OF WORK

SECTION 010000

GENERAL REQUIREMENTS

1.01 GENERAL

- A. Only major items of work are given in the Bid Form, but it is the intent of the specifications to secure a completely interconnected and functioning system, and if any workmanship or materials be required which are obviously necessary to carry out the full intent and meaning of the plans and specifications or to be reasonably inferred therefrom, the cost of such workmanship or materials shall be included in the unit price bid for the major items of work.
- B. Reproducible As-built drawings must be furnished by the Contractor to the Engineer prior to final payment in accordance with Section 010100.
- C. Contractor shall notify all utility companies prior to construction of utilities by contacting 1-800-272-1000.
- D. Prior to any excavation, the Contractor shall have all utilities marked and shall excavate or otherwise determine the exact location and elevations of said utilities. The Contractor shall notify the Engineer of any conflicts. The Contractor shall arrange for any necessary utility relocations or plan changes and shall reschedule his operations appropriately.
- E. The Contractor, in the construction of any project, shall not stockpile materials or his equipment on any private property; except areas designated by the drawings as directed by the Engineer. If so required, the Engineer may direct the Contractor to have his equipment removed from any project during weekend hours.
- F. All work of refilling sunken ditches, repaving over trenches and keeping streets and sidewalks in passable condition shall be done to the satisfaction of the Engineer during the construction of the above work as well as during the maintenance period. If any work is not done within five (5) days after written notice is given by the Engineer, the work may be done by the Owner and charged to the Contractor.
- G. Special care shall be taken to prevent contamination, siltation, or interfering in any way with the stream flows or ponds along the line of work. No waste matter of any kind will be allowed to discharge into the stream flows or impounded water of any ponds or other bodies of water.
- H. The Contractor shall apply and pay for all local permits that may be required for any of the work involved with this project.
- I. All notes on drawings shall be made a part of the specifications.
- J. Contractor shall notify Engineer at least forty-eight (48) hours in advance of any work on Saturdays. There will be no work permitted on Sundays or holidays. This project will receive inspection and the normal working hours for the Inspector are from 7:30 AM to 4:00 PM, Monday through Friday. Any overtime inspection costs which are not specifically mentioned in the drawings and specifications will be reimbursed by the Contractor. Holidays are New Years Day, Memorial Day, Fourth of July, Labor Day, Thanksgiving and Christmas.
- K. It shall be the Contractor's responsibility to keep the concrete curb clean of asphaltic tack coat.

1.02 PUBLIC UTILITIES

- A. The contract drawings indicate the approximate location of existing overhead and subsurface utilities in the vicinity of the work. The bidder is advised to ascertain for himself all the facts concerning the location of these utilities.
- B. The Contractor shall cooperate with the utility owners in the adjustment of their facilities and shall notify the utility owners not less than five (5) days in advance of the time he proposes to perform any work that will endanger or affect their facilities.
- C. The Contractor shall permit the owners of utilities, or their agents, access to the site of the work at all times in order to relocate, construct or protect their lines and he shall cooperate with them in performing this work.
- D. Separate payments will not be made for the coordination and cooperation of the Contractor with the utility companies, nor for the protection or replacement of utilities for the resequencing or delay of work due to a utility company and the bidder shall include all such costs in the prices bid for the various related items of work in the Bid Form.
- E. The Contractor is responsible for repairing all located utilities (water, sewer, storm sewer, gas lines, etc.) which are broken or damaged during construction.

1.03 PHOTOGRAPHS & VIDEO TAPES

The Contractor shall video tape in digital format the construction site prior to the commencement of construction. Two copies of the digital recording shall be forwarded and kept by Remington and Vernick Engineers to resolve any disputes arising over the restoration of all curbs, sidewalks, driveways, fences, lawns, landscaped areas, or any other items that may be disturbed during construction.

1.04 TESTING MATERIALS

- A. Except as may be provided elsewhere, test or analysis of materials which are usually tested after delivery to the site, such as concrete aggregate, mixed and placed concrete, and similar materials; will be performed by the Engineer or test laboratories which will be approved by the Engineer and selected and paid for by the Contractor. The preliminary testing of concrete mixtures and test or analysis of other materials, samples of which are to be submitted prior to delivery, will also be performed by the laboratory and paid for by the Contractor at the Engineer's request.
- B. If the Engineer orders sampling and analysis or tests of materials which are usually accepted on Certification of the manufacturer but which appear defective or not conforming to the requirements of the Specifications, the Contractor will bear the reasonable costs of sampling, transportation, test and analysis.

END OF SECTION 010000

SECTION 010100

AS-BUILT DRAWINGS

1.01 GENERAL

The Contractor shall provide a set of reproducible as-built drawings prior to final payment.

2.01 MATERIALS

- A. As-builts shall be a reproducible of the original contract drawings including any additional sheets required. All deviations from the original contract drawings shall be on the as-builts. The drawings shall be legible, neat, and of a quality acceptable to the Engineer.
- B. The Engineer shall provide a set of reproducibles at the beginning of the project.

3.01 EXECUTION

- A. The Contractor shall be responsible for keeping the as-built up-to-date as the project progresses.
- B. Building Construction: Actual installation with all items clearly identified shall be indicated. Location of installed items and any deviations from contract documents shall be so shown with boxes around the as-built numbers or labels.
- C. This section is intended to provide a minimum level of acceptance. Any section with more stringent requirements shall have precedence over this section.

4.01 PAYMENT

No separate payment will be made for work performed under this section.

END OF SECTION 010100

SECTION 01 71 00

CLEANING AND RESTORATIONS

1.01 DESCRIPTION

- A. Contractor shall provide all equipment, labor & materials required to clean and restore the site to at least the existing condition. At the end of construction, all disturbed areas shall be restored to match existing conditions and as specified herein.
- B. Maintain premises and public properties free from accumulations of waste, debris and rubbish caused by work operations.
- C. At completion of work, remove waste materials, rubbish, tools, equipment, machinery and surplus materials; clean all sight exposed surfaces; leave project clean and ready for occupancy.
- D. At completion of work, restore or replace, when and as directed by the Engineer, any public or private property disturbed or damaged by Contractor's work operations to a condition at least equal to that existing prior to beginning work, or as otherwise specified. Materials, equipment and methods shall be approved by the Engineer.
- E. Field restoration after completion of the remedial action earthworks includes spreading a minimum of four (4) inches of topsoil followed by soil amendments and seeding with a temporary stabilization to protect the surfaces during germination.

2.01 MATERIALS

- A. For restorations all materials shall comply with the following Articles of the New Jersey Department of Transportation Standard Specifications latest revision, and these specifications.
- B. Grass restorations:
 - 1. Topsoil shall conform to Subsection 917.01.
 - 2. A mix of 50% Kentucky Bluegrass and 50% Perennial Ryegrass conforming to Subsection 917.05. Other mixtures specifically suitable may be substituted as approved by the Engineer.
 - 3. Fertilizer and lime shall conform to Subsection 917.03 & 917.04.
- C. Restoration of curbs and other concrete structures:
 - 1. Concrete:
 - a. Shall conform to Section 607 for Curbs, Section 606 for sidewalks and driveways, and Section 405 for concrete surface course.
 - b. Compressive Strength: 4,000 psi at 28 days.
 - c. Air-entrained.
 - 2. Joint Fillers: Section 914, bituminous cellular type.
 - 3. Curing Compound: Section 903.10, white-pigmented liquid.

D. All other Materials: As approved by the Engineer or authorities having jurisdiction.

3.01 METHODS OF CONDUCTING WORK - CLEANING

A. Requirements of regulatory agencies:

The Contractor shall comply with all Federal, State, and local anti-pollution laws, ordinances, codes and regulations when disposing of waste materials, debris and rubbish. All excess material shall be removed from the site and disposed of by the Contractor. Cost to be included in the unit price bid for all items.

The disposal site shall be in permanently established licensed OSWA (Office of Solid Waste Administration, New Jersey Department of Environmental Protection) landfills or a NJDEP certified recycling center if applicable.

B. Cleaning during construction:

Provide periodic cleaning to keep the work, the site, and adjacent properties free from accumulations of waste materials, rubbish and windblown debris resulting from construction operations.

Provide on-site containers for the collection of waste materials, debris and rubbish. Maintain containers as required.

C. Dust Control:

The Contractor will be required to maintain all excavations, embankments, stockpiles, haul roads, permanent access roads, plant sites, waste areas, borrow areas, and all other work areas within or without the project boundaries free from dust which would cause a hazard or nuisance to others. Approved temporary methods of stabilization consisting of sprinkling or similar methods will be permitted to control dust. Sprinkling, to be approved, must be repeated at such intervals as to keep all parts of the disturbed area at least damp at all times, and the Contractor must have sufficient competent equipment on the job to accomplish this if sprinkling is used. Dust control shall be performed as the work proceeds and whenever a dust nuisance or hazard occurs. If any dust control is not done within twenty-four (24) hours after written notice is given by the Engineer, the work may be done by Owner and charged to the Contractor.

3.02 METHODS OF CONDUCTING WORK - RESTORATIONS

A. <u>General:</u> All existing structures, unpaved areas and paved areas disturbed or damaged during the work under this contract shall be restored or replaced to a condition at least equal to that existing prior to beginning work, or as otherwise specified. The methods of conducting this work shall, as a minimum, conform to the New Jersey Department of Transportation Standard Specifications, latest revision.

B. Grass Restorations:

A mix of 50% Kentucky Bluegrass and 50% Perennial Ryegrass conforming to Subsection 917.05. See Section 806 "Fertilizing & Seeding" and Section 808 "Sodding". Other mixtures specifically suitable for athletic fields may be substituted as approved by the Engineer.

C. <u>Dense Graded Aggregate and Pavement Restorations:</u>

The methods of construction employed shall conform to the requirements set forth in Section 301, 302, 401 & 405 of the most recent NJDOT Standard Specifications as applicable to the type of material being utilized.

Restoration type and thickness shall match existing, but shall not be less than 6 inches Dense Graded Aggregate (DGA), 4 inches course base, 2 inches surface course with all replacement widths at least 3 feet wide.

Provide tack-coat between all existing and new pavement surfaces.

D. Restorations of Curbs and Other Concrete Structures:

- 1. Curbs: Section 607
- 2. Other concrete structures: Restore in accordance with applicable Sections of the Standard Specifications.

E. All Other Restorations:

Restore in accordance with applicable Sections of the Standard Specifications, or as approved by the Engineer or authorities having jurisdiction.

4.01 QUANTITY AND PAYMENT

All costs for Cleaning and Restorations shall be included in prices bid for various items scheduled in the Proposal.

END OF SECTION 017100

SECTION 017400

CLEANING AND RESTORATIONS

1.01 DESCRIPTION

- A. Contractor shall provide all equipment, labor & materials required to clear the site of all debris to match the natural grade conditions. Backfill shall be provided as required to provide positive drainage from any disturbed areas so that there is no ponding water on the site. All disturbed areas shall be seeded to establish vegetation and prevent erosion.
- B. Maintain premises and public properties free from accumulations of waste, debris and rubbish caused by work operations.
- C. At completion of work, remove waste materials, rubbish, tools, equipment, machinery and surplus materials; clean all sight exposed surfaces; leave project clean and ready for occupancy.
- D. At completion of work, restore or replace, when and as directed by the Engineer, any public or private property disturbed or damaged by Contractor's work operations to a condition at least equal to that existing prior to beginning work, or as otherwise specified. Materials, equipment and methods shall be approved by the Engineer.

2.01 MATERIALS

- A. For restorations all materials shall comply with the following Articles of the New Jersey Department of Transportation Standard Specifications latest revision and these specifications.
- B. Pavement restorations: See Section 903 "Bituminous Concrete".
- C. Restoration of curbs and other concrete structures:
 - 1. Concrete:
 - a. Shall conform to Section 605 for Curbs, Section 607 for sidewalks and driveways, and Section 405 for concrete surface course.
 - b. Compressive Strength: 4,000 psi at 28 days.
 - c. Air-entrained.
 - 2. Joint Fillers: Section 908, bituminous cellular type.
 - 3. Curing Compound: Section 905.03, white-pigmented liquid.
- D. Driveway Restoration: Driveway Aprons shall be replaced in kind with Portland Cement Concrete, Bituminous Concrete or 3/4 inch stone. Dirt driveway aprons are to be upgraded to stone.
- E. All other Materials: As approved by the Engineer or authorities having jurisdiction.

3.01 METHODS OF CONDUCTING WORK - CLEANING

A. Requirements of regulatory agencies:

The Contractor shall comply with all Federal, State, and local anti-pollution laws, ordinances, codes and regulations when disposing of waste materials, debris and rubbish. All excess material shall be removed from the site and disposed of by the Contractor. Cost to be included in the unit price bid for all items.

The disposal site shall be in permanently established licensed OSWA (Office of Solid Waste Administration, New Jersey Department of Environmental Protection) landfills or a NJDEP certified recycling center if applicable.

B. Cleaning during construction:

Provide periodic cleaning to keep the work, the site, and adjacent properties free from accumulations of waste materials, rubbish and windblown debris resulting from construction operations.

The Contractor is responsible for street sweeping as directed by the Engineer or Owner. The Contractor shall keep all public roadways free of dirt and debris from any trucks entering or leaving the demolition site.

Provide on-site containers for the collection of waste materials, debris and rubbish. Maintain containers as required.

C. Dust Control:

The Contractor will be required to maintain all excavations, embankments, stockpiles, haul roads, permanent access roads, plant sites, waste areas, borrow areas, and all other work areas within or without the project boundaries free from dust which would cause a hazard or nuisance to others. Approved temporary methods of stabilization consisting of sprinkling, chemical treatment, light bituminous treatment or similar methods will be permitted to control dust. Sprinkling, to be approved, must be repeated at such intervals as to keep all parts of the disturbed area at least damp at all times, and the Contractor must have sufficient competent equipment on the job to accomplish this if sprinkling is used. Dust control shall be performed as the work proceeds and whenever a dust nuisance or hazard occurs. If any dust control is not done within twenty-four (24) hours after written notice is given by the Engineer, the work may be done by Owner and charged to the Contractor.

3.02 METHODS OF CONDUCTING WORK - RESTORATIONS

A. General: All existing structures, unpaved areas and paved areas disturbed or damaged during the work under this contract shall be restored or replaced to a condition at least equal to that existing prior to beginning work, or as otherwise specified. The methods of conducting this work shall, as a minimum, conform to the New Jersey Department of Transportation Standard Specifications, latest revision.

B. Pavement Restorations:

The methods of construction employed shall conform to the requirements set forth in Section 208, 304, 305 & 404 of the Standard Specifications as applicable to the type of material being utilized.

Restoration type and thickness shall be as shown on the contract drawings.

C. Restorations of Curbs and Other Concrete Structures:

- 1. Curbs: Section 605
- 2. Other concrete structures: Restore in accordance with applicable Sections of the Standard Specifications.

D. Fence Restorations:

Contractor shall remove all concrete from existing fence posts and appurtenances before reinstalling fence in kind.

E. All Other Restorations:

Restore in accordance with applicable Sections of the Standard Specifications, or as approved by the Engineer or authorities having jurisdiction.

END OF SECTION 017400

SECTION 01 78 39

AS-BUILT DRAWINGS

1.1 GENERAL

- A. The Contractor shall provide a set of reproducible as-built drawings prior to final payment.
- B. The as-built drawings shall depict the new domestic cold water, hot water and hot water return piping locations as well as the location of all valves, pressure reducing valves, balancing valves, access doors, etc.

2.1 MATERIALS

- A. As-builts shall be a reproducible of the original contract drawings including any additional sheets required. All deviations from the original contract drawings shall be on the as-builts. The drawings shall be legible, neat, and of a quality acceptable to the Engineer.
- B. The Engineer shall provide a set of reproducibles at the beginning of the project.

3.1 EXECUTION

- A. The Contractor shall be responsible for keeping the as-built up-to-date as the project progresses.
- B. Equipment, Ductwork and Piping Locations: All locations of mechanical equipment, ductwork, fuel gas piping, etc. shall be indicated on the as-built drawings.
- C. Electrical: Panel schedules and circuit information shall be shown for all electrical work.
- D. Water Main: All water main installation and connections to existing system shall be indicated on the as-builts. Required information shall include size and depth below grade. Actual distance installed, actual inverts at each bend, and high and low points. At each fitting, bend and gate valve, tie dimensions shall be provided to three permanent features.
- E. Water Services & Sanitary Laterals: Services shall be indicated by means of triangulation off of the front of the building. If no building exists, then by three permanent features. The location of all curb stops and sanitary cleanouts shall be located on the drawings. Size of services and laterals shall be indicated.
- F. Storm Sewer: Any change in invert, location, grate elevation, pipe size, class, or type, and any utility sleeves shall be indicated on the drawings.
- G. Sanitary Sewer: Should existing sanitary sewer be crossed during installation of other utilities, contractor shall note the location of the existing sanitary sewer including both horizontal and vertical distance to new utility. The location of all installed manholes, sanitary mains and laterals shall be shown on the provided plans including inverts and slopes.
- H. Fire Suppression System location of valves, meter and heads shall, at a minimum, be located on drawings. This section is intended to provide a minimum level of acceptance. Any section with more stringent requirements shall have precedence over this section.
- I. Building Construction: Actual installation with all items clearly identified shall be indicated. Location of installed items and any deviations from contract documents shall be so shown with boxes around the as-built numbers or labels.

J. This section is intended to provide a minimum level of acceptance. Any section with more stringent requirements shall have precedence over this section. END OF SECTION 017839

SECTION 02 21 00 TRENCHING, SITE EXCAVATION, BACKFILLING AND COMPACTION

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. Refer to Division 1 as they form a part of this Section.
- B. Furnish all tools, equipment, labor and materials, and perform operations necessary for complete all required Trenching, Site Excavation, Backfilling and Compaction Work of this Section in strict accordance with these Specifications and requirements of Drawings.

1.2 WORK INCLUDED

- A. Provide trenching, site excavation, backfilling and compaction as indicated on Drawings, as specified herein and as needed for a complete and proper installation, including but not necessarily limited to the following:
 - 1. Excavate trenches for rerouting of existing utilities.
 - 2. Excavate all equipment foundations and footings as indicated on the contract documents.
 - 2. Shore, form or brace excavations as may be required.
 - 3. Dewater all open trenches as may be required.
 - 4. Compacted bed and compacted fill over utilities to subgrade elevations.
 - 5. Compaction requirements.
 - 6. Existing utility lines encountered n the Work shall be capped and removed if not used in the Project. Utility lines to remain or to be used shall be rerouted as indicated or as required for project requirements.
 - 7. Testing Laboratory Services.
- B. All material and compaction of soil shall be approved by the Soils Engineer as provided and paid for by the General Contractor.

1.3 RELATED WORK

- A. Section 02210 Trenching, Backfilling and compaction.
- B. Section 02115 Landscaping Topsoil, seed, sod, and tree planting.
- C. Water Distribution: Water piping from buildings to municipal utilities.
- D. Sewerage and Drainage: Sewer piping from buildings to municipal utilities.
- E. Electric Service: Electric service from buildings to municipal utilities.

1.4 TESTS

A. General

- 1. The Contractor shall retain of a qualified, experienced soil testing laboratory to provide compaction data on fill and backfill material and in-place density control. The cost of this laboratory and field testing shall be borne by the Contractor. The Contractor shall submit the credentials of the testing laboratory to the Architect for approval prior to beginning any site work.
- B. Tests and analysis of fill materials will be performed in accordance with ASTM D1557.
- C. When Work of this Section or portions of Work are completed, notify the testing laboratory to perform density tests. Do not proceed with additional portions of Work until results have been verified.
- D. If, during progress of Work, tests indicate that compacted materials do not meet specified requirements, remove defective work, replace and retest at no cost to Owner, as directed by the Architect.
- E. Ensure compacted fills are tested before proceeding with placement of surface materials.

1.5 REFERENCES

- A. ASTM C136 Sieve Analysis of Fine and Coarse Aggregates.
- B. ASTM D1556 Density of Soil in Place.
- C. ASTM D1557 Method C, Moisture Density Relationship

1.6 SAMPLES

A. Submit 10 lb. sample of each type of fill to testing laboratory, in air-tight containers.

1.7 PROTECTION

- A. Protect areas to receive seeding and other features remaining as part of final landscaping.
- B. Protect bench marks and existing structures, roads, sidewalks, paving and curbs against damage. Repair damage at no costs to Owner.
- C. Protect excavations by shoring, bracing, sheet piling, underspinning, or other methods required to prevent cave-in or loose soil from falling into excavation.
- D. Notify Architect of unexpected subsurface conditions and discontinue work in affected area until notification to resume work.
- E. Protect bottom of excavations and soil adjacent to and beneath foundations from frost.
- F. Grade excavation top perimeter to prevent surface water run-off into excavation.

1.8 TEMPORARY DRAINAGE, PUMPING AND DEWATERING

- A. Keep excavations free of water. Form protective swales to drain water away from top of banks of excavated areas and to prevent erosion of banks.
- B. If pumping of water becomes necessary, include equipment, fuel, labor, maintenance and other relevant work necessary to keep pumps operating. Pump the water to natural or manmade drainage without overloading or eroding same.
- C. During filling operations, maintain water level below deposited fill material.

PART 2 - PRODUCTS

2.1 SELECT BED AND FILL MATERIALS

- A. Provide soil materials free from organic matter and deleterious substances, containing no rocks or lumps over 6" in greatest dimension.
- B. Fill under landscaped areas: Free from alkali, salt, petroleum products. Use subsoil excavated from site only if conforming to specified requirements.
- C. Pipe bedding: granular material consisting of sand, gravel, crushed gravel or crushed stone conforming to ASTM C33-78, gradation 67, (3/4 inch to No.4)
- D. Fill material is subject to the approval of the Soils Engineer.

2.2 COMMON FILL MATERIALS

- A. Subsoil: Reused; free of gravel larger than 3 inch size, and debris.
- B. Test and verify the stockpiles backfill material as still being in conformance with the quality specified. If tests show material unacceptable, modify to acceptable condition, or provide new acceptable off-site material. Remove unacceptable material from site.
- C. Fill material is subject to the approval of the Soils Engineer.

2.3 OTHER MATERIALS

A. All other materials not specifically described but required for a complete and proper installation of the Work of this Section, shall be provided by the Contractor and shall be new, first quality of their respective kinds and subject to approval of the Architect.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Verify stockpiled fill to be reused is approved by the Soils Engineer.
- B. Verify areas to be backfilled are free of debris, snow, ice, or water, and surfaces not frozen.

3.2 PREPARATION

- A. Identify and set required lines, levels, contours, and datum.
- B. Maintain benchmarks, monuments and other reference points.
- C. When necessary, compact subgrade surfaces to density requirements for backfill material.

3.3 SURFACE CONDITIONS

A. Examine the areas and conditions under which Work of this Section will be performed. Correct conditions detrimental to timely and proper completion of the Work. Do not proceed until unsatisfactory conditions are corrected.

3.4 UTILITIES

- A. Before starting excavation, establish the location and extent of underground utilities occurring in the Work area.
- B. Notify utility companies to remove and relocate lines which are in the way of excavation.
- C. Maintain, reroute or extend as required, existing utility lines to remain which pass through the Work area. Pay costs for this Work, except those covered by the utility companies.
- D. Protect active utility services uncovered by excavation.
- E. Remove abandoned utility service lines from areas of excavation. cap, plug or seal such lines and identify at grade.
- F. Accurately locate and record abandoned and active utility lines rerouted or extended, on project record drawings.

3.5 EXCAVATION

- A. Excavate for all utility services from building(s) to municipal utilities. Ensure trenching does not interfere with normal 45 degree bearing splay of any foundation.
- B. Excavate in accordance with lines and grades.
- C. Remove lumped subsoil, boulders and rock.
- D. Do not disturb soil within branch spread of existing trees or shrubs that are to remain. If it is necessary to excavate through roots, perform work by hand and cut roots with a sharp ax.
- E. Hand Excavation: Do excavation within 3 feet of any existing utility line by hand and in accordance with the requirements of the utility company involved. Coordinate with the utility company and make necessary arrangements to avoid damages. Be responsible for damage during excavation to existing pipe, conduit or equipment and repair any damage. Protect trees and roots from damage.
- F. Trench Depth: Excavate to the minimum depths below the bottom of the conduit as shown.

Trench Width:

- 1. From the subgrade elevation to an elevation at least 12 inches above the top of the conduit, the banks of the trenches shall be excavated to vertical lines and the trenches shall not be less than 23 inches nor more than 16 inches wider than the conduit to be laid. If sheeting is required, the foregoing dimensions shall be applicable to the inside faces of the sheeting.
- From a point 12 inches above the top of the conduit to the surface, the banks of trenches in streets, roads or highways, paved or unpaved, shall be kept as nearly vertical as possible, and in no case shall the width of trench at the top exceed the outside diameter of the conduit plus 48 inches.
- 3. As warranted by working conditions and where permitted by applicable local and state requirements, the Owner's Representative may waive the requirements that the maxi

mum width at the top of the trench not exceed the outside diameter of the conduit plus 48 inches.

- G. Trench Length No trench shall be opened more than 400 feet in advance of conduit installation without express permission. Where rock excavating is encountered, trenches must be fully opened at least 30 feet in advance of pipe installation.
- H. Bottoms of excavations are subject to approval. Protect bottoms of excavations from freezing.
- I. Do additional excavation only by written authorization of Architect.
- J. Correct unauthorized excavation as directed by Soils Engineer, at no cost to Owner.
- K. Fill over-excavated areas under pipe bearing surfaces in accordance with direction of the Soils Engineer.
- L. Stockpile excavated material in area designated on site and remove excess subsoil not being reused, from site.
- M. Where it becomes necessary to excavate beyond the limits of normal excavation lines, backfill the voids remaining after removal of foreign objects as directed by the Soils Engineer.
 - 1. When the void is below the subgrade for the utility bedding, use suitable earth materials and compact to the relative density directed by the Soils Engineer, but in no case to a relative density less than 90%.
 - 2. When the void is below the subgrade for the utility bedding, use suitable earth materials or sand compacted or consolidated as approved by the Soils Engineer, but in no case to a relative density less than 80%.
 - 3. Remove interfering objects and backfill voids left by such removals, at no additional cost to the Owner.

N. Depressions

- 1. Dig bell holes and depressions for joints after the trench has been graded. Provide uniform bearing for the pipe on prepared bottom of the trench.
- O. Where utility runs traverse public property or is subject to governmental or utility company jurisdiction, provide depth, bedding, cover and other requirements as set forth by legally constituted authority having jurisdiction, but in no case less than the depth shown in the Contract Documents.

3.6 PROTECTION OF PERSONS AND PROPERTY

- A. Barricade open holes and depressions occurring as part of the Work, and post warning lights on property adjacent to or with public access.
- B. Operate warning lights during hours from dusk to dawn each day and as otherwise required.

3.7 SHORING, BRACING AND SHEET PILING

- A. Design and provide shoring and bracing necessary to retain earth banks and to prevent collapse or displacement of soil adjacent to excavations. Provide necessary timbers, cribbing, planking or sheet piling, for shoring and bracing, and other materials and work necessary.
- B. Shoring, bracing, sheet piling and other protective work provided as part of the Work of this section shall be removed from the site when no longer required, except whether local regulations do not permit complete removal; in such instance, cut off to depth permitted.
- C. Do not damage underground utilities, existing or new, in driving or removing sheet piling.

3.8 DEWATERING

- A. Keep trenches dry. Provide necessary equipment including pumps, piping and temporary drains.
- B. Do not discharge drainage water lines into municipal sewers without municipal approval. Ensure water discharge does not contain silt held in suspension.
- C. Direct surface drainage away from excavated areas.
- D. Control the grading in and adjacent to excavations to prevent water running into excavated areas or onto adjacent properties or public thoroughfares.

E. Furnish and operate suitable pumps on a 24 hour basis to keep excavations free of water until services have been placed and backfilling is completed.

3.9 PIPE FOUNDATION

- A. Place bedding material under and around the pipe in 6 inch layers. Compact by rodding or spading.
- B. Where soil at the bottom of the trench is unsuitable because of soft, unstable or water saturated conditions, remove such unsuitable material and stabilize the trench bottom with a granular material similar to bedding material except that maximum size shall be 2 inches. Provide depth of stabilization as required to construct a firm subgrade for the bedding material. Provide concrete cradles where necessary to bridge highly unstable soils.

3.10 BACKFILLING

A. General

- 1. Do not completely backfill trenches until required pressure and leakage tests have been performed and until the utilities systems, as installed, conform to the requirements specified in the pertinent Sections of these Specifications.
- 2. Except as otherwise specified or directed for special conditions, backfill trenches to the ground surface with selected material approved by the Soils Engineer.
- 3. Reopen trenches which have been improperly backfilled to a depth as required for proper compaction. Refill and compact as specified, or otherwise correct to the approval of the Soils Engineer.
- 4. Do not allow or cause any of the Work performed or installed to be covered up or enclosed by Work of this section prior to required inspections, tests and approvals.
- 5. Should any of the Work be so enclosed or covered up before it has been approved, uncover all such Work, and after approvals have been made, refill and compact as specified, all at no additional cost to the Owner.
- B. Begin no backfilling until pipe systems are inspected, approved and comply with all applicable codes.
- C. Support pipe and conduit during placement and compaction of bedding fill.
- D. Backfill trenches to contours and elevations. Backfill systematically, as early as possible to allow maximum time for natural settlement. Do not backfill over porous, wet, or spongy subgrade surfaces.
- E. Leave sheeting in place by cutting off no lower than one foot above the top of the pipe.
- F. Ensure trenches are free of building debris, snow, ice, and water and that ground surfaces are not in a frozen condition.
- G. Do not damage protective coatings on piping.
- H. Bring backfill up evenly on both sides of the pipe.
- I. Maintain optimum moisture content of backfill materials to attain required compaction density.

3.11 COMPACTION

- A. Compaction testing will be performed in accordance with ASTM.
- B. Place and compact backfill materials in continuous layers not exceeding 6 inches loose depth.
- C. Employ a placement method so not to disturb or damage foundation dampproofing and waterproofing.
- D. Degree of compaction is expressed as a percentage of maximum density obtained by test procedure in ASTM C 1557.
- E. Compact each layer of earth fill, depending upon location to the respective percentage of maximum density (ASTM D 1557) as follows:
 - 1. 95% under slabs on grade within building.
 - 2. Under roads, parking areas, steps, site paving:
 - a. 90% for depths greater than 6 inches below finished subgrade.
 - b. 95% for the top 6 inches of subgrade and for 12 inches horizontally beyond edges of roads, parking areas and site paving.

- 3. Lawn and planted areas:
 - a. 90% for depth 30 inches and greater below finished subgrade.
 - b. 85% for the top 30 inches or portion thereof where depth of fill is less than 30 inches.
- F. Backfilled areas shall be compacted to density specified for the type of areas which occur (road, parking area, steps, site paving, lawn, planted area, respectively.) These percentages apply for cohesive soil. Should the earth fill be cohesionless soil, increase these percentages 5%.
- G. Perform compaction by rolling with approved tamping rollers, pneumatic tired roller, three-wheel power roller, or other equipment well suited to the area of work. Do not use rollers or other heavy equipment closer than 4 feet over sanitary sewers and water distribution lines unless specifically approved.
- H. Do not operate heavy equipment for compacting backfilling closer than 10 feet from exterior walls, but in any case sufficiently far enough away to prevent damage to the walls. Compact backfill in areas remaining by means of power-driven hand tampers or other approved equipment.
- I. As compaction of fill in each work area has been completed, leave the area undisturbed for a reasonable period of time for testing and inspection. Do not place additional fill material on an area of compact fill until the area has been approved.

3.12 TOLERANCES

A. Top Surface of Backfilling: Plus or minus one inch.

3.13 FOOTING PROTECTION

A. Provide 2,000 PSI concrete fill in pipe trenches whenever trenches are running parallel to structural footings. Use the following 2:1 ratio.

Distance from Trench to Edge of Footing	Distance from Bottom of Footing to Top of Concrete Fill
2 feet	1 foot

3.14 REPAIR

A. Repair all damages to other property such as sidewalks, streets, curbs and walls resulting from the Work.

2 feet

3.15 SURPLUS MATERIALS

4 feet

- A. Remove surplus backfill materials from site.
- B. Leave stockpile areas completely free of all excess fill materials.

3.16 FIELD QUALITY CONTROL

- A. The Soils Engineer will inspect and approve open cuts and trenches before installation of utilities and will make the following tests:
 - 1. Assure that trenches are not backfilled until all tests have been completed.
 - 2. Check backfilling for proper layer thickness and compaction.
 - 3. Verify that test results conform to the specified requirements, and that sufficient tests are performed.
 - 4. Assure that defective work is removed and properly replaced.

PART 4 - QUANTITY AND PAYMENT

4.01 METHOD OF MEASUREMENT

A. N/A

4.02 BASIS OF PAYMENT

A. Payment for the Specification Section shall be Lump Sum provided under Bid Sheet Line item #4 of the Bid Sheet.

END OF SECTION 022100

SECTION 02627

HDPE PIPE & FITTINGS

PART 1: GENERAL

1.01 DESCRIPTION

A. Furnish and install HDPE (High Density Polyethylene) pipe for water service and sewer force main and fittings, complete, as shown on the drawings and specified herein.

1.02 REFERENCES

- A. ASTM D 638 Standard Test Method for Tensile Properties of Plastics
- B. ASTM D 696 Standard Test Method for Coefficient of Linear Thermal Expansion of Plastics Between -30°C and 30°C with a Vitreous Silica Dilatometer
- C. ASTM D 746 Standard Test Method for Brittleness Temperature of Plastics and Elastomers by Impact
- D. ASTM D 790 Standard Test Method for Flexural Properties of Unreinforced and Reinforced Plastic and Electrical Insulating Materials
- E. ASTM D 1238 Standard Test Method for Melt Flow Rates of Thermoplastics by Extrusion Plastometer
- F. ASTM D 1248 Standard Specification for Plastic Pipe
- G. ASTM D 1505 Standard Test Method for Density of Plastics by the Density-Gradient Technique
- H. ASTM D 1525 Standard Test Method for Vicat Softening Temperature of Plastics
- I. ASTM D 1603 Standard Test Method for Carbon Black Content in Olefin Plastics
- J. ASTM D 1693 Standard Test Method for Environmental Stress-Cracking of Ethylene Plastics
- K. ASTM D 2837 Standard Test Method for Obtaining Hydrostatic Design Basis for Thermoplastic Pipe Materials or Pressure Design Basis for Thermoplastic Pipe Products
- L. ASTM D 3035 Standard Specification for Polyethylene (PE) Plastic Pipe (DR-PR) Based on Controlled Outside Diameter
- M. ASTM D 3261 Standard Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
- N. ASTM F 714 Standard Specification for Polyethylene (PE) Plastic Pipe (DR-PR) Based on Outside Diameter
- O. AWWA C 906 Polyethylene (PE) Pressure Pipe and Fittings
- P. PPI TR-3 Policies and Procedures for Developing Hydrostatic Design Basis (HDB), Hydrostatic Design Stresses (HDS), Pressure Design Basis (PDB), Strength Design Basis (SDB), Minimum Required Strength (MRS) Ratings, and Categorized Required Strength (CRS) for Thermoplastic Piping Materials or Pipe
- Q. PPI TR-4 HDB/HDS/SDB/PDB/MRS Listed Materials
- R. 914 NJDOT Standard Specifications

1.03 SUBMITTALS

A. Certifications: Submit copies of manufacturer's certified letter stating that pipe or joint materials ordered meets requirements of this specification. Letter shall indicate compliance with appropriate reference standards listed.

HDPE PIPE & FITTINGS 02627-1

- B. Product Data: Contractor shall provide manufacturer's information for all equipment and components to be provided. Product information shall include catalog cut sheets, manufacturer's standard drawings, anchoring information, or other literature and shall provide sufficient information to fully describe the proposed equipment and confirm conformity to the project documents. Product information shall show principal dimensions, size, type and locations of all connections and fittings and locations of all options/accessories. Provide manufacturer's written delivery, storage and handling requirements and installation procedures.
- C. Shop Drawings: Contractor shall provide shop drawings showing equipment, components layout, connections & fittings, etc. Shop drawings shall be site specific and provide sufficient information to fully describe the proposed locations, elevations, and layout of the system.
- D. Submit copies of all quality control testing documentation and installation inspection documentation.
- E. Operation and Maintenance Data: Submit manufacturer's O&M information including maintenance requirements, spare parts, special tools (if any), etc. O&M submission shall include site specific drawings of entire system including all equipment, locations, elevations, electrical information, etc.
- F. Warranty: Submit manufacturer's standard warranty information for all equipment, components, and appurtenances.

1.03 QUALITY ASSURANCE

- A. Fabricate, deliver, assemble, and install all equipment under this specification in full conformity with the specifications, all local, state, and federal laws/standards, as shown on the Contract Drawings and approved shop drawings.
- B. Inspections: Contractor is responsible for all inspection coordination and the associated fees.
- C. Manufacturer shall have a minimum of five (5) years experience in producing similar equipment and shall show evidence of at least ten (10) installations in satisfactory operation.

1.04 DELIVERY, STORAGE AND HANDLING

- A. Deliver, handle and store equipment components in accordance with approved shop drawings, manufacturer's written instructions and as specified.
- B. Use every precaution to prevent damage to the equipment during transport and delivery to the site.
 - 1. Do not allow equipment to be dropped, bumped, dragged, pushed, rolled, or moved in any way which will cause damage.

- 2. If, in the process of transportation or handling, any equipment is damaged, replace or repair such equipment or accessories. Make all required repairs. Repairs shall be subject to the approval of the Engineer.
- C. Materials may be stored outdoors on pallets, or other wooden structures providing for proper support and drainage.
- D. On-site storage location shall be coordinated with the Owner and all trades prior to delivery of materials.
- E. Damage to materials during storage shall be prevented primarily by minimizing the amount of time they are stored at the jobsite before being incorporated into the work.

1.05 COORDINATION

- A. Coordinate location and elevation of equipment to actual field conditions and final selection of equipment.
- B. Contractor shall be responsible to coordinate the work with all other trades.
- C. Work shall be scheduled to not interfere with Owner's on-site operations.

PART 2:MATERIALS

2.01 Basis of Design

A. Pipe shall be black HDPE PE 4710 pipe as manufactured by Chevron Plexco, Phillips Driscopipe or equal.

2.02 Material Properties and Requirements

- A. The pipe materials shall meet the following requirements.
 - 1. Polyethylene Compound: Class 345434C conforming to ASTM D 3350, and shall meet the following physical property requirements:

Property/ Value	Unit	Test Procedure Typical	
Material Designation		PPI/ASTM	PE 3408
PPL Material Listing		PPI TR-4	Plexco
			P34CH
Material		ASTM D-1248	III C 5 P34
Classification			
Cell Classification		ASTM D-3350	345434C
Density (3)	g/cm ³	ASTM D-1505	0.955
Melt Index (4)	g/10 minutes	ASTM D-1238	0.1
Flexural Modulus (5)	psi	ASTM D-790	133,000
Tensile Strength (4)	psi	ASTM D-638	3500
ESCR (3)	fail % hours	ASTM D-1693	f0>5000
HDB (4)	psi	ASTM D-2837	1600

UV Stabilizer (C)	% Carbon Black	ASTM D-1603	2 to 3
Elastic Modulus	psi	ASTM D-638	110,000
Brittleness	°F	ASTM D-746	<-180
Temperature			
Vicat Softening	°F	ASTM D-1525	255
Temperature			
Thermal Expansion	inches/inches/°F	ASTM D-696	8x10 ⁻⁵
Molecular Weight			Extra High
Category			
HDB @ 73.4°F	psi	ASTM D-2837	1600
HDB @ 140°F	psi	ASTM D-2837	800

2. Pipe: ASTM D 1248 "Standard Specification for Plastic Pipe". Pipe shall be suitable for conveying water under pressure. Pressure rating shall be 160 psi. with Standard Dimension Ration (DR) of 9 and meet AWWA C-906 standards and manufactured per ASTM F-714 and D-3035 and tested per ASTM D2837.

Printline markings shall include a production code from which the location and date of manufacture can be identified. Upon request, the manufacturer shall provide an explanation of his production code.

The pipe shall have a metallic locating wire or tape buried with the pipe.

3. Fittings: Fittings shall be fittings compatible with the piping system and manufacturer per ASTM D-3261.

Fittings shall be produced by the same manufacturer as the pipe from identical materials meeting the requirements of this specification.

Fittings shall be pressure rated to meet the service pressure requirements specified. Whether molded or fabricated, fittings shall be fully pressure rated to at least the same service pressure rating as the pipe to which joining is intended.

Molded fittings shall meet the requirements of ASTM D-3261 and this specification. At the point of fusion, the outside diameter and minimum wall thickness of fitting butt fusion outlets shall meet the outside diameter and minimum wall thickness specifications of ASTM F-714 for the same size of pipe. Fitting markings shall include a production code from which the location and date of manufacture can be determined. Upon request, the manufacturer shall provide an explanation of his production code.

Fittings shall be manufactured in production facilities designed for that purpose. Field fabricated fittings are not allowed.

4. Joints:

Except where flange connections or other mechanical connections are specified, pipe and fittings shall be butt fusion joined in accordance with the manufacturer's recommended procedure. Upon request, the pipe and fitting manufacturer shall provide fusion training services for field construction and inspection personnel.

Training shall be conducted by the pipe and fitting manufacturer or his authorized representative.

Heat Fusion Joining Systems: Pipes shall be joined to one another and to polyethylene fittings by thermal butt fusion, saddle fusion, or socket fusion, excepting directional outlets, in accordance with procedures recommended by the pipe manufacturer.

Butt fusion joining of unlike SDR's shall not be permitted. Transition from one SDR to another may be accomplished by the use of mechanical couplings, or a transition nipple, which is a short length off the heavier SDR pipe with one end machined to the lighter SDR.

Joining, Terminating, or Adapting by Mechanical Means: Mechanical connections of polyethylene pipe to systems or fittings of other materials, or to unlike SDR's shall be by means of flanged connections (flange adapters and back-up rings rated for the same pressure service as the system piping), or mechanical compression couplings designed for joining polyethylene pipe to polyethylene pipe or to another piping material.

Flanged joints shall use bolts of compatible material (insulated from the fittings where necessary). Gaskets of reinforced black rubber, asbestos-rubber compound or other material specified by the engineer, shall be required when joining to non-polyethylene materials. Flanged polyethylene joints shall be gasketed. In all cases, the bolts shall be evenly torqued using a crossing pattern like that used to tighten lug nuts on a car wheel. Flanged joints are to be re-torqued after one hour or more has passed.

Polyethylene pipe adjacent to flanged joints and the joints themselves must be rigidly supported for a distance of one pipe diameter or 1 foot, whichever is the greater, beyond the flange assembly.

When mechanical compression couplings are used, polyethylene pipes shall be reinforced by a stiffener in the pipe bore. Stiffeners shall be properly sized for the size and SDR of polyethylene pipe being joined.

Mechanical couplings shall be installed in accordance with the manufacturer's recommended procedure.

5. Drilling Fluid - Drilling fluid shall be a mixture of water and bentonite clay. The fluid will be inert. The fluid shall remain in the tunnel to ensure the stability of the tunnel, reduce drag on pulled pipe and provide backfill within the annulus of the pipe and tunnel.

Disposal of excess drilling fluid and spoils will be the responsibility of the Contractor who must comply with all relevant regulations, right of way, work space and permit agreements. Excess drilling fluid and spoils will be disposed of at an approved location. The Contractor is responsible for transporting all excess drilling fluid and spoils to the disposal site and paying any disposal costs. Excess drilling

fluids and spoils will be transported in a manner that prevents accidental spillage onto roadways. Excess drilling fluid and spoils will not be discharged into sanitary sewer or storm drain systems, ditches or roadways.

2.03 Concrete for Thrust Blocks:

- A. Compressive Strength: Minimum of 4,000 psi at twenty-eight days.
- B. Concrete shall be Class C conforming to Section 914 of the New Jersey Department of Transportation Standard Specifications.

PART 3: EXECUTION

3.01 METHOD OF CONSTRUCTION

- A. General All pipe shall be installed in accordance with the details shown on the drawings unless otherwise hereinafter specified and all excavation and backfill shall conform to the requirements hereinbefore specified.
- B. Handling Pipe & Accessories All pipe and accessories shall be new material which has at no time previously been used for any purpose whatsoever. Pipe and accessories shall be handled in such a manner to insure delivery on the work in sound, undamaged condition and conforming in all respects to these specifications.
 - The pipe and fitting manufacturer shall package products for shipment in a manner suitable for safe transport on commercial carriers. When delivered, a receiving inspection shall be performed, and any shipping damage reported to the pipe and fitting manufacturer within 7 days. Pipe and fittings shall be handled, installed, and tested in accordance with manufacturer's recommendations, and the requirements of this specification.
- C. Placing Pipe in Trench The interior of all pipe shall be thoroughly cleaned of all foreign matter before being lowered into the trench and shall be kept clean during laying operations by means of plugs or other approved methods. No trench water shall be allowed to enter the pipe or fittings. At all times when work is not in progress, all open ends of pipes and fittings shall be securely closed to the satisfaction of the Engineer. The method of directional moling of pipe is acceptable.
- D. Laying Pipe Under no circumstances will pipe be laid in water and no pipe shall be laid when trench conditions or the weather is unsuitable for such work, except by permission of the Engineer.
- E. Cutting Pipe Cutting the pipe for closure pieces or for other reasons shall be done in a neat and workmanlike manner by a method which will not damage the pipe lining. Unless otherwise authorized by the Engineer, all cutting of pipes shall be done by means of mechanical cutters of an approved type or types. Wheel cutters shall be used wherever practicable.
- F. Test All joints in pipe lines shall remain uncovered until the pipe has been subject to pressure tests of 125 lbs. per square inch. When all joints being subjected to the test are found to be tight at this pressure, in the presence of the Engineer, the test may be stopped

and backfiring commenced, as hereinbefore specified. The cost of testing of the pipe lines shall be borne by the contractor who must furnish all necessary equipment, labor and materials for the tests. Pressure shall remain on the pipe at least 60 minutes and shall not drop more than 2 pounds in 60 minutes. Defective joints, pipe and fittings shall be removed and replaced by the contractor.

- G. Bracing the Pipe at Bends All fittings at bends in the pipe lines shall be firmly wedged between the fittings and the vertical face of the trench consisting of undisturbed earth in order to prevent the fittings from being blown off the line when under pressure by means of a 1-2-4 concrete mix except at plugs where wood block shall be used.
- 3.02 WARRANTY AND ACCEPTANCE: The contractor shall warrant all work to be free of defects in workmanship or materials for a period of one year from the date of completion of all construction. In the event deficiencies are discovered during the warranty period, they shall be corrected by the contractor before final acceptance.

During the warranty period, the Engineer shall determine if warranty repairs or replacement work shall be performed by the contractor. The decision of the Engineer shall be binding upon the contractor.

3.03 QUALIFICATION OF MANUFACTURERS: Manufacturer's production facilities shall be open for inspection by the owner or his designated agents. During inspection, the manufacturer shall demonstrate that he has facilities capable of manufacturing the pipe and fittings required by this specification, that a quality control program meeting the minimum requirements specified in ASTM F-714 is in place, and that facilities for performing the tests required by this specification are available.

The manufacturer shall certify that the material supplied meets the specifications and that samples of his production pipe have undergone stress regression testing, evaluation, and validation in accordance with ASTM D-2837 and PPI TR-3.

4.00 QUANTIT AND PAYMENT

A. QUANTITY

The quantities of force main for which payment will be made will be the actual laying lengths constructed in accordance with the drawings or as directed by the Engineer, measured in place where laid inclusive of fittings. The laying length of fittings or valves shall be paid for under the respective size HDPE Force Main and Fittings line items in the proposal and shall not be deducted from length measured.

B. PAYMENT

Payment for force mains of the type and size specified and all related items listed in this specification shall be made under the LUMP SUM bid item "SANITARY SERVICE". Price shall include the cost of excavating, laying, assembling, and jointing of the pipe complete, shoring, dewatering, pumping, backfilling, cutting, testing, stone bedding, on-site select fill, fittings, all labor, equipment, pipe support, material and all else necessary therefore and all other work in connection therewith sand incidental thereto.

Payment for water main of the type and size specified and all related items listed in this specification shall be made under the LUMP SUM bid item "WATER SERVICE". Price shall include the cost of excavating, laying, assembling, and jointing of the pipe complete, shoring, dewatering, pumping, backfilling, cutting, testing, stone bedding, on-site select fill, fittings, all labor, equipment, pipe support, material and all else necessary therefore and all other work in connection therewith sand incidental thereto.

END OF SECTION

SECTION 02810

IRRIGATION SYSTEMS

PART 1 - GENERAL

1.1 System Description

A. Requirements:

- 1. Design and install a fully automatic underground sprinkler system to irrigate two (2) baseball fields and two (2) multipurpose fields area as indicated on site plans.
- 2. System installation and operation shall follow all manufacturers' recommendations for products used in system.
- 3. Provide all materials, labor, transportation, equipment, fees and permits necessary to install a fully operational system in accordance with the plans and specifications.
- 4. Power for the irrigation controller shall be provided in new restroom facilities as indicated on the plan. Providing electric to the components of the system requiring power shall be part of this contract. Electric shall be installed per local code.

B. Performance Requirements:

The irrigation system point of connection shall be coordinated with the mechanical/plumbing system. Pressure and flow information shall be field verified.

1.2 Related Documents

A. The Drawings and General and Special Provisions of the Contract, including Technical Specifications, apply to this Section.

1.3 Related Work

A. Related work specified in other Sections as follows:

Irrigation contractor is to verify the related work in other Sections as needed.

1.4 Quality Assurance

A. Contractor shall be a firm engaged in the full-time installation of underground irrigation systems with at least five (5) years successful experience. A list of three (3) past athletic field projects similar in scope to this project. Names and telephone numbers of owners/operators and date of project installation shall be submitted with the bid. References must be projects installed within the last three (3) years.

- B. Comply with the applicable requirements of the latest revisions of the following codes and standards:
 - 1. Uniform Plumbing Code
 - 2. National Electric Code
 - 3. National Sanitation Foundation
 - 4. Underwriters Laboratory
 - 5. All pertinent state and local codes

C. Manufacturer

- 1. All irrigation equipment shall be produced by the manufacturer as part of a regular product line. Major components of the system to include controllers, sprinkler heads, and electric valves shall be manufactured by The Toro Company, Rain Bird Corporation, Hunter Industries and/or Irritrol Systems.
- There shall be a permanent, local authorized service organization maintained or trained by the manufacturer that will render satisfactory service to this installation. Proof that this organization is a factory authorized service center will be required in writing.

D. Job Site Conditions

- 1. Protect all hardscape and planted areas from damage due to system installation. Preserve all existing tree roots over 1.5" by hand trenching these areas. Repairs to existing hardscape features such as walks, asphalt paving, curbs, etc., shall be made to restore these areas to their original condition at the contractor's expense.
- 2. Locate and mark all underground utilities. These may include but are not limited to gas, water, cable television, field lights and electric lines. A private, independent company shall be contracted by the contractor to mark all private utilities before commencing work. Any damage to underground utilities caused by the contractor shall be repaired at the contractor's expense.

1.5 Tests

- A. The Contractor shall perform all tests in the presence of the Owner's Representative.
- B. See applicable paragraphs under **PART 3 EXECUTION**, this Section.

1.6 Submittals

- A. Product Data: Submit an electronic copy (as one Adobe Acrobat PDF format file document) of manufacturer's catalog cuts, equipment data sheets, or shop drawings for the following products:
 - 1. Sprinkler heads
 - 2. Swing Joints
 - 3. Valves: electric and manual
 - 4. Controllers- Satellites

- 5. Wireless Rain/Freeze Sensor
- 6. Valve boxes
- 7. Pipe and pipe fittings
- 8. Valve wire and waterproof connectors
- 9. Solvent and primer
- 10. Quick Couplers
- B. Submit a written proposal (electronically) including a breakdown of components to be used in the system and a complete description of the scope of work. Include all information of plumbing and/or electrical permits and fees. Also include with the written proposal:
 - 1. Reference list as described in Section 1.4.
 - 2. A letter(s) from a local authorized manufacturer(s) representative of all major components of the system sprinklers, electric valves, controllers –stating the location of the nearest service center, the name and contact information for the nearest factory authorized service person and the warranty for the specified products as described in Section 1.4,C.
 - 3. Name and contact information for the Utility marking company.
- C. Record Drawings: At conclusion of work, and as a condition for request for final payment, submit Record Drawings at a scale matching that of the construction drawings. The Record Drawings shall be furnished electronically in Adobe Acrobat PDF format. Sprinkler heads shall be drawn to a scale location accuracy of 1'-0" or less. Zones shall be numbered in the irrigated area with numbers consistent with stations in the controller.

1.7 Delivery, Handling and Storage

- A. Pack, ship, deliver, receive, handle and store all material in such a manner as to protect from damage due to weather, vandalism, theft, and other hazards.
- B. Owner's Representative will designate a storage area for material that will at all times be kept neat and orderly.
- C. Use every precaution to prevent damage to the equipment during transport and delivery to the site.
 - 1. Do not allow equipment to be dropped, bumped, dragged, pushed, rolled, or moved in any way which will cause damage.
 - 2. If, in the process of transportation or handling, any equipment is damaged, replace or repair such equipment or accessories. Made all required repairs. Repairs shall be subject to the approval of the Engineer.
- D. Contractor shall coordinate delivery and storage so to minimize the amount of time materials are stored at the jobsite before being incorporated into the Work.

1.8 Warranties

A. Contractor shall guarantee all labor and material for a period of one (1) year from date of substantial completion of the irrigation system. Additionally, where the equipment manufacturer offers a longer warranty, the Contractor shall honor the extended warranty to

the full extent of the equipment manufacturer's Warranty Statement. All sprinkler heads, electric valves, and controllers shall carry a two (2) year manufacturer's warranty, unless an extended warranty is offered through the manufacturer. Contractor's labor during any extended warranty period shall be paid promptly by the Owner's Representative. The contractor shall make or undertake all repairs during the warranty period within 48 hours after written notice or verified communication by the owner's representative. If the Contractor fails to make repairs, the owner's representative will make the repairs at the expense of the Contractor.

1.9 Maintenance and Operating Instructions

- A. Provide four (4) hours of instruction for Owner's Representative's personnel upon completion of check/test/start-up/adjust operations. Owner's Representative shall be notified at least one (1) week in advance of check/test/start-up/adjust operations.
- B. Upon completion of the irrigation system and in conjunction with application for final payment, submit one Maintenance and Operation Manual. The manual shall include the following:
 - 1. Electronic copy of the "RECORD" drawing of the irrigation system in Adobe Acrobat PDF format.
 - 2. One (1) complete electronic set of the "APPROVED" Submittals required in Adobe Acrobat PDF format as described paragraph 1.6 above.
 - 3. One (1) electronic copy of the suggested "SYSTEM OPERATING SCHEDULE" which shall call out the controller program required in order to provide 1.0" of water per week to each planted zone area and 1.5" of water per week to each turf zone area.
 - 4. An electronic document describing the procedures to be followed for proper winterization of the entire system.
- C. Contractor shall be responsible for the first year's winterization and subsequent spring startup procedures and shall perform these operations in the presence of the County Parks' personnel.

1.10 Coordination

- A. Coordinate location and elevations of equipment to actual field conditions and final selection of equipment.
- B. Contractor shall be responsible to coordinate the work with all other trades.

PART 2 - PRODUCTS

2.1 General

A. Use only new materials conforming to the standard(s) applicable to each product type manufactured by The Toro Company, Hunter Industries, Irritrol Systems, or K-Rain Manufacturing Corp. unless noted otherwise.

2.2 Sprinkler Heads/Dripline

A. Sprinklers. The sprinklers shall be developed and manufactured by an ISO 9001-certified facility. The sprinklers shall be manufactured by the Toro Company, Irrigation Division or approved equal. The following sprinkler models are included on the design plans:

Sprinkler	Nozzle	Qty per	Qty per	Total
Model No.	No.	Baseball Field	Multipurpose Field	
644-02	42	7	24	62
642-02	42	24	20	88
641-02	40	7	4	22
TR50XTPSS	4.5	12	0	24

1. 640. The body and cap of the sprinkler shall be injection molded from ABS, a non-corrosive, impact-resistant, UV-resistant, heavy-duty plastic material. The sprinkler shall have a plastic filter screen sized to prevent entry of foreign material into the nozzle. All components shall be removable from the top of the sprinkler case.

Retraction shall be achieved by a heavy-duty, stainless-steel retraction spring. The sprinkler shall have a riser seal and a wiper. Rotation shall be accomplished by a sealed, oil-packed gear-drive assembly isolated from the water supply. The drive assembly gear mechanism shall be constructed of brass and stainless-steel gears.

The sprinkler shall have a standard rubber cover available in black or lavender for effluent water use applications.

Various arc patterns shall be achieved with any one of twelve fixed arc gear drive assemblies.

2. TR50X. The body and cap of the sprinkler shall be injection molded from ABS, a non-corrosive, impact-resistant, UV-resistant, heavy-duty plastic material. The sprinkler shall have a plastic filter screen sized to prevent entry of foreign material to the nozzle. All parts shall be removable through the top of the sprinkler case.

The sprinkler shall have a single-piece riser/body seal that regulates flushing during pop-up and retraction to clear any debris from around the riser and a stainless-steel spring to ensure positive reaction. The seal shall be a single piece injection molded from polyurethane.

2.3 Valves and Valve Boxes

- A. Electric Remote Control Valves.
 - 1. P220. The remote control valve body and bonnet shall be constructed of 33% glass-filled nylon (GFN) and stainless steel and have a maximum pressure rating of 220 psi (15 Bar). The diaphragm shall be made of double-beaded, fabric-reinforced rubber to retain flexibility and provide maximum sealing throughout its area. The diaphragm

assembly shall be fully serviceable, held together with stainless-steel and plastic components. All parts shall be serviceable from the top of the valve without removing the valve from the line. The valve may be installed at any angle without affecting valve operation. All other internal parts shall be made of plastic, brass and stainless steel to ensure corrosion resistance.

The valve shall have an internal manual downstream bleed to prevent flooding of the valve box and be capable of operation by hand. The valve shall have an external bleed for system flushing. The valve shall have a self-cleaning, stainless-steel metering (externally removable) system. The valve shall have a manual flow control with a hand-operated, rising-type flow-control stem with a control wheel/handle. The flow control shall be adjustable down to zero flow.

For 1" (25mm) models, friction loss at 40 GPM (15.2 LPM) shall not exceed 7.2 psi (0.5 Bar) on electric valves. For 1-1/2" (40mm) models, friction loss at 100 GPM (379 LPM) shall not exceed 14.4 psi (0.9 Bar) on electric valves. For 2" (50mm) models, friction loss at 180 GPM (682 LPM) shall not exceed 8.05 psi (0,5 Bar) on electric valves. For 3" (75mm) models, friction loss at 300 GPM (1135 LPM) shall not exceed 10.1 psi (0.7 Bar) on electric valves. The burst pressure safety rating shall be 750 psi (50 Bar). The valve must open or close in less than one minute at 220 psi (15 Bar) without water hammer.

The valve shall have a plastic solenoid, which is fully encapsulated and have a captured hex plunger and spring. The solenoid will have a removable retainer for servicing of the spring and plunger. The 24 V a.c. solenoid shall open with a 22.5 V a.c. minimum at 220 psi (15 Bar). At 24V a.c. average inrush, current shall not exceed 0.40 amps. Average holding current shall not exceed 0.20 amps.

The valve shall have a built-in, Schrader-type valve for attaching a pressure gauge to verify downstream pressure. The valve shall be able to field retrofit with an optional pressure-regulating module, EZReg(TM), which can be factory or field installed. The regulator shall be able to be field-installed or serviced under pressure. The valve shall have a forward-flow design to ensure more precise regulation when used with a pressure regulator.

The valves shall be a globe/angle configuration with an O-ring sealed end plug.

The valve shall be manufactured, qualified and released in the USA and come with a 5-year trade warranty. The valve, model number P220-2X-0X, shall be manufactured by The Toro Company, Irrigation Division or approved equal.

- B. Manual Valves. Gate valves, if included, shall be as follows:
 - 1. Gate Valves Cast Iron Construction resilient wedge, gasketed gate valves. Valves shall have a 2" operating nut.
 - 2. Ball Valves PVC Type 1, full flow, full port ball valves. Unit shall have a 235 PSI rating, dual stem o-rings and Teflon seats. Valves to match size of remote control valve.

- C. Valve Boxes. Boxes shall have thermoplastic covers that contain UV inhibitors and are green in turf areas and black in mulch areas. 6" Extensions shall be used as necessary on Standard and Jumbo valve boxes to ensure access to components. 6" SDR35 PVC or N12 drainage pipe shall be used to allow deeper access from 10" circular valve boxes. The valve boxes shall be Carson Specification Series boxes or approved equal. Size as follows:
 - 1. 1 isolation ball valve/remote control valve per 12" standard box
 - 2. Gate valves, wire splices and quick coupling valves-10" circular box
 - 3. 6" or 7" 'economy valve boxes' may only be used for ground rods.
- D. Quick Couplers. Brass, single lug quick couplers with 1" fipt inlet. Cover to be rubber or vinyl. A 1" valve key and 1" x 3/4" hose swivel to be provided. Quick Couplers shall be model 474-01 and be manufactured by the Toro Company or approved equal.

2.4 Controllers and Accessories

- 1. Irrigation controller shall be Hunter A2C-1200-SS or approved equal.
- 2. The controller shall be full-featured, commercial-industrial product for the purpose of irrigation management and monitoring of control valves, flow, and sensors, via two-wire decoder connections. The controller shall be a 5-station base model expandable with 75-station input modules up to 225 stations.
- 3. Display: The display shall be selectable in twelve (12) languages and shall include selectable settings for date, time, units of measure and regional preferences.

4. Programming:

- a. The controller shall have 32 independent programs with unique day schedules, start times, and station run times.
- b. Each program shall allow day of week, interval, or odd/even schedule types with up to 10 start times each.
- c. Each program shall allow overlap, stack, or smartstack to a user-specified maximum number of simultaneous programs.
- d. Each program may have programmable non-water windows, during which automatic irrigation will not be allowed. Missed irrigation as a result of water window violations is logged and announced as an alarm. Manual irrigation for maintenance purposes shall not be inhibited by non-water windows.
- e. Programs may be configured as Automatic, Start to End, or Manual only. Start to End programs shall cycle continuously from start time to an end time. Manual programs are only initiated by the user from a command, remote control or conditional response statement.
- f. Each station shall be programmable in hours, minutes, and seconds of run time, from 1 second to 12 hours.
- g. The controller shall allow the creation of up to 64 "blocks" of up to 8 stations seach used to facilitate programming and operation of larger systems. The blocks may be assigned a single run time within a program, and all stations will run together as a group.
- h. Each program may be assigned a programmable delay between stations, to allow for slow-closing valves or pressure recharging.

- i. Each station or block may be assigned Cycle and Soak settings to prevent runoff and waste by dividing run times into absorbable increments.
- 5. Operating System:
 - a. The controller display shall offer copy and paste function for data entry tasks (e.g., cycle and soak, run times, program day schedules, flow zone and P/MV assignments, etc.).
 - b. A graphic display shall graph the start times and durations of each program over time to allow the user to see the relationship between overlapping programs.
 - c. The controller shall have Seasonal adjust settings in 1% to 300% increments. Seasonal adjust may be set by program in any of the following ways:
 - i. Controller level (adjusts all programs for each of use)
 - ii. Program level (adjustment by individual program)
 - iii. Monthly (pre-programmed adjustment for each month of the year)
 - iv. Solar Sync (automatic daily adjustment from an external sensor)
 - d. The controller shall have true calendar date off programming allowing specific dates to be skipped at any time of year by program. Off dates may be recurring or one-time occurrences.
 - e. The controller shall provide a user management function to limit access to programming and other operations with unique passwords for multiple users, permitting either full or partial access to controller functions. User logins and activities shall be tracked by user ID, if password security is enabled. The controller shall automatically log users out after a period of inactivity.
 - f. The controller shall allow easy retrieve backup of all programming and configuration to preserve the original configuration, which may be restored anytime. The backup file shall also be stored to an SD card if desired. Multiple backups may be stored with unique file names on the SD card for different scenarios.
 - g. The controller shall log all incidents and activity, organized into the following:
 - i. Alarm logs shall include at least 250 alarm events with date/time stamp to the second.
 - ii. Controller logs shall include the last 250 controller events.
 - iii. Station logs shall include the last 1500 recorded irrigation events of all types.
 - iv. All logs shall appear in the selected language of the controller.
 - h. Flow operations: Controller shall feature independent flow management and flow monitoring in each of up to six (6) flow zones. Controller shall allow flow budgeting at flow zone and mainline levels to monitor total monthly water usage, and provide an alarm when the budgeted amount is exceeded.
 - i. Flow management shall allow the controller to schedule simultaneous stations on within each flow zone, based on their flow characteristics, to reach a user-programmable rate of flow for the duration of the water window. Station flows may be "learned" via flow sensor or entered manually by the user. Individual stations may be prioritized to ensure they water earliest in flow management scenarios. Flow zone assignments shall be by individual station, so that multiple programs may operate their stations in a flow-management state within a given flow zone.
 - j. Flow monitoring uses a flow sensor to monitor actual flow and intervene when high- or low-flow conditions are detected.
 - i. Controller shall allow the stations flows to be learned and entered automatically.

- ii. The station flow values shall be adjustable for high and low flow alarm limits.
- iii. The station flow alarm settings shall have an adjustable delay factor to allow flow to stabilize.
- iv. Each flow zone shall have an absolute high-flow limit, independent of the station-level flow monitoring.
- v. Each flow zone shall allow unscheduled flow allowances to permit manual watering within user programmable limits.
- vi. Each flow zone shall include adjustable recovery settings for high-level flow alarms, allowing irrigation to be automatically allowed after an elapsed period of time, or manually only, requiring a user to visit and clear the alarm.
- k. Flow operations shall also include the ability to assign a separate flow sensor and master valve to the mainline level, above the independent flow zones., to monitor and protect long runs of mainline pipe.
 - i. Flow monitoring at the mainline level shall allow faster reaction to high or unexpected flow conditions, without the delay of station-level diagnostics.
 - ii. Mainline protection may have its own monthly water budget, high-flow and unscheduled flow limits separately from lower-level flow zone assignments.
- 1. The controller shall permit the creation of conditional response statements, permitting sensor inputs or other conditions to trigger pre-programmed actions on the part of the controller.
 - i. A conditional response may allow a sensor input to start a station, block, or program.
 - ii. The response shall be configured to either pause all other irrigation and execute the response immediately, or to execute the response together with other flow-managed activities.
 - iii. A conditional response may be configured to activate an external status output station to provide a visual notification that the controller is in an alarmed state.
 - iv. A conditional response may be configured to switch from one water source (P/MV) to another based on the status of an external sensor switch.
- m. The controller shall feature a separate decoder diagnostic menu with functions to:
 - i. Program decoders
 - ii. View status or configuration of individual decoders.
 - iii. Assign stations from one decoder output module to another.
 - iv. Create a decoder inventory
 - v. Perform diagnostic tests and display current draw for all components of the two-wire system.
- n. The controller shall include a built-in wire tracking function, that generates a traceable sine wave on the two-wire path for use with standard current clamp meters to locate line faults.
- o. The controller shall include a solenoid finder features, to chatter solenoids for up to 30 minutes to facilitate finding lost valve boxes in the landscape.
- 6. The controller shall be housed in a stainless steel wall-mounted cabinet. The cabinet shall have a keyed lock entry. The enclosure shall meet UL and other compliance agency rain test standards, as well as high-voltage protection requirements.
- 7. Controller shall have the following characteristics:

- a. Capable of controlling up to fifty four (54) stations with simultaneous station operation of up to fourteen (14) solenoids.
- b. Up to 6-flow sensor inputs and 6 P/MV outputs
- c. 32 automatic programs with 10 start times each for precise plant management
- d. High-visibility, full color display with reversible face pack
- e. Conditional response "if/then" programming for active responses to sensor inputs
- f. User management password protection, with two (2) levels of access
- g. Alarm logs
- h. Extreme service lightning protection
- i. Easy retrieve memory programming backup and restore
- j. Non-water windows to inhibit accidental irrigation
- k. Input voltage: 120/230 VAC
- 1. P/MV outputs (24 VAC)
- m. Sensor inputs: 3 Click, 1 Solar Sync and up to 6 flow sensors

2.5 Control Wire, Two-Wire Decoders, Tags and Splices

- A. Common Wire. No. 14 AWG solid copper conductor with PVC or PE insulation rated at 30VA minimum and carrying an embossed or printed Underwriters Laboratory file number indicating UL approval for direct earth burial installation
- B. Control Wire. No. 14 AWG solid copper conductor with PVC or PE insulation rated at 30 VA minimum and carrying an embossed or printed Underwriters Laboratory file number indicating UL approval for direct earth burial installation.
- C. Splices. Waterproof underground rated connectors that are UL listed. Splice kits must meet the requirements of the controller and valve manufacturer(s). Twist-on, gel filled wire nuts shall not be used.
- D. Spare wires: Furnish and install two spare conductors from the controller to the most distant electric control valve on each mainline section. Loop the spares into each passed valve box and label as "SPARE" in each passed valve box. Spare wires shall differ in color from other field wires.

2.6 Pipe and Fittings

- A. The Contractor shall be responsible to size all underground piping. Pipe sizes shown on Contract drawings are for estimating purposes only.
- B. Pipe below grade: SDR21, Class 200 PVC. Size to be determined by flow of water through pipe. Velocity shall not exceed 5 feet per second in any pipe. ½" and ¾" PVC pipe is not acceptable.
- C. Sleeves below grade: PVC Schedule 40. Contractor shall verify approved sleeving material prior to installation. Size to be determined by water lines and wire traveling through sleeves. In general, sleeves shall be 2 pipe sizes larger than pipe within sleeve. Dedicated sleeves shall be provided for control wires. No sleeves less than two inches will be accepted.
- D. Pipe fittings:

- a. PVC Schedule 40 for all solvent weld joints 2.5" and under.
- b. Schedule 80 TOE nipples shall be used at all threaded connections on inlet and outlet of remote-control valves, and at connections between PVC and metal fittings.
- c. Ductile iron push-on fittings shall be used on all pipe connections 4" and larger.
- d. Joint restraints shall be used on all ductile iron and cast-iron valve connections that involve gaskets.
- E. Swing joints for sprinklers: Heads shall use prefabricated O-Ring type PVC triple swing joints. Swing joint size to match the head inlet and have a lay length of 12".
- F. Swing joints for quick-coupling valves: Triple elbow O-Ring PVC swing joint assemblies with brass insert sized to match the inlet of the valve.
- G. Primer and solvent: As recommended and documented by the pipe and fitting manufacturer(s).

PART 3 - EXECUTION

3.1 General

- A. Examine the site for the conditions under which the work is to be performed. Communicate the existence of any unsatisfactory site condition to the Owner's Representative prior to the commencement of installation. Start of installation means contractor accepts existing site conditions.
- B. Make all field measurements necessary for the work noting the relationship of the irrigation work to other trades. Coordinate the irrigation system installation with the work of other trades as required. The irrigation system shall be laid out essentially as indicated on the irrigation drawing, with minor adjustments for variations in the final planting plan. Major changes will require review and acceptance in writing from the owner's Representative.
- C. Ensure all private utilities are marked by a company specializing in this type of work.
- D. Protect existing landscaping, hardscaping, structures, utilities, etc. from damage. Damage to any existing entity on the site will be the responsibility of the Contractor.
- E. Contractor's on-site field supervisor must have thorough knowledge of the irrigation system design. Owner's representative must have a means of communication with field supervisor's mobile phone for emergency purposes.

3.2 Excavation, Pipe Installation and Backfill

- A. Install sleeving as required under all existing hardscape features via boring. Sleeves may be installed by trenching where hardscape features are not in place.
- B. Use chain-type trencher set for 4" wide trench maximum for all pipe.

- C. All main shall have 24" of cover minimum and 30" of cover maximum. Lateral lines shall have 18" of cover minimum and 24" of cover maximum. If sharp edged debris or rock is encountered, excavate to width and depth required to allow 3" of sand bedding around pipe while maintaining this depth specification.
- D. Cut, fit, and solvent-weld pipe and fittings strictly following manufacturer guidelines. Allow all joints to cure a minimum of 24 hours prior to applying pressure to system.
- E. Backfilling shall be accomplished in 6" maximum lifts, with the first being placed by hand to exclude all debris over 1" in diameter and all sharp-edged rock of any dimension. Mechanical tamping shall be done after each lift eliminate trench settling. Contractor shall be responsible for the repair or restoration of trench settlement in excess of .25".

3.3 Valve Installation

- A. Mainline isolation gate valves shall be installed with the operating handle in a vertical position and centered in a 10" nominal diameter valve box. Extensions past the depth of the valve box may be made with 6-inch N-12 smooth wall drainage pipe or approved equal.
- B. Electric control valves shall be installed with the flow control handle in a vertical position and positioned in an irrigation specific valve box to allow ready access for adjustment and/or service. Piping connection to the inlet and outlet of the electric control valves shall be with Schedule 80 PVC threaded nipples only. The bottom of the valve box shall contain a 3" gravel sump. Gravel shall not extend past the bottom of the electric valves.
- C. Quick coupling valves shall be installed with the top of the cover parallel with and two inches below the valve box cover. Quick couplers shall be secured as per quick coupler or swing joint manufacturer's recommendations.
- D. Ball valves shall be installed immediately upstream and in the same valve box as the electric control valves.

3.4 Sprinkler Heads

A. Heads to be installed flush and plumb with final grade. All heads along hardscaping shall be installed approximately 2" from the hardscape edge. Install nozzles as noted on drawing. Heads shall be adjusted to minimize over spray onto adjacent hardscape. Spacing shall not exceed that shown on the irrigation plan.

3.5 Wire Installation

- A. Control wiring shall be laid along with and under the mainline with enough slack to avoid wire being pulled taut during backfill procedure. Particular attention should be given to this requirement at all changes in direction.
- B. 24 VA wire splicing shall be accomplished with UL approved splice kits installed per the manufacturer's instructions. Approximately 3' of wire shall be left at all electric control valves to allow extraction of the solenoid from the valve box without cutting the wire. The extra wire shall be neatly coiled in the valve box.

- C. Flow sensor wire shall be installed from flow sensor to the controller sensor terminal. Flow sensor cable can be placed in a shared trench with irrigation piping or low voltage control wiring. Place minimum 6" of soil between 24-volt control wire and flow sensor cable. Do not install flow cable in same trench as line voltage wiring. All cable above grade shall be installed in conduit. No splices shall be allowed in flow sensor cable between flow meter and controller sensor terminal.
- D. Tracer wire shall be installed above mainline, looped thru each valve box and labeled in the valve box as 'Tracer.'

3.6 Controller Installation

- A. Irrigation controller shall be located within the new restroom building at approximately where shown, with owner's approval.
- B. Rain Sensors shall be installed in controller vicinity. Rain sensor must be mounted in an area exposed to direct rainfall but not exposed to spray from sprinkler heads. Due to the public nature of the sites, please confirm location with Park personnel before installation.
- C. Field wires to be installed in conduit from below grade to inlet at bottom of controller cabinet.
- D. If necessary, radio antennas will be installed per manufacturer's specifications.
- E. Controller modems and other required electrical devices shall be installed per manufacturer's recommendations.
- F. Flow sensor shall be installed in mainline following manufacturer's instructions on straight runs of pipe into and out of flow sensor. Sensor shall be centered in a standard valve box and the cable connections to be waterproofed.

3.7 Grounding Irrigation Control System

A good ground source is a mandatory component of overall surge protection for Irrigation Control Systems. Grounding electrode(s) should be placed at each automatic controller or controller group location. The resistance to the grounding electrode must not exceed 10 ohms when measured with a Megger Earth Resistance Testing Instrument* or equivalent. Written proof of adequate grounding to be provided through the contractor by the manufacturer of the irrigation controller. One or more of the following grounding methods should enable 10 ohms or less resistance to be accomplished.

- A. A 3/8-inch diameter by 8-foot long (minimum) copper clad steel rod driven into the earth at a distance not to exceed 12 feet from the controller. Additional lengths may be required to achieve the required resistance reading.
- B. If soil conditions (i.e., ledge rock) prevent copper clad rod installation, one or more copper plates can be buried under well compacted soil or grounding enhancement material.
- C. A No. 6 gauge, stranded, non-insulated copper wire at least 150 feet long can be buried in an area moistened by the irrigation system. A trench for the grounding wire, measuring 8 inches wide (minimum) by 12 inches deep (maximum) shall be positioned as far as possible

from other buried wires. The trench must be backfilled with well compacted soil for maximum contact with wire.

3.8 Testing and Start-Up

- A. All piping in the system is to be flushed prior to the installation of the terminating sprinkler in each zone with full utility pressure and flow.
- B. Mainline shall be tested at normal operating pressure for a period of 4 hours. No more than a 5 PSI drop shall be allowed during this time. Park personnel shall be given 24-hour notice before testing.
- B. Adjust all sprinkler heads for optimum performance and to prevent over spray onto adjacent hardscape features. Verify proper coverage of the intended areas as shown on the drawing.

3.9 Cleanup and Closeout

- A. Upon completion of daily work, remove all debris relating to the installation of the system and clean adjacent hardscape features as necessary. Upon completion of all irrigation installation work, remove from the site all leftover material and equipment as to leave the site in the same or better condition as when work was started.
- G. Program the central irrigation control system to communicate with satellites, weather stations, and modems. Program field satellites to apply water as directed by Parks personnel and to communicate with flow sensor, and hand-held radio. Keys to the irrigation controller shall be distributed as directed by the Owner's Representative.
- H. Contractor shall be responsible for the settling of trenches ½" or more. Contractor shall schedule a site visit 4 months after installation is completed to repair necessary areas.
- I. All spoils to be removed and disposed of off-site.
- J. All disturbed areas shall be seeded with an 80-20 Turf type Tall Fescue-Rye mix approved by the county.

3.10 Spare Parts

- A. Contractor shall supply the following spare parts:
 - a. (4) 640 series rotor heads
 - b. (4) each of all fuses in the controller
 - c. (1) hose swivel and quick coupler (QC) key as spelled out in the QC section
 - d. (2) adjustment tools for the sprinkler heads
 - e. (2) each of every valve box cover used on the project.

PART 4 - PAYMENT

Payment for irrigation systems and all related items listed in this specification for the multipurpose fields and softball fields shall be made under the LUMP SUM bid items "IRRIGATION SYSTEM (MULTIPURPOSE FIELDS)" and "IRRIGATION SYSTEM (SOFTBALL FIELDS)" respectively. Price shall include all labor, materials, freight, and equipment including but not

limited to excavation, shoring/bracing/timbering, setting, connections, backfill, and all else necessary and all other work in connection there with and incidental thereto.

END OF SECTON

SECTION 03 30 00

CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section specifies cast-in place concrete, including formwork, reinforcement, concrete materials, mix design, placement procedures, and finishes.

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume.

1.4 SUBMITTALS

- A. Product Data: For each type of manufactured material and product indicated.
- B. Design Mixes: For each concrete mix. Include alternate mix designs when characteristics of materials, project conditions, weather, test results, or other circumstances warrant adjustments.
 - 1. Indicate amounts of mix water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Details of fabrication, bending, and placement, prepared according to ACI 315, "Details and Detailing of Concrete Reinforcement." Include material, grade, bar schedules, stirrup spacing, bent bar diagrams, arrangement, and supports of concrete reinforcement. Include special reinforcement required for openings through concrete structures.
- D. Construction, Expansion and Control Joint Shop Drawings: Indicate locations of all joints in concrete slabs.
- E. Formwork Shop Drawings: Prepared by or under the supervision of a qualified professional engineer detailing fabrication, assembly, and support of formwork. Design and engineering of formwork are Contractor's responsibility.
 - 1. Shoring and Reshoring: Indicate proposed schedule and sequence of stripping formwork, shoring removal, and installing and removing reshoring.
- F. Welding Certificates: Copies of certificates for welding procedures and personnel.

- G. Material Test Reports: From a qualified testing agency indicating and interpreting test results for compliance of the following with requirements indicated, based on comprehensive testing of current materials:
- H. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements:
 - 1. Cementitious materials and aggregates.
 - 2. Steel reinforcement and reinforcement accessories.
 - Admixtures.
 - 4. Waterstops.
 - 5. Curing materials.
 - 6. Floor and slab treatments.
 - Bonding agents.
 - 8. Vapor retarders.
 - 9. Joint-filler strips.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed concrete Work similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for formwork and shoring and reshoring installations that are similar to those indicated for this Project in material, design, and extent.
- C. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products complying with ASTM C 94 requirements for production facilities and equipment.
 - Manufacturer must be certified according to the National Ready Mixed Concrete Association's Certification of Ready Mixed Concrete Production Facilities.
- D. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 to conduct the testing indicated, as documented according to ASTM E 548.
 - 1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.
- E. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, each aggregate from one source, and each admixture from the same manufacturer.
- G. ACI Publications: Comply with the following, unless more stringent provisions are indicated:
 - 1. ACI 301, "Specification for Structural Concrete."
 - 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle steel reinforcement to prevent bending and damage.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
 - 1. Plywood, metal, or other approved panel materials.
- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that will produce surfaces with gradual or abrupt irregularities not exceeding specified formwork surface class. Provide units with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.
- D. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that will leave no corrodible metal closer than 1 inch (25 mm) to the plane of the exposed concrete surface.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.
- B. Plain-Steel Welded Wire Fabric: ASTM A 185, fabricated from as-drawn steel wire into flat sheets.

2.3 REINFORCEMENT ACCESSORIES

- A. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire fabric in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete or fiber-reinforced concrete of greater compressive strength than concrete.
- B. Joint Dowel Bars: Plain-steel bars, ASTM A 615/A 615M, Grade 60 (Grade 420). Cut bars true to length with ends square and free of burrs.

2.4 CONCRETE MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II.
- B. Normal-Weight Aggregate: ASTM C 33, uniformly graded, and as follows:

- 1. Class: Severe weathering region, but not less than 3S.
- 2. Nominal Maximum Aggregate Size: 3/4 inch (19 mm).
- C. Water: Potable and complying with ASTM C 94.

2.5 ADMIXTURES

- A. General: Admixtures certified by manufacturer to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material and to be compatible with other admixtures and cementitious materials. Do not use admixtures containing calcium chloride.
- B. Air-Entraining Admixture: ASTM C 260.
- C. Water-Reducing Admixture: ASTM C 494, Type A.
- D. High-Range Water-Reducing Admixture: ASTM C 494, Type F.
- E. Water-Reducing and Accelerating Admixture: ASTM C 494, Type E.
- F. Water-Reducing and Retarding Admixture: ASTM C 494, Type D.

2.6 WATERSTOPS

- A. Flexible Rubber Waterstops: CE CRD-C 513, for embedding in concrete to prevent passage of fluids through joints. Factory fabricate corners, intersections, and directional changes.
 - 1. Profile: Ribbed with center bulb.
- B. Manufacturers: Subject to compliance with requirements, provide the following products or equal:
 - Greenstreak
 - 2. Progress Unlimited, Inc.
 - 3. Williams Products, Inc.

2.7 VAPOR RETARDERS

A. Vapor Retarder: polyethylene sheet, not less than 6 mils (0.15 mm) thick.

2.8 FLOOR AND SLAB TREATMENTS

- A. Slip_Resistive Aggregate Finish: Factory-graded, packaged, rustproof, non-glazing, abrasive aggregate of fused aluminum-oxide granules or crushed emery with emery aggregate containing not less than 50 percent aluminum oxide and not less than 25 percent ferric oxide; unaffected by freezing, moisture, and cleaning materials.
- B. Penetrating Liquid Floor Treatment: Chemically reactive, waterborne solution of inorganic silicate or siliconate materials and proprietary components; odorless; colorless; that penetrates, hardens, and densifies concrete surfaces.
- C. Products: Subject to compliance with requirements, provide the following penetrating liquid floor treatment products or equal:
 - 1. Day-Chem Sure Hard; Dayton Superior Corporation
 - 2. Euco Diamond Hard; Euclid Chemical Co.

Cast-In Place Concrete 03 30 00 - 4
Woolwich Township – Locke Avenue Park Concession Stand 0824T062.1

3. Seal Hard; L&M Construction Chemicals, Inc.

2.9 CURING MATERIALS

- A. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound: ASTM C 1315, Type 1, Class A.
- B. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound:
 - a. Klear-Kote Cure-Sealer-Hardener, 30 percent solids; Burke Group, LLC (The).
 - b. Polyseal WB; ChemMasters.
 - c. UV Safe Seal; Lambert Corporation.
 - d. Lumiseal WB Plus; L&M Construction Chemicals, Inc.

2.10 RELATED MATERIALS

- A. Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- C. Epoxy-Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class and grade to suit requirements, and as follows:
 - 1. Type II, non-load bearing, for bonding freshly mixed concrete to hardened concrete.
 - 2. Type I and II, non-load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
 - 3. Type IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

2.11 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3 to 6 mm) or coarse sand as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested according to ASTM C 109/C 109M.

2.12 CONCRETE MIXES

A. Prepare design mixes for each type and strength of concrete determined by either laboratory trial mix or field test data bases, as follows:

- 1. Proportion normal-weight concrete according to ACI 211.1 and ACI 301.
- B. Use a qualified independent testing agency for preparing and reporting proposed mix designs for the laboratory trial mix basis.
- C. Footings and Foundation Walls: Proportion normal-weight concrete mix as follows:
 - 1. Compressive Strength (28 Days): 4000 psi (27.6 MPa).
 - 2. Maximum Slump: 4 inches (100 mm).
- D. Slab-on-Grade: Proportion normal-weight concrete mix as follows:
 - 1. Compressive Strength (28 Days): 4000 psi (27.6 MPa).
 - 2. Maximum Slump: 4 inches (100 mm).
- E. Cementitious Materials: For concrete exposed to deicers, limit percentage, by weight, of cementitious materials other than portland cement according to ACI 301 requirements.
- F. Air Content: Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content of 5 percent +/- 1 percent, unless otherwise indicated.
- G. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- H. Admixtures: Use admixtures according to manufacturer's written instructions.
 - 1. Use water-reducing admixture, as required, for placement and workability.
 - 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

2.13 FABRICATING REINFORCEMENT

A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.14 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94, and furnish batch ticket information.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until concrete structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Construct forms tight enough to prevent loss of concrete mortar.

- D. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical. Kerf wood inserts for forming keyways, reglets, recesses, and the like, for easy removal.
 - 1. Do not use rust-stained steel form-facing material.
- E. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- F. Chamfer exterior corners and edges of permanently exposed concrete.
- G. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- H. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- I. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- J. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use Setting Drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 1. Install anchor bolts, accurately located, to elevations required.

3.3 REMOVING AND REUSING FORMS

- A. Leave formwork, for beam soffits, joists, slabs, and other structural elements, that supports weight of concrete in place until concrete has achieved the following:
 - 1. 28-day design compressive strength.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 SHORES AND RESHORES

A. Comply with ACI 318 (ACI 318M), ACI 301, and recommendations in ACI 347R for design, installation, and removal of shoring and reshoring.

B. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

3.5 VAPOR RETARDERS

A. Vapor Retarder: Place, protect, and repair vapor-retarder sheets according to ASTM E 1643 and manufacturer's written instructions.

3.6 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire fabric in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.7 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
 - 2. Form from preformed galvanized steel, plastic keyway-section forms, or bulkhead forms with keys, unless otherwise indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
 - 3. Use a bonding agent or epoxy-bonding adhesive, as required, at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness, as follows:
 - 1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3 mm). Repeat grooving of contraction joints after applying surface finishes. Eliminate groove tool marks on concrete surfaces.
 - 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3-mm-) wide joints into concrete

when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
 - Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface, unless otherwise indicated.
- E. Dowel Joints: Install dowel sleeves and dowels or dowel bar and support assemblies at joints where indicated.
 - 1. Use dowel sleeves or lubricate or asphalt-coat one-half of dowel length to prevent concrete bonding to one side of joint.

3.8 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Before placing concrete, water may be added at Project site, subject to limitations of ACI 301.
- C. Deposit concrete continuously or in layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as specified. Deposit concrete to avoid segregation.
- D. Deposit concrete in forms in horizontal layers no deeper than 24 inches (600 mm) and in a manner to avoid inclined construction joints. Place each layer while preceding layer is still plastic, to avoid cold joints.
 - 1. Consolidate placed concrete with mechanical vibrating equipment. Use equipment and procedures for consolidating concrete recommended by ACI 309R.
 - 2. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations no farther than the visible effectiveness of the vibrator. Place vibrators to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mix constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 2. Maintain reinforcement in position on chairs during concrete placement.
 - 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 4. Slope surfaces uniformly to drains where required.
 - 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, free of humps or hollows, before excess moisture or bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.

- F. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
 - 1. When air temperature has fallen to or is expected to fall below 40 deg F (4.4 deg C), uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F (10 deg C) and not more than 80 deg F (27 deg C) at point of placement.
 - 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators, unless otherwise specified and approved in mix designs.
- G. Hot-Weather Placement: Place concrete according to recommendations in ACI 305R and as follows, when hot-weather conditions exist:
 - 1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
 - 3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

3.9 FINISHING FORMED SURFACES

A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defective areas repaired and patched. Remove fins and other projections exceeding ACI 347R limits for class of surface specified.

3.10 FINISHING FLOORS AND SLABS

- A. General: Comply with recommendations in ACI 302.1R for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes.
 - Apply scratch finish to surfaces indicated and to surfaces to receive concrete floor topping or mortar setting beds for ceramic or quarry tile, portland cement terrazzo, and other bonded cementitious floor finishes.
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
 - 1. Apply float finish to surfaces indicated, to surfaces to receive trowel finish, and to floor and slab surfaces to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.
- D. Trowel Finish: After applying float finish, apply first trowel finish and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of

trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.

- 1. Apply a trowel finish to surfaces indicated and to floor and slab surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin film-finish coating system
- 2. Finish surfaces to the following tolerances, measured within 24 hours according to ASTM E 1155/E 1155M for a randomly trafficked floor surface:
 - a. Specified overall values of flatness, F(F) 35; and levelness, F(L) 25; with minimum local values of flatness, F(F) 24; and levelness, F(L) 17; for slabs-on-grade.
- E. Trowel and Fine-Broom Finish: Apply a partial trowel finish, stopping after second troweling, to surfaces indicated and to surfaces where ceramic or quarry tile is to be installed by either thickset or thin-set method. Immediately after second troweling, and when concrete is still plastic, slightly scarify surface with a fine broom.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, and ramps, and elsewhere as indicated.
 - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.
- G. Slip-Resistant Aggregate finish: Before final floating, apply slip-resistive aggregate finish where indicated and to concrete stair treads, platforms, and ramps. Apply according to manufacturer's written instructions and as follows:
 - 1. Uniformly spread 25 pounds per 100 square feet of dampened slip-resistive aggregate over surface in one or two applications. Tamp aggregate flush with surface, but do not force below surface.
 - 2. After broadcasting and tamping, apply float finish.
 - 3. after curing, lightly work surface with a steel wire brush or an abrasive stone, and water to expose slip-resistive aggregate.

3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures, unless otherwise indicated, after work of other trades is in place. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates of manufacturer furnishing machines and equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items. Cast-in inserts and accessories as shown on drawings. Screed, tamp, and trowel-finish concrete surfaces.

3.12 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and with recommendations in ACI 305R for hot-weather protection during curing.
- B. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces, as follows:
 - Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.13 LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment according to manufacturer's written instructions. Penetrating liquid floor treatment shall be applied to all exposed interior concrete floor slabs.
 - 1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
 - 2. Do not apply to concrete that is less than seven days old.
 - 3. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing. Rinse with water; remove excess material until surface is dry. Apply a second coat in a similar manner if surface is rough or porous.

3.14 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 - 1. Defer joint filling until concrete has aged at least six months. Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid epoxy joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.15 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting portland cement to two and one-half parts fine aggregate passing of one part a No. 16 (1.2-mm) sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension in solid concrete but not less than 1 inch (25 mm) in depth. Make edges of cuts perpendicular to concrete surface. Clean, dampen with

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- water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
- 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
- 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
 - Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 - 2. After concrete has cured at least 14 days, correct high areas by grinding.
 - 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 - 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 - 5. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least 3/4 inch (19 mm) clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mix as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
 - 6. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.16 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing and inspecting agency to sample materials, perform tests, and submit test reports during concrete placement according to requirements specified in this Article. The scheduling and costs for all testing shall be the responsibility of the contractor.
- B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. (76 cu. m) or fraction thereof of each concrete mix placed each day.

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- a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mix, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
- 2. Slump: ASTM C 143; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mix. Perform additional tests when concrete consistency appears to change.
- 3. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mix.
- 4. Concrete Temperature: ASTM C 1064; one test hourly when air temperature is 40 deg F (4.4 deg C) and below and when 80 deg F (27 deg C) and above, and one test for each composite sample.
- 5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of four standard cylinder specimens for each composite sample.
 - a. Cast and field cure one set of four standard cylinder specimens for each composite sample.
- 6. Compressive-Strength Tests: ASTM C 39; test two laboratory-cured specimens at 7 days and two at 28 days.
 - a. Test two field-cured specimens at 7 days and two at 28 days.
 - b. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at age indicated.
- C. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
- D. Strength of each concrete mix will be satisfactory if every average of any three consecutive compressivestrength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
- E. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mix proportions and materials, compressive breaking strength, and type of break for both 7-and 28-day tests.
- F. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- G. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42 or by other methods as directed by Architect.

END OF SECTION 03300

SECTION 033000

CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cast-in-place concrete, including concrete materials, mixture design, placement procedures, and finishes.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.
- B. Water/Cement Ratio (w/cm): The ratio by weight of water to cementitious materials.

1.3 ACTION SUBMITTALS

- A. Product Data: For each of the following.
 - 1. Portland cement.
 - 2. Fly ash.
 - 3. Slag cement.
 - 4. Blended hydraulic cement.
 - 5. Silica fume.
 - 6. Performance-based hydraulic cement
 - 7. Aggregates.
 - 8. Admixtures:
 - a. Include limitations of use, including restrictions on cementitious materials, supplementary cementitious materials, air entrainment, aggregates, temperature at time of concrete placement, relative humidity at time of concrete placement, curing conditions, and use of other admixtures.
 - 9. Color pigments.
 - 10. Fiber reinforcement.
 - 11. Vapor retarders.
 - 12. Floor and slab treatments.
 - 13. Liquid floor treatments.
 - 14. Curing materials.

- a. Include documentation from color pigment manufacturer, indicating that proposed methods of curing are recommended by color pigment manufacturer.
- 15. Joint fillers.
- 16. Repair materials.
- B. Design Mixtures: For each concrete mixture, include the following:
 - 1. Mixture identification.
 - 2. Minimum 28-day compressive strength.
 - 3. Durability exposure class.
 - 4. Maximum w/cm.
 - 5. Calculated equilibrium unit weight, for lightweight concrete.
 - 6. Slump limit.
 - 7. Air content.
 - 8. Nominal maximum aggregate size.
 - 9. Steel-fiber reinforcement content.
 - 10. Synthetic micro-fiber content.
 - 11. Indicate amounts of mixing water to be withheld for later addition at Project site if permitted.
 - 12. Include manufacturer's certification that permeability-reducing admixture is compatible with mix design.
 - 13. Include certification that dosage rate for permeability-reducing admixture matches dosage rate used in performance compliance test.
 - 14. Intended placement method.
 - 15. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

C. Shop Drawings:

- 1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - a. Location of construction joints is subject to approval of the Engineer.
- D. Concrete Schedule: For each location of each Class of concrete indicated in "Concrete Mixtures" Article, including the following:
 - 1. Concrete Class designation.
 - 2. Location within Project.
 - 3. Exposure Class designation.
 - 4. Formed Surface Finish designation and final finish.
 - 5. Final finish for floors.
 - 6. Curing process.
 - 7. Floor treatment if any.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For the following:

- 1. Installer: Include copies of applicable ACI certificates.
- 2. Ready-mixed concrete manufacturer.
- 3. Testing agency: Include copies of applicable ACI certificates.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Fiber reinforcement.
 - 4. Curing compounds.
 - 5. Floor and slab treatments.
 - 6. Bonding agents.
 - 7. Adhesives.
 - 8. Vapor retarders.
 - 9. Semirigid joint filler.
 - 10. Joint-filler strips.
 - 11. Repair materials.
- C. Material Test Reports: For the following, from a qualified testing agency:
 - 1. Portland cement.
 - 2. Fly ash.
 - 3. Slag cement.
 - 4. Blended hydraulic cement.
 - 5. Silica fume.
 - 6. Performance-based hydraulic cement.
 - 7. Aggregates.
 - 8. Admixtures:
 - a. Permeability-Reducing Admixture: Include independent test reports, indicating compliance with specified requirements, including dosage rate used in test.
- D. Floor surface flatness and levelness measurements report, indicating compliance with specified tolerances.
- E. Research Reports:
 - 1. For concrete admixtures in accordance with ICC's Acceptance Criteria AC198.
 - 2. For sheet vapor retarder/termite barrier, showing compliance with ICC AC380.
- F. Preconstruction Test Reports: For each mix design.
- G. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs Project personnel qualified as an ACI-certified Flatwork Technician and Finisher and a supervisor who is a certified ACI Flatwork Concrete Finisher/Technician or an ACI Concrete Flatwork Technician with experience installing and finishing concrete, incorporating permeability-reducing admixtures.

- 1. Post-Installed Concrete Anchors Installers: ACI-certified Adhesive Anchor Installer.
- B. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
 - 1. Manufacturer certified in accordance with NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- C. Laboratory Testing Agency Qualifications: A testing agency qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated and employing an ACI-certified Concrete Quality Control Technical Manager.
 - 1. Personnel performing laboratory tests to be an ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician, Grade I. Testing agency laboratory supervisor to be an ACI-certified Concrete Laboratory Testing Technician, Grade II.
- D. Field Quality-Control Testing Agency Qualifications: An independent agency, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.
 - 1. Personnel conducting field tests to be qualified as an ACI Concrete Field Testing Technician, Grade 1, in accordance with ACI CPP 610.1 or an equivalent certification program.

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on each concrete mixture.
 - 1. Include the following information in each test report:
 - a. Admixture dosage rates.
 - b. Slump.
 - c. Air content.
 - d. Seven-day compressive strength.
 - e. 28-day compressive strength.
 - f. Permeability.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Comply with ASTM C94/C94M and ACI 301.

1.8 FIELD CONDITIONS

- A. Cold-Weather Placement: Comply with ACI 301 and ACI 306.1 and as follows.
 - 1. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

- 2. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
- 3. Do not use frozen materials or materials containing ice or snow.
- 4. Do not place concrete in contact with surfaces less than 35 deg F, other than reinforcing steel.
- 5. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- B. Hot-Weather Placement: Comply with ACI 301 and ACI 305.1, and as follows:
 - 1. Maintain concrete temperature at time of discharge to not exceed 95 deg F.
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

1.9 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to furnish replacement sheet vapor retarder/termite barrier material and accessories for sheet vapor retarder/ termite barrier and accessories that do not comply with requirements or that fail to resist penetration by termites within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

A. ACI Publications: Comply with ACI 301 unless modified by requirements in the Contract Documents.

2.2 CONCRETE MATERIALS

A. Source Limitations:

- 1. Obtain all concrete mixtures from a single ready-mixed concrete manufacturer for entire Project.
- 2. Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant.
- 3. Obtain aggregate from single source.
- 4. Obtain each type of admixture from single source from single manufacturer.

B. Cementitious Materials:

- 1. Portland Cement: ASTM C150/C150M, Type I Type II,.
- 2. Fly Ash: ASTM C618, Class C or F.
- 3. Slag Cement: ASTM C989/C989M, Grade 100 or 120.

- C. Normal-Weight Aggregates: ASTM C33/C33M, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source.
 - 1. Maximum Coarse-Aggregate Size: 3/4 inch nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- D. Air-Entraining Admixture: ASTM C260/C260M.
- E. Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride in steel-reinforced concrete.
 - 1. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 2. Retarding Admixture: ASTM C494/C494M, Type B.
 - 3. Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 5. High-Range, Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type G.
 - 6. Plasticizing and Retarding Admixture: ASTM C1017/C1017M, Type II.
 - 7. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C494/C494M, Type C.
 - 8. Non-Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, non-set-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete.

2.3 VAPOR RETARDERS

A. Sheet Vapor Retarder, Class A: ASTM E1745, Class A; not less than 6 mils thick.

2.4 FLOOR AND SLAB TREATMENTS

- A. Slip-Resistive Emery Aggregate Finish: Factory-graded, packaged, rustproof, nonglazing, abrasive, crushed emery aggregate containing not less than 50 percent aluminum oxide and not less than 20 percent ferric oxide; unaffected by freezing, moisture, and cleaning materials.
- B. Slip-Resistive Aluminum Granule Finish: Factory-graded, packaged, rustproof, nonglazing, abrasive aggregate of not less than 95 percent fused aluminum-oxide granules.

2.5 LIQUID FLOOR TREATMENTS

A. Penetrating Liquid Floor Treatment: Clear, chemically reactive, waterborne solution of inorganic silicate or siliconate materials and proprietary components; odorless; that penetrates, hardens, and densifies concrete surfaces.

2.6 CURING MATERIALS

- A. Clear, Solvent-Borne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. ChemMasters, Inc.
 - b. Concrete Sealers USA.
 - c. Kaufman Products, Inc.

2.7 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D1751, asphalt-saturated cellulosic fiber.
- B. Bonding Agent: ASTM C1059/C1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.
- C. Epoxy Bonding Adhesive: ASTM C881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade and class to suit requirements, and as follows:
 - 1. Types I and II, nonload bearing Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

2.8 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand, as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4100 psi at 28 days when tested in accordance with ASTM C109/C109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch and that can be filled in over a scarified surface to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.

- 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by topping manufacturer.
- 4. Compressive Strength: Not less than 5000 psi at 28 days when tested in accordance with ASTM C109/C109M.

2.9 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with ACI 301.
 - 1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 - 1. Fly Ash or Other Pozzolans: 25 percent by mass.
 - 2. Slag Cement: 50 percent by mass.
 - 3. Silica Fume: 10 percent by mass.
 - 4. Total of Fly Ash or Other Pozzolans, Slag Cement, and Silica Fume: 50 percent by mass, with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
 - 5. Total of Fly Ash or Other Pozzolans and Silica Fume: 35 percent by mass with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
- C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.
 - 1. Use water-reducing high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
 - 2. Use water-reducing and -retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
 - 3. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
 - 4. Use permeability-reducing admixture in concrete mixtures where indicated.
- D. Color Pigment: Add color pigment to concrete mixture in accordance with manufacturer's written instructions and to result in hardened concrete color consistent with approved mockup.

2.10 CONCRETE MIXTURES

- A. Class A: Normal-weight concrete used for footings, grade beams, and tie beams.
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum w/cm: .48
 - 3. Slump Limit: 4 inches, plus or minus 1 inch.
 - 4. Air Content:
 - a. Exposure Class F1: 5.0 percent, plus or minus 1.5 percent at point of delivery for concrete containing 3/4-inch nominal maximum aggregate size.

- 5. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- B. Class B: Normal-weight concrete used for foundation walls.
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum w/cm: 0.45.
 - 3. Slump Limit: 4 inches, plus or minus 1 inch.
 - 4. Air Content:
 - a. Exposure Class F1: 5.0 percent, plus or minus 1.5 percent at point of delivery for concrete containing 3/4-inch nominal maximum aggregate size.
 - 5. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- C. Class C: Normal-weight concrete used for interior slabs-on-ground.
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum w/cm: 0.45.
 - 3. Slump Limit: 4 inches, plus or minus 1 inch.
 - 4. Air Content:
 - a. Do not use an air-entraining admixture or allow total air content to exceed 3 percent for concrete used in trowel-finished floors.
 - 5. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

2.11 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete in accordance with ASTM C94/C94M and ASTM C1116/C1116M, and furnish batch ticket information.
- B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete in accordance with ASTM C94/C94M. Mix concrete materials in appropriate drum-type batch machine mixer.
 - 1. For mixer capacity of 1 cu. yd. or smaller, continue mixing at least 1-1/2 minutes, but not more than five minutes after ingredients are in mixer, before any part of batch is released.
 - 2. For mixer capacity larger than 1 cu. yd., increase mixing time by 15 seconds for each additional 1 cu. yd..
 - 3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

- 1. Before placing concrete, verify that installation of concrete forms, accessories, and reinforcement, and embedded items is complete and that required inspections have been performed.
- 2. Do not proceed until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide reasonable auxiliary services to accommodate field testing and inspections, acceptable to testing agency, including the following:
 - 1. Daily access to the Work.
 - 2. Incidental labor and facilities necessary to facilitate tests and inspections.
 - 3. Secure space for storage, initial curing, and field curing of test samples, including source of water and continuous electrical power at Project site during site curing period for test samples.
 - 4. Security and protection for test samples and for testing and inspection equipment at Project site.

3.3 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.
 - 1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of ANSI/AISC 303.
 - 3. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

3.4 INSTALLATION OF VAPOR RETARDER

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder in accordance with ASTM E1643 and manufacturer's written instructions.
 - 1. Install vapor retarder with longest dimension parallel with direction of concrete pour.
 - 2. Face laps away from exposed direction of concrete pour.
 - 3. Lap vapor retarder over footings and grade beams not less than 6 inches, sealing vapor retarder to concrete.
 - 4. Lap joints 6 inches and seal with manufacturer's recommended tape.
 - 5. Terminate vapor retarder at the top of floor slabs, grade beams, and pile caps, sealing entire perimeter to floor slabs, grade beams, foundation walls, or pile caps.
 - 6. Seal penetrations in accordance with vapor retarder manufacturer's instructions.
 - 7. Protect vapor retarder during placement of reinforcement and concrete.
 - a. Repair damaged areas by patching with vapor retarder material, overlapping damages area by 6 inches on all sides, and sealing to vapor retarder.

B. Bituminous Vapor Retarders: Place, protect, and repair bituminous vapor retarder in accordance with manufacturer's written instructions.

3.5 JOINTS

- A. Construct joints true to line, with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.
 - 1. Install so strength and appearance of concrete are not impaired, at locations indicated on Drawings or as approved by Engineer.
 - 2. Place joints perpendicular to main reinforcement.
 - a. Continue reinforcement across construction joints unless otherwise indicated.
 - b. Do not continue reinforcement through sides of strip placements of floors and slabs.
 - 3. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.
 - 4. Locate joints for beams, slabs, joists, and girders at third points of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 - 5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 - 6. Space vertical joints in walls as indicated on Drawings. Unless otherwise indicated on Drawings, locate vertical joints beside piers integral with walls, near corners, and in concealed locations where possible.
 - 7. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 - 8. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Control Joints in Slabs-on-Ground: Form weakened-plane control joints, sectioning concrete into areas as indicated. Construct control joints for a depth equal to at least one-fourth of concrete thickness as follows:
 - 1. Grooved Joints: Form control joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of control joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 - 2. Sawed Joints: Form control joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch-wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random cracks.
- D. Isolation Joints in Slabs-on-Ground: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
 - 1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated on Drawings.

- 2. Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface, where joint sealants, specified in Section 079200 "Joint Sealants," are indicated.
- 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.

E. Doweled Joints:

- 1. Install dowel bars and support assemblies at joints where indicated on Drawings.
- 2. Lubricate or asphalt coat one-half of dowel bar length to prevent concrete bonding to one side of joint.
- F. Dowel Plates: Install dowel plates at joints where indicated on Drawings.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
 - 1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
 - 2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Engineer and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Engineer in writing, but not to exceed the amount indicated on the concrete delivery ticket.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301, but not to exceed the amount indicated on the concrete delivery ticket.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- E. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
 - 1. If a section cannot be placed continuously, provide construction joints as indicated.
 - 2. Deposit concrete to avoid segregation.
 - 3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
 - 4. Consolidate placed concrete with mechanical vibrating equipment in accordance with ACI 301.

- a. Do not use vibrators to transport concrete inside forms.
- b. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer.
- c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
- d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- F. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Do not place concrete floors and slabs in a checkerboard sequence.
 - 2. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 3. Maintain reinforcement in position on chairs during concrete placement.
 - 4. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 5. Level concrete, cut high areas, and fill low areas.
 - 6. Slope surfaces uniformly to drains where required.
 - 7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
 - 8. Do not further disturb slab surfaces before starting finishing operations.

3.7 FINISHING FORMED SURFACES

A. As-Cast Surface Finishes:

- 1. ACI 301 Surface Finish SF-1.0: As-cast concrete texture imparted by form-facing material.
 - a. Patch voids larger than 1-1/2 inches wide or 1/2 inch deep.
 - b. Remove projections larger than 1 inch.
 - c. Tie holes do not require patching.
 - d. Surface Tolerance: ACI 117 Class D.
 - e. Apply to concrete surfaces not exposed to public view.
- 2. ACI 301 Surface Finish SF-2.0: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams.
 - a. Patch voids larger than 3/4 inch wide or 1/2 inch deep.
 - b. Remove projections larger than 1/4 inch.
 - c. Patch tie holes.
 - d. Surface Tolerance: ACI 117 Class B.
 - e. Locations: Apply to concrete surfaces exposed to public view, to receive a rubbed finish.
- 3. ACI 301 Surface Finish SF-3.0:
 - a. Patch voids larger than 3/4 inch wide or 1/2 inch deep.
 - b. Remove projections larger than 1/8 inch.

- c. Patch tie holes.
- d. Surface Tolerance: ACI 117 Class A.
- e. Locations: Apply to concrete surfaces exposed to public view, to receive a rubbed finish, or to be covered with a coating or covering material applied directly to concrete.
- B. Rubbed Finish: Apply the following to as cast surface finishes where indicated on Drawings:

1. Smooth-Rubbed Finish:

- a. Perform no later than one day after form removal.
- b. Moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture.
- c. If sufficient cement paste cannot be drawn from the concrete by the rubbing process, use a grout made from the same cementitious materials used in the inplace concrete.
- d. Maintain required patterns or variances as shown on Drawings.

2. Grout-Cleaned Rubbed Finish:

- a. Clean concrete surfaces after contiguous surfaces are completed and accessible.
- b. Do not clean concrete surfaces as Work progresses.
- c. Mix 1 part portland cement to 1-1/2 parts fine sand, complying with ASTM C144 or ASTM C404, by volume, with sufficient water to produce a mixture with the consistency of thick paint. Add white portland cement in amounts determined by trial patches, so color of dry grout matches adjacent surfaces.
- d. Wet concrete surfaces.
- e. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap, and keep surface damp by fog spray for at least 36 hours.
- f. Maintain required patterns or variances as shown on Drawings.

C. Related Unformed Surfaces:

- 1. At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a color and texture matching adjacent formed surfaces.
- 2. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.8 FINISHING FLOORS AND SLABS

A. Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

B. Scratch Finish:

- 1. While still plastic, texture concrete surface that has been screeded and bull-floated or darbied.
- 2. Use stiff brushes, brooms, or rakes to produce a profile depth of 1/4 inch in one direction.

3. Apply scratch finish to surfaces to receive concrete floor toppings or to receive mortar setting beds for bonded cementitious floor finishes.

C. Float Finish:

- 1. When bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operation of specific float apparatus, consolidate concrete surface with power-driven floats or by hand floating if area is small or inaccessible to power-driven floats.
- 2. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture and complies with ACI 117 tolerances for conventional concrete.
- 3. Apply float finish to surfaces to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.

D. Trowel Finish:

- 1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
- 2. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance.
- 3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
- 4. Do not add water to concrete surface.
- 5. Do not apply hard-troweled finish to concrete, which has a total air content greater than 3 percent.
- 6. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
- 7. Finish surfaces to the following tolerances, in accordance with ASTM E1155, for a randomly trafficked floor surface:

a. Slabs on Ground:

- 1) Finish and measure surface so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch and also no more than 1/16 inch in 2 feet.
- 2) Specified overall values of flatness, F_F 25; and of levelness, F_L 20; with minimum local values of flatness, F_F 17; and of levelness, F_L 15.
- 3) Specified overall values of flatness, F_F 35; and of levelness, F_L 25; with minimum local values of flatness, F_F 24; and of levelness, F_L 17.
- 4) Specified overall values of flatness, F_F 45; and of levelness, F_L 35; with minimum local values of flatness, F_F 30; and of levelness, F_L 24.
- 5) Specified overall values of flatness, F_F 50; and of levelness, F_L 25; with minimum local values of flatness, F_F 40; and of levelness, F_L 17.

b. Suspended Slabs:

1) Finish and measure surface so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch.

- 2) Specified overall values of flatness, F_F 25; and of levelness, F_L 20; with minimum local values of flatness, F_F 17; and of levelness, F_L 15.
- 3) Specified overall values of flatness, F_F 35; and of levelness, F_L 20; with minimum local values of flatness, F_F 24; and of levelness, F_L 15.
- 4) Specified overall values of flatness, F_F 45; and of levelness, F_L 35; with minimum local values of flatness, F_F 30; and of levelness, F_L 24.
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated on Drawings and/or where ceramic or quarry tile is to be installed by either thickset or thin set method. While concrete is still plastic, slightly scarify surface with a fine broom perpendicular to main traffic route.
 - 1. Coordinate required final finish with Engineer before application.
 - 2. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and locations indicated on Drawings.
 - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.
 - 2. Coordinate required final finish with Engineer before application.
- G. Slip-Resistive Finish: Before final floating, apply slip-resistive aggregate finish to concrete stair treads, platforms, ramps as indicated on Drawings
 - 1. Apply in accordance with manufacturer's written instructions and as follows:
 - a. Uniformly spread 25 lb/100 sq. ft. of dampened slip-resistive aggregate over surface in one or two applications.
 - b. Tamp aggregate flush with surface, but do not force below surface.
 - c. After broadcasting and tamping, apply float finish.
 - d. After curing, lightly work surface with a steel wire brush or an abrasive stone and water to expose slip-resistive aggregate.
- H. Dry-Shake Floor Hardener Finish: After initial floating, apply dry-shake floor hardener to surfaces in accordance with manufacturer's written instructions and as follows:
 - 1. Uniformly apply dry-shake floor hardener at a rate of 100 lb/100 sq. ft. unless greater amount is recommended by manufacturer.
 - 2. Uniformly distribute approximately two-thirds of dry-shake floor hardener over surface by hand or with mechanical spreader, and embed by power floating.
 - 3. Follow power floating with a second dry-shake floor hardener application, uniformly distributing remainder of material, and embed by power floating.
 - 4. After final floating, apply a trowel finish.
 - 5. Cure concrete with curing compound recommended by dry-shake floor hardener manufacturer and apply immediately after final finishing.

3.9 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS

A. Filling In:

- 1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
- 2. Mix, place, and cure concrete, as specified, to blend with in-place construction.
- 3. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations:
 - 1. Coordinate sizes and locations of concrete bases with actual equipment provided.
 - 2. Construct concrete bases 4 inches high unless otherwise indicated on Drawings, and extend base not less than 6 inches in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated on Drawings, or unless required for seismic anchor support.
 - 3. Minimum Compressive Strength: 4000 psi at 28 days.
 - 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete substrate.
 - 6. Prior to pouring concrete, place and secure anchorage devices.
 - a. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Cast anchor-bolt insert into bases.
 - c. Install anchor bolts to elevations required for proper attachment to supported equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items.
 - 1. Cast-in inserts and accessories, as shown on Drawings.
 - 2. Screed, tamp, and trowel finish concrete surfaces.

3.10 CONCRETE CURING

- A. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
 - 1. Comply with ACI 301 and ACI 306.1 for cold weather protection during curing.
 - 2. Comply with ACI 301 and ACI 305.1 for hot-weather protection during curing.
 - 3. Maintain moisture loss no more than 0.2 lb/sq. ft. x h, calculated in accordance with ACI 305.1, before and during finishing operations.
- B. Curing Formed Surfaces: Comply with ACI 308.1 as follows:
 - 1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
 - 2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
 - 3. If forms remain during curing period, moist cure after loosening forms.

- 4. If removing forms before end of curing period, continue curing for remainder of curing period, as follows:
 - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
 - b. Continuous Sprinkling: Maintain concrete surface continuously wet.
 - c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
 - d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.
 - e. Membrane-Forming Curing Compound: Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 1) Recoat areas subject to heavy rainfall within three hours after initial application.
 - 2) Maintain continuity of coating and repair damage during curing period.
- C. Curing Unformed Surfaces: Comply with ACI 308.1 as follows:
 - 1. Begin curing immediately after finishing concrete.
 - 2. Interior Concrete Floors:
 - a. Floors to Receive Floor Coverings Specified in Other Sections: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.

- b. Floors to Receive Penetrating Liquid Floor Treatments: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
- c. Floors to Receive Polished Finish: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
- d. Floors to Receive Chemical Stain:
 - 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install curing paper over entire area of floor.
 - 2) Install curing paper square to building lines, without wrinkles, and in a single length without end joints.
 - 3) Butt sides of curing paper tight; do not overlap sides of curing paper.

4) Leave curing paper in place for duration of curing period, but not less than 28 days.

e. Floors to Receive Urethane Flooring:

- 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
- 2) Rewet absorptive cover, and cover immediately with polyethylene moistureretaining cover with edges lapped 6 inches and sealed in place.
- 3) Secure polyethylene moisture-retaining cover in place to prohibit air from circulating under polyethylene moisture-retaining cover.
- 4) Leave absorptive cover and polyethylene moisture-retaining cover in place for duration of curing period, but not less than 28 days.

f. Floors to Receive Curing Compound:

- 1) Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
- 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
- 3) Maintain continuity of coating, and repair damage during curing period.
- 4) Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound does not interfere with bonding of floor covering used on Project.

g. Floors to Receive Curing and Sealing Compound:

- 1) Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller in accordance with manufacturer's written instructions.
- 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
- 3) Repeat process 24 hours later, and apply a second coat. Maintain continuity of coating, and repair damage during curing period.

3.11 TOLERANCES

A. Conform to ACI 117.

3.12 APPLICATION OF LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment in accordance with manufacturer's written instructions.
 - 1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
 - 2. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing.
 - 3. Rinse with water; remove excess material until surface is dry.

- 4. Apply a second coat in a similar manner if surface is rough or porous.
- B. Sealing Coat: Uniformly apply a continuous sealing coat of curing and sealing compound to hardened concrete by power spray or roller in accordance with manufacturer's written instructions.

3.13 JOINT FILLING

- A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.
 - 1. Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints.
- D. Overfill joint, and trim joint filler flush with top of joint after hardening.

3.14 CONCRETE SURFACE REPAIRS

- A. Defective Concrete:
 - 1. Repair and patch defective areas when approved by Engineer.
 - 2. Remove and replace concrete that cannot be repaired and patched to Engineer's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete.
 - a. Limit cut depth to 3/4 inch.
 - b. Make edges of cuts perpendicular to concrete surface.
 - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
 - d. Fill and compact with patching mortar before bonding agent has dried.
 - e. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
 - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
 - b. Compact mortar in place and strike off slightly higher than surrounding surface.

3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance as determined by Engineer.

D. Repairing Unformed Surfaces:

- 1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface tolerances specified for each surface.
 - a. Correct low and high areas.
 - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
- 2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
- 3. After concrete has cured at least 14 days, correct high areas by grinding.
- 4. Correct localized low areas during, or immediately after, completing surface-finishing operations by cutting out low areas and replacing with patching mortar.
 - a. Finish repaired areas to blend into adjacent concrete.
- 5. Correct other low areas scheduled to receive floor coverings with a repair underlayment.
 - a. Prepare, mix, and apply repair underlayment and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - b. Feather edges to match adjacent floor elevations.
- 6. Correct other low areas scheduled to remain exposed with repair topping.
 - a. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations.
 - b. Prepare, mix, and apply repair topping and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
- 7. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete.
 - a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a 3/4-inch clearance all around.
 - b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
 - c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
 - d. Place, compact, and finish to blend with adjacent finished concrete.
 - e. Cure in same manner as adjacent concrete.
- 8. Repair random cracks and single holes 1 inch or less in diameter with patching mortar.

- a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
- b. Dampen cleaned concrete surfaces and apply bonding agent.
- c. Place patching mortar before bonding agent has dried.
- d. Compact patching mortar and finish to match adjacent concrete.
- e. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Engineer's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Engineer's approval.

3.15 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing and inspecting agency to sample materials, perform tests, and submit test reports during concrete placement according to requirements specified in this Article. The scheduling and costs for all testing shall be the responsibility of the contractor.
 - 1. Testing agency to be responsible for providing curing container for composite samples on Site and verifying that field-cured composite samples are cured in accordance with ASTM C31/C31M.
 - 2. Testing agency to immediately report to Engineer, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
 - 3. Testing agency to report results of tests and inspections, in writing, to Owner, Engineer, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
 - a. Test reports to include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and ACI 301, including the following as applicable to each test and inspection:
 - 1) Project name.
 - 2) Name of testing agency.
 - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
 - 4) Name of concrete manufacturer.
 - 5) Date and time of inspection, sampling, and field testing.
 - 6) Date and time of concrete placement.
 - 7) Location in Work of concrete represented by samples.
 - 8) Date and time sample was obtained.
 - 9) Truck and batch ticket numbers.
 - 10) Design compressive strength at 28 days.
 - 11) Concrete mixture designation, proportions, and materials.
 - 12) Field test results.
 - 13) Information on storage and curing of samples before testing, including curing method and maximum and minimum temperatures during initial curing period.
 - 14) Type of fracture and compressive break strengths at seven days and 28 days.
- B. Batch Tickets: For each load delivered, submit three copies of batch delivery ticket to testing agency, indicating quantity, mix identification, admixtures, design strength, aggregate size,

design air content, design slump at time of batching, and amount of water that can be added at Project site.

C. Inspections:

- 1. Headed bolts and studs.
- 2. Verification of use of required design mixture.
- 3. Concrete placement, including conveying and depositing.
- 4. Curing procedures and maintenance of curing temperature.
- 5. Verification of concrete strength before removal of shores and forms from beams and slabs.
- D. Concrete Tests: Testing of composite samples of fresh concrete obtained in accordance with ASTM C 172/C 172M to be performed in accordance with the following requirements:
 - 1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
 - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 2. Slump: ASTM C143/C143M:
 - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests when concrete consistency appears to change.
 - 3. Slump Flow: ASTM C1611/C1611M:
 - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests when concrete consistency appears to change.
 - 4. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete;
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 5. Concrete Temperature: ASTM C1064/C1064M:
 - a. One test hourly when air temperature is 40 deg F and below or 80 deg F and above, and one test for each composite sample.
 - 6. Unit Weight: ASTM C567/C567M fresh unit weight of structural lightweight concrete.
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 7. Compression Test Specimens: ASTM C31/C31M:

- a. Cast and laboratory cure two sets of two 6-inch by 12-inch or 4-inch by 8-inch cylinder specimens for each composite sample.
- b. Cast, initial cure, and field cure two sets of three standard cylinder specimens for each composite sample.
- 8. Compressive-Strength Tests: ASTM C39/C39M.
 - a. Test one set of two laboratory-cured specimens at seven days and one set of two specimens at 28 days.
 - b. Test one set of two field-cured specimens at seven days and one set of two specimens at 28 days.
 - c. A compressive-strength test to be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
- 9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor to evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
- 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than 500 psi if specified compressive strength is 5000 psi, or no compressive strength test value is less than 10 percent of specified compressive strength if specified compressive strength is greater than 5000 psi.
- 11. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Engineer but will not be used as sole basis for approval or rejection of concrete.
- 12. Additional Tests:
 - a. Testing and inspecting agency to make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Engineer.
 - b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Engineer.
 - 1) Acceptance criteria for concrete strength to be in accordance with ACI 301, Section 1.6.6.3.
- 13. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- 14. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- E. Measure floor and slab flatness and levelness in accordance with ASTM E1155 within 48 hours of completion of floor finishing and promptly report test results to Engineer.

3.16 PROTECTION

A. Protect concrete surfaces as follows:

- 1. Protect from petroleum stains.
- 2. Diaper hydraulic equipment used over concrete surfaces.
- 3. Prohibit vehicles from interior concrete slabs.
- 4. Prohibit use of pipe-cutting machinery over concrete surfaces.
- 5. Prohibit placement of steel items on concrete surfaces.
- 6. Prohibit use of acids or acidic detergents over concrete surfaces.
- 7. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.
- 8. Protect concrete surfaces scheduled to receive surface hardener or polished concrete finish using Floor Slab Protective Covering.

PART 4 - MEASUREMENT, QUANTITY & PAYMENT

Cost for work specified in this section shall be paid for under the bid form line items for which they are a part. Costs shall include all excavation, shoring, formwork, finishes, steel reinforcement, reinforcement accessories, concrete materials, admixtures, water stops, vapor barriers, treatments, curing materials, joint fillers, bonding agents, adhesives, repair materials, testing, and all related appurtenances as required per the contract documents.

END OF SECTION 033000

SECTION 042200

UNIT MASONRY ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes unit masonry assemblies consisting of the following:
 - 1. Concrete masonry units.
 - 2. Decorative concrete masonry units.
 - 3. Mortar and grout.
 - 4. Reinforcing steel.
 - 5. Masonry joint reinforcement.
 - 6. Ties and anchors.
 - 7. Embedded flashing.
 - 8. Miscellaneous masonry accessories.
 - 9. Masonry-cell insulation.
- B. Related Sections include the following:
 - 1. Division 7 Section "Water Repellents" for water repellents applied to unit masonry assemblies.
 - 2. Division 7 Section "Sheet Metal Flashing and Trim" for exposed sheet metal flashing.
- C. Products installed, but not furnished, under this Section include the following:
 - 1. Steel lintels for unit masonry, furnished under Division 5 Section "Metal Fabrications."
 - 2. Hollow-metal frames in unit masonry openings, furnished under Division 8 Section "Steel Doors and Frames"."

1.3 DEFINITIONS

A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 SUBMITTALS

- A. Product Data: For each different masonry unit, accessory, and other manufactured product specified.
- B. Shop Drawings: Show fabrication and installation details for the following:
 - 1. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement."
 - 2. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
- C. Samples for Initial Selection: For the following:

- 1. Unit masonry Samples in small-scale form showing the full range of colors and textures available for each different exposed masonry unit required.
- 2. Colored mortar Samples showing the full range of colors available.
- D. Samples for Verification: For the following:
 - 1. Full-size units for each different exposed masonry unit required, showing the full range of exposed colors, textures, and dimensions to be expected in the completed construction.
 - 2. Colored mortar Samples for each color required, showing the full range of colors expected in the finished construction. Make samples using the same sand and mortar ingredients to be used on Project.
 - 3. Weep holes/vents in color to match mortar color.
 - 4. Accessories embedded in the masonry.
- E. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements:
 - 1. Each type of masonry unit required.
 - a. Include test data, measurements, and calculations establishing net-area compressive strength of masonry units.
 - 2. Each cement product required for mortar and grout, including name of manufacturer, brand, type, and weight slips at time of delivery.
 - 3. Each material and grade indicated for reinforcing bars.
 - 4. Each type and size of joint reinforcement.
 - 5. Each type and size of anchor, tie, and metal accessory.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1093 to conduct the testing indicated, as documented according to ASTM E 548.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from one manufacturer for each cementitious component and from one source or producer for each aggregate.
- D. Sample Panels: Before installing unit masonry, build sample panels, using materials indicated for the completed Work, to verify selections made under sample Submittals and to demonstrate aesthetic effects. Build sample panels for each type of exposed unit masonry assembly in sizes approximately 48 inches (1200 mm) long by 48 inches (1200 mm) high by full thickness.
 - 1. Locate panels in the locations indicated or, if not indicated, as directed by Architect.
 - 2. Clean exposed faces of panels with masonry cleaner indicated.
 - 3. Where masonry is to match existing, erect panels adjacent and parallel to existing surface.
 - 4. Protect approved sample panels from the elements with weather-resistant membrane.
 - 5. Maintain sample panels during construction in an undisturbed condition as a standard for judging the completed Work.
 - 6. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of

workmanship; and other material and construction qualities specifically approved by Architect in writing.

- a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels, unless such deviations are specifically approved by Architect in writing.
- 7. Demolish and remove sample panels when directed.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for lifting and emptying into dispensing silo. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in a metal dispensing silo with weatherproof cover.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.7 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches (600 mm) down both sides and hold cover securely in place.
 - 2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches (600 mm) down face next to unconstructed wythe and hold cover in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by coverings spread on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.

- 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and above and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Protect unit masonry work when temperature and humidity conditions produce excessive evaporation of water from mortar and grout. Provide artificial shade and wind breaks and use cooled materials as required.
 - 1. When ambient temperature exceeds 100 deg F (38 deg C), or 90 deg F (32 deg C) with a wind velocity greater than 8 mph (13 km/h), do not spread mortar beds more than 48 inches (1200 mm) ahead of masonry. Set masonry units within one minute of spreading mortar.

PART 2 - PRODUCTS

2.1 CONCRETE MASONRY UNITS

- A. General: Provide shapes indicated and as follows:
 - 1. Provide special shapes for lintels, corners, jambs, sash, control joints, headers, bonding, and other special conditions.
 - 2. Provide square-edged units for outside corners, unless indicated as bullnose.
- B. Concrete Masonry Units: ASTM C90 and as follows:
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi (13.1 MPa)
 - 2. Weight Classification: Normal weight.
 - 3. Provide Type I, moisture-controlled units.
 - 4. Size (Width): Manufactured to the following dimensions as indicated on the plans:
 - a. 4 inches (102 mm) nominal; 3-5/8 inches (92 mm) actual.
 - b. 8 inches (203 mm) nominal; 7-5/8 inches (194 mm) actual.
 - c. 12 inches (305 mm) nominal; 11-5/8 inches (295 mm) actual.
 - 5. Exposed Faces: Manufacturer's standard color and texture, unless otherwise indicated.
- C. Decorative Concrete Masonry Units: ASTM C90 and as follows:
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi (13.1 MPa.
 - 2. Weight Classification: Normal weight.
 - 3. Provide Type I, moisture-controlled units.
 - 4. Size: Manufactured to dimensions indicated for nondecorative units.
 - 5. Finish: Exposed faces of the following general description matching color, pattern, and texture of Architect's samples.
 - a. Normal-weight aggregate, split-face finish.

- 6. Integral Water Repellent: Provide units made with liquid polymeric, integral water-repellent admixture that does not reduce flexural bond strength. Units made with integral water repellent, when tested as a wall assembly made with mortar containing integral water-repellent manufacturer's mortar additive according to ASTM E 514, with test period extended to 24 hours, show no visible water or leaks on the back of the test specimen.
 - a. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - b. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Block Plus W-10; Addiment Inc.
 - 2) Dry-Block; W. R. Grace & Co., Construction Products Division.
 - 3) Rheopel; Master Builders.

2.2 MORTAR AND GROUT MATERIALS

- A. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C 150, Type I or Type III, and hydrated lime complying with ASTM C 207.
- B. Aggregate for Mortar: ASTM C 144; except for joints less than 1/4 inch (6.5 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
 - 1. White-Mortar Aggregates: Natural white sand or ground white stone.
 - 2. Colored-Mortar Aggregates: Natural-colored sand or ground marble, granite, or other sound stone; of color necessary to produce required mortar color.
- C. Aggregate for Grout: ASTM C 404.
- D. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494, Type C, and recommended by the manufacturer for use in masonry mortar of composition indicated.
- E. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with concrete masonry units, containing integral water repellent by same manufacturer.
- F. Water: Potable.
- G. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Colored Portland Cement-Lime Mix:
 - a. Eaglebond; Blue Circle Cement.
 - b. Color Mortar Blend; Glen-Gery Corporation.
 - c. Rainbow Mortamix Custom Color Cement/Lime; Holnam, Inc.
 - d. Centurion Colorbond PL; Lafarge Corporation.
 - e. Lehigh Custom Color Portland/Lime; Lehigh Portland Cement Co.
 - f. Riverton Portland Cement Lime Custom Color; Riverton Corporation (The).
 - 2. Cold-Weather Admixture:
 - a. Accelguard 80; Euclid Chemical Co.
 - b. Morseled; W. R. Grace & Co., Construction Products Division.
 - c. Trimix-NCA; Sonneborn, Div. of ChemRex, Inc.

3. Water-Repellent Admixture:

- a. Mortar Tite; Addiment Inc.
- b. Dry-Block Mortar Admixture; W. R. Grace & Co., Construction Products Division.
- c. Rheopel; Master Builders.

2.3 REINFORCING STEEL

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M; Grade 60.

2.4 MASONRY JOINT REINFORCEMENT

- A. General: ASTM A951 and as follows:
 - 1. Hot-dip galvanized, carbon-steel wire for both interior and exterior walls.
 - 2. Wire Size for Side Rods: W1.7 or 0.148 inch (3.8 mm).
 - 3. Wire Size for Cross Rods: W1.7 or 0.148 inch (3.8 mm).
 - 4. Provide in lengths of not less than 10 feet (3 m), with prefabricated corner and tee units where indicated.
- B. For single-wythe masonry, provide either ladder or truss type with single pair of side rods and cross rods spaced not more than 16 inches (407 mm) o.c.
- C. For multiwythe masonry, provide types as follows:
 - 1. Ladder type with perpendicular cross rods spaced not more than 16 inches (407 mm) o.c. and 1 side rod for each face shell of hollow masonry units more than 4 inches (100 mm) in width, plus 1 side rod for each wythe of masonry 4 inches (100 mm) or less in width.
 - 2. Tab type with single pair of side rods spaced for embedment within each face shell of backup wythe and rectangular box-type cross ties spaced not more than 16 inches (407 mm) o.c. Size ties to extend at least halfway through outer wythe but with at least 5/8-inch (16-mm) cover on outside face.

2.5 TIES AND ANCHORS, GENERAL

- A. General: Provide ties and anchors, specified in subsequent articles, made from materials that comply with this Article, unless otherwise indicated.
- B. Hot-Dip Galvanized Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
- C. Steel Sheet, Galvanized after Fabrication: ASTM A 366/A 366M cold-rolled, carbon-steel sheet hot-dip galvanized after fabrication to comply with ASTM A 153.
- D. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

2.6 BENT WIRE TIES

A. General: Rectangular units with closed ends and not less than 4 inches (100 mm) wide. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches (50 mm) long may be used for masonry constructed from solid units or hollow units laid with cells horizontal.

- 1. Where coursing between wythes does not align, use adjustable ties composed of 2 parts; 1 with pintles, the other with eyes; with maximum misalignment of 1-1/4 inches (32 mm).
- B. Wire: Fabricate from 3/16 inch (4.8 mm) diameter, hot-dip galvanized steel wire.

2.7 ADJUSTABLE ANCHORS FOR CONNECTING TO STEEL FRAME

- A. General: Provide two-piece assemblies that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Anchor Section: Crimped 1/4-inch- (6.4-mm-) diameter, hot-dip galvanized steel wire anchor section for welding to steel.
 - 2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch (25 mm) of masonry face, made from 0.1875 inch (4.8 mm) diameter, hot-dip galvanized steel wire.

2.8 ADJUSTABLE MASONRY-VENEER ANCHORS

- A. General: Provide two-piece assemblies that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
 - 1. Structural Performance Characteristics: Capable of withstanding a 100-lbf (445-N) load in both tension and compression without deforming or developing play in excess of 0.05 inch (1.3 mm).
- B. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie section and a metal anchor section complying with the following requirements:
 - 1. Anchor Section: Rib-stiffened, sheet metal plate with screw holes top and bottom, 2-3/4 inches (70 mm) wide by 3 inches (75 mm) high; with projecting tabs having slotted holes for inserting vertical legs of wire tie specially formed to fit anchor section.
 - 2. Anchor Section: Sheet metal plate with screw holes top and bottom and with raised rib-stiffened strap stamped into center to provide a slot between strap and plate for connection of wire tie.
 - a. Plate 1-1/4 inches (32 mm) wide by 6 inches (150 mm) long with strap 5/8 inch (16 mm) wide by 3-5/8 inches (92 mm) long; slot clearance formed between face of plate and back of strap shall not exceed diameter of wire tie by more than 1/32 inch (0.8 mm).
 - 3. Wire Tie Section: Triangular or Rectangular shaped wire tie sized to extend at least halfway through veneer but with at least 5/8-inch (16-mm) cover on outside face.
 - 4. Fabricate sheet metal anchor sections and other sheet metal parts from 0.0966 inch (2.5 mm), thisck, steel sheet, galvanized after fabrication.
 - 5. Fabricate wire tie sections from 0.1875 inch (4.8 mm) diameter, hot-dip galvanized steel wire.
- C. Steel Drill Screws for Steel Studs: ASTM C 954 except manufactured with hex washer head and neoprene washer, No. 10 (4.8-mm) diameter by length required to penetrate steel stud flange by not less than 3 exposed threads, and with the following corrosion protective coating:
 - 1. Organic polymer coating with salt-spray resistance to red rust of more than 800 hours per ASTM B 117.
- D. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Screw-Attached, Masonry-Veneer Anchors:

- a. D/A 213; Dur-O-Wal, Inc.
- b. D/A 210 with D/A 700-708; Dur-O-Wal, Inc.
- c. 315-D with 316; Heckman Building Products, Inc.
- d. Pos-I-Tie; Heckman Building Products, Inc.
- e. DW-10; Hohmann & Barnard, Inc.
- f. DW-10HS; Hohmann & Barnard, Inc.
- g. DW-10-X; Hohmann & Barnard, Inc.
- h. 1004, Type III; Masonry Reinforcing Corporation of America.
- i. RJ-711; Masonry Reinforcing Corporation of America.
- 2. Organic-Polymer-Coated, Steel Drill Screws:
 - a. Dril-Flex: Elco Industries, Inc.
 - b. Traxx; ITW-Buildex.

2.9 MISCELLANEOUS ANCHORS

- A. Anchor Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153, Class C; of diameter and length indicated and in the following configurations:
 - 1. Headed bolts.
 - 2. Nonheaded bolts, bent in manner indicated.
- B. Postinstalled Anchors: Anchors as described below, with capability to sustain, without failure, load imposed within factors of safety indicated, as determined by testing per ASTM E 488, conducted by a qualified independent testing agency.
 - 1. Type: Expansion anchors.
 - 2. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (5 microns) for Class SC 1 service condition (mild).
 - 3. For Postinstalled Anchors in Grouted Masonry Units: Capability to sustain, without failure, a load equal to six times the loads imposed.

2.10 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Fabricate from the following metal complying with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim" and below:
- B. Solder and Sealants for Sheet Metal Flashings: As specified in Division 7 Section "Sheet Metal Flashing and Trim."

2.11 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane or PVC.
- B. Preformed Control-Joint Gaskets: Material as indicated below, designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
 - 1. Styrene-Butadiene-Rubber Compound: ASTM D 2000, Designation M2AA-805.

- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Round Plastic Weep/Vent Tubing: Medium-density polyethylene, 3/8-inch (9-mm) OD by 4 inches (100 mm) long.
- E. Wicking Material: Cotton or polyester rope, 1/4 to 3/8 inch (6 to 10 mm) in diameter, in length required to produce 2-inch (50-mm) exposure on exterior and 18 inches (450 mm) in cavity between wythes.
- F. Plastic Weep Hole/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, designed to fill head joint with outside face held back 1/8 inch (3 mm) from exterior face of masonry, in color selected from manufacturer's standard.
- G. Cavity Drainage Material: 3/4 inch (19 mm) thick, free-draining mesh; made from polyethylene strands and shaped to avoid being clogged by mortar droppings.
- H. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells with loops for holding reinforcing bars in center of cells. Units are formed from 0.142 inch (3.6 mm) steel wire, hot-dip galvanized after fabrication.
 - 1. Provide units with either two loops or four loops as needed for number of bars indicated.
- I. Available Products: Subject to compliance with requirements, cavity drainage materials that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Plastic Weep Hole/Vent:
 - a. Cell Vent; Dur-O-Wal, Inc.
 - 2. Cavity Drainage Material:
 - a. Mortar Break; Advanced Building Products, Inc.
 - b. CavClear Masonry Mat; CavClear.
 - c. Mortar Net; Mortar Net USA, Ltd.
 - d. Mortar Stop; Polytite Manufacturing Corp.
 - 3. Reinforcing Bar Positioners:
 - a. D/A 811; Dur-O-Wal, Inc.
 - b. No. 376 Rebar Positioner; Heckman Building Products, Inc.
 - c. #RB Rebar Positioner; Hohmann & Barnard, Inc.
 - d. O-Ring Rebar Positioner; Masonry Reinforcing Corporation of America.

2.12 MASONRY-CELL INSULATION

A. Molded-Polystyrene Insulation Units: Rigid, cellular thermal insulation formed by the expansion of polystyrene-resin beads or granules in a closed mold to comply with ASTM C 578, Type I. Provide specially shaped units designed for installing in cores of masonry units. Provide cell insulation in units as located in the architectural plans or specifications.

2.13 MASONRY CLEANERS

A. Job-Mixed Detergent Solution: Solution of 1/2-cup (0.14-L) dry measure tetrasodium polyphosphate and 1/2-cup (0.14-L) dry measure laundry detergent dissolved in 1 gal. (4 L) of water.

2.14 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Add cold-weather admixture (if used) at the same rate for all mortar, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in the form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion Specification.
 - 1. For masonry below grade, in contact with earth, and where indicated, use Type S.
 - 2. For reinforced masonry and where indicated, use Type S.
- D. Grout for Unit Masonry: Comply with ASTM C 476.
 - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 5 of ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 - 2. Provide grout with a slump of 8 to 11 inches (200 to 280 mm) as measured according to ASTM C 143.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Before installation, examine rough-in and built-in construction to verify actual locations of piping connections.

3.2 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to the full thickness shown. Build single-wythe walls to the actual widths of masonry units, using units of widths indicated.
- B. Build chases and recesses to accommodate items specified in this Section and in other Sections of the Specifications.
- C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to the opening.
- D. Cut masonry units with motor-driven saws to provide clean, sharp, unchipped edges. Cut units as required to provide a continuous pattern and to fit adjoining construction. Where possible, use full-size

units without cutting. Allow units cut with water-cooled saws to dry before placing, unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

- E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 - 1. Mix units from several pallets or cubes as they are placed.
- F. Wetting of Brick: Wet brick before laying if the initial rate of absorption exceeds 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at the time of laying.

3.3 CONSTRUCTION TOLERANCES

- A. Comply with tolerances in ACI 530.1/ASCE 6/TMS 602 and the following:
- B. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/4 inch in 20 feet (6 mm in 6 m), nor 1/2 inch (12 mm) maximum.
- C. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), nor 1/2 inch (12 mm) maximum.
- D. For conspicuous horizontal lines, such as exposed lintels, sills, parapets, and reveals, do not vary from level by more than 1/4 inch in 20 feet (6 mm in 6 m), nor 1/2 inch (12 mm) maximum.
- E. For exposed bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm), with a maximum thickness limited to 1/2 inch (12 mm). Do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch (3 mm).
- F. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm). Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch (3 mm).

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Lay exposed masonry in the following bond pattern; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
 - 1. One-half running bond with vertical joint in each course centered on units in courses above and below.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 2 inches (50 mm). Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: In each course, rack back one-half-unit length for one-half running bond. Clean exposed surfaces of set masonry and remove loose masonry units and mortar before laying fresh masonry.

- E. Built-in Work: As construction progresses, build in items specified under this and other Sections of the Specifications. Fill in solidly with masonry around built-in items.
- F. Fill space between hollow-metal frames and masonry solidly with mortar, unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath in the joint below and rod mortar or grout into core.
- H. Fill cores in hollow concrete masonry units with grout for full height of wall under bearing plates, beams, lintels, posts, and similar items, unless otherwise indicated.
- I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above, unless otherwise indicated.
 - 1. Install compressible filler in joint between top of partition and underside of structure above.

3.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow masonry units as follows:
 - 1. With full mortar coverage on horizontal and vertical face shells.
 - 2. Bed webs in mortar in starting course on footings and in all courses of piers, columns, and pilasters, and where adjacent to cells or cavities to be filled with grout.
 - 3. For starting course on footings where cells are not grouted, spread out full mortar bed, including areas under cells.
- B. Lay solid brick-size masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
 - 1. At cavity walls, bevel beds away from cavity, to minimize mortar protrusions into cavity. As work progresses, trowel mortar fins protruding into cavity flat against the cavity face of the brick.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than the joint thickness, unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint), unless otherwise indicated.

3.6 BONDING OF MULTIWYTHE MASONRY

- A. Use masonry joint reinforcement installed in horizontal mortar joints to bond wythes together.
- B. Corners: Provide interlocking masonry unit bond in each wythe and course at corners, unless otherwise indicated.
 - 1. Provide continuity with masonry joint reinforcement at corners by using prefabricated "L" units as well as masonry bonding.
- C. Intersecting and Abutting Walls: Unless vertical expansion or control joints are shown at juncture, bond walls together as follows:
 - 1. Provide continuity with masonry joint reinforcement by using prefabricated "T" units.

3.7 CAVITIES

- A. Keep cavities clean of mortar droppings and other materials during construction. Strike joints facing cavities flush.
 - 1. Use wood strips temporarily placed in cavity to collect mortar droppings. As work progresses, remove strips, clean off mortar droppings, and replace in cavity.

3.8 MASONRY-CELL INSULATION

A. Install molded-polystyrene insulation units into masonry unit cells before laying units.

3.9 MASONRY JOINT REINFORCEMENT

- A. General: Provide continuous masonry joint reinforcement as indicated. Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch (16 mm) on exterior side of walls, 1/2 inch (13 mm) elsewhere. Lap reinforcement a minimum of 6 inches (150 mm).
 - 1. Space reinforcement not more than 16 inches (406 mm) o.c.
- B. Cut or interrupt joint reinforcement at control and expansion joints, unless otherwise indicated.
- C. Provide continuity at corners and wall intersections by using prefabricated "L" and "T" sections. Cut and bend reinforcing units as directed by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.10 ANCHORING MASONRY TO STRUCTURAL MEMBERS

- A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:
 - 1. Provide an open space not less than 1 inch (25 mm) in width between masonry and structural member, unless otherwise indicated. Keep open space free of mortar or other rigid materials.
 - 2. Anchor masonry to structural members with flexible anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors as indicated, but not more than 16 inches (610 mm) o.c. vertically and 32 inches (915 mm) o.c. horizontally.

3.11 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to wall framing with masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten each anchor section through sheathing to wall framing with two metal fasteners of type indicated.
 - 2. Embed tie sections in masonry joints. Provide not less than 2 inches (50 mm) of air space between back of masonry veneer and face of sheathing.
 - 3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
 - 4. Space anchors as indicated, but not more than 16 inches (406 mm) o.c. vertically and 32 inches (813 mm) o.c. horizontally with not less than 1 anchor for each 3.5 sq. ft. (0.33 sq. m) of wall area.

Install additional anchors within 12 inches (305 mm) of openings and at intervals, not exceeding 36 inches (914 mm), around perimeter.

3.12 CONTROL AND EXPANSION JOINTS

- A. General: Install control and expansion joints in unit masonry as follows unless otherwise indicated on drawings. Build-in related items as masonry progresses. Do not form a continuous span through movement joints unless provisions are made to prevent in-plane restraint of wall or partition movement.
 - 1. Vertical control joins shall be spaced at maximum 20'-0" o.c. in any continuous run of wall.
- B. Form control joints in concrete masonry as follows:
 - 1. Fit bond-breaker strips into hollow contour in ends of concrete masonry units on one side of control joint. Fill resultant core with grout and rake joints in exposed faces.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake joint.
 - 4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete.

3.13 LINTELS

- A. Install steel lintels where indicated or as required to provide support above all openings as shown on the architectural, structural, mechanical, plumbing or electrical plans.
- B. Provide masonry lintels where shown and where openings of more than 12 inches (305 mm) for brick-size units and 24 inches (610 mm) for block-size units are shown without structural steel or other supporting lintels.
 - 1. Provide prefabricated or built-in-place masonry lintels if required in the architectural plans. Use specially formed bond beam units with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.
- C. Provide minimum bearing of 8 inches (200 mm) at each jamb, unless otherwise indicated.
- D. Fill cores in hollow concrete masonry units with grout for full height of wall under all lintels.

3.14 FLASHING, WEEP HOLES, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
- B. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Unless otherwise indicated, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
- C. Install flashing as follows:
 - 1. At masonry-veneer walls, extend flashing from exterior face of veneer, through veneer, up face of sheathing at least 8 inches (200 mm), and behind air-infiltration barrier or building paper.

- 2. At lintels and shelf angles, extend flashing a minimum of 4 inches (100 mm) into masonry at each end. At heads and sills, extend flashing 4 inches (100 mm) at ends and turn flashing up not less than 2 inches (50 mm) to form a pan.
- D. Install weep holes in the head joints in exterior wythes of the first course of masonry immediately above embedded flashing and as follows:
 - 1. Use round plastic tubing, wicking material or plastic weep hole/vents to form weep holes.
 - 2. Use wicking material to form weep holes above flashing in brick sills. Turn wicking down at lip of sill to be as inconspicuous as possible.
 - 3. Space weep holes formed from plastic tubing or wicking material 16 inches (400 mm) o.c.
 - 4. Place cavity drainage material immediately above flashing in cavities.
- E. Trim wicking material used in weep holes flush with outside face of wall after mortar has set.
- F. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

3.15 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores to support reinforced masonry elements during construction.
 - 1. Construct formwork to conform to shape, line, and dimensions shown. Make it sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other temporary loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements of ACI 530.1/ASCE 6/TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist grout pressure.
 - 1. Comply with requirements of ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.

3.16 PARGING

- A. Parge predampened masonry walls, where indicated, with Type S or Type N mortar applied in 2 uniform coats to a total thickness of 3/4 inch (19 mm). Scarify first parge coat to ensure full bond to subsequent coat
- B. Use a steel-trowel finish to produce a smooth, flat, dense surface with a maximum surface variation of 1/8 inch per foot (3 mm per 300 mm). Form a wash at top of parging and a cove at bottom.
- C. Damp-cure parging for at least 24 hours and protect the parging until cured.

3.17 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent, polyethylene film, or waterproof masking tape.
 - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing the surfaces thoroughly with clear water.
 - 5. Clean brick by the bucket-and-brush hand-cleaning method described in BIA Technical Notes No. 20, using job-mixed detergent solution.

3.18 MASONRY WASTE DISPOSAL

A. Recycling: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

END OF SECTION 042200

SECTION 051200

STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Structural-steel materials.
- 2. Shrinkage-resistant grout.
- 3. Prefabricated building columns.
- 4. Shear stud connectors.

B. Related Requirements:

- 1. Section 053100 "Steel Decking" for field installation of shear stud connectors through deck.
- 2. Section 055000 "Metal Fabrications" for miscellaneous steel fabrications and other steel items not defined as structural steel.
- 3. Section 099113 "Exterior Painting" and/or Section 099123 "Interior Painting" for painting requirements.

1.2 DEFINITIONS

A. Structural Steel: Elements of the structural frame indicated on Drawings and as described in ANSI/AISC 303.

1.3 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication of structural-steel components.
 - 1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.

- 2. Include embedment Drawings.
- 3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
- 4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.
- C. Delegated Design Submittal: For structural-steel connections indicated on Drawings to comply with design loads, include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer, fabricator, and testing agency.
- B. Welding certificates.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
- D. Mill test reports for structural-steel materials, including chemical and physical properties.
- E. Product Test Reports: For the following:
 - 1. Bolts, nuts, and washers, including mechanical properties and chemical analysis.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU or is accredited by the IAS Fabricator Inspection Program for Structural Steel (Acceptance Criteria 172).
- B. Installer Qualifications: A qualified Installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector, Category CSE.
- C. Shop-Painting Applicator Qualifications: Qualified in accordance with AISC's Sophisticated Paint Endorsement P1 or to SSPC-QP 3.
- D. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.
- E. Preinstallation Conference: Conduct conference at Project site.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.

- 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
- B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.
 - 1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
 - 2. Clean and relubricate bolts and nuts that become dry or rusty before use.
 - 3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F3125/F3125M, Grade F1852 bolt assemblies and for retesting bolt assemblies after lubrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with applicable provisions of the following specifications and documents:
 - 1. ANSI/AISC 303.
 - 2. ANSI/AISC 341.
 - 3. ANSI/AISC 360.
 - 4. RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- B. Connection Design Information:
 - 1. Fabricator's experienced steel detailer selects or completes connections in accordance with ANSI/AISC 303.
 - a. Select and complete connections using schematic details indicated and ANSI/AISC 360.
 - b. Use Load and Resistance Factor Design; data are given at factored-load level.
 - 2. Design connections and final configuration of member reinforcement at connections in accordance with ANSI/AISC 303 by fabricator's qualified professional engineer.
 - a. Use Load and Resistance Factor Design; data are given at factored-load level.
- C. Moment Connections: Type FR, fully restrained.

2.2 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes: ASTM A992/A992M
- B. Channels, Angles, M-Shapes, S-Shapes: ASTM A36/A36M
- C. Plate and Bar: ASTM A36/A36M Retain "Corrosion-Resisting (Weathering) Structural-Steel Shapes, Plates, and Bars" Paragraph below for corrosion-resisting (weathering) structural steel and indicate locations on Drawings.

- D. Cold-Formed Hollow Structural Sections: ASTM A500/A500M, Grade B structural tubing.
- E. Steel Pipe: ASTM A53/A53M, Type E or Type S, Grade B.
 - 1. Weight Class: Standard.
 - 2. Finish: Black except where indicated to be galvanized.
- F. Steel Castings: ASTM A216/A216M, Grade WCB, with supplementary requirement S11.
- G. Steel Forgings: ASTM A668/A668M.
- H. Welding Electrodes: Comply with AWS requirements.

2.3 BOLTS AND CONNECTORS

- A. High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325 (Grade A325M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
 - 1. Direct-Tension Indicators: ASTM F959/F959M, Type 325-1 (Type 8.8-1), compressible-washer type with plain finish.
- B. High-Strength A490 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A490 (Grade A490M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
 - 1. Direct-Tension Indicators: ASTM F959/F959M, Type 490-1 (Type 10.9-1), compressible-washer type with plain finish.
- C. Zinc-Coated High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325 (Grade A325M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.
 - 1. Finish: Hot-dip zinc coating.
 - 2. Direct-Tension Indicators: ASTM F959/F959M, Type 325-1 (Type 8.8-1), compressible-washer type with mechanically deposited zinc coating finish.
- D. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, heavy-hex head assemblies, consisting of steel structural bolts with splined ends; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.
 - 1. Finish: Plain.
- E. Shear Stud Connectors: ASTM A108, AISI C-1015 through C-1020, headed-stud type, cold-finished carbon steel; AWS D1.1/D1.1M, Type B.

2.4 RODS

- A. Unheaded Anchor Rods: ASTM F1554, Grade 36 or ASTM F1554, Grade 55, weldable (whichever specified on Drawings).
 - 1. Configuration: Straight or Hooked.
 - 2. Nuts: ASTM A563 (ASTM A563M) hex carbon steel.
 - 3. Plate Washers: ASTM A36/A36M carbon steel.
 - 4. Washers: ASTM F436 (ASTM F436M), Type 1, hardened carbon steel.
 - 5. Finish: Plain or Hot-dip zinc coating, ASTM A153/A153M, Class C.
- B. Headed Anchor Rods: ASTM F1554, Grade 36 or ASTM F1554, Grade 55, weldable (whichever specified on Drawings), straight.
 - 1. Nuts: ASTM A563 (ASTM A563M) hex carbon steel.
 - 2. Plate Washers: ASTM A36/A36M carbon steel.
 - 3. Washers: ASTM F436 (ASTM F436M), Type 1, hardened carbon steel.
 - 4. Finish: Plain or Hot-dip zinc coating, ASTM A153/A153M, Class C.
- C. Threaded Rods: ASTM A36/A36M or ASTM A572/A572M, Grade 50 (Grade 345).
 - 1. Nuts: ASTM A63 (ASTM A563M) hex carbon steel.
 - 2. Washers: ASTM F436 (ASTM F436M), Type 1, hardened carbon steel.
 - 3. Finish: Plain or Hot-dip zinc coating, ASTM A153/A153M, Class C.

2.5 FORGED-STEEL STRUCTURAL HARDWARE

- A. Clevises and Turnbuckles: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1035.
- B. Eye Bolts and Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1030.
- C. Sleeve Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1018.

2.6 SLIDE BEARINGS

- A. Structural Slide Bearings: Low-friction assemblies, of configuration indicated, that provide vertical transfer of loads and allow horizontal movement perpendicular to plane of expansion joint while resisting movement within plane of expansion joint.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amscot Structural Products Corp.
 - b. Fluorocarbon Company Limited.
 - c. GRM Custom Products.
 - d. R.J. Watson Bridge & Structural Engineered Systems.
 - e. Approved Equivalent.
 - 2. Mating Surfaces: PTFE and PTFE.

- 3. Coefficient of Friction: Not more than 0.05.
- 4. Design Load: Not less than 5,000 psi (34 MPa).
- 5. Total Movement Capability: 2 inches (50 mm).

2.7 PRIMER

- A. Steel Primer:
 - 1. Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.
- B. Galvanized-Steel Primer: MPI#26.
 - 1. Etching Cleaner: MPI#25, for galvanized steel.
 - 2. Galvanizing Repair Paint: MPI#18, MPI#19, or SSPC-Paint 20.

2.8 SHRINKAGE-RESISTANT GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

2.9 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate in accordance with ANSI/AISC 303 and to ANSI/AISC 360.
 - 1. Camber structural-steel members where indicated.
 - 2. Fabricate beams with rolling camber up.
 - 3. Identify high-strength structural steel in accordance with ASTM A6/A6M and maintain markings until structural-steel framing has been erected.
 - 4. Mark and match-mark materials for field assembly.
 - 5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.
- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
 - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1/D1.1M.
- C. Bolt Holes: Cut, drill, or punch standard bolt holes perpendicular to metal surfaces.
- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.
- E. Cleaning: Clean and prepare steel surfaces that are to remain unpainted in accordance with SSPC-SP 1.
- F. Shear Stud Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Weld using automatic end welding of headed-stud shear connectors in accordance with AWS D1.1/D1.1M and manufacturer's written instructions.

- G. Steel Wall-Opening Framing: Select true and straight members for fabricating steel wall-opening framing to be attached to structural-steel frame. Straighten as required to provide uniform, square, and true members in completed wall framing. Build up welded framing, weld exposed joints continuously, and grind smooth.
- H. Welded-Steel Door Frames: Build up welded-steel doorframes attached to structural-steel frame. Weld exposed joints continuously and grind smooth. Plug-weld fixed steel bar stops to frames. Secure removable stops to frames with countersunk machine screws, uniformly spaced not more than 10 inches (250 mm) o.c. unless otherwise indicated on Drawings.
- I. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel members.
 - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
 - 2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
 - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

2.10 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1/D1.1M and AWS D1.8/D1.8M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 - 1. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in ANSI/AISC 303 for mill material.

2.11 PREFABRICATED BUILDING COLUMNS

- A. Prefabricated building columns, consisting of load-bearing structural-steel members protected by concrete fireproofing encased in an outer non-load-bearing steel shell.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Black Rock Fireproof Column, a division of United Steel.
 - b. Dean Lally LLC / FireTrol Columns.
 - c. Approved Equivalent.
- B. Fire-Resistance Ratings: Provide prefabricated building column listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction for ratings indicated, based on testing in accordance with ASTM E119.

1. Fire-Resistance Rating: As indicated on Drawings.

2.12 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel in accordance with ASTM A123/A123M.
 - 1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.
 - 2. Galvanize lintels, shelf angles, and welded door frames attached to structural-steel frame and located in exterior walls.

2.13 SHOP PRIMING

- A. Shop prime steel surfaces, except the following:
 - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches (50 mm).
 - 2. Surfaces to be field welded.
 - 3. Surfaces of high-strength bolted, slip-critical connections.
 - 4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing).
 - 5. Galvanized surfaces.
 - 6. Corrosion-resisting (weathering) steel surfaces.
 - 7. Surfaces enclosed in interior construction.
- B. Surface Preparation of Steel: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces in accordance with the following specifications and standards:
 - 1. SSPC-SP 2.
 - 2. SSPC-SP 3.
 - 3. SSPC-SP 7 (WAB)/NACE WAB-4.
 - 4. SSPC-SP 14 (WAB)/NACE WAB-8.
 - 5. SSPC-SP 11.
 - 6. SSPC-SP 6 (WAB)/NACE WAB-3.
 - 7. SSPC-SP 10 (WAB)/NACE WAB-2.
 - 8. SSPC-SP 5 (WAB)/NACE WAB-1.
 - 9. SSPC-SP 8.
- C. Surface Preparation of Galvanized Steel: Prepare galvanized-steel surfaces for shop priming by thoroughly cleaning steel of grease, dirt, oil, flux, and other foreign matter, and treating with etching cleaner.
- D. Priming: Immediately after surface preparation, apply primer in accordance with manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils (0.038 mm). Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.
 - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

2. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

2.14 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform shop tests and inspections.
 - 1. Allow testing agency access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
 - 2. Bolted Connections: Inspect and test shop-bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
 - 3. Welded Connections: Visually inspect shop-welded connections in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - a. Liquid Penetrant Inspection: ASTM E165/E165M.
 - b. Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - c. Ultrasonic Inspection: ASTM E164.
 - d. Radiographic Inspection: ASTM E94/E94M.
 - 4. In addition to visual inspection, test and inspect shop-welded shear stud connectors in accordance with requirements in AWS D1.1/D1.1M for stud welding and as follows:
 - a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear stud connector.
 - b. Conduct tests in accordance with requirements in AWS D1.1/D1.1M on additional shear stud connectors if weld fracture occurs on shear stud connectors already tested.
 - 5. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
 - 1. Prepare a certified survey of existing conditions. Include bearing surfaces, anchor rods, bearing plates, and other embedments showing dimensions, locations, angles, and elevations.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated on Drawings.
 - 1. Do not remove temporary shoring supporting composite deck construction and structural-steel framing until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and in accordance with ANSI/AISC 303 and ANSI/AISC 360.
- B. Baseplates, Bearing Plates, and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 4. Promptly pack shrinkage-resistant grout solidly between bearing surfaces and plates, so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for grouting.
- C. Maintain erection tolerances of structural steel within ANSI/AISC 303.
- D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that are in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure. Slope roof framing members to slopes indicated on Drawings.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- E. Splice members only where indicated.
- F. Do not use thermal cutting during erection unless approved by Engineer. Finish thermally cut sections within smoothness limits in AWS D1.1/D1.1M.
- G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

3.4 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt and joint type specified.
 - 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1/D1.1M and AWS D1.8/D1.8M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 - 1. Comply with ANSI/AISC 303 and ANSI/AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
 - 2. Remove backing bars or runoff tabs, back gouge, and grind steel smooth.
 - 3. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in ANSI/AISC 303 for mill material.
- C. Shear Stud Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Weld using end welding of headed-stud shear connectors in accordance with AWS D1.1/D1.1M and manufacturer's written instructions.

3.5 INSTALLATION OF PREFABRICATED BUILDING COLUMNS

A. Install prefabricated building columns to comply with ANSI/AISC 360, manufacturer's written recommendations, and requirements of testing and inspecting agency that apply to the fire-resistance rating indicated.

3.6 REPAIR

A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing, and repair galvanizing to comply with ASTM A780/A780M.

B. Touchup Painting:

- 1. Immediately after erection, clean exposed areas where primer is damaged or missing, and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.
- 2. Cleaning and touchup painting are specified in Section 099113 "Exterior Painting." Section 099123 "Interior Painting."

3.7 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a special inspector to perform the following special inspections:

- 1. Verify structural-steel materials and inspect steel frame joint details.
- 2. Verify weld materials and inspect welds.
- 3. Verify connection materials and inspect high-strength bolted connections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - 1. Bolted Connections: Inspect and test bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
 - 2. Welded Connections: Visually inspect field welds in accordance with AWS D1.1/D1.1M.
 - a. In addition to visual inspection, test and inspect field welds in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - 1) Liquid Penetrant Inspection: ASTM E165/E165M.
 - 2) Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - 3) Ultrasonic Inspection: ASTM E164.
 - 4) Radiographic Inspection: ASTM E94/E94M.
 - 3. Shear Stud Connectors: In addition to visual inspection, test and inspect field-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:
 - a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.
 - b. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.

PART 4 - MEASUREMENT, QUANITTY & PAYMENT

Cost for work specified in this section shall be paid for under the bid form line items for which they are a part. Costs shall include all furnishment and installation of structural steel materials as required per the contract documents. This includes but is not limited to fabrication of structural steel girders and columns, all connections and anchors, priming and galvanizing as required, and erection of all structural steel.

END OF SECTION 051200

SECTION 055000

METAL FABRICATIONS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Miscellaneous framing and supports.
- 2. Prefabricated building columns.
- 3. Shelf angles.
- 4. Metal ladders.
- 5. Alternating tread devices.
- 6. Metal ships' ladders and pipe crossovers.
- 7. Metal floor plate.
- 8. Elevator pit sump covers.
- 9. Structural-steel door frames.
- 10. Miscellaneous steel trim.
- 11. Metal bollards.
- 12. Vehicular barrier cable systems.
- 13. Pipe and downspout guards.
- 14. Abrasive metal nosings, treads, and thresholds.
- 15. Cast-iron wheel guards.
- 16. Metal downspout boots.
- 17. Loose bearing and leveling plates.

B. Products furnished, but not installed, under this Section include the following:

- 1. Loose steel lintels.
- 2. Steel weld plates and angles for casting into concrete for applications where they are not specified in other Sections.
- 3. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.

C. Related Requirements:

- 1. Section 042000 "Unit Masonry" for installing loose lintels, anchor bolts, and other items built into unit masonry.
- 2. Section 051200 "Structural Steel Framing" for steel framing, supports, elevator machine beams, hoist beams, divider beams, door frames, and other steel items attached to the structural-steel framing.

1.2 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written instructions to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of metal fabrications that are anchored to or that receive other work. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

1.3 ACTION SUBMITTALS

A. Product Data:

- 1. Nonslip aggregates and nonslip-aggregate surface finishes.
- 2. Fasteners.
- 3. Shop primers.
- 4. Shrinkage-resisting grout.
- 5. Prefabricated building columns.
- 6. Slotted channel framing.
- 7. Manufactured metal ladders.
- 8. Alternating tread devices.
- 9. Metal ships' ladders and pipe crossovers.
- 10. Metal bollards.
- 11. Vehicular barrier cable systems.
- 12. Pipe and downspout guards.
- 13. Abrasive metal nosings, treads, and thresholds.
- 14. Cast-iron wheel guards.
- 15. Metal downspout boots.
- B. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items. Provide Shop Drawings for the following:
 - 1. Miscellaneous framing and supports for applications where framing and supports are not specified in other Sections.
 - 2. Elevator machine beams, hoist beams, and divider beams.
 - 3. Steel shapes for supporting elevator door sills.
 - 4. Steel girders for supporting wood frame construction.
 - 5. Steel pipe columns for supporting wood frame construction.
 - 6. Prefabricated building columns.
 - 7. Shelf angles.
 - 8. Metal ladders.
 - 9. Alternating tread devices.
 - 10. Metal ships' ladders and pipe crossovers.
 - 11. Metal floor plate and supports.
 - 12. Elevator pit sump covers.
 - 13. Structural-steel door frames.

- 14. Miscellaneous steel trim including steel angle corner guards, steel edgings and loading-dock edge angles.
- 15. Metal bollards.
- 16. Loose steel lintels.
- 17. Vehicular barrier cable systems.
- C. Delegated Design Submittals: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Mill Certificates: Signed by stainless steel manufacturers, certifying that products furnished comply with requirements.
- B. Welding certificates.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
- D. Research Reports: For post-installed anchors.
- E. Delegated design engineer qualifications.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following welding codes:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code Steel."
 - 2. AWS D1.2/D1.2M, "Structural Welding Code Aluminum."
 - 3. AWS D1.6/D1.6M, "Structural Welding Code Stainless Steel."

1.6 FIELD CONDITIONS

A. Field Measurements: Verify actual locations of walls, floor slabs, decks, and other construction contiguous with metal fabrications by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance of Aluminum Ladders: Ladders, including landings, are to withstand the effects of loads and stresses within limits and under conditions specified in ANSI/ASC A14.3.

2.2 METALS

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Stainless Steel Sheet, Strip, and Plate: ASTM A240/A240M or ASTM A666, Type 304.
- D. Stainless Steel Bars and Shapes: ASTM A276/A276M, Type 304.
- E. Rolled-Steel Floor Plate: ASTM A786/A786M, rolled from plate complying with ASTM A36/A36M or ASTM A283/A283M, Grade C or D.
- F. Rolled-Stainless Steel Floor Plate: ASTM A793.
- G. Abrasive-Surface Floor Plate: Steel plate with abrasive granules rolled into surface or with abrasive material metallically bonded to steel.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. IKG.
 - b. Ohio Gratings, Inc.
 - c. SlipNOT Metal Safety Flooring, division of Traction Technologies Holdings, LLC.
 - d. Approved Equivalent.
 - 2. Source Limitations: Obtain floor plate from single source from single manufacturer.
- H. Steel Tubing: ASTM A500/A500M, cold-formed steel tubing.
- I. Steel Pipe: ASTM A53/A53M, Standard Weight (Schedule 40) unless otherwise indicated.
- J. Zinc-Coated Steel Wire Rope: ASTM A741.
 - 1. Wire Rope Fittings: Hot-dip galvanized-steel connectors with capability to sustain, without failure, a load equal to minimum breaking strength of wire rope with which they are used.
- K. Stainless Steel Wire Rope: Wire rope manufactured from stainless steel wire complying with ASTM A492, Type 316.
 - 1. Wire Rope Fittings: Stainless steel connectors, Type 316, with capability to sustain, without failure, a load equal to minimum breaking strength of wire rope with which they are used.
- L. Slotted Channel Framing: Cold-formed metal box channels (struts) complying with MFMA-4.
 - 1. Size of Channels: As indicated.

- 2. Galvanized Steel: ASTM A653/A653M, structural steel, Grade 33 (Grade 230), with G90 (Z275) coating; 0.064-inch (1.6-mm) nominal thickness.
- 3. Cold-Rolled Steel: ASTM A1008/A1008M, structural steel, Grade 33 (Grade 230); 0.0677-inch (1.7-mm) minimum thickness; hot-dip galvanized after fabrication.
- M. Cast Iron: Either gray iron, ASTM A48/A48M, or malleable iron, ASTM A47/A47M, unless otherwise indicated.
- N. Aluminum Plate and Sheet: ASTM B209 (ASTM B209M), Alloy 6061-T6.
- O. Aluminum Extrusions: ASTM B221 (ASTM B221M), Alloy 6063-T6.
- P. Aluminum-Alloy Rolled Tread Plate: ASTM B632/B632M, Alloy 6061-T6.
- Q. Aluminum Castings: ASTM B26/B26M, Alloy 443.0-F.
- R. Bronze Extrusions: ASTM B455, Alloy UNS No. C38500 (extruded architectural bronze).
- S. Bronze Castings: ASTM B584, Alloy UNS No. C83600 (leaded red brass) or UNS No. C84400 (leaded semired brass).
- T. Nickel Silver Extrusions: ASTM B151/B151M, Alloy UNS No. C74500.
- U. Nickel Silver Castings: ASTM B584, Alloy UNS No. C97600 (20 percent leaded nickel bronze).

2.3 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.
 - 1. Provide stainless steel fasteners for fastening aluminum, stainless steel or nickel silver.
 - 2. Provide bronze fasteners for fastening bronze.
- B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A (ISO 898-1, Property Class 4.6); with hex nuts, ASTM A563 (ASTM A563M); and, where indicated, flat washers.
- C. High-Strength Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325 (Grade A325M), Type 3, heavy-hex steel structural bolts; ASTM A563, Grade DH3, (ASTM A563M, Class 10S3) heavy-hex carbon-steel nuts; and where indicated, flat washers.
- D. Stainless Steel Bolts and Nuts: Regular hexagon-head annealed stainless steel bolts, ASTM F593 (ISO 3506-1); with hex nuts, ASTM F594 (ASTM F836M); and, where indicated, flat washers; Alloy Group 1 (A1).
- E. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563 (ASTM A563M); and, where indicated, flat washers.
 - 1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.

- F. Anchors, General: Capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing in accordance with ASTM E488/E488M, conducted by a qualified independent testing agency.
- G. Cast-in-Place Anchors in Concrete: Either threaded or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A47/A47M malleable iron or ASTM A27/A27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F2329/F2329M.
- H. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors.
 - 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, unless otherwise indicated.
 - 2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 (A1) stainless steel bolts, ASTM F593 (ISO 3506-1), and nuts, ASTM F594 (ASTM F836M).
- I. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches (41 by 22 mm) by length indicated with anchor straps or studs not less than 3 inches (75 mm) long at not more than 8 inches (200 mm) o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B633, Class Fe/Zn 5, as needed for fastening to inserts.

2.4 MISCELLANEOUS MATERIALS

- A. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.
 - 1. Use primer that contains pigments that make it easily distinguishable from zinc-rich primer.
- B. Shop Primer for Galvanized Steel: Primer formulated for exterior use over zinc-coated metal and compatible with finish paint systems indicated.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.
- E. Shrinkage-Resistant Grout: Factory-packaged, nonmetallic, nonstaining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- F. Concrete: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, air-entrained concrete with a minimum 28-day compressive strength of 4000 psi (27 MPa).

2.5 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.
- G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.
- I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.
- J. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches (3.2 by 38 mm), with a minimum 6-inch (150-mm) embedment and 2-inch (50-mm) hook, not less than 8 inches (200 mm) from ends and corners of units and 24 inches (600 mm) o.c., unless otherwise indicated.

2.6 MISCELLANEOUS FRAMING AND SUPPORTS

A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.

- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
 - 1. Fabricate units from slotted channel framing where indicated.
 - 2. Furnish inserts for units installed after concrete is placed.
- C. Fabricate supports for operable partitions from continuous steel beams of sizes recommended by partition manufacturer with attached bearing plates, anchors, and braces as recommended by partition manufacturer. Drill or punch bottom flanges of beams to receive partition track hanger rods; locate holes where indicated on operable partition Shop Drawings.
- D. Fabricate steel girders for wood frame construction from continuous steel shapes of sizes indicated.
 - 1. Provide bearing plates welded to beams where indicated.
 - 2. Drill or punch girders and plates for field-bolted connections where indicated.
 - 3. Where wood nailers are attached to girders with bolts or lag screws, drill or punch holes at 24 inches (600 mm) o.c.
- E. Fabricate steel pipe columns for supporting wood frame construction from steel pipe with steel baseplates and top plates as indicated. Drill or punch baseplates and top plates for anchor and connection bolts and weld to pipe with fillet welds all around. Make welds the same size as pipe wall thickness unless otherwise indicated.
 - 1. Unless otherwise indicated, fabricate from Schedule 40 steel pipe.
 - 2. Unless otherwise indicated, provide 1/2-inch (12.7-mm) baseplates with four 5/8-inch (16-mm) anchor bolts and 1/4-inch (6.4-mm) top plates.
- F. Galvanize miscellaneous framing and supports where indicated.

2.7 PREFABRICATED BUILDING COLUMNS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Black Rock Fireproof Column, a division of United Steel.
 - 2. Dean Lally LLC / FireTrol Columns.
 - 3. Approved Equivalent.
- B. Source Limitations: Obtain prefabricated building column from single source from single manufacturer.
- C. General: Provide prefabricated building columns consisting of load-bearing structural-steel members protected by concrete fireproofing encased in an outer non-load-bearing steel shell. Fabricate connections to comply with details shown or as needed to suit type of structure indicated.

- D. Fire-Resistance Ratings: Provide prefabricated building columns listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction for ratings indicated, based on testing in accordance with ASTM E119.
 - 1. Fire-Resistance Rating: As indicated.

2.8 SHELF ANGLES

- A. Fabricate shelf angles from steel angles of sizes indicated and for attachment to concrete framing. Provide horizontally slotted holes to receive 3/4-inch (19-mm) bolts, spaced not more than 6 inches (150 mm) from ends and 24 inches (600 mm) o.c., unless otherwise indicated.
 - 1. Provide mitered and welded units at corners.
 - 2. Provide open joints in shelf angles at expansion and control joints. Make open joint approximately 2 inches (50 mm) larger than expansion or control joint.
- B. For cavity walls, provide vertical channel brackets to support angles from backup masonry and concrete.
- C. Galvanize shelf angles located in exterior walls.
- D. Furnish wedge-type concrete inserts, complete with fasteners, to attach shelf angles to cast-inplace concrete.

2.9 METAL LADDERS

A. General:

- 1. Comply with ANSI A14.3, except for elevator pit ladders.
- 2. For elevator pit ladders, comply with ASME A17.1/CSA B44.

B. Steel Ladders:

- 1. Space siderails 18 inches (457 mm) apart unless otherwise indicated.
- 2. Siderails: Continuous, 3/8-by-2-1/2-inch (9.5-by-64-mm) steel flat bars, with eased edges.
- 3. Rungs: 3/4-inch- (19-mm-) diameter or 3/4-inch- (19-mm-) square, steel bars.
- 4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
- 5. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout.
- 6. Nonslip Surfaces for Steel Ladders: Provide nonslip surfaces on top of each rung by coating with abrasive material metallically bonded to rung.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) IKG.
 - 2) SlipNOT Metal Safety Flooring, division of Traction Technologies Holdings, LLC.

- 3) Approved Equivalent.
- 7. Source Limitations: Obtain nonslip surfaces from single source from single manufacturer.
- 8. Provide platforms as indicated fabricated from welded or pressure-locked steel bar grating, supported by steel angles. Limit openings in gratings to no more than 3/4 inch (19 mm) in least dimension.
- 9. Support each ladder at top and bottom and not more than 60 inches (1500 mm) o.c. with welded or bolted steel brackets.
- 10. Galvanize exterior ladders, including brackets.

C. Aluminum Ladders:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fixfast USA.
 - b. Halliday Products.
 - c. O'Keeffe's Inc.
 - d. Precision Ladders, LLC.
 - e. Royalite Manufacturing, Inc.
 - f. Thompson Fabricating, LLC.
 - g. UPNOVR, Inc.
 - h. Approved Equivalent.
- 2. Source Limitations: Obtain aluminum ladders from single source from single manufacturer.
- 3. Space siderails 18 inches (457 mm) apart unless otherwise indicated.
- 4. Siderails: Continuous extruded-aluminum channels or tubes, not less than 2-1/2 inches (64 mm) deep, 3/4 inch (19 mm) wide, and 1/8 inch (3.2 mm) thick.
- 5. Rungs: Extruded-aluminum tubes, not less than 3/4 inch (19 mm) deep and not less than 1/8 inch (3.2 mm) thick, with ribbed tread surfaces.
- 6. Fit rungs in centerline of siderails; fasten by welding or with stainless steel fasteners or brackets and aluminum rivets.
- 7. Provide platforms as indicated fabricated from pressure-locked aluminum bar grating or extruded-aluminum plank grating, supported by extruded-aluminum framing. Limit openings in gratings to no more than 3/4 inch (19 mm) in least dimension.
- 8. Support each ladder at top and bottom and not more than 60 inches (1500 mm) o.c.] with welded or bolted aluminum brackets.
- 9. Provide minimum 72-inch- (1830-mm-) high, hinged security door with padlock hasp at foot of ladder to prevent unauthorized ladder use.

2.10 METAL SHIPS' LADDERS AND PIPE CROSSOVERS

- A. Provide metal ships' ladders and pipe crossovers where indicated. Fabricate of open-type construction with channel or plate stringers and pipe and tube railings unless otherwise indicated. Provide brackets and fittings for installation.
 - 1. Treads are not to be less than 5 inches (127 mm) exclusive of nosing or less than 8-1/2 inches (216 mm) including the nosing, and riser height is not to be more than 9-1/2 inches (241 mm).

- 2. Fabricate ships' ladders and pipe crossovers, including railings from steel, stainless steel or aluminum, as indicated on the Contract Drawings.
- 3. Fabricate treads and platforms from welded or pressure-locked steel bar, pressure-locked stainless steel bar, pressure-locked aluminum bar or extruded-aluminum plank grating, as indicated on the Contract Drawings. Limit openings in gratings to no more than 3/4 inch (19 mm) in least dimension.
- 4. Fabricate treads and platforms from rolled-steel floor, rolled-stainless steel floor, rolled-aluminum-alloy tread or abrasive-surface floor plate, as indicated on the Contract Drawings.
- B. Galvanize exterior steel ships' ladders and pipe crossovers, including treads, railings, brackets, and fasteners.

2.11 METAL FLOOR PLATE

- A. Fabricate from rolled-steel floor, rolled-stainless steel floor, rolled-aluminum-alloy tread or abrasive-surface floor plate of thickness indicated below:
 - 1. Thickness: As indicated.
- B. Provide grating sections where indicated, fabricated from welded or pressure-locked steel bar, pressure-locked stainless steel bar, pressure-locked aluminum bar or extruded-aluminum plank grating. Limit openings in gratings to no more than 3/4 inch (19 mm) in least dimension.
- C. Provide steel, stainless steel or aluminum angle supports as indicated.
- D. Include steel, stainless steel or aluminum angle stiffeners, and fixed and removable sections as indicated.
- E. Provide flush steel, stainless steel or aluminum bar drop handles for lifting removable sections, one at each end of each section.

2.12 ELEVATOR PIT SUMP COVERS

- A. Fabricate from 3/16-inch (4.8-mm) rolled-steel floor plate with four 1-inch- (25-mm-) diameter holes for water drainage and for lifting.
- B. Provide steel angle supports unless otherwise indicated.

2.13 STRUCTURAL-STEEL DOOR FRAMES

A. Fabricate structural-steel door frames from steel shapes, plates, and bars of size and to dimensions indicated, fully welded together, with 5/8-by-1-1/2-inch (16-by-38-mm) steel channel stops, unless otherwise indicated. Plug-weld built-up members and continuously weld exposed joints. Secure removable stops to frame with countersunk machine screws, uniformly spaced at not more than 10 inches (250 mm) o.c. Reinforce frames and drill and tap as necessary to accept finish hardware.

- 1. Provide with integrally welded steel strap anchors for securing door frames into adjoining concrete or masonry.
- B. Extend bottom of frames to floor elevation indicated with steel angle clips welded to frames for anchoring frame to floor with expansion shields and bolts.
- C. Galvanize exterior steel frames.

2.14 MISCELLANEOUS STEEL TRIM

- A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.
- B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.
 - 1. Provide with integrally welded steel strap anchors for embedding in concrete or masonry construction.
- C. Galvanize exterior miscellaneous steel trim.

2.15 METAL BOLLARDS

- A. Fabricate metal bollards from Schedule 80 steel pipe or steel shapes, as indicated.
 - 1. Cap bollards with 1/4-inch-(6.4-mm-) thick, steel plate with flat top.
 - 2. Where bollards are indicated to receive controls for door operators, provide cutouts for controls and holes for wire.
 - 3. Where bollards are indicated to receive light fixtures, provide cutouts for fixtures and holes for wire.
- B. Fabricate bollards with 3/8-inch-(9.5-mm-) thick, steel baseplates for bolting to concrete slab. Drill baseplates at all four corners for 3/4-inch (19-mm) anchor bolts.
 - 1. Where bollards are to be anchored to sloping concrete slabs, angle baseplates for plumb alignment of bollards.
- C. Fabricate sleeves for bollard anchorage from steel or stainless steel pipe or tubing with 1/4-inch-(6.4-mm-) thick, steel or stainless steel plate welded to bottom of sleeve. Make sleeves not less than 8 inches (200 mm) deep and 3/4 inch (19 mm) larger than OD of bollard.
- D. Fabricate internal sleeves for removable bollards from Schedule 80 **steel** pipe or 1/4-inch (6.4-mm) wall-thickness steel tubing with an OD approximately 1/16 inch (1.5 mm) less than ID of bollards. Match drill sleeve and bollard for 3/4-inch (19-mm) steel] machine bolt.
- E. Prime steel bollards with zinc-rich primer.

2.16 PIPE AND DOWNSPOUT GUARDS

- A. Fabricate pipe and downspout guards from 3/8-inch- (9.5-mm-) thick by 12-inch- (300-mm-) wide, steel plate, bent to fit flat against the wall or column at both ends and to fit around pipe with 2-inch (50-mm) clearance between pipe and pipe guard. Drill each end for two 3/4-inch (19-mm) anchor bolts.
- B. Galvanize steel pipe and downspout guards.

2.17 ABRASIVE METAL NOSINGS, TREADS, AND THRESHOLDS

- A. Cast-Metal Units: Cast iron or aluminum, with an integral-abrasive, as-cast finish consisting of aluminum oxide, silicon carbide, or a combination of both. Fabricate units in lengths necessary to accurately fit openings or conditions.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Safety Tread Co., Inc.
 - b. Balco; a CSW Industrials Company.
 - c. Barry Pattern & Foundry Co., Inc.
 - d. Safe-T-Metal Company, Inc.
 - e. Wooster Products Inc.
 - f. Approved Equivalent.
 - 2. Source Limitations: Obtain units from single source from single manufacturer.
 - 3. Cross-hatched nosings, 4 inches (100 mm) wide, with 1/4-inch- (6-mm-) thick 1-inch (25-mm) lip, for casting into concrete.
 - 4. Cross-hatched nosings, 1-1/2 inches (38-mm) wide, 3/8-inch- (9.5-mm-) thick 1-1/2 inch (38-mm) lip, for casting into concrete.
 - 5. Cross-hatched Treads: Full depth of tread with 3/4-by-3/4-inch (19-by-19-mm) nosing, for application over bent plate treads or existing stairs.
 - 6. Fluted-Saddle-Type Thresholds: 5 inches (125 mm) wide by 1/2 inch (12 mm) high, with tapered edges.
 - 7. Fluted-Interlocking or -Hook-Strip Thresholds: 5 inches (125 mm) wide by 5/8 inch (16 mm) high, with tapered edge.
 - 8. Thresholds: Plain-stepped- (stop-) type units, 5 inches (125 mm) wide by 1/2 inch (12 mm) high, with 1/2-inch (12-mm) step.
- B. Extruded Units: Aluminum, with abrasive filler consisting of aluminum oxide, silicon carbide, or a combination of both, in an epoxy-resin binder. Fabricate units in lengths necessary to accurately fit openings or conditions.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Safety Tread Co., Inc.
 - b. Amstep Products.
 - c. Armstrong Products, Inc.
 - d. Balco; a CSW Industrials Company.

- e. Nystrom, Inc.
- f. Wooster Products Inc.
- g. Approved Equivalent.
- 2. Source Limitations: Obtain units from single source from single manufacturer.
- 3. Provide ribbed units, with abrasive filler strips projecting 1/16 inch (1.5 mm) above aluminum extrusion.
- 4. Nosings:
 - a. Square-back units, 1-7/8 inches (48 mm) or 3 inches (75 mm) wide, for casting into concrete steps.
 - b. Beveled-back units, 3 inches (75 mm) wide with 1-3/8-inch (35-mm) lip, for surface mounting on existing stairs.
 - c. Two-piece units, 3 inches (75 mm) wide, with subchannel for casting into concrete steps.
- 5. Treads: Beveled-back units, full depth of tread with 1-3/8-inch (35-mm) lip, for application over existing stairs.
- C. Provide anchors for embedding units in concrete, either integral or applied to units, as standard with manufacturer.
- D. Apply bituminous paint to concealed surfaces of cast-metal units.
- E. Apply clear lacquer to concealed surfaces of extruded units.

2.18 CAST-IRON WHEEL GUARDS

A. Provide wheel guards made from cast-iron, 3/4-inch- (19-mm-) thick, hollow-core construction, of size and shape indicated. Provide holes for countersunk anchor bolts and grouting.

2.19 METAL DOWNSPOUT BOOTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. J.R. Hoe & Sons Inc.
 - 2. Neenah Foundry Company.
 - 3. Approved Equivalent.
- B. Source Limitations: Obtain downspout boots from single source from single manufacturer.
- C. Provide downspout boots made from cast aluminum in heights indicated with inlets of size and shape to suit downspouts. Provide units with flanges and holes for countersunk anchor bolts.
 - 1. Outlet: Vertical, to discharge into pipe or at 35 degrees from horizontal, to discharge onto splash block or pavement.

2.20 LOOSE BEARING AND LEVELING PLATES

- A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.
- B. Galvanize bearing and leveling plates.

2.21 LOOSE STEEL LINTELS

- A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.
- B. Size loose lintels to provide bearing length at each side of openings equal to one-twelfth of clear span, but not less than 8 inches (200 mm) unless otherwise indicated.
- C. Galvanize loose steel lintels located in exterior walls.

2.22 STEEL WELD PLATES AND ANGLES

A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

2.23 GENERAL FINISH REQUIREMENTS

- A. Finish metal fabrications after assembly.
- B. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

2.24 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.
 - 1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
- B. Preparation for Shop Priming Galvanized Items: After galvanizing, thoroughly clean galvanized surfaces of grease, dirt, oil, flux, and other foreign matter, and treat with metallic phosphate process.
- C. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
- D. Preparation for Shop Priming: Prepare surfaces to comply with requirements indicated below:

- 1. Exterior Items: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- 2. Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- 3. Items Indicated to Receive Primers Specified in Section 099600 "High-Performance Coatings": SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- 4. Other Steel Items: SSPC-SP 3, "Power Tool Cleaning."
- 5. Galvanized-Steel Items: SSPC-SP 16, "Brush-off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals."
- E. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
 - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

2.25 ALUMINUM FINISHES

- A. As-Fabricated Finish: AA-M12.
- B. Clear Anodic Finish: AAMA 611, Class I, AA-M12C22A41.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.

- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.
- F. Corrosion Protection: Coat concealed surfaces of aluminum that come into contact with grout, concrete, masonry, wood, or dissimilar metals with the following:
 - 1. Cast Aluminum: Heavy coat of bituminous paint.
 - 2. Extruded Aluminum: Two coats of clear lacquer.

3.2 INSTALLATION OF MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.
- B. Anchor supports for ceiling-hung toilet partitions, operable partitions and overhead doors securely to, and rigidly brace from, building structure.
- C. Anchor shelf angles securely to existing construction with expansion anchors or anchor bolts through bolts.
- D. Support steel girders on solid grouted masonry, concrete, or steel pipe columns. Secure girders with anchor bolts embedded in grouted masonry or concrete or with bolts through top plates of pipe columns.
 - 1. Where grout space under bearing plates is indicated for girders supported on concrete or masonry, install as specified in "Installing Bearing and Leveling Plates" Article.
- E. Install pipe columns on concrete footings with grouted baseplates. Position and grout column baseplates as specified in "Installation of Bearing and Leveling Plates" Article.
 - 1. Grout baseplates of columns supporting steel girders after girders are installed and leveled.

3.3 INSTALLATION OF PREFABRICATED BUILDING COLUMNS

A. Install prefabricated building columns to comply with ANSI/AISC 360, "Specifications for Structural Steel Buildings," and with requirements applicable to listing and labeling for fire-resistance rating indicated.

3.4 INSTALLATION OF SHELF ANGLES

A. Install shelf angles as required to keep masonry level, at correct elevation, and flush with vertical plane.

3.5 INSTALLATION OF METAL LADDERS

A. Secure ladders to adjacent construction with the clip angles attached to the stringer.

B. Install brackets as required for securing of ladders welded or bolted to structural steel or built into masonry or concrete.

3.6 INSTALLATION OF ALTERNATING TREAD DEVICES

A. Secure top and bottom of alternating tread devices to construction to comply with manufacturer's written instructions.

3.7 INSTALLATION OF METAL SHIPS' LADDERS AND PIPE CROSSOVERS

- A. Secure top and bottom of ships' ladders to construction to comply with manufacturer's written instructions.
- B. Secure pipe crossovers to construction to comply with manufacturer's written instructions.

3.8 INSTALLATION OF METAL FLOOR PLATE

A. Install metal floor plates flush with finished surface. Adjust as required to avoid lippage that could present a tripping hazard.

3.9 INSTALLATION OF ELEVATOR PIT SUMP COVERS

A. Install tops of elevator sump pit cover plates and frames flush with finished surface. Adjust as required to avoid lippage that could present a tripping hazard.

3.10 INSTALLATION OF STRUCTURAL-STEEL DOOR FRAMES

A. Fasten structural steel door frames to the floor slab by means of angle clips and expansion bolts. Anchor door jambs to adjacent construction in accordance with shop drawing details.

3.11 INSTALLATION OF MISCELLANEOUS STEEL TRIM

A. Anchor to concrete construction to comply with manufacturer's written instructions.

3.12 INSTALLATION OF METAL BOLLARDS

- A. Fill metal-capped bollards solidly with concrete and allow concrete to cure seven days before installing.
 - 1. Do not fill removable bollards with concrete.
- B. Anchor bollards to existing construction with expansion anchors or anchor bolts. Provide four 3/4-inch (19-mm) bolts at each bollard unless otherwise indicated.
 - 1. Embed anchor bolts at least 4 inches (100 mm) in concrete.

- C. Anchor bollards in concrete with pipe sleeves preset and anchored into concrete. Fill annular space around bollard solidly with shrinkage-resistant grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch (3 mm) toward bollard.
- D. Anchor bollards in place with concrete footings. Center and align bollards in holes 3 inches (75 mm) above bottom of excavation. Place concrete and vibrate or tamp for consolidation. Support and brace bollards in position until concrete has cured.
- E. Anchor internal sleeves for removable bollards in concrete by inserting in pipe sleeves preset into concrete. Fill annular space around internal sleeves solidly with shrinkage-resistant grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch (3 mm) toward internal sleeve.
- F. Anchor internal sleeves for removable bollards in place with concrete footings. Center and align sleeves in holes 3 inches (75 mm) above bottom of excavation. Place concrete and vibrate or tamp for consolidation. Support and brace sleeves in position until concrete has cured.
- G. Place removable bollards over internal sleeves and secure with 3/4-inch (19-mm) machine bolts and nuts. After tightening nuts, drill holes in bolts for inserting padlocks. Owner furnishes padlocks.
- H. Fill bollards solidly with concrete, mounding top surface to shed water.
 - 1. Do not fill removable bollards with concrete.

3.13 INSTALLATION OF PIPE AND DOWNSPOUT GUARDS

A. Provide pipe guards at exposed vertical pipes in parking garages where not protected by curbs or other barriers. Install by bolting to wall or column with expansion anchors. Provide four 3/4-inch (19-mm) bolts at each pipe guard. Mount pipe guards with top edge 26 inches (660 mm) above driving surface.

3.14 INSTALLATION OF ABRASIVE METAL NOSINGS, TREADS, AND THRESHOLDS

- A. Center nosings on tread widths unless otherwise indicated.
- B. For nosings embedded in concrete steps or curbs, align nosings flush with riser faces and level with tread surfaces.
- C. Seal thresholds exposed to exterior with elastomeric sealant complying with Section 079200 "Joint Sealants" to provide a watertight installation.

3.15 INSTALLATION OF CAST-IRON WHEEL GUARDS

A. Anchor wheel guards to concrete or masonry construction to comply with manufacturer's written instructions. Fill cores solidly with concrete.

3.16 INSTALLATION OF METAL DOWNSPOUT BOOTS

- A. Anchor metal downspout boots to concrete or masonry construction to comply with manufacturer's written instructions.
- B. Secure downspouts terminations to downspouts and substrate per manufacturer's instructions.

3.17 INSTALLATION OF LOOSE BEARING AND LEVELING PLATES

- A. Clean concrete and masonry bearing surfaces of bond-reducing materials and roughen to improve bond to surfaces. Clean bottom surface of plates.
- B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with shrinkage-resistant grout. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

3.18 REPAIRS

A. Touchup Painting:

- 1. Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Apply by brush or spray to provide a minimum 2.0-mil (0.05-mm) dry film thickness
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

PART 4 - MEASUREMENT, QUANITTY & PAYMENT

Cost for work specified in this section shall be paid for under the bid form line items for which they are a part. Costs shall include all furnishment and installation of miscellaneous metal fabrications as required per the contract documents. This includes but is not limited to all metal materials fasteners, miscellaneous framing/supports, prefabricated building columns, shelf angles, metal ladders, metal floor plates, elevator sump pit covers, structural steel door frames, metal trim, metal bollards, pipe/downspout guards, abrasive metal treads, metal downspout boots, loose steel lintels, and all metal finishes.

END OF SECTION 055000

SECTION 061000

ROUGH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Framing with dimension lumber.
 - 2. Framing with timbers.
 - 3. Framing with engineered wood products.
 - 4. Wood furring, grounds, nailers, and blocking.
 - 5. Sheathing.
 - 6. Subflooring.

1.3 DEFINITIONS

- A. Rough Carpentry: Carpentry work not specified in other Sections and not exposed, unless otherwise specified.
- B. Exposed Framing: Dimension lumber not concealed by other construction and indicated to receive a stained or natural finish.

1.4 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data for the following products:
 - 1. Engineered wood products.
 - 2. Underlayment.
 - 3. Insulating sheathing.
 - 4. Air-infiltration barriers.
- C. Material certificates for dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the American Lumber Standards Committee's (ALSC) Board of Review.

- D. Wood treatment data as follows, including chemical treatment manufacturer's instructions for handling, storing, installing, and finishing treated materials:
 - 1. For each type of preservative-treated wood product, include certification by treating plant stating type of preservative solution and pressure process used, net amount of preservative retained, and compliance with applicable standards.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: To qualify for approval, an independent testing agency must demonstrate to Architect's satisfaction, based on evaluation of agency-submitted criteria conforming to ASTM E 699, that it has the experience and capability to satisfactorily conduct the testing indicated without delaying the Work.
- B. Single-Source Responsibility for Engineered Wood Products: Obtain each type of engineered wood product from one source and by a single manufacturer.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Keep materials under cover and dry. Protect from weather and contact with damp or wet surfaces. Stack lumber, plywood, and other panels. Provide for air circulation within and around stacks and under temporary coverings.
 - 1. For lumber and plywood pressure treated with waterborne chemicals, place spacers between each bundle to provide air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Wood-Preservative-Treated Materials:
 - a. Baxter: J. H. Baxter Co.
 - b. Chemical Specialties, Inc.
 - c. Continental Wood Preservers, Inc.
 - d. Osmose Wood Preserving, Inc.
 - 2. Laminated-Veneer Lumber:
 - a. Alpine Structures.
 - b. Georgia-Pacific Corp.
 - c. Trus Joist MacMillan.
 - 3. Prefabricated Wood I-Joists:
 - a. Trus Joist MacMillan.
 - b. Alpine Structures.
 - c. Georgia-Pacific Corp.

- 4. Gypsum Sheathing Board:
 - a. Georgia-Pacific Corp.
 - b. National Gypsum Co.; Gold Bond Building Products Division.
 - c. United States Gypsum Co.
- 5. Air-Infiltration Barriers:
 - a. Celotex Corporation (The); Building Products Division.
 - b. DuPont Company; Fibers Department.

2.2 LUMBER, GENERAL

- A. Lumber Standards: Comply with DOC PS 20, "American Softwood Lumber Standard," and with applicable grading rules of inspection agencies certified by ALSC's Board of Review.
- B. Inspection Agencies: Inspection agencies, and the abbreviations used to reference them, include the following:
 - 1. NELMA Northeastern Lumber Manufacturers Association.
 - 2. NLGA National Lumber Grades Authority (Canadian).
 - 3. RIS Redwood Inspection Service.
 - 4. SPIB Southern Pine Inspection Bureau.
 - 5. WCLIB West Coast Lumber Inspection Bureau.
 - 6. WWPA Western Wood Products Association.
- C. Grade Stamps: Provide lumber with each piece factory marked with grade stamp of inspection agency evidencing compliance with grading rule requirements and identifying grading agency, grade, species, moisture content at time of surfacing, and mill.
- D. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 - 1. Provide dressed lumber, S4S, unless otherwise indicated.
 - 2. Provide dry lumber with 19 percent maximum moisture content at time of dressing for 2-inch nominal (38-mm actual) thickness or less, unless otherwise indicated.

2.3 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. General: Where lumber or plywood is indicated as preservative treated or is specified to be treated, comply with applicable requirements of AWPA C2 (lumber) and AWPA C9 (plywood). Mark each treated item with the Quality Mark Requirements of an inspection agency approved by ALSC's Board of Review.
- B. Pressure treat wood members in contact with ground or freshwater with waterborne preservatives to a minimum retention of 0.40 lb/cu. ft. (6.4 kg/cu. m).

2.4 DIMENSION LUMBER

- A. General: Provide dimension lumber of grades indicated according to the ALSC National Grading Rule (NGR) provisions of the inspection agency indicated.
- B. Non-Load-Bearing Interior Partitions: Provide framing of the following grade and species:
 - 1. Grade: No. 2.
 - 2. Species: Eastern softwoods; NELMA.
 - 3. Species: Northern species; NLGA.
 - 4. Species: Mixed southern pine; SPIB.
 - 5. Species: Western woods; WCLIB or WWPA.
 - 6. Species: Any species above.
- C. Exterior and Load-Bearing Walls: Provide framing of the following grade and species:
 - 1. Grade: No. 2.
 - 2. Species: Hem-fir (north); NLGA..
 - 3. Species: Southern pine; SPIB.
 - 4. Species: Douglas fir-larch; WCLIB or WWPA.
 - 5. Species: Mixed southern pine; SPIB.
 - 6. Species: Spruce-pine-fir; NLGA.
 - 7. Species: Douglas fir-south; WWPA.
 - 8. Species: Hem-fir; WCLIB or WWPA.
 - 9. Species: Douglas fir-larch (north); NLGA.
 - 10. Species: Spruce-pine-fir (south); NeLMA, WCLIB, or WWPA.
 - 11. Species: Any species above.
- D. Framing Other than Non-Load-Bearing Partitions: Provide framing of the following grade and species:
 - 1. Grade: No. 2.
 - 2. Species: Spruce-pine-fir south; NELMA.
 - 3. Species: Hem-fir north; NLGA.
 - 4. Species: Spruce-pine-fir north; NLGA.
 - 5. Species: Mixed southern pine; SPIB.
 - 6. Species: Hem-fir; WCLIB or WWPA.
 - 7. Species: Any species above.

2.5 BOARDS

- A. Exposed Boards: Where boards will be exposed in the finished work, provide the following:
 - 1. Moisture Content: 19 percent maximum.
 - 2. Species and Grade: Spruce-pine-fir, C & Btr per WCLIB rules or C Select per NLGA or WWPA rules.
 - 3. As noted on plans by Architect.
- B. Concealed Boards: Where boards will be concealed by other work, provide lumber with 19 percent maximum moisture content and of following species and grade:
 - 1. Species and Grade: Eastern softwoods, No. 3 Common per NELMA rules.

- 2. Species and Grade: Mixed southern pine, No. 2 per SPIB rules.
- 3. Species and Grade: Spruce-pine-fir, Standard per WCLIB rules or No. 3 Common per WWPA rules.
- 4. Species and Grade: Western woods, Standard per WCLIB rules or No. 3 Common per WWPA rules.
- 5. Species and Grade: Any species above.

2.6 MISCELLANEOUS LUMBER

- A. General: Provide lumber for support or attachment of other construction, including rooftop equipment curbs and support bases, cant strips, bucks, nailers, blocking, furring, grounds, stripping, and similar members.
- B. Fabricate miscellaneous lumber from dimension lumber of sizes indicated and into shapes shown.
- C. Moisture Content: 19 percent maximum for lumber items not specified to receive wood preservative treatment.
- D. Grade: For dimension lumber sizes, provide No. 3 or Standard grade lumber per ALSC's NGRs of any species. For board-size lumber, provide No. 3 Common grade per NELMA, NLGA, or WWPA; No. 2 grade per SPIB; or Standard grade per NLGA, WCLIB or WWPA of any species.

2.7 ENGINEERED WOOD PRODUCTS

- A. General: Provide engineered wood products acceptable to authorities having jurisdiction and for which current model code research or evaluation reports exist that evidence compliance with building code in effect for Project.
 - 1. Allowable Design Stresses: Provide engineered wood products with allowable design stresses, as published by manufacturer, that meet or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis, and demonstrated by comprehensive testing performed by a qualified independent testing agency.
- B. Laminated-Veneer Lumber: Lumber manufactured by laminating wood veneers in a continuous press using an exterior-type adhesive complying with ASTM D 2559 to produce members with grain of veneers parallel to their lengths and complying with the following requirements:
 - 1. Extreme Fiber Stress in Bending: 2500 psi (17 MPa) for 12-inch nominal- (286-mm actual-) depth members.
 - 2. Modulus of Elasticity: 2,000,000 psi (13 800 MPa).
 - 3. Tension Parallel to Grain: 1850 psi (13 MPa).
 - 4. Compression Parallel to Grain: 2800 psi (19 MPa).
 - 5. Compression Perpendicular to Grain: 400 psi (3 MPa) perpendicular to and 500 psi (3.5 MPa) and parallel to glue line.
 - 6. Horizontal Shear: 285 psi (2 MPa) perpendicular to and 190 psi (1.3 MPa) parallel to glue line.

- C. Prefabricated Wood I-Joists: Units manufactured by bonding stress-graded lumber flanges to wood-based structural-use panel webs with exterior-type adhesives complying with ASTM D 2559, to produce I-shaped joists complying with the following requirements:
 - 1. Flange Material: Laminated-veneer lumber.
 - 2. Web Material: Oriented-strand board (OSB) complying with DOC PS 2.
 - 3. Web Material: Plywood complying with DOC PS 2.
 - 4. Web Material: Either material indicated above, as standard with joist manufacturer.
 - 5. Structural Capacities: Establish and monitor structural capacities according to ASTM D 5055.
 - 6. Sizes: Depths and widths as indicated, with flanges not less than 1-1/2 inches (38 mm) in actual width.
 - 7. I-Joists shall be installed with all required anchors, stiffeners and bracing in accordance with manufacturer requirements.
- D. Parallel-Strand Lumber: Structural composite lumber made from wood strand elements with grain primarily parallel to member lengths, evaluated and monitored according to ASTM D 5456 and manufactured with an exterior-type adhesive complying with ASTM D 2559.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Louisiana-Pacific Corporation.
 - b. Weyerhaeuser Company.
 - c. Or equal.
 - 2. Extreme Fiber Stress in Bending, Edgewise: 2900 psi (20 MPa) for 12-inch nominal-(286-mm actual-) depth members.
 - 3. Modulus of Elasticity, Edgewise: 2,200,000 psi (15 100 MPa).

2.8 CONCEALED, PERFORMANCE-RATED STRUCTURAL-USE PANELS

- A. General: Where structural-use panels are indicated for the following concealed types of applications, provide APA-performance-rated panels complying with requirements designated under each application for grade, span rating, exposure durability classification, and edge detail (where applicable).
 - 1. Thickness: Provide panels meeting requirements specified but not less than thickness indicated.
 - 2. Span Ratings: Provide panels with span ratings required to meet "Code Plus" provisions of APA Form No. E30, "APA Design/Construction Guide: Residential & Commercial."
- B. Subflooring: APA-rated sheathing.
 - 1. Exposure Durability Classification: Exposure 1.
 - 2. Span Rating: 48/24.
 - 3. Minimum thickness: ³/₄ inch.
 - 4. Floor sheathing shall be tongue and groove and installed with both construction adhesive and required nailing.
- C. Wall Sheathing: APA-rated sheathing.
 - 1. Exposure Durability Classification: Exposure 1.

- 2. Span Rating: As required to suit stud spacing indicated.
- 3. Minimum thickness indicated on plan.
- D. Roof Sheathing: APA-rated sheathing.
 - 1. Exposure Durability Classification: Exposure 1.
 - 2. Minimum Span Rating: 32/16.
 - 3. Minimum thickness: 5/8 inch.
 - 4. Roof sheathing shall be installed with panel clips.

2.9 STRUCTURAL-USE PANELS FOR BACKING

A. Plywood Backing Panels: For mounting electrical or telephone equipment, provide fire-retardant-treated plywood panels with grade, C-D Plugged Exposure 1, in thickness indicated or, if not otherwise indicated, not less than 15/32 inch (11.9 mm) thick.

2.10 AIR-INFILTRATION BARRIER

- A. Air retarder complying with ASTM E 1677; made from polyolefins; either cross-laminated films, woven strands, or spunbonded fibers; coated or uncoated; with or without perforations to transmit water vapor but not liquid water; and as follows:
 - 1. Minimum Thickness: 3 mils (0.08 mm).
 - 2. Minimum Water-Vapor Transmission: 10 perms (575 ng/Pa x s x sq. m) when tested according to ASTM E 96, Procedure A.
 - 3. Maximum Flame Spread: 25 per ASTM E 84.
 - 4. Minimum Allowable Exposure Time: 3 months.

2.11 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
 - 1. Where rough carpentry is exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with a hot-dip zinc coating per ASTM A 153 or of Type 304 stainless steel.
- B. Nails, Wire, Brads, and Staples: FS FF-N-105.
- C. Power-Driven Fasteners: CABO NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1. (ASME B18.2.3.8M)
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers.

2.12 METAL FRAMING ANCHORS

- A. General: Provide galvanized steel framing anchors of structural capacity, type, and size indicated and as follows:
 - 1. Research or Evaluation Reports: Provide products for which model code research or evaluation reports exist that are acceptable to authorities having jurisdiction and that evidence compliance of metal framing anchors for application indicated with building code in effect for Project.
 - 2. Allowable Design Loads: Provide products with allowable design loads, as published by manufacturer, that meet or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis, and demonstrated by comprehensive testing performed by a qualified independent testing agency.
- B. Galvanized Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653, G60 (ASTM A 653M, Z180) coating designation; structural, commercial, or lock-forming quality, as standard with manufacturer for type of anchor indicated.
- C. Joist Hangers: U-shaped joist hangers with 2-inch- (50-mm-) long seat and 1-1/4-inch- (32-mm-) wide nailing flanges at least 85 percent of joist depth.
 - 1. Thickness: 0.064 inch (1.6 mm).
- D. Top Flange Hangers: U-shaped joist hangers, full depth of joist, formed from metal strap with tabs bent to extend over and be fastened to supporting member.
 - 1. Strap Width: 2 inches (50 mm).
 - 2. Thickness: 0.064 inch (1.6 mm).
- E. Bridging: Rigid, V-section, nail less type, 0.064 inch (1.6 mm) thick, length to suit joist size and spacing.
- F. Rafter Tie-Downs (Hurricane Ties): Bent strap tie for fastening rafters or roof trusses to wall studs below, 1-5/8 inches (41 mm) wide by 0.052 inch (1.3 mm) thick minimum. Tie-Downs must be selected to meet uplift forces as calculated in the wood truss design.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Discard units of material with defects that impair quality of rough carpentry and that are too small to use with minimum number of joints or optimum joint arrangement.
- B. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted.
- C. Fit rough carpentry to other construction; scribe and cope as required for accurate fit. Correlate location of furring, nailers, blocking, grounds, and similar supports to allow attachment of other construction.
- D. Apply field treatment complying with AWPA M4 to cut surfaces of preservative-treated lumber and plywood.

- E. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. CABO NER-272 for power-driven staples, P-nails, and allied fasteners.
 - 2. Published requirements of metal framing anchor manufacturer.
 - 3. "Recommended Nailing Schedule" of referenced framing standard and with AFPA's "National Design Specifications for Wood Construction."
 - 4. "Table 2305.2--Fastening Schedule" of the BOCA National Building Code.
- F. Use common wire nails, unless otherwise indicated. Use finishing nails for finish work. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood; predrill as required.
- G. Use hot-dip galvanized or stainless-steel nails where rough carpentry is exposed to weather, in ground contact, or in area of high relative humidity.
- H. Countersink nail heads on exposed carpentry work and fill holes with wood filler.

3.2 WOOD FRAMING, GENERAL

- A. Framing Standard: Comply with AFPA's "Manual for Wood Frame Construction," unless otherwise indicated.
- B. Framing with Engineered Wood Products: Install engineered wood products to comply with manufacturer's written instructions.
- C. Install framing members of size and at spacing indicated.
- D. Do not splice structural members between supports.
- E. Firestop concealed spaces of wood-framed walls and partitions at each floor level and at ceiling line of top story. Where firestopping is not inherent in framing system used, provide closely fitted wood blocks of 2-inch nominal- (38-mm actual-) thickness lumber of same width as framing members.

3.3 AIR-INFILTRATION BARRIER

- A. Cover sheathing with air-infiltration barrier as follows:
 - 1. Apply air retarder to comply with manufacturer's written instructions.
 - 2. Apply air-infiltration barrier to cover upstanding flashing with 4-inch (100-mm) overlap.

END OF SECTION 06100

SECTION 061753

WOOD TRUSSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, and related specifications, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Triangular-pitched roof trusses.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Section 061000 "Rough Carpentry".

1.3 DEFINITIONS

A. Metal-plate-connected wood trusses include planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Engineer, fabricate, and erect metal-plate-connected wood trusses to withstand design loads within limits and under conditions required.
 - 1. Design Loads: As indicated.
 - 2. Design trusses to withstand design loads without deflections greater than the following:
 - a. Roof Trusses: Vertical deflection of 1/240 of span due to total load.
- B. Engineering Responsibility: Engage a fabricator who uses a qualified professional engineer to prepare calculations, Shop Drawings, and other structural data for metal-plate-connected wood trusses.

1.5 SUBMITTALS

A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.

- B. Product Data for lumber, metal-plate connectors, metal framing connectors, bolts, and fasteners.
- C. Shop Drawings detailing location, pitch, span, camber, configuration, and spacing for each type of truss required; species, sizes, and stress grades of lumber to be used; splice details; type, size, material, finish, design values, and orientation and location of metal connector plates; and bearing details.
 - 1. To the extent truss design considerations are indicated as fabricator's responsibility, include structural analysis data signed and sealed by the qualified professional engineer licensed in the State of New Jersey responsible for their preparation.
 - 2. Include truss Shop Drawings signed and sealed by the qualified professional engineer licensed in the State of New Jersey responsible for their preparation.
- D. Material certificates for dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the American Lumber Standards Committee (ALSC) Board of Review.
- E. Wood treatment data as follows, including chemical treatment manufacturer's instructions for handling, storing, installing, and finishing treated materials:
 - 1. For each type of preservative-treated wood product, include certification by treating plant stating type of preservative solution and pressure process used, net amount of preservative retained, and compliance with applicable standards.
 - 2. For waterborne-treated products, include statement that moisture content of treated materials was reduced to levels indicated before shipment to truss fabricator.
 - 3. For fire-retardant-treated wood products, include certification by treating plant that treated materials comply with specified standard and other requirements as well as data relative to bending strength, stiffness, and fastener-holding capacities of treated materials.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced Installer who has completed wood truss installation similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.
- B. Fabricator's Qualifications: Engage a firm that complies with the standard industry requirements for quality control and is experienced in fabricating metal-plate-connected wood trusses similar to those indicated for this Project and with a record of successful in-service performance:

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handle and store trusses with care and comply with manufacturer's written instructions and TPI recommendations to avoid damage and lateral bending.
- B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

1.8 SEQUENCING AND SCHEDULING

A. Time delivery and erection of trusses to avoid extended on-site storage and to avoid delaying progress of other trades whose work must follow erection of trusses.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Metal Connector Plates:
 - a. Alpine Engineered Products, Inc.
 - b. Computrus, Inc.
 - c. Mitek Industries, Inc.
 - d. Robbins Manufacturing Company.
 - e. Tee-Lok Corporation.
 - f. Truswal Systems Corporation.
 - g. Or Equal.
 - 2. Metal Framing Anchors:
 - a. Cleveland Steel Specialty Co.
 - b. Harlen Metal Products, Inc.
 - c. Silver Metal Products, Inc.
 - d. Simpson Strong-Tie Company, Inc.
 - e. Southeastern Metals Manufacturing Co., Inc.
 - f. United Steel Products Co.
 - g. Or Equal.

2.2 DIMENSION LUMBER

- A. Lumber Standards: Comply with DOC PS 20, "American Softwood Lumber Standard," and with applicable grading rules of inspection agencies certified by ALSC's Board of Review.
- B. Inspection Agencies: Inspection agencies, and the abbreviations used to reference them, include the following:
 - 1. NELMA Northeastern Lumber Manufacturers Association.
 - 2. NLGA National Lumber Grades Authority (Canadian).
 - 3. SPIB Southern Pine Inspection Bureau.
 - 4. WCLIB West Coast Lumber Inspection Bureau.
 - 5. WWPA Western Wood Products Association.
- C. Grade Stamps: Provide lumber with each piece factory marked with grade stamp of inspection agency evidencing compliance with grading rule requirements and identifying grading agency, grade, species, moisture content at time of surfacing, and mill.

- D. Provide dressed lumber, S4S, manufactured to actual sizes required by DOC PS 20 for moisture content specified, to comply with requirements indicated below:
 - 1. Provide dry lumber with 19 percent maximum moisture content at time of dressing.

2.3 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. General: Where lumber is indicated as preservative treated or is specified to be treated, comply with applicable requirements of AWPA C2 (lumber). Mark each treated item with the Quality Mark Requirements of an inspection agency approved by ALSC's Board of Review.
- B. Pressure treat aboveground items with waterborne preservatives to a minimum retention of 0.25 lb/cu. ft. (4 kg/cu. m). After treatment, kiln-dry lumber to a maximum moisture content of 19 percent.
- C. Complete fabrication of treated items before treatment, where possible. If cut after treatment, apply field treatment complying with AWPA M4 to cut surfaces. Inspect each piece of lumber after drying and discard damaged or defective pieces.

2.4 METAL CONNECTOR PLATES

- A. General: Fabricate connector plates from metal complying with requirements indicated below.
- B. Hot-Dip Galvanized Steel Sheet: Structural-quality steel sheet, zinc coated by hot-dip process complying with ASTM A 653, G60 (ASTM A 653M, Z180) coating designation; Grade 33 and not less than 0.0359 inch (0.91 mm) thick.
- C. Electrolytic Zinc-Coated Steel Sheet: ASTM A 591 (ASTM A 591M), structural-(physical) quality steel sheet, zinc coated by electrodeposition; 33,000-psi (230-MPa) minimum yield strength, coating class C, and not less than 0.0474 inch (1.20 mm) thick.

2.5 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified below for material and manufacture.
 - 1. Where truss members are exposed to weather or to high relative humidities, provide fasteners with a hot-dip zinc coating per ASTM A 153 or of stainless steel, Type 304 or 316.
- B. Nails, Wire, Brads, and Staples: FS FF-N-105.
- C. Power-Driven Fasteners: CABO NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts and Screws: ASME B18.2.1 (ASME B18.2.3.8M).
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers.

2.6 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: SSPC-Paint 20 or DOD-P-21035, with dry film containing a minimum of 94 percent zinc dust by weight.
- B. Protective Coatings: Provide one of the following coating systems:
 - 1. SSPC-Paint 22, epoxy-polyamide primer.
 - 2. SSPC-Paint 16, coal-tar epoxy-polyamide black or dark red paint.
 - 3. SSPC-Paint 27 and SSPC-Paint 12, basic zinc chromate-vinyl butyral wash primer and cold-applied asphalt mastic.

2.7 FABRICATION

- A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.
- B. Fabricate metal connector plates to size, configuration, thickness, and anchorage details required to withstand design loadings for types of joint designs indicated.
- C. Assemble truss members in design configuration indicated using jigs or other means to ensure uniformity and accuracy of assembly with joints closely fitted to comply with tolerances of ANSI/TPI 1. Position members to produce design camber indicated.
 - 1. Fabricate wood trusses within manufacturing tolerances of ANSI/TPI 1.
- D. Connect truss members by metal connector plates located and securely embedded simultaneously into both sides of wood members by air or hydraulic press.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.
- B. Install and brace trusses according to recommendations of TPI and as indicated.
- C. Install trusses plumb, square, and true to line and securely fasten to supporting construction.
- D. Space, adjust, and align trusses in location before permanently fastening and as follows:
 - 1. Truss Spacing: 24 inches (610 mm) o.c.
- E. Anchor trusses securely at all bearing points using metal framing anchors. Install fasteners through each fastener hole in metal framing anchor according to manufacturer's fastening schedules and written instructions.

3.2 REPAIRS AND PROTECTION

A. Repair damaged galvanized coatings on exposed surfaces with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

4.01 QUANITY AND PAYMENT

Include all costs for material and labor for complete installations of the trusses in the lump sum price bid for the related item of work as listed in the bid form.

END OF SECTION

SECTION 073113

ASPHALT SHINGLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions apply to this Section.

1.2 SUMMARY

- A. This Section includes asphalt shingles for steep roofs and low roofs.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Flashing and Sheet Metal for metal valley flashing, step flashing, drip edges, and other sheet metal work.

1.3 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract.
- B. Product data for each type of product specified, including details of construction relative to materials, dimensions of individual components, profiles, textures, and colors.
- C. Samples for initial selection in the form of manufacturer's sample finishes showing the full range of colors and profiles available for each type of asphalt shingle indicated. Owner shall select style and color of shingles.
- D. Samples for verification in the form of 2 full-size units of each type of asphalt shingle indicated showing the full range of variations expected in these characteristics.
- E. Manufacturer's installation procedures including all flashing and fastening methods and details.

1.4 QUALITY ASSURANCE

- A. Fire-Test-Response Classification: Where products with a fire-test-response classification are specified, provide asphalt shingles identical to those tested according to ASTM E 108 or UL 790 and listed by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify each bundle of asphalt shingles with appropriate markings indicating fire-test-response classification of applicable testing and inspecting agency.
- B. Wind-Resistance-Test Characteristics: Where wind-resistant asphalt shingles are indicated, provide products identical to those tested according to ASTM D 3161 or UL 997 and passed.

Identify each bundle of asphalt shingles with appropriate markings of applicable testing and inspecting agency.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in manufacturer's unopened bundles or containers with labels intact.
- B. Handle and store materials at Project site to prevent water damage, staining, or other physical damage. Store roll goods on end. Comply with manufacturer's recommendations for job-site storage, handling, and protection.

1.6 PROJECT CONDITIONS

A. Weather Limitations: Proceed with installing asphalt shingles only when existing and forecasted weather conditions will permit work to be performed according to manufacturers' recommendations and warranty requirements, and when substrate is completely dry.

1.7 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. Special Warranty: Submit a written warranty signed by manufacturer agreeing to repair or replace asphalt shingles that fail in materials or workmanship within the specified warranty period. Failures include, but are not limited to, deformation or deterioration of asphalt shingles beyond normal weathering.
 - 1. Warranty Period: Manufacturer's standard but not less than 30 years after date of Final Completion.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed, are packaged with protective covering for storage, and are identified with labels clearly describing contents.
 - 1. Furnish 1 square (9.29 sq. m) coverage of asphalt shingles, identical to those to be installed, in unbroken bundles.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering asphalt shingles that may be incorporated in the Work include, but are not limited to, the following:
 - 1. GAF Materials Corporation
 - 2. CertainTeed Corporation.
 - 3. Georgia-Pacific Corporation
 - 4. Owens-Corning Fiberglas Corporation
 - 5. Or Equal

2.2 ASPHALT SHINGLES

- A. Colors, Blends, and Patterns: Where manufacturer's standard products are indicated, provide asphalt shingles with the following requirements:
 - 1. Match colors, textures, and patterns indicated by referencing manufacturer's standard designations for these characteristics.
 - 2. Provide selections from manufacturer's full range of colors, textures, and patterns for asphalt shingles of type indicated.
 - 3. Owner shall select the style and color of shingles.
- B. Three-Dimensional, Fiberglass, Laminated Strip Shingles: Mineral-surfaced, self-sealing, laminated, multi-ply overlay construction, fiberglass-based, strip asphalt shingles, complying with both ASTM D 3018, Type I, and ASTM D 3462. Provide shingles with a Class A fire-test-response classification that pass the wind-resistance-test requirements of ASTM D 3161. Shingles shall be Timberline 30 Shingles as manufactured by the GAF Materials Corporation or equal. Color to be selected by owner.
- C. Hip and Ridge Shingles: Manufacturer's standard, factory-precut units to match asphalt shingles, if available; or job-fabricated units cut from actual asphalt shingles used.

2.3 METAL TRIM AND FLASHING

- A. Sheet Metal Materials: Furnish the following sheet metal materials:
 - 1. Aluminum Sheets: ASTM B 209 (ASTM B 209M), alloy 3003 H14 with mill finish, minimum 0.040 inch (1.0 mm) thick, unless otherwise indicated.
- B. Metal Drip Edge: Brake-formed sheet metal with at least a 2-inch (50-mm) roof deck flange and a 1-1/2-inch (38-mm) fascia flange with a 3/8-inch (9.6-mm) drip at lower edge. Furnish the following material in lengths of 8 or 10 feet (2.5 to 3 m).
 - 1. Material: Aluminum sheets.
- C. Metal Flashing: Job-cut to sizes and configurations required.
 - 1. Material: Aluminum sheets.

- D. Open-Valley Metal Flashing: Preformed, inverted "V" profile at center of valley and extending at least 9 inches (230 mm) in each direction from centerline of valley. Select material from subparagraphs below.
 - 1. Material: Aluminum sheets.
- E. Vent Pipe Flashing: Lead conforming to ASTM B 749, Type L51121, at least 1/16 inch (1.6 mm) thick, unless otherwise indicated. Provide lead sleeve sized to slip over and turn down into pipe, soldered to skirt at slope of roof extending at least 4 inches (100 mm) from pipe onto roof.

2.4 ACCESSORIES

- A. Felt Underlayment: Type I, 36-inch- (914-mm-) wide, 30#, asphalt-saturated organic felt, complying with ASTM D 226 (No. 15) or ASTM D 4869.
- B. Waterproof Underlayment: Minimum 45-mil- (1-mm-) thick, self-adhering, polymer-modified, bituminous sheet membrane, complying with ASTM D 1970. Provide primer when recommended by underlayment manufacturer.
- C. Ridge Vent: High-density polypropylene, nonwoven modified polyester, or other UV-stabilized plastic designed to be installed under asphalt shingles at ridge. Ridge vent shall be commercial size and grade and be compatible with roofing manufacturer's requirements.
- D. Nails: Aluminum or hot-dip galvanized steel, 0.120-inch- (3-mm-) diameter barbed shank, sharp-pointed, conventional roofing nails with a minimum 3/8-inch- (9.5-mm-) diameter head and of sufficient length to penetrate 3/4 inch (19 mm) into solid decking or at least 1/8 inch (3 mm) through plywood sheathing.
 - 1. Where nails are in contact with flashing, prevent galvanic action by providing nails made from the same metal as that of the flashing.
- E. Staples: Minimum 0.0625-inch- (1.6-mm-) thick, zinc-coated, steel roofing staples with minimum crown width of 15/16 inch (23.8 mm), and of sufficient length to penetrate 3/4 inch (19 mm) into deck lumber or through plywood deck. Staples may only be used if allowed per manufacturer's requirements for installation and warranty certification.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrate for compliance with requirements for substrates, installation tolerances, and other conditions affecting performance of asphalt shingles. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application. Cover knotholes or other minor voids in substrate with sheet metal flashing secured with noncorrosive roofing nails.
- B. Coordinate installation with flashings and other adjoining work to ensure proper sequencing. Do not install roofing materials until all vent stacks and other penetrations through roof sheathing have been installed and are securely fastened against movement.

3.3 INSTALLATION

- A. General: Comply with manufacturer's instructions and recommendations but not less than those recommended by ARMA's "Residential Asphalt Roofing Manual" or "The NRCA Steep Roofing Manual."
 - 1. Fasten asphalt shingles to roof sheathing with either roofing staples, applied pneumatically, or nails.
- B. Felt Underlayment: Apply 1 layer of felt underlayment horizontally over entire surface to receive asphalt shingles, lapping succeeding courses a minimum of 2 inches (50 mm), end laps a minimum of 4 inches (100 mm), and hips and valleys a minimum of 6 inches (150 mm). Fasten felt with sufficient number of roofing nails or noncorrosive staples to hold underlayment in place until asphalt shingle installation.
 - 1. Apply an additional layer of felt underlayment on roof decks with a slope of 2 to 4 inches per foot (1:6 to 1:3).
 - 2. Omit felt underlayment at areas of waterproof underlayment. Lap felt underlayment over waterproof underlayment as recommended by manufacturer but not less than 2 inches (50 mm).
- C. Waterproof Underlayment: Apply waterproof underlayment at eaves. Cover deck from eaves to at least 24 inches (600 mm) inside exterior wall line.
 - 1. In addition to eaves, apply waterproof underlayment in place of felt underlayment at valleys.
- D. Flashing: Install metal flashing and trim as indicated and according to details and recommendations of the "Asphalt Roofing" section of "The NRCA Steep Roofing Manual" and ARMA's "Residential Asphalt Roofing Manual."
- E. Install asphalt shingles, beginning at roof's lower edge, with a starter strip of roll roofing or inverted asphalt shingles with tabs removed. Fasten asphalt shingles in the desired weather exposure pattern; use number of fasteners per shingle as recommended by manufacturer and in accordance with IBC 200 for 110 mph wind zone conditions. Use vertical and horizontal chalk lines to ensure straight coursing.
 - 1. Cut and fit asphalt shingles at valleys, ridges, and edges to provide maximum weather protection. Provide same weather exposure at ridges as specified for roof. Lap asphalt shingles at ridges to shed water away from direction of prevailing wind.

- 2. Use fasteners at ridges of sufficient length to penetrate sheathing as specified.
- 3. Pattern: manufacturers standard or recommended shingle spacing offset at succeeding courses.
- F. Ridge Vents: Install ridge vents according to manufacturer's instructions.

3.4 ADJUSTING

A. Replace any damaged materials installed under this Section with new materials that meet specified requirements.

3.5 QUANTITY AND PAYMENT

No separate payment will be made for work related to this item as outlined above. Include all such costs in with the unit/lump sum price(s) bid for the various related items scheduled in the Proposal.

END OF SECTION 07311

SECTION 077100

GUTTERS AND DOWNSPOUTS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Gutters and Downspouts.
- B. Related Accessories.

1.2 REFERENCES

- A. ASTM B 209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- B. SMACNA Architectural Sheet Metal Manual.

1.3 DESIGN / PERFORMANCE REQUIREMENTS

- A. Conform to applicable code for size and method of rain water discharge.
- B. American Architectural Manufacturers Association (AAMA) Specification 1405.1 "Specification for Aluminum Raincarrying Systems".

1.4 SUBMITTALS

- A. Product Data: Manufacturer's catalog data, detail sheets, and specifications.
- B. Shop Drawings: Prepared specifically for this project; showing dimensions of metal gutters and accessories, fastening details and connections and interface with other products.
- C. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.
- D. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and patterns.
- E. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- F. Manufacturers warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
- B. Installer Qualifications: Certified and approved installer of the sheet metal roofing manufacturer.
- C. Perform Work in accordance with SMACNA Manual

1.6 DELIVERY, STORAGE, AND HANDLING

A. Store products in manufacturer's unopened packaging until ready for installation.

- B. Store products to prevent twisting, bending, and abrasion, and to provide ventilation. Slope stored materials to drain.
- C. During storage prevent contact with materials capable of causing discoloration, staining, or other damage.

1.7 PROJECT CONDITIONS

A. Coordinate installation with installation of adjacent roofing, siding and related materials.

1.8 WARRANTY

A. Provide the Manufacturer's Limited 20-Year, pro-rated and non-transferable Warranty covering labor materials.

1.9 COORDINATION

A. Coordinate Work with other operations and installation of floor finish materials to avoid damage to installed underlayment and membrane materials.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Basis of Design: Mazmet Metal Products, which is located at: 1050 Bristol Road; Mountainside, NJ 07092; Phone: 908.654.7686; Fax: Fax: 908.654.7898;
- B. Substitutions: Approved equal.

2.2 COMPONENTS

- A. Gutters: Aluminum sheet, ASTM B 209, Alloy 3105-H24. Minimum tensile strength 26,000 psi, minimum yield strength 25,000 psi or equivalent. Continuous and seamless sheet aluminum, roll formed.
 - 1. Thickness:
 - a. 0.063 inch
- B. Downspouts: Aluminum sheet, ASTM B 209, Alloy 3105-H24. Minimum tensile strength 26,000 psi, minimum yield strength 25,000 psi or equivalent.
 - 1. Thickness:
 - a. 0.063 inch
 - 2. Size:
 - a. Match Existing: 4 inches by 4 inches (min.).
- C. Endcaps: Aluminum sheet, ASTM B 209, Alloy 3105-H24, thickness 0.063 inch
- D. Inside and Outside Mitres: Aluminum sheet, ASTM B 209, Alloy 3105-H24, thickness 0.063inch
- E. Gutter Hangers and Anchors: Aluminum sheet, ASTM B 209, Alloy 3105-H24, thickness 0.063 inch. Provide types required to suit project requirements.
- F. Downspout Anchors: Aluminum. Provide types required to suit project requirements.
- G. Elbows: Aluminum sheet, ASTM B 209, Alloy 3105-H24. Minimum tensile strength 26,000

psi, minimum yield strength 25,000 psi or equivalent.

- 1. Thickness:
 - a. 0.063 inch
- 2. Size: To match downspouts.
- H. Aluminum Finish: Kynar 500 system factory applied in a continuous process in a single operation.
 - 1. Color:
 - a. Approved by Owner from Manufacturer's Standard Colors.
- I. Sealant: As recommended by manufacturer.
- J. Fasteners: Same material and finish as gutters and downspouts.

2.3 FABRICATION

- A. Continuously form seamless gutters to the profiles and sizes specified.
- B. Form downspouts of profiles and sizes specified.
- C. Hem exposed edges of metal.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Verify governing dimensions at building.
- C. Verify surfaces are ready to receive gutters and downspouts.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Clean and repair if necessary any adjoining work on which this work is in any way dependent for its proper installation.
- C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install gutters using appropriate hangers to allow normal expansion and contraction.
- C. Install gutter hangers using two 1-1/4 inch (32 mm) screw shank nails and fastened into solid lumber.
- D. All gutters shall be in continuous length for each elevation (run). No end laps are allowed.
- E. Exercise care in placing aluminum in contact with other dissimilar metals or materials that are not compatible with aluminum.

- F. Providing adequate insulation/separation where ever necessary, such as by painting or otherwise protecting when they are in contact with aluminum or when drainage from them passes over aluminum surfaces.
- G. Install sealants where indicated to clean dry surfaces only without skips or voids.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

SECTION 07 84 13

PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Penetrations in fire-resistance-rated walls.
- 2. Penetrations in horizontal assemblies.
- 3. Penetrations in smoke barriers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Product test reports.

1.4 CLOSEOUT SUBMITTALS

A. Installer Certificates: From Installer indicating that penetration firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991, "Approval of Firestop Contractors," or been evaluated by UL and found to comply with its "Qualified Firestop Contractor Program Requirements."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Test-Response Characteristics:

- 1. Perform penetration firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
- 2. Test per testing standards referenced in "Penetration Firestopping Systems" Article. Provide rated systems complying with the following requirements:
 - a. Penetration firestopping systems shall bear classification marking of a qualified testing agency.

- 1) UL in its "Fire Resistance Directory."
- 2) Intertek Group in its "Directory of Listed Building Products."
- 3) FM Global in its "Building Materials Approval Guide."

2.2 PENETRATION FIRESTOPPING SYSTEMS

- A. Penetration Firestopping Systems: Systems that resist spread of fire, passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. 3M Fire Protection Products.
 - b. A/D Fire Protection Systems Inc.
 - c. Construction Solutions.
 - d. Grabber Construction Products.
 - e. Hilti, Inc.
 - f. HOLDRITE; Reliance Worldwide Company.
 - g. NUCO Inc.
 - h. Passive Fire Protection Partners.
 - i. Specified Technologies, Inc.
 - j. STC Sound Control.
 - k. Tremco, Inc.
- B. Penetrations in Fire-Resistance-Rated Walls: Penetration firestopping systems with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).
 - 1. F-Rating: Not less than the fire-resistance rating of constructions penetrated.
- C. Penetrations in Horizontal Assemblies: Penetration firestopping systems with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).
 - 1. F-Rating: At least one hour, but not less than the fire-resistance rating of constructions penetrated.
 - 2. T-Rating: At least one hour, but not less than the fire-resistance rating of constructions penetrated except for floor penetrations within the cavity of a wall.
 - 3. W-Rating: Provide penetration firestopping systems showing no evidence of water leakage when tested according to UL 1479.
- D. Penetrations in Smoke Barriers: Penetration firestopping systems with ratings determined per UL 1479, based on testing at a positive pressure differential of 0.30-inch wg (74.7 Pa).
 - 1. L-Rating: Not exceeding 5.0 cfm/sq. ft. (0.025 cu. m/s per sq. m) of penetration opening at and no more than 50-cfm (0.024-cu. m/s) cumulative total for any 100 sq. ft. (9.3 sq. m) at both ambient and elevated temperatures.
- E. Exposed Penetration Firestopping Systems: Flame-spread and smoke-developed indexes of less than 25 and 450, respectively, per ASTM E 84.

F. Accessories: Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by penetration firestopping system manufacturer and approved by qualified testing and inspecting agency for conditions indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. General: Install penetration firestopping systems to comply with manufacturer's written installation instructions and published drawings for products and applications.
- C. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings.
 - 1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not forming permanent components of firestopping.
- D. Install fill materials by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings, forming materials, accessories and penetrating items to achieve required fire-resistance ratings.
 - Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 - 3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.2 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER PROTECT ALL OPENINGS," using lettering not less than 3 inches (76 mm) high and with minimum 0.375-inch (9.5-mm) strokes.
 - 1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 feet (4.57 m) from end of wall and at intervals not exceeding 30 feet (9.14 m).
- B. Penetration Identification: Identify each penetration firestopping system with legible metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches (150 mm) of penetration firestopping system edge so labels are visible to anyone seeking to remove penetrating items or firestopping systems. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
 - The words "Warning Penetration Firestopping Do Not Disturb. Notify Building Management of Any Damage."
 - 2. Contractor's name, address, and phone number.
 - 3. Designation of applicable testing and inspecting agency.

- 4. Date of installation.
- 5. Manufacturer's name.
- 6. Installer's name.

3.3 FIELD QUALITY CONTROL

- A. Where deficiencies are found or penetration firestopping system is damaged or removed because of testing, repair or replace penetration firestopping system to comply with requirements.
- B. Proceed with enclosing penetration firestopping systems with other construction only after inspection reports are issued and installations comply with requirements.

END OF SECTION 078413

SECTION 081000

METAL DOORS AND FRAMES

PART 1 - GENERAL

1.01 DESCRIPTION

The Contractor shall provide hollow metal flush doors and frames, complete in place as required for a complete and operable facility. The hollow metal door shall be 90 minute firerated, including self-closing and positive latching.

1.02 QUALITY ASSURANCE

- A. <u>Qualifications of Manufacturer</u>: Products used in the work of this section shall be produced by manufacturers regularly engaged in manufacture of similar items and with a history of successful production acceptable to the Engineer.
- B. <u>Basis of Acceptance</u>: The manufacturer's recommended installation procedures, when approved by the Engineer, will become the basis for inspecting and accepting or rejecting actual installation procedures used on this work.

1.03 SUBMITTALS

- A. <u>Product Data:</u> Manufacturer's descriptive literature and installation instructions.
- B. <u>Shop Drawings:</u> Illustrations and schedule of door and frame sizes, types, materials, construction, finishing, anchoring, accessories, and preparation for installing hardware (six copies required).
- C. Certificates: Manufacturer's certification that materials meet specification requirements.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. <u>Shipment:</u> For welded type frames, provide temporary steel spreaders fastened across bottom of frames; where construction will permit concealment, leave spreaders in place after installation, otherwise remove spreaders after frames are set and anchored. Before shipping, label each frame with metal or plastic tags to show their location, size, door swing and other pertinent information.
- B. Deliver material in manufacturer's original packaging with all tags and labels intact and legible.
- C. Store and handle material in such manner as to avoid damage; store at site under cover on wood blocking or on suitable floors.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

A. Hollow metal flush doors and frames shall be products of the following manufacturers or equivalent, subject to compliance with specification requirements:

- 1. Thermatru Door
- 2. Overly Manufacturing Co.
- 3. Pioneer Fireproof Door Corp.
- B. All work of this section shall be the products of a single manufacturer.

2.02 FABRICATION

Surfaces shall be smooth and free from warp or buckles. Arrises shall be straight, sharp and out of wind. Assemble joints so that the intersection will be imperceptible when finished.

2.03 HOLLOW METAL DOORS

- A. Hollow metal doors shall be full flush, 1-3/4" thick, constructed of two (2) sheets of finest grade, cold rolled stretched leveled steel with not less than 18 ga. channel or "HI-HAT" stiffers placed vertically 6" o.c. Steel sheets for exterior doors shall be 16 ga. and for interior doors 18 ga. Top and bottom of door shall be reinforced horizontally with channels, full width. Both edges of door to be reinforced with channel to run full height of door. Edge joints shall be welded, ground smooth and filled with metallic filler. Welding at edges of door shall be continuous, or 1/2" long welds no more than 1-1/2" o.c. and filled. No mechanical seams such as "lock joint type" will be accepted even if spot welded and filled. Doors shall be completely sound and fire insulated with an approved filler such as fiberglass or mineral wool, completely filling all voids inside door. There shall be 1/8" in 2" bevel at lock edge or door.
- B. Tops of all hollow metal doors shall have flush surfaces. In reinforcing channels of top rails are installed with legs pointed upwards, a closure channel shall be installed in an inverted position to close top. Top of door shall be watertight.
- C. All doors shall be accurately mortised and reinforced for all hardware including surface mounted hardware. Reinforcement for mortise hardware shall be in accordance with the hereinafter listed "Table of Hardware Reinforced Gauges" (Section 2.04 H of this specification). Doors must be reinforced for hardware specified to be through bolted to eliminate any possibility of door compressing on tightening of through bolts. Where the door is extremely heavy, use one continuous structural channel inside hollow metal frame for hinge reinforcing. This is to be in addition to the reinforcing called for in the Table of Hardware Reinforcing Gauges.
- D. Mortise hardware reinforcing shall be drilled and tapped at the shop from the hardware manufacturer's templates and surface applied hardware shall be drilled and tapped in the field. Clearance at head and jamb should be no more than 3/16". Clearance at bottom should be coordinated with threshold condition (where thresholds are required) so that stop strips are effective and that clearance above a threshold is no more than 3/16" or 3/8" above finish floor when no threshold is used.
- E. After assembly, exposed surfaces of doors shall be thoroughly cleaned, all rough spots smoothed and given two (2) coats of a zinc chromate rust inhibitive primer, baked on.
- F. Glazing stops on exterior doors are to be integral with the door. Removable channels for glazing shall be on the interior only and shall be fastened with stainless steel Phillips head sheet metal or machine screws. Glass and glazing furnished under that Section.

2.04 HOLLOW METAL FRAMES

- A. All hollow metal door frames shall be combination buck, frame and integral trim type, formed of steel and constructed as full welded units. Frame profile jamb depth, trim and design shall be detailed job conditions as shown on the drawings. Frame, trim corners and door stops shall be mitered and continuously welded. Corner joints shall be well formed and in true alignment. All contacts between head and jambs shall be closed tight. Finished work shall be strong, rigid, neat in appearance and free from defects, warps, bulges or buckles. Steel for frames, including all components and reinforcements shall be first quality cold rolled or hot rolled pickled sheets with clean, smooth and level surfaces. All interior frames shall be a minimum of 16 gauge up to 4'0" wide. Frames over 4'0" wide for doors in pairs and multiple openings shall be 14 gauge. Exterior frames to be 14 gauge.
- B. Frames shall be prepared at the factory to receive mortise type hardware where specified under "Finish Hardware" (Section 2.06 of this specification) and shall be reinforced in accordance with the hereinafter listed "Table of Hardware Reinforcing Gauges" (Section 2.04 H of these Specifications). Twenty-four (24) gauge galvanized steel plaster guards shall be spot welded over mortise hardware reinforcing plates.
- C. Holes required for attachment of mortise hardware shall be drilled and tapped in the shop from templates furnished by the hardware manufacturer. Drilling and tapping for surface hardware shall be done in the field.
- D. Anchors shall be furnished in sizes, shapes and designs suited to adjoining wall construction. Frames to 7'6" in height shall be provided with three (3) anchors per jamb, over 7'6" in height, four (4) anchors per jamb. Generally, for new work, anchors are to be of "T" type of Underwriters yoke, type as required. Floor clips shall be welded at the bottom of each jamb and punched for floor anchoring. Jamb anchors shall not be less than 14 gauge. Each frame shall be supplied with a temporary spreader. Hollow metal frames for openings over 3'0" wide shall have head sections reinforced with two (2) each 10 gauge 1/2" x 1" angles welded to head at 4" centers the full width of frame. Frames shall be cleaned of all scale, rust and rough spots and shall be given a hot-dip phosphate treatment followed with a baked on prime coat.
- E. After assembly, all tool marks and surface imperfections shall be dressed smooth be grinding, filing and sanding as necessary. All exposed surfaces both inside and outside the frame shall be thoroughly cleaned of ruse, oil and other impurities and phosphate coated to condition the surface of the metal to resist and inhibit corrosion and promote paint adhesion in accordance with Federal Specification TT-C-490.
- F. All doors and their frames shall be fabricated and hung in accordance with the requirements of Underwriter Laboratories Bulletin #200, ASTM-E152, latest edition, and shall have designated time rating and shall bear required labels. So called "Label Construction" doors conforming to UL Requirements are not acceptable.
- G. Labeled fire doors shall have a maximum transmitted temperature end point of not more than 450° F. above ambient at the end of 30 minutes of standard fire test exposure, (for interior stairways only).

- H. <u>Hardware Reinforcing</u> Minimum Hardware Reinforcing Gauges listed below. All gauges to be U. S. Standard:
 - 1. Hinges 1-3/4" Frame 7 gauge Door 7 gauge
 - 2. Mortise Locksets and Deadlocks Door 14 gauge, frame 14 gauge
 - 3. Bored or Cylindrical Locks Door 14 gauge, frame 14 gauge
 - 4. Flush Bolts and Chain and Foot Bolts Door 14 gauge, frame 14 gauge
 - 5. Surface Applied Closers Door 12 gauge, frame 12 gauge
 - 6. Hold-Open Arms Door 12 gauge, frame 12 gauge
 - 7. <u>Push and Pull Plates & Bars</u> Door 16 gauge except when thru bolts are used
 - 8. Surface Panic Devices Door 14 gauge, frame 14 gauge
 - 9. Floor Checking Hinges Door 7 gauge, frame 7 gauge

2.05 FACTORY FINISH

- A. Thoroughly clean all surfaces. Sand free of all imperfections.
- B. Prime all hollow metal doors with rust inhibiting paint, baked on. Primer to be compatible with finish coating.
- C. Give exposed surfaces of doors a sufficient number of filler coats baked-on and sanded to provide a flush even surface without voids, pits or construction marks.

2.06 HARDWARE SCHEDULE

- A. All Doors The following is the minimum hardware required per door.
 - 1. 4 1/2" X 4 1/2" Stainless Steel Butt Hinges with non-removable pins and ball bearings (3 hinges per door).
 - 2. Heavy Duty Cylindrical Locksets. Provide a minimum of five keys per lock. Contractor must use a construction lock set during construction.
 - 3. Kickplates brushed aluminum inside and out.
 - 4. Door stops brush aluminum.
 - 5. Door closer with hold open arm.
 - 6. Panic devices on all exit doors from building.
 - 7. Wall bumpers.

- 8. Thresholds caulked with approved mastic.
- B. Key Schedule: The keying schedule shall be coordinated with the owner.

END OF SECTION 081000

SECTION 08 41 13 - ALUMINUM-FRAMED WINDOWS

PART 1 GENERAL

1.01 SUMMARY

- A. Section Includes: Aluminum windows, including:
 - 1. Basis of Design: YKK AP Series YES 45 TU Center Set Storefront System or approved equal.
- B. Related Sections:
 - 1. Sealants: Refer to Division 7 Joint Treatment Section for sealant requirements.

1.02 SYSTEM PERFORMANCE DESCRIPTION

- A. Performance Requirements: Provide aluminum window systems that comply with performance requirements indicated, as demonstrated by testing manufacturer's assemblies in accordance with test method indicated.
 - 1.Air Infiltration: Completed window systems shall have 0.06 CFM/FT² (1.10 m³/h·m²) maximum allowable infiltration when tested in accordance with ASTM E 283 at differential static pressure of 6.24 PSF (299 Pa).
 - 2. Water Infiltration: No uncontrolled water when tested in accordance with ASTM E 331 at test pressure differential of: 12 PSF (575 Pa) (or when required, field tested in accordance with AAMA 503). Fastener Heads must be seated and sealed against Sill Flashing on any fasteners that penetrate through the Sill Flashing.
 - 2. Wind Loads: Completed window system shall withstand wind pressure loads normal to wall plane indicated:
 - a. Exterior Walls:
 - 1) Positive Pressure:
 - 2) Negative Pressure:
 - 4. Deflection: Maximum allowable deflection in any member when tested in accordance with ASTM E 330 with allowable stress in accordance with AA Specifications for Aluminum Structures.
 - a. Without Horizontals: L/175 maximum.
 - b. With Horizontals: L/175 or L/240 + 1/4" (6.4mm) for spans greater than 13'-6" (4.1m) but less than 40'-0" (12.2m).
 - 5. Thermal Movement: Provide for thermal movement caused by 180 degrees F. (82.2 degrees C.) surface temperature, without causing buckling stresses on glass, joint seal failure, undue stress on structural elements, damaging loads on fasteners, reduction of performance, or detrimental effects.
 - 6. Thermal Performance: When tested in accordance with AAMA 507, AAMA 1503 and NFRC 100:

- a. Condensation Resistance Factor (CRF_f): A minimum of 60.
- b. Thermal Transmittance -Factor: 0.45 BTU/HR/FT²/°F or less.

Note: Thermal Performance for the glazed system as a whole will be affected by the characteristics of the glass specified and percentage of vision area.

- 7. Acoustical Performance: Acoustical Performance: When tested in accordance with AAMA 1801:
 - a. Sound Transmission Class (STC) shall not be less than 35 laminated.
 - b. Outdoor-Indoor Transmission Class (OITC) shall not be less than 29 laminated.

1.03 SUBMITTALS

- A. General: Prepare, review, approve, and submit specified submittals in accordance with "Conditions of the Contract" and Division 1 Submittals Sections. Product data, shop drawings, samples, and similar submittals are defined in "Conditions of the Contract."
- B. Product Data: Submit product data for each type window series specified.
- C. Substitutions: Whenever substitute products are to be considered, supporting technical data, samples, and test reports must be submitted ten (10) working days prior to bid date in order to make a valid comparison.
- D. Shop Drawings: Submit shop drawings showing layout, profiles, and product components, including anchorage, accessories, finish colors and textures.
- E. Samples: Submit verification samples for colors on actual aluminum substrates indicating full color range expected in installed system.
- F. Quality Assurance / Control Submittals:
 - 1. Test Reports: Submit certified test reports showing compliance with specified performance characteristics and physical properties.
 - 2. Installer Qualification Data: Submit installer qualification data.
- G. Closeout Submittals:
 - 1. Warranty: Submit warranty documents specified herein.
 - 2. Project Record Documents: Submit project record documents for installed materials in accordance with Division 1 Project Closeout (Project Record Documents) Section.

1.04 QUALITY ASSURANCE

A. Qualifications:

- 1. Installer Qualifications: Installer experienced to perform work of this section who has specialized in the installation of work similar to that required for this project.
- 2. Manufacturer Qualifications: Manufacturer capable of providing field service representation during construction process.
- B. Mock-Ups (Field Constructed): Install at project site a job mock-up using acceptable products and manufacturer approved installation methods. Obtain Owner's and Architect's acceptance of finish color, and workmanship standard.
 - 1. Maintenance: Maintain mock-up during construction for workmanship comparison; remove and legally dispose of mock-up when no longer required.
 - 2. Incorporation: Mock-up may be incorporated into final construction upon Owner's approval.
- C. Pre-Installation Meetings: Conduct pre-installation meeting to verify project requirements, substrate conditions, manufacturer's installation instructions, and manufacturer's warranty requirements.

1.05 PROJECT CONDITIONS / SITE CONDITIONS

A. Field Measurements: Verify actual measurements/openings by field measurements before fabrication; show recorded measurements on shop drawings. Coordinate field measurements, fabrication schedule with construction progress to avoid construction delays.

1.06 WARRANTY

- A. Project Warranty: Refer to "Conditions of the Contract" for project warranty provisions.
- B. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty document executed by an authorized company official.
 - 1. Warranty Period: Manufacturer's one (1) year standard warranty commencing on the substantial date of completion for the project provided that the warranty, in no event, shall start later than six (6) months from the date of shipment by manufacturer.

PART 2 PRODUCTS

- 2.01 MANUFACTURERS (Acceptable Manufacturers/Products)
 - A. Basis of design: or approved equal:

1.YKK AP America Inc., 270 Riverside Parkway, Suite 100, Austell, GA 30168 Telephone: (678) 838-6000; Fax: (678) 838-6001

a. Window System: YKK AP YES 45 TU Center Set Storefront System or approved equal.

B. Window Framing System:

1. Description: Center set, exterior flush glazed; jambs and vertical mullions continuous; head, sill, intermediate horizontal attached by screw spline joinery or shear block attachment.

- a. Components: Manufacturer's standard extruded aluminum mullions, 90 degree corner posts, entrance door framing, and indicated shapes.
- b. Thermal Barrier: Provide continuous thermal barrier by means of a poured and debridged pocket consisting of a two-part, chemically curing high density polyurethane which is bonded to the aluminum. Employing non-structural thermal barriers are not acceptable.

2.02 MATERIALS

- A. Extrusions: ASTM B 221 (ASTM B 221M), 6063-T5 Aluminum Alloy.
- B. Aluminum Sheet:
 - 1. Anodized Finish: ASTM B 209 (ASTM B 209M), 5005-H14 Aluminum Alloy, 0.050" (1.27 mm) minimum thickness.
 - 2. Painted Finish: ASTM B 209 (ASTM B 209M), 3003-H14 Aluminum Alloy, 0.080" (1.95 mm) minimum thickness.

2.03 ACCESSORIES

- A. Manufacturer's Standard Accessories:
 - 1. Fasteners: Zinc plated steel concealed fasteners; Hardened aluminum alloys or AISI 300 series stainless steel exposed fasteners.
 - 2. Glazing: Setting blocks, edge blocks, and spacers in accordance with ASTM C 864, shore durometer hardness as recommended by manufacturer; Glazing gaskets in accordance with ASTM C 864.
 - 3. 0.050 Aluminum Sill Flashing End Dams must have 3-point attachment.
- 2.04 RELATED MATERIALS (Specified In Other Sections)
 - A. Window: Refer to Division 8 Aluminum Vent Windows.
 - B. Glass: Refer to Division 8 Glazing

2.05 FABRICATION

- A. Shop Assembly: Fabricate and assemble units with joints only at intersection of aluminum members with uniform hairline joints; rigidly secure and sealed in accordance with manufacturer's recommendations.
 - 1. Hardware: Drill and cut to template for hardware. Reinforce frames and door stiles to receive hardware in accordance with manufacturer's recommendations.

2. Welding: Conceal welds on aluminum members in accordance with AWS recommendations or methods recommended by manufacturer. Members showing welding bloom or discoloration on finish or material distortion will be rejected.

2.06 FINISHES AND COLORS

- A. Clear Anodized Plus®, or approved equal, manufacturer's
- B. Anodized Finishing: Prepare aluminum surfaces for specified finish; apply shop finish in accordance with the following:
 - 1. Anodic Coating: Electrolytic color coating followed by an organic seal applied in accordance with the requirements of AAMA 612. Aluminum extrusions shall be produced from quality-controlled billets meeting AA-6063-T5.
 - a. Exposed Surfaces shall be free of scratches and other serious blemishes.
 - b. Extrusions shall be given a caustic etch followed by an anodic oxide treatment and then sealed with an organic coating applied with an electrodeposition process.
 - c. The anodized coating shall comply with all of the requirements of AAMA 612: Voluntary Specifications, Performance Requirements and Test Procedures for Combined Coatings of Anodic Oxide and Transparent Organic Coatings on Architectural Aluminum. Testing shall demonstrate the ability of the finish to resist damage from mortar, salt spray, and chemicals commonly found on construction sites, and to resist the loss of color and gloss.
 - d. Overall coating thickness for finishes shall be a minimum of 0.7 mils.
 - 2) CASS Corrosion Resistance Test, CASS 240/ASTM B368 Test Method.
 - 3) Other AAMA 2605 Performance Tests specified in these specifications, such as: 7.3 Dry Film Hardness; 7.8.2 Salt Spray Resistance; 7.9.1.2 Color Retention, South Florida; 7.9.1.4 Gloss Retention, South Florida.

C. High Performance Organic Coating Finish:

- 1. Type Factory applied two-coat 70% Kynar resin by Arkema or 70% Hylar resin by Solvay Solexis, fluoropolymer based coating system, Polyvinylidene Fluoride (PVF-2), applied in accordance with YKK AP procedures and meeting AAMA 2605 specifications.
 - 1. Colors: Selected by Architect from the following:
 - a. Standard coating color charts.
 - b. Custom coating color charts.
 - c. Color Name and Number:

D. Finishes Testing:

- 1.Apply 0.5% solution NaOh, sodium hydroxide, to small area of finished sample area; leave in place for sixty minutes; lightly wipe off NaOh; Do not clean area further.
- 2. Submit samples with test area noted on each sample.

PART 3 EXECUTION

3.01 MANUFACTURER'S INSTRUCTIONS / RECOMMENDATIONS

A. Compliance: Comply with manufacturer's product data, including product technical bulletins, installation instructions, and product carton instructions. The latest installation manual is available at www.ykkap.com.

3.02 EXAMINATION

A. Site Verification of Conditions: Verify conditions (which have been previously installed under other sections) are acceptable for product installation in accordance with manufacturer's instructions.

3.03 PREPARATION

- A. Adjacent Surfaces Protection: Protect adjacent work areas and finish surfaces from damage during product installation.
 - 1. Aluminum Surface Protection: Protect aluminum surfaces from contact with lime, mortar, cement, acids, and other harmful contaminants.

3.04 INSTALLATION

- A. General: Install manufacturer's system in accordance with shop drawings, and within specified tolerances.
 - 1. Protect aluminum members in contact with masonry, steel, concrete, or dissimilar materials using nylon pads or bituminous coating.
 - 3. Shim and brace aluminum system before anchoring to structure.
 - 3. Provide sill flashing at exterior window systems. Extend extruded flashing continuous with splice joints; set in continuous beads of sealant.
 - 4. Verify window system allows water entering system to be collected in gutters and wept to exterior. Verify metal joints are sealed in accordance with manufacturers installation instructions.
 - 2. Locate expansion mullions where indicated on reviewed shop drawings.
 - 6. Seal metal to metal window system joints using sealant recommended by system manufacturer.

3.05 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: Upon request, provide manufacturer's field service consisting of site visit for inspection of product installation in accordance with manufacturer's instructions.
- B. Field Test: Conduct field test to determine watertightness of window system. Conduct test in accordance with AAMA 501.2.

3.06 ADJUSTING AND CLEANING

A. Adjusting: Adjust swing doors for operation in accordance with manufacturer's recommendations.

- B. Cleaning: The General Contractor shall clean installed products in accordance with manufacturer's instructions prior to owner's acceptance and remove construction debris from project site. Legally dispose of debris.
- C. Protection: The General Contractor shall protect the installed product's finish surfaces from damage during construction.

END OF SECTION

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Exclusions: Unless specifically listed in hardware sets, hardware is not specified in this section for:
 - 1. Windows
 - 2. Cabinets (casework), including locks in cabinets
 - 3. Signage
 - 4. Toilet accessories
 - 5. Overhead doors

B. Related Sections:

- 1. Division 07 Section "Joint Sealants" for sealant requirements applicable to threshold installation specified in this section.
- 2. Division 09 sections for "Painting".

1.3 REFERENCES

- A. UL Underwriters Laboratories
 - 1. UL 10B Fire Test of Door Assemblies
 - 2. UL 10C Positive Pressure Test of Fire Door Assemblies
 - 3. UL 1784 Air Leakage Tests of Door Assemblies
 - 4. UL 305 Panic Hardware
- B. DHI Door and Hardware Institute
 - 1. Sequence and Format for the Hardware Schedule
 - 2. Recommended Locations for Builders Hardware
 - 3. Key Systems and Nomenclature
- C. ANSI American National Standards Institute
 - 1. ANSI/BHMA A156.1 A156.29, and ANSI/BHMA A156.31 Standards for Hardware and Specialties

1.4 SUBMITTALS

A. General:

- 1. Submit in accordance with Conditions of Contract and Division 01 requirements.
- 2. Highlight, encircle, or otherwise specifically identify on submittals deviations from Contract Documents, issues of incompatibility or other issues which may detrimentally affect the Work.
- 3. Prior to forwarding submittal, comply with procedures for verifying existing door and frame compatibility for new hardware, as specified in PART 3, "EXAMINATION" article, herein.

B. Action Submittals:

- 1. Product Data: Product data including manufacturers' technical product data for each item of door hardware, installation instructions, maintenance of operating parts and finish, and other information necessary to show compliance with requirements.
- 2. Samples for Verification: If requested by Architect, submit production sample or sample installations of each type of exposed hardware unit in finish indicated, and tagged with full description for coordination with schedule.
 - a. Samples will be returned to supplier in like-new condition. Units that are acceptable to Architect may, after final check of operations, be incorporated into Work, within limitations of key coordination requirements.
- 3. Door Hardware Schedule: Submit schedule with hardware sets in vertical format as illustrated by Sequence of Format for the Hardware Schedule as published by the Door and Hardware Institute. Indicate complete designations of each item required for each door or opening, include:
 - a. Door Index; include door number, heading number, and Architects hardware set
 - b. Opening Lock Function Spreadsheet: List locking device and function for each opening.
 - c. Type, style, function, size, and finish of each hardware item.
 - d. Name and manufacturer of each item.
 - e. Fastenings and other pertinent information.
 - f. Location of each hardware set cross-referenced to indications on Drawings.
 - g. Explanation of all abbreviations, symbols, and codes contained in schedule.
 - h. Mounting locations for hardware.
 - i. Door and frame sizes and materials.
 - j. Name and phone number for local manufacturer's representative for each product.

4. Key Schedule:

- a. After Keying Conference, provide keying schedule listing levels of keying as well as explanation of key system's function, key symbols used and door numbers controlled.
- b. Use ANSI/BHMA A156.28 "Recommended Practices for Keying Systems" as guideline for nomenclature, definitions, and approach for selecting optimal keying system.

- c. Provide 3 copies of keying schedule for review prepared and detailed in accordance with referenced DHI publication. Include schematic keying diagram and index each key to unique door designations.
- d. Index keying schedule by door number, keyset, hardware heading number, cross keying instructions, and special key stamping instructions.
- e. Provide one complete bitting list of key cuts and one key system schematic illustrating system usage and expansion.
 - 1) Forward bitting list, key cuts and key system schematic directly to Owner, by means as directed by Owner.
- f. Prepare key schedule by or under supervision of supplier, detailing Owner's final keying instructions for locks.
- 5. Templates: After final approval of hardware schedule, provide templates for doors, frames and other work specified to be factory prepared for door hardware installation.

C. Informational Submittals:

- 1. Qualification Data: For Supplier, Installer and Architectural Hardware Consultant.
- 2. Certificates of Compliance:
 - a. Certificates of compliance for fire-rated hardware and installation instructions if requested by Architect or Authority Having Jurisdiction.
 - b. Installer Training Meeting Certification: Letter of compliance, signed by Contractor, attesting to completion of installer training meeting specified in "QUALITY ASSURANCE" article, herein.
- 3. Product Test Reports: For compliance with accessibility requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by qualified testing agency, for door hardware on doors located in accessible routes.
- 4. Warranty: Special warranty specified in this Section.

D. Closeout Submittals:

- 1. Operations and Maintenance Data: Provide in accordance with Division 01 and include:
 - a. Complete information on care, maintenance, and adjustment; data on repair and replacement parts, and information on preservation of finishes.
 - b. Catalog pages for each product.
 - c. Name, address, and phone number of local representative for each manufacturer.
 - d. Parts list for each product.
 - e. Final approved hardware schedule, edited to reflect conditions as-installed.
 - f. Final keying schedule
 - g. Copies of floor plans with keying nomenclature
 - h. As-installed wiring diagrams for each opening connected to power, both low voltage and 110 volts.
 - i. Copy of warranties including appropriate reference numbers for manufacturers to identify project.

1.5 QUALITY ASSURANCE

- A. Product Substitutions: Comply with product requirements stated in Division 01 and as specified herein.
 - 1. Where products indicate "acceptable manufacturers" or "acceptable manufacturers and products", provide product from specified manufacturers, subject to compliance with specified requirements and "Single Source Responsibility" requirements stated herein.
- B. Supplier Qualifications and Responsibilities: Recognized architectural hardware supplier with record of successful in-service performance for supplying door hardware similar in quantity, type, and quality to that indicated for this Project and that provides certified Architectural Hardware Consultant (AHC) available to Owner, Architect, and Contractor, at reasonable times during the Work for consultation.
 - 1. Warehousing Facilities: In Project's vicinity.
 - 2. Scheduling Responsibility: Preparation of door hardware and keying schedules.
 - 3. Engineering Responsibility: Preparation of data for electrified door hardware, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
 - a. Upon completion of electronic security hardware installation, inspect and verify that all components are working properly.
- C. Installer Qualifications: Qualified tradesmen, skilled in application of commercial grade hardware with record of successful in-service performance for installing door hardware similar in quantity, type, and quality to that indicated for this Project.
- D. Architectural Hardware Consultant Qualifications: Person who is experienced in providing consulting services for door hardware installations that are comparable in material, design, and extent to that indicated for this Project and meets these requirements:
 - 1. For door hardware, DHI-certified, Architectural Hardware Consultant (AHC).
 - 2. Can provide installation and technical data to Architect and other related subcontractors.
 - 3. Can inspect and verify components are in working order upon completion of installation.
- E. Single Source Responsibility: Obtain each type of door hardware from single manufacturer.
 - Provide electrified door hardware from same manufacturer as mechanical door hardware, unless otherwise indicated.
- F. Fire-Rated Door Openings: Provide door hardware for fire-rated openings that complies with NFPA 80 and requirements of authorities having jurisdiction. Provide only items of door hardware that are listed and are identical to products tested by Underwriters Laboratories, Intertek Testing Services, or other testing and inspecting organizations acceptable to authorities having jurisdiction for use on types and sizes of doors indicated, based on testing at positive pressure and according to NFPA 252 or UL 10C and in compliance with requirements of fire-rated door and door frame labels.
- G. Smoke- and Draft-Control Door Assemblies: Where smoke- and draft-control door assemblies are required, provide door hardware that meets requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105.

- 1. Air Leakage Rate: Maximum air leakage of 0.3 cfm/sq. ft. (3 cu. m per minute/sq. m) at tested pressure differential of 0.3-inch wg (75 Pa) of water.
- H. Means of Egress Doors: Latches do not require more than 15 lbf (67 N) to release latch. Locks do not require use of key, tool, or special knowledge for operation.
- I. Accessibility Requirements: For door hardware on doors in an accessible route, comply with governing accessibility regulations cited in "REFERENCES" article, herein.
 - 1. Provide operating devices that do not require tight grasping, pinching, or twisting of wrist and that operate with force of not more than 5 lbf (22.2 N).
 - 2. Maximum opening-force requirements:
 - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf (22.2 N) applied perpendicular to door.
 - b. Sliding or Folding Doors: 5 lbf (22.2 N) applied parallel to door at latch.
 - c. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - 3. Bevel raised thresholds with slope of not more than 1:2. Provide thresholds not more than 1/2 inch (13 mm) high.
 - 4. Adjust door closer sweep periods so that, from open position of 70 degrees, door will take at least 3 seconds to move to 3 inches (75 mm) from latch, measured to leading edge of door.
- J. Pre-installation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Inspect and discuss preparatory work performed by other trades.
 - 3. Review required testing, inspecting, and certifying procedures.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for hardware delivered to Project site.
- B. Tag each item or package separately with identification coordinated with final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package.
 - 1. Deliver each article of hardware in manufacturer's original packaging.

C. Project Conditions:

- 1. Maintain manufacturer-recommended environmental conditions throughout storage and installation periods.
- 2. Provide secure lock-up for door hardware delivered to Project, but not yet installed. Control handling and installation of hardware items so that completion of Work will not be delayed by hardware losses both before and after installation.

D. Protection and Damage:

- 1. Promptly replace products damaged during shipping.
- 2. Handle hardware in manner to avoid damage, marring, or scratching. Correct, replace or repair products damaged during Work.
- 3. Protect products against malfunction due to paint, solvent, cleanser, or any chemical agent.
- E. Deliver keys to manufacturer of key control system for subsequent delivery to Owner.

1.7 COORDINATION

- A. Coordinate layout and installation of floor-recessed door hardware with floor construction. Cast anchoring inserts into concrete. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Installation Templates: Distribute for doors, frames, and other work specified to be factory prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- C. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.
- D. Direct shipments not permitted, unless approved by Contractor.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Years from date of Substantial Completion, for durations indicated.
 - a. Closers:
 - 1) Mechanical: 30 years.
 - b. Exit Devices:
 - 1) Mechanical: 3 years.
 - c. Locksets:
 - 1) Mechanical: 3 years.
 - d. Continuous Hinges: Lifetime warranty.
 - e. Key Blanks: Lifetime
 - 2. Warranty does not cover damage or faulty operation due to improper installation, improper use or abuse.

1.9 MAINTENANCE

A. Maintenance Tools:

1. Furnish complete set of special tools required for maintenance and adjustment of hardware, including changing of cylinders.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approval of manufacturers and/or products other than those listed as "Scheduled Manufacturer" or "Acceptable Manufacturers" in the individual article for the product category shall be in accordance with QUALITY ASSURANCE article, herein.
- B. Approval of products from manufacturers indicated in "Acceptable Manufacturers" is contingent upon those products providing all functions and features and meeting all requirements of scheduled manufacturer's product.
- C. Hand of Door: Drawings show direction of slide, swing, or hand of each door leaf. Furnish each item of hardware for proper installation and operation of door movement as shown.
- D. Where specified hardware is not adaptable to finished shape or size of members requiring hardware, furnish suitable types having same operation and quality as type specified, subject to Architect's approval.

2.2 MATERIALS

A. Fasteners

- 1. Provide hardware manufactured to conform to published templates, generally prepared for machine screw installation.
- 2. Furnish screws for installation with each hardware item. Finish exposed (exposed under any condition) screws to match hardware finish, or, if exposed in surfaces of other work, to match finish of this other work including prepared for paint surfaces to receive painted finish.
- 3. Provide concealed fasteners for hardware units exposed when door is closed except when no standard units of type specified are available with concealed fasteners. Do not use thru-bolts for installation where bolt head or nut on opposite face is exposed in other work unless thru-bolts are required to fasten hardware securely. Review door specification and advise Architect if thru-bolts are required.
- 4. Install hardware with fasteners provided by hardware manufacturer.
- B. Provide screws, bolts, expansion shields, drop plates and other devices necessary for hardware installation.
 - 1. Where fasteners are exposed to view: Finish to match adjacent door hardware material.

2.3 CONTINUOUS HINGES

A. Aluminum Geared

1. Manufacturers:

- a. Basis of Design Scheduled Manufacturer: Ives.
- b. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

2. Requirements:

- a. Provide aluminum geared continuous hinges conforming to ANSI/BHMA A156.25, Grade 2.
- b. Provide aluminum geared continuous hinges, where specified in the hardware sets, fabricated from 6063-T6 aluminum, with 0.25-inch (6 mm) diameter Teflon coated stainless steel hinge pin.
- c. Provide split nylon bearings at each hinge knuckle for quiet, smooth, self-lubricating operation.
- d. Provide hinges capable of supporting door weights up to 450 pounds, and successfully tested for 1,500,000 cycles.
- e. On fire-rated doors, provide aluminum geared continuous hinges that are classified for use on rated doors by testing agency acceptable to authority having jurisdiction.
- f. Install hinges with fasteners supplied by manufacturer.
- g. Provide hinges with symmetrical hole pattern.

2.4 CYLINDRICAL LOCKS – GRADE 1

A. Manufacturers and Products:

- 1. Basis of Design Scheduled Manufacturer and Product: Von Duprin / Schalge
 - a. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

B. Requirements:

- 1. Provide cylindrical locks conforming to ANSI/BHMA A156.2 Series 4000, Grade 1. Cylinders: Refer to "KEYING" article, herein.
- 2. Provide locks with standard 2-3/4 inches (70 mm) backset, unless noted otherwise, with 1/2 inch latch throw. Provide proper latch throw for UL listing at pairs.
- 3. Provide locksets with separate anti-rotation thru-bolts, and no exposed screws.
- 4. Provide independently operating levers with two external return spring cassettes mounted under roses to prevent lever sag.
- 5. Provide standard ASA strikes unless extended lip strikes are necessary to protect trim.
- 6. Lever Trim: Solid cast levers without plastic inserts, and wrought roses on both sides.
 - a. Lever Design: Schlage Rhodes.
 - b. Tactile Warning (Knurling): Where required by authority having jurisdiction. Provide on levers on exterior (secure side) of doors serving rooms considered to be hazardous.

2.5 EXIT DEVICES

A. Manufacturers and Products:

- 1. Basis of Design Scheduled Manufacturer and Product: Von Duprin 99/33 series.
 - a. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

B. Requirements:

- 1. Provide exit devices tested to ANSI/BHMA A156.3 Grade 1, and UL listed for Panic Exit or Fire Exit Hardware. Cylinders: Refer to "KEYING" article, herein.
- 2. Provide touchpad type exit devices, fabricated of brass, bronze, stainless steel, or aluminum, plated to standard architectural finishes to match balance of door hardware.
- 3. Touchpad: Extend minimum of one half of door width. Match exit device finish, stainless steel for US26, US26D, US28, US32, and US32D finishes; and for all other finishes, provide compatible finish to exit device. Provide compression springs in devices, latches, and outside trims or controls; tension springs also acceptable.
- 4. Provide exit devices with deadlatching feature for security and for future addition of alarm kits and/or other electrified requirements.
- 5. Provide exit devices with manufacturer's approved strikes.
- 6. Provide exit devices cut to door width and height. Locate exit devices at height recommended by exit device manufacturer, allowable by governing building codes, and approved by Architect.
- 7. Mount mechanism case flush on face of doors, or provide spacers to fill gaps behind devices. Where glass trim or molding projects off face of door, provide glass bead kits.
- 8. Provide hex-key dogging at non-fire-rated exit devices, unless specified less dogging.
- 9. Removable Mullions: 2 inches (51 mm) x 3 inches (76 mm) steel tube. Where scheduled as keyed removable mullion that is removed by use of a keyed cylinder, which is self-locking when re-installed.
- 10. Where lever handles are specified as outside trim for exit devices, provide heavy-duty lever trims with forged or cast escutcheon plates. Provide vandal-resistant levers that will travel to 90-degree down position when more than 35 pounds of torque are applied, and which can easily be re-set.
 - a. Lever Style: Match lever style of locksets.
 - b. Tactile Warning (Knurling): Where required by authority having jurisdiction. Provide on levers on exterior (secure side) of doors serving rooms considered to be hazardous.
- 11. Provide UL labeled fire exit hardware for fire rated openings.
- 12. Provide factory drilled weep holes for exit devices used in full exterior application, highly corrosive areas, and where noted in hardware sets.
- 13. Provide electrified options as scheduled.

2.6 CYLINDERS

A. Manufacturers:

- 1. Basis of Design Scheduled Manufacturer: Coordinate with Township for standard
 - a. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

B. Requirements:

- 1. Provide cylinders/cores, from the same manufacturer of locksets, compliant with ANSI/BHMA A156.5; latest revision, Section 12, Grade 1; permanent cylinders; cylinder face finished to match lockset, manufacturer's series as indicated. Refer to "KEYING" article, herein.
- 2. Nickel silver bottom pins.
- 3. Replaceable Construction Cores.
 - a. Provide temporary construction cores replaceable by permanent cores, furnished in accordance with the following requirements.
 - 1) 12 construction change (day) keys.
 - b. Owner or Owner's Representative will replace temporary construction cores with permanent cores.

2.7 KEYING

A. Provide a factory registered keying system, complying with guidelines in ANSI/BHMA A156.28, incorporating decisions made at keying conference. Owner to furnish Permanent Cores.

B. Requirements:

- 1. Provide permanent cylinders/cores keyed by the manufacturer according to the following key system.
 - a. Grand Master Key System: Cylinders/cores operated by change (day) keys, master key and grand master key.
- 2. Forward bitting list and keys separately from cylinders, by means as directed by Owner. Failure to comply with forwarding requirements shall be cause for replacement of cylinders/cores involved at no additional cost to Owner.
- 3. Provide keys with the following features.
 - a. Material: Nickel silver; minimum thickness of .107-inch (2.3mm)

4. Identification:

- a. Mark permanent cylinders/cores and keys with applicable blind code per DHI publication "Keying Systems and Nomenclature" for identification. Blind code marks shall not include actual key cuts.
- b. Identification stamping provisions must be approved by the Architect and Owner.
- c. Stamp cylinders/cores and keys with Owner's unique key system facility code as established by the manufacturer; key symbol and embossed or stamped with "DO

- NOT DUPLICATE" along with the "PATENTED" or patent number to enforce the patent protection.
- d. Failure to comply with stamping requirements shall be cause for replacement of keys involved at no additional cost to Owner.
- e. Forward permanent cylinders/cores to Owner, separately from keys, by means as directed by Owner.
- 5. Quantity: Furnish in the following quantities.
 - a. Change (Day) Keys: 3 per cylinder/core.
 - b. Permanent Control Keys: 3.
 - c. Master Keys: 6.

2.8 DOOR CLOSERS

A. Manufacturers and Products:

- 1. Basis of Design Scheduled Manufacturer and Product: LCN 4010/4110/4020 series
 - a. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

B. Requirements:

- 1. Provide door closers conforming to ANSI/BHMA A156.4 Grade 1 requirements by BHMA certified independent testing laboratory. Stamp units with date of manufacture code
- 2. Provide door closers with fully hydraulic, full rack and pinion action with high strength cast iron cylinder, and full complement bearings at shaft.
- 3. Cylinder Body: 1-1/2 inch (38 mm) diameter, with 5/8 inch (16 mm) diameter double heat-treated pinion journal.
- 4. Hydraulic Fluid: Fireproof, passing requirements of UL10C, and requiring no seasonal closer adjustment for temperatures ranging from 120 degrees F to -30 degrees F.
- 5. Spring Power: Continuously adjustable over full range of closer sizes, and providing reduced opening force as required by accessibility codes and standards.
- 6. Hydraulic Regulation: By tamper-proof, non-critical valves with separate adjustment for latch speed, general speed, and backcheck.
- 7. Provide closers with a solid forged steel main arms and factory assembled heavy-duty forged forearms for parallel arm closers.
- 8. Pressure Relief Valve (PRV) Technology: Not permitted.
- 9. Finish for Closer Cylinders, Arms, Adapter Plates, and Metal Covers: Powder coating finish which has been certified to exceed 100 hours salt spray testing as described in ANSI/BHMA Standard A156.4 and ASTM B117, or has special rust inhibitor (SRI).
- 10. Provide special templates, drop plates, mounting brackets, or adapters for arms as required for details, overhead stops, and other door hardware items interfering with closer mounting.

2.9 THRESHOLDS, SEALS, DOOR SWEEPS, AUTOMATIC DOOR BOTTOMS, AND GASKETING

A. Manufacturers:

- 1. Basis of Design Scheduled Manufacturer: Zero International
- 2. Acceptable Manufacturers: Pemko, Reese, or approved equal.

B. Requirements:

- 1. Provide thresholds, weatherstripping (including door sweeps, seals, astragals) and gasketing systems (including smoke, sound, and light) as specified and per architectural details. Match finish of other items.
- 2. Size of thresholds::
 - a. Saddle Thresholds: 1/2 inch (13 mm) high by jamb width by door width
 - b. Bumper Seal Thresholds: 1/2 inch (13 mm) high by 5 inches (127 mm) wide by door width
- 3. Provide door sweeps, seals, astragals, and auto door bottoms only of type where resilient or flexible seal strip is easily replaceable and readily available.

2.10 SILENCERS

A. Manufacturers:

- 1. Basis of Design Scheduled Manufacturer: Ives
 - a. Other Manufacturers with products that meet or exceed the features of the Basis of Design may be considered as approved equal after satisfactory review by the Engineer.

B. Requirements:

- 1. Provide "push-in" type silencers for hollow metal or wood frames.
- 2. Provide one silencer per 30 inches (762 mm) of height on each single frame, and two for each pair frame.
- 3. Omit where gasketing is specified.

2.11 FINSHES

- A. Finish: BHMA 626/652 (US26D); except:
 - 1. Continuous Hinges: BHMA 628 (US28)
 - 2. Protection Plates: BHMA 630 (US32D)
 - 3. Overhead Stops and Holders: BHMA 630 (US32D)
 - 4. Door Closers: Powder Coat to Match
 - 5. Wall Stops: BHMA 630 (US32D)
 - 6. Latch Protectors: BHMA 630 (US32D)
 - 7. Weatherstripping: Clear Anodized Aluminum
 - 8. Thresholds: Mill Finish Aluminum

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Prior to installation of hardware, examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Existing Door and Frame Compatibility: Field verify existing doors and frames receiving new hardware and existing conditions receiving new openings. Verify that new hardware is compatible with existing door and frame preparation and existing conditions.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Where on-site modification of doors and frames is required:
 - 1. Carefully remove existing door hardware and components being reused. Clean, protect, tag, and store in accordance with storage and handling requirements specified herein.
 - 2. Field modify and prepare existing door and frame for new hardware being installed.
 - 3. When modifications are exposed to view, use concealed fasteners, when possible.
 - 4. Prepare hardware locations and reinstall in accordance with installation requirements for new door hardware and with:
 - a. Steel Doors and Frames: For surface applied door hardware, drill and tap doors and frames according to ANSI/SDI A250.6.
 - b. Doors in rated assemblies: NFPA 80 for restrictions on on-site door hardware preparation.

3.3 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights to comply with the following, unless otherwise indicated or required to comply with governing regulations.
 - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
 - 2. Custom Steel Doors and Frames: HMMA 831.
- B. Install each hardware item in compliance with manufacturer's instructions and recommendations, using only fasteners provided by manufacturer.
- C. Do not install surface mounted items until finishes have been completed on substrate. Protect all installed hardware during painting.
- D. Set units level, plumb and true to line and location. Adjust and reinforce attachment substrate as necessary for proper installation and operation.
- E. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.

- F. Install operating parts so they move freely and smoothly without binding, sticking, or excessive clearance.
- G. Hinges: Install types and in quantities indicated in door hardware schedule but not fewer than quantity recommended by manufacturer for application indicated or one hinge for every 30 inches (750 mm) of door height, whichever is more stringent, unless other equivalent means of support for door, such as spring hinges or pivots, are provided.
- H. Intermediate Offset Pivots: Where offset pivots are indicated, provide intermediate offset pivots in quantities indicated in door hardware schedule but not fewer than one intermediate offset pivot per door and one additional intermediate offset pivot for every 30 inches (750 mm) of door height greater than 90 inches (2286 mm).
- I. Lock Cylinders: Install construction cores to secure building and areas during construction period.
 - 1. Replace construction cores with permanent cores as indicated in keying section.
- J. Key Control System: Tag keys and place them on markers and hooks in key control system cabinet, as determined by final keying schedule.
- K. Door Closers: Mount closers on room side of corridor doors, inside of exterior doors, and stair side of stairway doors from corridors. Closers shall not be visible in corridors, lobbies and other public spaces unless approved by Architect.
- L. Closer/Holders: Mount closer/holders on room side of corridor doors, inside of exterior doors, and stair side of stairway doors.
- M. Thresholds: Set thresholds in full bed of sealant complying with requirements specified in Division 07 Section "Joint Sealants."
- N. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they may impede traffic or present tripping hazard.
- O. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- P. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- Q. Door Bottoms: Apply to bottom of door, forming seal with threshold when door is closed.

3.4 FIELD QUALITY CONTROL

- A. Architectural Hardware Consultant: Engage qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.
 - 1. Architectural Hardware Consultant will inspect door hardware and state in each report whether installed work complies with or deviates from requirements, including whether door hardware is properly installed and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
 - 1. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.

3.6 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of Substantial Completion.

3.7 DEMONSTRATION

A. Provide training for Owner's maintenance personnel to adjust, operate, and maintain door hardware and door hardware finishes. Refer to Division 01 Section "Demonstration and Training."

3.8 DOOR HARDWARE SCHEDULE

- A. Locksets, exit devices, and other hardware items are referenced in the following hardware sets for series, type and function. Refer to the above specifications for special features, options, cylinders/keying, and other requirements.
- B. Hardware Sets:

Hardware Group No. 01 Entry/Security Vestibules (HM)

Provide each door with the following:

Qty		<u>Description</u>	Catalog Number	<u>Finish</u>	<u>Mfr</u>
2	EA	CONT. HINGE	112HD	628	IVE
1	EA	PUSH PLATE	70B		RCK
1	EA	PULL	108		RCK
1	EA	DOUBLE KEY	B SERIES	626	SCH
		DEADBOLT			
2	EA	SURFACE CLOSER	4040XP - TBSRT CUSH	689	LCN
2	EA	KICK PLATE	10"x34"		
2	EA	DOOR SWEEP	FURNISHED BY DOOR	AL	
			MANUFACTURER		
1	EA	THRESHOLD	TO SUIT CONDITIONS – ADA	AL	PMK
			COMPATIABLE		

2 EA BULB CONT. S88 NGP GASKETING

OPERATIONAL DESCRIPTION:

- 1. DOORS NORMALLY UNLOCKED AS NEEDED BY DEADBOLT KEY.
- 2. FREE EGRESS AT ALL TIMES.

Hardware Group No. 07 - Gang Toilet Rooms

Provide each SGL door with the following:

Qty		<u>Description</u>	<u>Catalog Number</u>	<u>Finish</u>	Mfr
3	EA	HINGE	5BB1 4.5x4.5 NRP	628	IVE
1	EA	PUSH PLATE	70B		RCK
1	EA	PULL	108		RCK
1	EA	DEADBOLT/THUMB	B660P	626	SCH
		TURN			

OPERATIONAL DESCRIPTION:

- 1. DOORS NORMALLY CLOSED. UNLOCKED TO ENTER PLUMBING CHASE
- 2. FREE EGRESS AT ALL TIMES VIA LOCKSET.

END OF SECTION

SECTION 099123

INTERIOR PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes surface preparation and the application of paint systems on the following interior substrates:
 - 1. Concrete.
 - 2. Clay masonry.
 - 3. Concrete masonry units (CMU).
 - 4. Steel.
 - 5. Cast iron.
 - 6. Galvanized metal.
 - 7. Aluminum (not anodized or otherwise coated).
 - 8. Wood.
 - 9. Gypsum board.
 - 10. Plaster.
 - 11. Spray-textured ceilings.
 - 12. Cotton or canvas insulation covering.
 - 13. ASJ insulation covering.

B. Related Requirements:

1. Section 051200 "Structural Steel Framing" for shop priming of metal substrates with primers specified in this section.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
 - 1. Indicate VOC content.
- B. Sustainable Design Submittals:
 - 1. Product Data for LEED 2009 Credit EQ 4.2: For paints and coatings, showing printed statement of VOC content.

- 2. Laboratory Test Reports: For paints and coatings, indicating compliance with LEED 2009 Credit EQ 4.2 requirements for low-emitting materials.
- C. Samples for Initial Selection: For each type of topcoat product.
- D. Samples for Verification: For each type of paint system and in each color and gloss of topcoat.
 - 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
 - 2. Label each coat of each Sample.
 - 3. Label each Sample for location and application area.
- E. Product List: For each product indicated, include the following:
 - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
 - 2. Indicate VOC content.

1.4 CLOSEOUT SUBMITTALS

1. Coating Maintenance Manual: Provide coating maintenance manual including area summary with finish schedule, area detail designating location where each product/color/finish was used, product data pages, material safety data sheets, care and cleaning instructions, touch-up procedures, and color samples of each color and finish used.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials from the same manufacturer that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1.6 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Owner's Representative will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
 - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
 - b. Other Items: Owner's Representative will designate items or areas required.
 - 2. Final approval of color selections will be based on mockups.
 - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Owner's Representative at no added cost to Owner.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Owner's Representative specifically approves such deviations in writing.

4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Delivery and Handling: Deliver products to Project site in an undamaged condition in manufacturer's original sealed containers, complete with labels and instructions for handling, storing, unpacking, protecting, and installing. Packaging shall bear the manufacturer's label with the following information:
 - 1. Product name and type (description).
 - 2. Batch date.
 - 3. Color number.
 - 4. VOC content.
 - 5. Environmental handling requirements.
 - 6. Surface preparation requirements.
 - 7. Application instructions.
- B. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.

1.8 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.
- C. Lead Paint: It is not expected that lead paint will be encountered in the Work.
 - 1. If suspected lead paint is encountered, do not disturb; immediately notify Engineer and Owner.
- D. Lead Paint: Lead paint may be present in buildings and structures to be painted. A report on the presence of lead paint is on file for review and use. Examine report to become aware of locations where lead paint is present.
 - 1. Do not disturb lead paint or items suspected of containing hazardous materials except under procedures specified.
 - 2. Perform preparation for painting of substrates known to include lead paint in accordance with EPA Renovation, Repair and Painting Rule and additional requirements of authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide products indicated or comparable product from one of the following:
 - 1. Sherwin Williams Company
 - 2. Benjamin Moore & Co.
 - 3. Pratt & Lambert, Inc.
- B. Comparable Products: Comparable products of approved manufacturers will be considered in accordance with Section 016000 "Product Requirements," and the following:
 - 1. Products are approved by manufacturer in writing for application specified.
 - 2. Products meet performance and physical characteristics of basis of design product including published ratio of solids by volume, plus or minus two percent.
- C. Source Limitations: Obtain paint materials from single source from single listed manufacturer.
 - 1. Manufacturer's designations listed on a separate color schedule are for color reference only and do not indicate prior approval.

2.2 PAINT, GENERAL

- A. Material Compatibility:
 - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. VOC Content: For field applications that are inside the weatherproofing system, paints and coatings shall provide materials that comply with VOC limits of authorities having jurisdiction and for interior paints and coatings applied at Project site, the following VOC limits exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Nonflat Paints and Coatings: 150 g/L.
 - 3. Primers, Sealers, and Undercoaters: 200 g/L.
 - 4. Anticorrosive and Antirust Paints Applied to Ferrous Metals: 250 g/L.
 - 5. Floor Coatings: 100 g/L.
 - 6. Shellacs, Clear: 730 g/L.
 - 7. Shellacs, Pigmented: 550 g/L.

- C. Low-Emitting Materials: Interior paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small Scale Environmental Chambers."
- D. Colors: As selected by Owner's Representative from manufacturer's full range

2.3 SOURCE QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure:
 - 1. Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be notified in advance and may be present when samples are taken. If paint materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.
 - 2. Testing agency will perform tests for compliance with product requirements.
 - 3. Owner may direct Contractor to stop applying coatings if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers. Where acceptability of substrate conditions is in question, apply samples and perform in-situ testing to verify compatibility, adhesion, and film integrity of new paint application.
 - 1. Report, in writing, conditions that may affect application, appearance, or performance of paint.

B. Substrate Conditions:

- 1. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Masonry (Clay and CMU): 12 percent.
 - c. Wood: 15 percent.
 - d. Gypsum Board: 12 percent.
 - e. Plaster: 12 percent.
- 2. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- 3. Plaster Substrates: Verify that plaster is fully cured.

- 4. Spray-Textured Ceiling Substrates: Verify that surfaces are dry.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected; application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Manual" applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
 - 1. Concrete Floors: Remove oil, dust, grease, dirt, and other foreign materials. Comply with SSPC-SP-13/NACE 6 or ICRI 03732.
- E. Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces or mortar joints exceed that permitted in manufacturer's written instructions.
- F. Steel Substrates: Remove rust, loose mill scale, and shop primer, if any. Clean using methods recommended in writing by paint manufacturer but not less than the following:
 - 1. SSPC-SP 2, "Hand Tool Cleaning."
 - 2. SSPC-SP 3, "Power Tool Cleaning."
 - 3. SSPC-SP 7/NACE No. 4, "Brush-off Blast Cleaning."
 - 4. SSPC-SP 11, "Power Tool Cleaning to Bare Metal."
- G. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.
- H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- I. Aluminum Substrates: Remove loose surface oxidation.

J. Wood Substrates:

- 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
- 2. Sand surfaces that will be exposed to view, and dust off.
- 3. Prime edges, ends, faces, undersides, and backsides of wood.
- 4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.
- K. Cotton or Canvas Insulation Covering Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions and to recommendations in "MPI Manual."
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
 - 3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
 - 4. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
 - 5. Primers specified in painting schedules may be omitted on items that are factory primed or factory finished if acceptable to topcoat manufacturers.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 FIELD QUALITY CONTROL

- A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.
 - 1. Contractor shall touch up and restore painted surfaces damaged by testing.
 - 2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written recommendations.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Owner's Representative, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE

- A. Concrete Substrates, Nontraffic Surfaces and Clay Masonry:
 - 1. Latex System:
 - a. Prime Coat: Primer, latex, interior.
 - 1) S-W Loxon Concrete & Masonry Primer Sealer, A24W8300, or equal, at 8.0 mils (0.203 mm) wet, 3.2 mils (0.081 mm) dry.
 - b. Intermediate Coat: Latex, interior, matching topcoat.
 - c. Topcoat: Latex, interior, flat.
 - 1) S-W ProMar 200 Zero VOC Latex Flat, B30-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - d. Topcoat: Latex, interior, low sheen.
 - 1) S-W ProMar 200 Zero VOC Latex Low Sheen Eg-Shel, B24-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - e. Topcoat: Latex, interior, eggshell.
 - 1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.7 mils (0.043 mm) dry, per coat .
 - f. Topcoat: Latex, interior, semi-gloss.
 - 1) S-W ProMar 200 Zero VOC Latex Semi-Gloss, B31-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - g. Topcoat: Latex, interior, gloss.
 - 1) S-W ProMar 200 Zero VOC Gloss, B21-12650 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry, per coat.

- 2. Water-Based Light Industrial Coating System:
 - a. Prime Coat: Primer sealer, latex, interior:
 - 1) S-W Loxon Concrete & Masonry Primer Sealer, A24W8300, or equal, at 8.0 mils (0.203 mm) wet, 3.2 mils (0.081 mm) dry.
 - b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.
 - c. Topcoat: Light industrial coating, interior, water based, eggshell:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K45-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
 - d. Topcoat: Light industrial coating, interior, water based, semi-gloss:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K46-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- B. Concrete Substrates, Pedestrian Traffic Surfaces:
 - 1. Latex Floor Enamel System:
 - a. First Coat: Floor paint, latex, slip-resistant, matching topcoat.
 - b. Topcoat: Floor paint, latex, slip-resistant, low gloss: S-W ArmorSeal Tread-Plex, B90 Series, or equal, at 1.5 to 2.0 mils (0.038 to 0.051 mm) dry per coat.
 - 2. Clear Acrylic System, Gloss Finish:
 - a. First Coat:
 - 1) S-W H&C Clarishield Water-Based Wet-Look Concrete Sealer, or equal, at 100 to 200 sq. ft. per gal. (2.45 to 4.91 sq. m per liter).
 - b. Second Coat:
 - 1) S-W H&C Clarishield Water-Based Wet-Look Concrete Sealer, or equal, at 100 to 200 sq. ft. per gal. (2.45 to 4.91 sq. m per liter).
 - 3. Concrete Stain System (Water-based):
 - a. First Coat: Low-luster opaque finish:
 - 1) S-W H&C Colortop Water-Based Solid Color Concrete Stain, or equal, at 50 to 300 sq. ft. per gal. (1.23 to 7.36 sq. m per liter).
 - b. Second Coat: Low-luster opaque finish:
 - 1) S-W H&C Colortop Water-Based Solid Color Concrete Stain, or equal, at 50 to 300 sq. ft. per gal. (1.23 to 7.36 sq. m per liter).

C. CMU Substrates:

- 1. Latex System:
 - a. Block Filler: Block filler, latex, interior/exterior:
 - 1) S-W PrepRite Block Filler, B25W25, or equal at 75-125 sq. ft. per gal. (1.84 to 3.07 sq. m per liter).
 - b. Intermediate Coat: Latex, interior, matching topcoat.
 - c. Topcoat: Latex, interior, flat:
 - 1) S-W ProMar 200 Zero VOC Latex Flat, B30-2600 Series, or equal at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - d. Topcoat: Latex, interior, low sheen:
 - 1) S-W ProMar 200 Zero VOC Latex Low Sheen Enamel, B24-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - e. Topcoat: Latex, interior, eggshell:
 - 1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, or equal at 4.0 mils (0.102 mm) wet, 1.7 mils (0.043 mm) dry, per coat.
 - f. Topcoat: Latex, interior, semi-gloss:
 - 1) S-W ProMar 200 Zero VOC Latex Semi-Gloss, B31-2600 Series, or equal at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - g. Topcoat: Latex, interior, gloss:
 - 1) S-W ProMar 200 Zero VOC Gloss, B21-12650 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- 2. Water-Based Light Industrial Coating System:
 - a. Block Filler: Block filler, latex, interior/exterior:
 - 1) S-W PrepRite Block Filler, B25W25, or equal at 75-125 sq. ft. per gal. (1.84 to 3.07 sq. m per liter).
 - b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.
 - c. Topcoat: Light industrial coating, interior, water based, eggshell:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K45-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
 - d. Topcoat: Light industrial coating, interior, water based, semi-gloss:

- 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K46-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- 3. Concrete Stain System (Water-based):
 - a. First Coat:
 - 1) S-W H&C Colortop Water-Based Solid Color Concrete Stain, or equal at 50 to 300 sq. ft. per gal. (1.23 to 7.36 sq. m per liter).
 - b. Second Coat:
 - 1) S-W H&C Colortop Water-Based Solid Color Concrete Stain, or equal at 50 to 300 sq. ft. per gal. (1.23 to 7.36 sq. m per liter).
- D. Metal Substrates (Aluminum, Steel, Galvanized Steel):
 - 1. Latex System:
 - a. Prime Coat: Primer, rust-inhibitive, water based:
 - 1) S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, or equal at 5.0 to 10 mils (0.127 to 0.254 mm) wet, 2.0 to 4.0 mils (0.051 to 0.102 mm) dry.
 - b. Intermediate Coat: Water-based acrylic, interior, matching topcoat.
 - c. Topcoat: Water-based acrylic, semi-gloss:
 - 1) S-W Pro Industrial Acrylic Semi-Gloss Coating, B66-650 Series, or equal at 2.5 to 4.0 mils (0.064 to 0.102 mm) dry, per coat.
 - d. Topcoat: Water-based acrylic, gloss:
 - 1) S-W Pro Industrial Acrylic Gloss Coating, B66-660 Series, or equal at 2.5 to 4.0 mils (0.064 to 0.102 mm) dry, per coat.
 - 2. Water-Based Dry-Fall System:
 - a. Top Coat: Dry-fall latex, flat:
 - 1) S-W Pro Industrial Waterborne Acrylic Dryfall Flat, B42-181 Series, or equal at 6.0 mils (0.152 mm) wet, 1.5 mils (0.038 mm) dry.
 - b. Top Coat: Dry-fall latex, eggshell:
 - 1) S-W Pro Industrial Waterborne Acrylic DryFall Eg-Shel, B42-82, or equal at 6.0 mils (0.152 mm) wet, 1.9 mils (0.048 mm) dry.
 - c. Top Coat: Dry-fall latex, semi-gloss:

- 1) S-W Pro Industrial Waterborne Acrylic DryFall Semi-Gloss, B42-83, or equal at 5.8 mils (0.147 mm) wet, 2.3 mils (0.058 mm) dry.
- 3. Water-Based Light Industrial Coating System:
 - a. Prime Coat: Primer, rust-inhibitive, water based:
 - S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, or equal at 5.0 to 10 mils (0.127 to 0.254 mm) wet, 2.0 to 4.0 mils (0.051 to 0.102 mm) dry.
 - b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.
 - c. Topcoat: Light industrial coating, interior, water based, eggshell:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K45-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
 - d. Topcoat: Light industrial coating, interior, water based, semi-gloss:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K46-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- 4. Waterbased/Alkyd Urethane System:
 - a. Prime Coat:
 - 1) S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, or equal at 5.0 to 10 mils (0.127 to 0.254 mm) wet, 2.0 to 4.0 mils (0.051 to 0.102 mm) dry.
 - b. Intermediate Coat: Water-based acrylic-alkyd, interior, matching topcoat.
 - c. Topcoat: Water-based alkyd-urethane, semi-gloss, interior:
 - 1) S-W Pro Industrial Waterbased Alkyd Urethane Semi-Gloss, B53-1150 Series, or equal at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry, per coat.
 - d. Topcoat: Water-based alkyd-urethane, gloss, interior:
 - 1) S-W Pro Industrial Waterbased Alkyd Urethane Gloss, B53-1050 Series, or equal at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry, per coat.
- E. Wood Substrates: Including exposed wood items not indicated to receive shop-applied finish.
 - 1. Latex System:
 - a. Prime Coat: Primer sealer, latex, interior:
 - 1) S-W PrepRite ProBlock Primer Sealer, B51-620 Series, or equal at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry.

- b. Intermediate Coat: Latex, interior, matching topcoat.
- c. Topcoat: Latex, interior, eggshell:
 - 1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, or equal at 4.0 mils (0.102 mm) wet, 1.7 mils (0.043 mm) dry, per coat.
- d. Topcoat: Latex, interior, semi-gloss:
 - 1) S-W ProMar 200 Zero VOC Latex Semi-Gloss, B31-2600 Series, or equal at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
- e. Topcoat: Latex, interior, gloss:
 - 1) S-W ProMar 200 Zero VOC Gloss, B21-12650 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- 2. Waterbased/Alkyd Urethane System:
 - a. Prime Coat: Primer sealer, latex, interior:
 - 1) S-W Premium Wall & Wood Primer, B28W8111, or equal at 4.0 mils (0.102 mm) wet, 1.8 mils (0.046 mm) dry.
 - b. Intermediate Coat: Water-based alkyd-urethane, interior, matching topcoat.
 - c. Topcoat: Water-based alkyd-urethane, semi-gloss, interior:
 - 1) S-W Pro Industrial Waterbased Alkyd Urethane Semi-Gloss, B53-1150 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry, per coat.
 - d. Topcoat: Water-based alkyd-urethane, gloss, interior:
 - 1) S-W Pro Industrial Waterbased Alkyd Urethane Gloss, B53-1050 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry, per coat.
- 3. Water-Based Light Industrial Coating System:
 - a. Prime Coat: Primer sealer, latex, interior:
 - 1) S-W PrepRite ProBlock Primer Sealer, B51-620 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.4 mils (0.036 mm) dry.
 - b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.
 - c. Topcoat: Light industrial coating, interior, water based, eggshell:
 - 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K45-151 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
 - d. Topcoat: Light industrial coating, interior, water based, semi-gloss:

- 1) S-W Pro Industrial Pre-Catalyzed Water Based Epoxy, K46-151 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- F. Wood Substrates, Pedestrian Traffic Surfaces:
 - 1. Latex Floor Enamel System:
 - a. First Coat: Floor paint, latex, slip-resistant, matching topcoat.
 - b. Topcoat: Floor paint, latex, slip-resistant, low gloss:
 - 1) S-W ArmorSeal Tread-Plex, B90 Series, or equal at 1.5 to 2.0 mils (0.038 to 0.051 mm) dry per coat.

G. Gypsum Board and Spray-Texture Ceiling Substrates:

- 1. Latex System:
 - a. Prime Coat: Primer, latex, interior:
 - 1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, or equal at 4.0 mils (0.102 mm) wet, 1.0 mils (0.025 mm) dry.
 - b. Intermediate Coat: Latex, interior, matching topcoat.
 - c. Topcoat: Latex, interior, flat:
 - 1) S-W ProMar 200 Zero VOC Latex Flat, B30-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - d. Topcoat: Latex, interior, low sheen:
 - 1) S-W ProMar 200 Zero VOC Latex Low Sheen Enamel, B24-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - e. Topcoat: Latex, interior, eggshell:
 - 1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.7 mils (0.043 mm) dry, per coat.
 - f. Topcoat: Latex, interior, semi-gloss:
 - 1) S-W ProMar 200 Zero VOC Latex Semi-Gloss, B31-2600 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.6 mils (0.041 mm) dry, per coat.
 - g. Topcoat: Latex, interior, gloss:
 - 1) S-W ProMar 200 Zero VOC Gloss, B21-12650 Series, or equal, at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- 2. Water-Based Light Industrial Coating System:
 - a. Prime Coat: Primer sealer, latex, interior:

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- 1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, or equal, at 4.0 mils (0.102 mm) wet, 1.0 mils (0.025 mm) dry.
- b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.
- c. Topcoat: Light industrial coating, interior, water based, eggshell:
 - 1) S-W Pro Industrial Pre-Catalyzed Waterbased Epoxy, K45-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.
- d. Topcoat: Light industrial coating, interior, water based, semi-gloss:
 - 1) S-W Pro Industrial Pre-Catalyzed Waterbased Epoxy, K46-151 Series, or equal at 4.0 mils (0.102 mm) wet, 1.5 mils (0.038 mm) dry, per coat.

END OF SECTION 099123

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SECTION 22 05 00

COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Dielectric fittings.
 - 3. Mechanical sleeve seals.
 - 4. Sleeves.
 - 5. Escutcheons.
 - 6. Grout.
 - 7. Plumbing demolition.
 - 8. Equipment installation requirements common to equipment sections.
 - 9. Concrete bases.
 - 10. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than plumbing and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and plumbing equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.3 SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."

- 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series or BAg1, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12.
- G. Solvent Cements for Joining Plastic Piping:
 - 1. ABS Piping: ASTM D 2235.
 - 2. CPVC Piping: ASTM F 493.
 - 3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 - 4. PVC to ABS Piping Transition: ASTM D 3138.

2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig (1725-kPa) minimum working pressure at 180 deg F (82 deg C).
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig (1035- or 2070-kPa) minimum working pressure as required to suit system pressures.

- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
- B. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- C. Pressure Plates: Stainless steel. Include two for each sealing element.
- D. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated

- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PLUMBING DEMOLITION

- A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove plumbing systems, equipment, and components indicated to be removed.
 - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
 - 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches (150 mm) in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches (150 mm) and larger in diameter.
 - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- Q. Verify final equipment locations for roughing-in.
- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - Comply with ASTM F 402, for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
 - 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 (DN 50) and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 (DN 65) and larger, adjacent to flanged valves and at final connection to each piece of equipment.

- 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
- 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches (100 mm) larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi (20.7-MPa) 28-day compressive-strength concrete and reinforcement as specified in Division 03 Sections.

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor plumbing materials and equipment.

- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.9 GROUTING

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 22 05 00

SECTION 22 05 16

EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Flexible-hose packless expansion joints.
 - 2. Metal-bellows packless expansion joints.
 - 3. Rubber packless expansion joints.
 - 4. Grooved-joint expansion joints.
 - 5. Pipe loops and swing connections.
 - 6. Alignment guides and anchors.

1.3 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- C. Welding certificates.
- D. Product Certificates: For each type of expansion joint, from manufacturer.
- E. Maintenance Data: For expansion joints to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code Steel."
 - 2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:
 - 1. Manufacturers: Subject to compliance with requirements:
 - a. Flex-Hose Co., Inc.
 - b. Flexicraft Industries.
 - c. Flex Pression Ltd.
 - d. Metraflex. Inc.
 - e. Unisource Manufacturing, Inc.
 - 2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
 - 3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
 - 4. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
 - b. Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F and 500 psig at 450 deg F ratings.
 - 5. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4: Copper-alloy fittings with threaded end connections.
 - Stainless-steel hoses and single-braid, stainless-steel sheaths with 300 psig at 70 deg F and 225 psig at 450 deg F ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 420 psig at 70 deg F and 315 psig at 450 deg F ratings.
 - 6. Expansion Joints for Steel Piping NPS 2 and Smaller: Stainless-steel fittings with threaded end connections.
 - Stainless-steel hoses and single-braid, stainless-steel sheaths with 450 psig at 70 deg F and 325 psig at 600 deg F ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 700 psig at 70 deg F and 515 psig at 600 deg F ratings.
 - 7. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6: Stainless-steel fittings with flanged end connections.
 - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 200 psig at 70 deg F and 145 psig at 600 deg F ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 275 psig at 70 deg F and 200 psig at 600 deg F ratings.
 - 8. Expansion Joints for Steel Piping NPS 8 to NPS 12: Stainless-steel fittings with flanged end connections.
 - Stainless-steel hoses and single-braid, stainless-steel sheaths with 125 psig at 70 deg F and 90 psig at 600 deg F ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 165 psig at 70 deg F and 120 psig at 600 deg F ratings.

- B. Metal-Bellows Packless Expansion Joints:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Adsco Manufacturing LLC.
 - b. American BOA, Inc.
 - c. Badger Industries, Inc.
 - d. Expansion Joint Systems, Inc.
 - e. Flex-Hose Co., Inc.
 - f. Flexicraft Industries.
 - g. Flex Pression Ltd.
 - h. Flex-Weld, Inc.
 - i. Flo Fab inc.
 - i. Hyspan Precision Products, Inc.
 - k. Metraflex, Inc.
 - I. Proco Products, Inc.
 - m. Senior Flexonics Pathway.
 - n. Tozen Corporation.
 - o. Unaflex.
 - p. Unisource Manufacturing, Inc.
 - q. Universal Metal Hose; a subsidiary of Hyspan Precision Products, Inc.
 - r. U.S. Bellows, Inc.
 - s. WahlcoMetroflex.
 - 2. Standards: ASTM F 1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association. Inc."
 - 3. Type: Circular, corrugated bellows with external tie rods.
 - 4. Minimum Pressure Rating: 150 psig unless otherwise indicated.
 - 5. Configuration: Single joint class(es) unless otherwise indicated.
 - Expansion Joints for Copper Tubing: Multi-ply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint.
 - c. End Connections for Copper Tubing NPS 5 and Larger: Flanged.
- C. Rubber Packless Expansion Joints:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amber/Booth Company, Inc.; a div. of Vibration Isolation Products of Texas, Inc.
 - b. Flex-Hose Co., Inc.
 - c. Flexicraft Industries.
 - d. Flex-Weld, Inc.
 - e. Garlock Sealing Technologies.
 - f. General Rubber Corporation.
 - g. Mason Industries, Inc.; Mercer Rubber Co.
 - h. Metraflex, Inc.
 - i. Proco Products, Inc.
 - j. Red Valve Company, Inc.
 - k. Tozen Corporation.
 - I. Unaflex.
 - m. Unisource Manufacturing, Inc.
 - 2. Standards: ASTM F 1123 and FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
 - 3. Material: Fabric-reinforced rubber complying with FSA-NMEJ-703.
 - 4. Arch Type: multiple with external control rods.
 - 5. Spherical Type: multiple spheres[with external control rods.
 - 6. Minimum Pressure Rating for NPS 1-1/2 to NPS 4: 150 psig at 220 deg F.
 - 7. Minimum Pressure Rating for NPS 5 and NPS 6: 140 psig at 200 deg F.

- 8. Minimum Pressure Rating for NPS 8 to NPS 12: 140 psig at 180 deg F.
- 9. Material for Fluids Containing Acids, Alkalies, or Chemicals: EPDM.
- 10. Material for Fluids Containing Gas, Hydrocarbons, or Oil: Buna-N.
- 11. Material for Water: EPDM.
- 12. End Connections: Full-faced, integral steel flanges with steel retaining rings.

2.2 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Adsco Manufacturing LLC.
 - b. Advanced Thermal Systems, Inc.
 - c. Flex-Hose Co., Inc.
 - d. Flexicraft Industries.
 - e. Flex-Weld, Inc.
 - f. Hyspan Precision Products, Inc.
 - g. Metraflex, Inc.
 - h. Senior Flexonics Pathway.
 - i. Unisource Manufacturing, Inc.
 - U.S. Bellows, Inc.
- 2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

- Steel Shapes and Plates: ASTM A 36/A 36M.
- 2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
- 3. Washers: ASTM F 844, steel, plain, flat washers.
- 4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
- 5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."

- C. Install rubber packless expansion joints according to FSA-NMEJ-702.
- D. Install grooved-joint expansion joints to grooved-end steel piping

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 - 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 22 05 16

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SECTION 22 05 17

SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- G. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Smith, Jay R. Mfg. Co.
 - 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Presealed Systems.
- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 07 Section "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6. Galvanized-steel wall sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves with sleeve seal.
 - Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves with sleeve seal.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves with sleeve seal.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves with sleeve seal.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 (DN 150) and Larger: Galvanized-steel-pipe sleeves.
 - 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 22 05 17

SECTION 22 05 18

ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.
 - 2. Escutcheons for Existing Piping:
 - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
 - g. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.
 - i. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chromeplated finish.
 - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.

J.Z I ILLD QUALITI OUNTINO	3.2	FIELD QUALITY CONTROL
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A. Replace broken and damaged escutcheons and floor plates using new materials.

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SECTION 22 05 19

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Filled-system thermometers.
 - 3. Liquid-in-glass thermometers.
 - 4. Light-activated thermometers.
 - 5. Thermowells.
 - 6. Dial-type pressure gages.
 - 7. Gage attachments.
 - 8. Test plugs.
 - 9. Test-plug kits.
 - 10. Sight flow indicators.

B. Related Sections:

- 1. Division 21 fire-suppression piping Sections for fire-protection pressure gages.
- 2. Division 22 Section " Domestic Water Piping" for water meters inside the building.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Certificates: For each type of meter and gage, from manufacturer.
- C. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ashcroft Inc.
 - 2. Ernst Flow Industries.

- 3. Marsh Bellofram.
- 4. Miljoco Corporation.
- 5. Nanmac Corporation.
- 6. Noshok.
- 7. Palmer Wahl Instrumentation Group.
- 8. REOTEMP Instrument Corporation.
- 9. Tel-Tru Manufacturing Company.
- 10. Trerice, H. O. Co.
- 11. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
- 12. Weiss Instruments, Inc.
- 13. WIKA Instrument Corporation USA.
- 14. Winters Instruments U.S.
- B. Standard: ASME B40.200.
- C. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.
- D. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.
- E. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- F. Connector Size: 1/2 inch, with ASME B1.1 screw threads.
- G. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- H. Window: Plain glass.
- I. Ring: Stainless steel.
- J. Element: Bimetal coil.
- K. Pointer: Dark-colored metal.
- L. Accuracy: Plus or minus 1 percent of scale range.

2.2 FILLED-SYSTEM THERMOMETERS

- A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ashcroft Inc.
 - b. Marsh Bellofram.
 - c. Miljoco Corporation.
 - d. Palmer Wahl Instrumentation Group.
 - e. REOTEMP Instrument Corporation.
 - f. Trerice, H. O. Co.
 - g. Weiss Instruments, Inc.
 - 2. Standard: ASME B40.200.
 - 3. Case: Sealed type, drawn steel 5-inch nominal diameter.
 - 4. Element: Bourdon tube or other type of pressure element.

- 5. Movement: Mechanical, dampening type, with link to pressure element and connection to pointer.
- 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
- 7. Pointer: Dark-colored metal.
- 8. Window: Glass.
- 9. Ring: Stainless steel.
- 10. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.
- 11. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
- 12. Accuracy: Plus or minus 1 percent of scale range.
 - a. Ashcroft Inc.
 - b. Miljoco Corporation.
 - c. REOTEMP Instrument Corporation.
- B. Remote-Mounted, Metal-Case, Vapor-Actuated Thermometers:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Marsh Bellofram.
 - d. Miljoco Corporation.
 - e. Palmer Wahl Instrumentation Group.
 - f. REOTEMP Instrument Corporation.
 - g. Trerice, H. O. Co.
 - h. Weiss Instruments, Inc.
 - i. WIKA Instrument Corporation USA.
 - 2. Standard: ASME B40.200.
 - 3. Case: Sealed type, drawn steel; 4-1/2-inch nominal diameter with back flange and holes for panel mounting.
 - 4. Element: Bourdon tube or other type of pressure element.
 - 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 7. Pointer: Dark-colored metal.
 - 8. Window: Glass.
 - 9. Ring: Stainless steel
 - 10. Connector Type(s): Union joint, bottom; with ASME B1.1 screw threads.
 - 11. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
 - 12. Accuracy: Plus or minus 1 percent of scale range.

2.3 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Trerice, H. O. Co.
 - 2. Standard: ASME B40.200.
 - 3. Case: Cast aluminum; 6-inch nominal size.

- 4. Case Form: Back angle unless otherwise indicated.
- 5. Tube: Glass with magnifying lens and blue organic liquid.
- 6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
- 7. Window: Glass or plastic.
- 8. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
- 9. Connector: 3/4 inch, with ASME B1.1 screw threads.
- 10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.
- B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flo Fab Inc.
 - b. Miljoco Corporation.
 - c. Palmer Wahl Instrumentation Group.
 - d. Tel-Tru Manufacturing Company.
 - e. Trerice, H. O. Co.
 - f. Weiss Instruments, Inc.
 - g. Winters Instruments U.S.
 - 2. Standard: ASME B40.200.

2.4 THERMOWELLS

- A. Thermowells:
 - 1. Standard: ASME B40.200.
 - 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 - 3. Material for Use with Copper Tubing: CNR.
 - 4. Material for Use with Steel Piping: CRES.
 - 5. Type: Stepped shank unless straight or tapered shank is indicated.
 - 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 - 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 - 8. Bore: Diameter required to match thermometer bulb or stem.
 - 9. Insertion Length: Length required to match thermometer bulb or stem.
 - 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
 - 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.5 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.

- f. Miljoco Corporation.
- g. Noshok.
- h. Palmer Wahl Instrumentation Group.
- i. REOTEMP Instrument Corporation.
- j. Tel-Tru Manufacturing Company.
- k. Trerice, H. O. Co.
- I. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
- m. Weiss Instruments, Inc.
- n. WIKA Instrument Corporation USA.
- o. Winters Instruments U.S.
- 2. Standard: ASME B40.100.
- 3. Case: Liquid-filled type(s); drawn steel; 4-1/2-inch nominal diameter.
- 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
- 5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
- 6. Movement: Mechanical, with link to pressure element and connection to pointer.
- 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
- 8. Pointer: Dark-colored metal.
- 9. Window: Glass.
- 10. Ring: Stainless steel.
- 11. Accuracy: Grade A, plus or minus 1 percent of middle half of.
- B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Trerice, H. O. Co.
 - I. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - m. Weiss Instruments, Inc.
 - n. WIKA Instrument Corporation USA.
 - o. Winters Instruments U.S.
 - 2. Standard: ASME B40.100.
 - 3. Case: Liquid-filled type; drawn steel; 4-1/2-inch nominal diameter with back flange and holes for panel mounting.
 - 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 - 5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 - 6. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
 - 8. Pointer: Dark-colored metal.
 - 9. Window: Glass.
 - 10. Ring: Stainless steel.
 - 11. Accuracy: Grade A, plus or minus 1 percent of middle half of.

2.6 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS ½, ASME B1.20.1 pipe threads.

2.7 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flow Design, Inc.
 - 2. Miljoco Corporation.
 - 3. National Meter, Inc.
 - 4. Peterson Equipment Co., Inc.
 - 5. Sisco Manufacturing Company, Inc.
 - 6. Trerice, H. O. Co.
 - 7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - 8. Weiss Instruments, Inc.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: NPS 1/4 or NPS 1/2 ASME B1.20.1 pipe thread.
- E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

2.8 TEST-PLUG KITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flow Design, Inc.
 - 2. Miljoco Corporation.
 - 3. National Meter, Inc.
 - 4. Peterson Equipment Co., Inc.
 - 5. Sisco Manufacturing Company, Inc.
 - 6. Trerice, H. O. Co.
 - 7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - 8. Weiss Instruments, Inc.
- B. Furnish two test-plug kit(s) containing two thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- C. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.

- D. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch-diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
- E. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.
- F. Carrying Case: Metal or plastic, with formed instrument padding.

2.9 SIGHT FLOW INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Archon Industries, Inc.
 - 2. Dwyer Instruments, Inc.
 - 3. Emerson Process Management; Brooks Instrument.
 - 4. Ernst Co., John C., Inc.
 - 5. Ernst Flow Industries.
 - 6. KOBOLD Instruments, Inc. USA; KOBOLD Messring GmbH.
 - 7. OPW Engineered Systems; a Dover company.
 - 8. Penberthy; A Brand of Tyco Valves & Controls Prophetstown.
- B. Description: Piping inline-installation device for visual verification of flow.
- C. Construction: Bronze or stainless-steel body, with sight glass and ball, flapper, or paddle wheel indicator, and threaded or flanged ends.
- D. Minimum Pressure Rating: 125 psig.
- E. Minimum Temperature Rating: 200 deg F.
- F. End Connections for NPS 2 and Smaller: Threaded.
- G. End Connections for NPS 2-1/2 and Larger: Flanged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.
 - 3. Inlet and outlet of each domestic hot-water storage tank.
 - 4. Inlet and outlet of each remote domestic water chiller.
- L. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- 1. Liquid-filled bimetallic-actuated type.
- 2. Compact Industrial-style, liquid-in-glass type.
- 3. Direct-mounted, light-activated type.
- 4. Test plug with EPDM self-sealing rubber inserts.
- B. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F and minus 20 to plus 50 deg C.
- B. Scale Range for Domestic Cold-Water Piping: 0 to 150 deg F and minus 20 to plus 70 deg C.
- C. Scale Range for Domestic Cold-Water Piping: 30 to 240 deg F and 0 to plus 115 deg C.
- D. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F and 0 to 150 deg C.

- E. Scale Range for Domestic Hot-Water Piping: 20 to 240 deg F and 0 to 150 deg C.
- F. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F and 0 to plus 115 deg C.
- G. Scale Range for Domestic Cooled-Water Piping: 0 to 100 deg F and minus 20 to plus 50 deg C.
- H. Scale Range for Domestic Cooled-Water Piping: 0 to 150 deg F and minus 20 to plus 70 deg C.

3.6 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 100 psi and 0 to 600 kPa.
- B. Scale Range for Water Service Piping: 0 to 160 psi and 0 to 1100 kPa.
- C. Scale Range for Water Service Piping: 0 to 200 psi and 0 to 1400 kPa.
- D. Scale Range for Domestic Water Piping: 0 to 100 psi and 0 to 600 kP.
- E. Scale Range for Domestic Water Piping: 0 to 160 psi and 0 to 1100 kPa.
- F. Scale Range for Domestic Water Piping: 0 to 200 psi and 0 to 1400 kP.
- G. Scale Range for Domestic Water Piping: 0 to 300 psi and 0 to 2500 kPa.

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SECTION 22 05 23

GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- Bronze angle valves.
- 2. Brass ball valves.
- 3. Bronze ball valves.
- 4. Iron ball valves.
- 5. Iron, single-flange butterfly valves.
- 6. Iron, grooved-end butterfly valves.
- 7. Bronze lift check valves.
- 8. Bronze swing check valves.
- 9. Iron swing check valves.
- 10. Iron swing check valves with closure control.
- 11. Iron, grooved-end swing check valves.
- 12. Iron, center-guided check valves.
- 13. Iron, plate-type check valves.
- 14. Bronze gate valves.
- 15. Iron gate valves.
- 16. Bronze globe valves.
- 17. Iron globe valves.
- 18. Lubricated plug valves.
- 19. Chainwheels.

B. Related Sections:

- 1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
- 2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.

- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 SUBMITTALS

A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.

- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller.
 - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRASS BALL VALVES

- A. Three-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jomar International, LTD.
 - b. Kitz Corporation.
 - c. Marwin Valve; a division of Richards Industries.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - e. Conbraco Industries, Inc.; Apollo Div.
 - f. Grinnell Corporation.
 - g. Jamesbury, Inc.
 - h. NIBCO INC.
 - i. PBM, Inc.
 - 2. Controls Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Three piece.
 - e. Body Material: Forged brass.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.

2.3 IRON. SINGLE-FLANGE BUTTERFLY VALVES

A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers
 - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
 - b. American Valve, Inc.
 - c. Conbraco Industries, Inc.; Apollo Valves.
 - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
 - e. Crane Co.; Crane Valve Group; Jenkins Valves.
 - f. Crane Co.; Crane Valve Group; Stockham Division.
 - g. DeZurik Water Controls.
 - h. Dover Corp.; Dover Resources Company; Norriseal Div.
 - i. Flo Fab Inc.
 - j. Grinnell Corporation
 - k. Hammond Valve.
 - I. Kitz Corporation.
 - m. Legend Valve.
 - n. Milwaukee Valve Company.
 - o. Mueller Steam Specialty; a division of SPX Corporation.
 - p. NIBCO INC.
 - q. Norriseal; a Dover Corporation company.
 - r. Red-White Valve Corporation.
 - s. Spence Strainers International; a division of CIRCOR International.
 - t. Sure Flow Equipment Inc.
 - u. Tyco International, Ltd.; Tyco Valves & Controls.
 - v. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Stainless steel.

2.4 HIGH-PERFORMANCE BUTTERFLY VALVES

- A. Class 150, Single-Flange, High-Performance Butterfly Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
 - b. Bray Controls; a division of Bray International.
 - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
 - d. Crane Co.; Crane Valve Group; Flowseal.
 - e. Crane Co.; Crane Valve Group; Stockham Division.
 - f. DeZurik Water Controls.
 - g. Hammond Valve.
 - h. Jamesbury; a subsidiary of Metso Automation.
 - i. Milwaukee Valve Company.
 - j. NIBCO INC.
 - k. Process Development & Control, Inc.
 - I. Tyco Valves & Controls; a unit of Tyco Flow Control.
 - m. Xomox Corporation.
 - 2. Description:
 - a. Standard: MSS SP-68.

- b. CWP Rating: 285 psig at 100 deg F.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: Carbon steel, cast iron, ductile iron, or stainless steel.
- e. Seat: Reinforced PTFE or metal.
- f. Stem: Stainless steel; offset from seat plane.
- g. Disc: Carbon steel.
- h. Service: Bidirectional.

2.5 BRONZE LIFT CHECK VALVES

- A. Class 125, Lift Check Valves with Bronze Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following] [available manufacturers:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.6 BRONZE SWING CHECK VALVES

- A. Class 150, Bronze Swing Check Valves with Bronze Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following vailable manufacturer:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Grinnell Corporation.
 - f. Kitz Corporation.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Red-White Valve Corporation.
 - j. Watts Industries, Inc.; Water Products Div.
 - k. Zy-Tech Global Industries, Inc.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 300 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.7 IRON SWING CHECK VALVES

A. Class 250, Iron Swing Check Valves with Metal Seats:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following vailable manufacturers:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Cincinnati Valve Company
 - e. Flomatic Valves
 - f. Grinnell Corporation
 - g. Hammond Valve.
 - h. Milwaukee Valve Company.
 - i. NIBCO INC.
 - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 300 psig.
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.
 - g. Trim: Bronze.
 - h. Gasket: Asbestos free.

2.8 BRONZE GATE VALVES

- A. Class 150, NRS Bronze Gate Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. Hammond Valve.
 - b. Kitz Corporation.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Powell Valves.
 - f. Red-White Valve Corporation.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. American Valve. Inc.
 - i. Grinnell Corporation.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 300 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron bronze, or aluminum.

2.9 IRON GATE VALVES

- A. Class 250, NRS, Iron Gate Valves:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. NIBCO INC.

- d. Cincinnati Valve Company
- e. Grinnell Corporation
- 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 300 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.
- B. Class 250, OS&Y, Iron Gate Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. Crane Co.: Crane Valve Group: Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Grinnell Corporation
 - 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 300 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.

2.10 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries.
 - 3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Brackets: Type number size and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to butterfly valve stems.
 - 3. Sprocket Rim with Chain Guides: Ductile or cast iron, of type and size required for valve. Include zinc coating.
 - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly and gate valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.
- G. Provide an additional six (6) valves of each type and size used in the project to accommodate interferences and/or as directed by Engineer.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly or gate valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. Throttling Service: ball, or butterfly valves.

- 4. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal-seat check valves.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valveend option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 DOMESTIC. HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 (DN 50) and Smaller:
 - Bronze and Brass Valves: may be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Three piece, full port, brass with stainless-steel trim.
 - 3. Bronze Swing Check Valves: Class 150, bronze disc.
 - 4. Bronze Gate Valves: Class 150, NRS.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12: 200 CWP, EPDM seat, stainless-steel disc.
 - 2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, EPDM seat, stainless-steel disc.
 - 3. High-Performance Butterfly Valves: Class 150, single flange.
 - 4. Iron Swing Check Valves: Class 250, metal seats.
 - 5. Iron Gate Valves: Class 250, NRS or OS&Y.

3.6 SANITARY-WASTE AND STORM-DRAINAGE VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Brass and Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Three piece, full port, brass with stainless-steel trim.
 - 3. Bronze Swing Check Valves: Class 150, bronze disc.
 - 4. Bronze Gate Valves: Class 150, [NRS, bronze.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged
 - 2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12: 200 CWP, EPDM seat, stainless-steel disc.

- 3. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, EPDM seat, stainless-steel disc.
- High-Performance Butterfly Valves: Class 150, single flange. Iron Swing Check Valves: Class 250, metal seats. 4.
- 5.
- Iron Gate Valves: Class 250, NRS or OS&Y. 6.

END OF SECTION 22 05 23

SECTION 22 05 29

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- Metal pipe hangers and supports.
- 2. Trapeze pipe hangers.
- 3. Fiberglass pipe hangers.
- 4. Metal framing systems.
- 5. Fiberglass strut systems.
- 6. Thermal-hanger shield inserts.
- 7. Fastener systems.
- 8. Pipe stands.
- 9. Pipe positioning systems.
- 10. Equipment supports.

B. Related Sections:

- 1. Division 21 fire-suppression piping Sections for pipe hangers for fire-suppression piping.
- 2. Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors
- 3. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.3 DEFINITIONS

A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Fiberglass strut systems.
 - 4. Pipe stands.
 - 5. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and Ubolts.

2.3 FIBERGLASS PIPE HANGERS

- A. Clevis-Type, Fiberglass Pipe Hangers:
 - 1. Description: Similar to MSS SP-58, Type 1, steel pipe hanger except hanger is made of fiberglass or fiberglass-reinforced resin.
 - 2. Hanger Rods: Continuous-thread rod, washer, and nuts made of stainless steel
- B. Strap-Type, Fiberglass Pipe Hangers:
 - 1. Description: Similar to MSS SP-58, Type 9 or Type 10, steel pipe hanger except hanger is made of fiberglass-reinforced resin.
 - 2. Hanger Rod and Fittings: Continuous-thread rod, washer, and nuts made of stainless steel

2.4 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.
 - c. Flex-Strut Inc.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut Corporation; Tyco International, Ltd.
 - g. Wesanco, Inc.
 - h. Or Approved Equal.
 - 2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
 - 3. Standard: MFMA-4.
 - 4. Channels: Continuous slotted steel channel with in-turned lips.
 - 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel
 - 7. Metallic Coating: Electroplated zinc

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. Clement Support Services.
 - 3. ERICO International Corporation.
 - 4. National Pipe Hanger Corporation.
 - 5. PHS Industries. Inc.
 - 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 7. Piping Technology & Products, Inc.
 - 8. Rilco Manufacturing Co., Inc.

- 9. Value Engineered Products, Inc.
- 10. Or Approved Equal.
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless-steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.7 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Base: Stainless steel.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.8 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.9 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.10 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Non-staining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fiberglass Pipe-Hanger Installation: Comply with applicable portions of MSS SP-69 and MSS SP-89. Install hangers and attachments as required to properly support piping from building structure.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- E. Fiberglass Strut System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled fiberglass struts.
- F. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

- G. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

H. Pipe Stand Installation:

- 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Division 07 Section "Roof Accessories" for curbs.
- I. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. See Division 22 plumbing fixture Sections for requirements for pipe positioning systems for plumbing fixtures.
- J. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- K. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- L. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- M. Install lateral bracing with pipe hangers and supports to prevent swaying.
- N. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- O. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- P. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

Q. Insulated Piping:

- Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

- 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24 requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36 requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4 to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of non-insulated, stationary pipes NPS 3/4 to NPS 8
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8

- 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of non-insulated, stationary pipes NPS 3/8 to NPS 8.
- 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of non-insulated, stationary pipes NPS 3/8 to NPS 3.
- 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30
- Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
- 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36 with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
- 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36 with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
- 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 from two rods if longitudinal movement caused by expansion and contraction might occur.
- 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24 from single rod if horizontal movement caused by expansion and contraction might occur.
- 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
- 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.

- 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
- 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
- 6. C-Clamps (MSS Type 23): For structural shapes.
- 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
- 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
- Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel Ibeams for heavy loads.
- Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel Ibeams for heavy loads, with link extensions.
- 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
- 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb
 - b. Medium (MSS Type 32): 1500 lb
 - c. Heavy (MSS Type 33): 3000 lb
- 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.

- c. Trapeze (MSS Type 56): Two vertical type supports and one trapeze member.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- R. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- S. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 22 05 29

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SECTION 22 05 48

VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Restraining braces.

1.2 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the IBC: 2009.
 - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC: 2009.
 - a. Component Importance Factor: as required by IBC 2009.
 - b. Component Response Modification Factor: as required by IBC 2009.
 - c. Component Amplification Factor: as required by IBC 2009.
 - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second): as required by IBC 2009.
 - 4. Design Spectral Response Acceleration at 1-Second Period: as required by IBC 2009.

1.4 SUBMITTALS

- A. Product Data: For each product indicated.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint calculations and details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation and licensed in the State of New Jersey.
- C. Welding certificates.
- D. Qualification Data: For professional engineer.

1.5 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC and NFPA 13 unless requirements in this Section are more stringent.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.
 - 7. Vibration Eliminator Co., Inc.
 - 8. Vibration Isolation.
 - 9. Vibration Mountings & Controls, Inc.
 - 10. Or Approved Equal.
- B. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene.
- C. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- D. Restrained Mounts: All-directional mountings with seismic restraint.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.

2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.

2.2 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. California Dynamics Corporation.
 - 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 4. Hilti, Inc.
 - 5. Kinetics Noise Control.
 - 6. Loos & Co.: Cableware Division.
 - Mason Industries.
 - 8. TOLCO Incorporated; a brand of NIBCO INC.
 - 9. Unistrut; Tyco International, Ltd.
 - 10. Or Approved Equal.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- E. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- G. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

PART 3 - EXECUTION

3.1 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment Restraints:
 - 1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.

2. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.

B. Piping Restraints

- 1. Comply with requirements in MSS SP-127 and NFPA 13.
- 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
- 3. Brace a change of direction longer than 12 feet.
- C. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- D. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

F. Drilled-in Anchors:

- Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
- 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
- 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
- 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
- 5. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.2 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 22 Section "Domestic Water Piping" for piping flexible connections.

END OF SECTION 22 05 48

SECTION 22 05 53

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Valve tags.
 - 7. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White
- C. Background Color: Red
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass beaded chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.5 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately 4 by 7 inches
 - 2. Fasteners: Brass grommet and wire
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting".
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule:
 - 1. Domestic Water Piping(Label piping as CWS, HWS, HWR):
 - a. Background Color: White
 - b. Letter Color: Blue
 - 2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Black
 - b. Letter Color: White
 - 3. Compressed Air Piping:
 - a. Background Color: White
 - b. Letter Color: Green

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Cold Water: 2 inches, round
 - b. Hot Water: 2 inches, round
 - 2. Valve-Tag Color:
 - a. Cold Water: Green
 - b. Hot Water: Green
 - 3. Letter Color:

a. Cold Water: Whiteb. Hot Water: White

3.5 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 22 05 53

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SECTION 22 07 00

PLUMBING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Insulation Materials:
 - a. Calcium silicate.
 - b. Cellular glass.
 - c. Flexible elastomeric.
 - d. Mineral fiber.
 - e. Phenolic.
 - f. Polyisocyanurate.
 - g. Polyolefin.
 - h. Polystyrene.
 - 2. Insulating cements.
 - 3. Adhesives.
 - Mastics.
 - 5. Lagging adhesives.
 - 6. Sealants.
 - 7. Factory-applied jackets.
 - 8. Field-applied fabric-reinforcing mesh.
 - 9. Field-applied cloths.
 - 10. Field-applied jackets.
 - 11. Tapes.
 - 12. Securements.
 - 13. Corner angles.
- B. Related Sections include the following:
 - 1. Division 23 Section "HVAC Insulation."

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
 - 1. Product Data for Credit EQ 4.1: For adhesives and sealants, including printed statement of VOC content.
- B. Shop Drawings:
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.

- 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
- 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
- 6. Detail application of field-applied jackets.
- 7. Detail application at linkages of control devices.
- 8. Detail field application for each equipment type.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Sample Sizes:
 - a. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 - b. Sheet Form Insulation Materials: 12 inches square.
 - c. Jacket Materials for Pipe: 12 inches long by NPS 2.
 - d. Sheet Jacket Materials: 12 inches square.
 - e. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.
- D. Qualification Data: For qualified Installer.
- E. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- F. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Piping Mockups:
 - a. One 10-foot section of NPS 2 straight pipe.
 - b. One each of a 90-degree threaded, welded, and flanged elbow.
 - c. One each of a threaded, welded, and flanged tee fitting.
 - d. One NPS 2or smaller valve, and one NPS 2-1/2 or larger valve.
 - e. Four support hangers including hanger shield and insert.
 - f. One threaded strainer and one flanged strainer with removable portion of insulation.
 - g. One threaded reducer and one welded reducer.

- h. One pressure temperature tap.
- i. One mechanical coupling.
- 2. Equipment Mockups: One tank or vessel.
- 3. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
- 4. Notify Architect seven days in advance of dates and times when mockups will be constructed.
- 5. Obtain Architect's approval of mockups before starting insulation application.
- 6. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
- 7. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
- 8. Demolish and remove mockups when directed.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application and equipment Installer for equipment insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following
 - a. Cell-U-Foam Corporation; Ultra-CUF.
 - b. Pittsburgh Corning Corporation; Foamglas Super K.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Board Insulation: ASTM C 552, Type IV.
 - 5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 - 6. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
 - 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.: Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Manson Insulation Inc.: Alley Wrap.
 - e. Owens Corning; All-Service Duct Wrap.
- I. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- J. Mineral-Fiber, Preformed Pipe Insulation:
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000(Pipe Insulation.

- d. Manson Insulation Inc.; Alley-K.
- e. Owens Corning; Fiberglas Pipe Insulation.
- 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- K. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 3 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.
- B. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; SmoothKote.
 - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
 - c. Rock Wool Manufacturing Company; Delta One Shot.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass, Phenolic, Polyisocyanurate, and Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company: 81-33.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC. Division of Illinois Tool Works: S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Speedline Vinyl Adhesive.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content in compliance with 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
 - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 - 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-30.

- b. Foster Products Corporation, H. B. Fuller Company; 30-35.
- c. ITW TACC, Division of Illinois Tool Works; CB-25.
- d. Marathon Industries, Inc.; 501.
- e. Mon-Eco Industries, Inc.; 55-10.
- 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
- 3. Service Temperature Range: 0 to 180 deg F.
- 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
- 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Encacel.
 - b. Foster Products Corporation, H. B. Fuller Company; 60-95/60-96.
 - c. Marathon Industries, Inc.; 570.
 - d. Mon-Eco Industries, Inc.: 55-70.
 - 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 - 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 - 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - d. Marathon Industries, Inc.; 550.
 - e. Mon-Eco Industries, Inc.; 55-50.
 - f. Vimasco Corporation; WC-1/WC-5.
 - 2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 200 deg F
 - 4. Solids Content: 63 percent by volume and 73 percent by weight.
 - 5. Color: White.

2.5 SEALANTS

- A. Joint Sealants:
 - 1. Joint Sealants for Cellular-Glass, Phenolic, and Polyisocyanurate Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-76.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
 - f. Vimasco Corporation; 750.
- B. FSK and Metal Jacket Flashing Sealants:
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.

- 4. Service Temperature Range: Minus 40 to plus 250 deg F
- 5. Color: Aluminum.
- 6. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-76.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F
 - 5. Color: White.
 - 6. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 - 4. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
 - 5. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
 - 6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.

- c. Proto PVC Corporation; LoSmoke.
- d. Speedline Corporation; SmokeSafe.
- 2. Adhesive: As recommended by jacket material manufacturer.
- 3. Color: White Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- 4. Factory-fabricated tank heads and tank side panels.

C. Metal Jacket:

- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
- 2. Aluminum Jacket: Comply with ASTM B 209 Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 - a. Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard; Insulrap No Torch 125.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.

- 6. Tensile Strength: 40 lbf/inch in width.
- 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape: 3520 CW.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape: White vapor-retarder PVDC tape with acrylic adhesive.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
 - 2. Width: 3 inches
 - 3. Film Thickness: 6 mils
 - 4. Adhesive Thickness: 1.5 mils
 - 5. Elongation at Break: 145 percent.
 - 6. Tensile Strength: 55 lbf/inch in width.

2.9 SECUREMENTS

- A. Bands:
 - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Products; Bands.
- b. PABCO Metals Corporation; Bands.
- c. RPR Products, Inc.; Bands.
- 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 0.015 inch thick, 3/4 inch wide with wing or closed seal.
- 3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing or closed seal.
- 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
 - Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.
 - 2. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
 - 3. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
 - 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy, 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C & F Wire.
 - b. Childers Products.
 - c. PABCO Metals Corporation.
 - d. RPR Products, Inc.

2.10 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.

C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch , stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.

- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Provide an additional one hundred feet of preformed insulation and fifty square feet of blanket and board type insulation as well as accessories and labor for each size, thickness and type used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.
- J. Install insulation with least number of joints practical.
- K. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- L. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- M. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- N. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- O. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- P. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- Q. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.

- 4. Manholes.
- 5. Handholes.
- 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches .
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Division 07 Section "Penetration Firestopping"irestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.5 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

- A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.

- 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
- 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
- 7. Stagger joints between insulation layers at least 3 inches
- 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
- 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
- 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
 - 1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 - 2. Seal longitudinal seams and end joints.
- C. Insulation Installation on Pumps:
 - 1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch- diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
 - 2. Fabricate boxes from aluminum, at least 0.060 inch thick.
 - 3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.6 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

- 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
- 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
- Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive
- 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
- 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached

insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.7 CELLULAR-GLASS INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 - 2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of cellular-glass insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.

3.8 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.

- 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 MINERAL-FIBER INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.

- 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
- 4. Install insulation to flanges as specified for flange insulation application.

3.10 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 - 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- E. Where PVDC jackets are indicated, install as follows:
 - 1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
 - Wrap factory-presized jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presized jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
 - 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
 - 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 - 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.11 FINISHES

- A. Equipment and Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.12 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect field-insulated equipment, randomly selected by the Engineer, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to ten location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 - 2. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to ten locations of straight pipe, ten locations of threaded fittings, ten locations of welded fittings, five locations of threaded strainers, five locations of welded strainers, five locations of threaded valves, and five locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.13 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- C. Domestic water pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- D. Domestic chilled-water (potable) pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- E. Domestic hot-water pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

- F. Domestic water, domestic chilled-water (potable), and domestic hot-water hydropneumatic tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- G. Domestic hot-water storage tank insulation shall be the following, of thickness to provide an R-value of 12.5:
 - 1. Mineral-fiber pipe and tank.
- H. Domestic water storage tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- I. Domestic chilled-water (potable) storage tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- J. Piping system filter-housing insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.

3.14 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.15 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
 - 2. NPS 1-1/4 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. NPS 1-1/4 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
 - 2. NPS 1-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- C. Domestic Chilled Water (Potable):
 - All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- D. Stormwater and Overflow:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- E. Roof Drain and Overflow Drain Bodies:
 - 1. All Pipe Sizes: Insulation shall be the following:

- a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- F. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- G. Sanitary Waste Piping Where Heat Tracing Is Installed:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- H. Condensate and Equipment Drain Water below 60 Deg F:
 - All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1- inch thick.
- I. Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet of Drain Receiving Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- J. Hot Service Drains:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I or II: 1-1/2 inches thick.

3.16 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- C. Sanitary Waste Piping Where Heat Tracing Is Installed:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- D. Hot Service Drains:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

3.17 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Loose-fill insulation, for belowground piping, is specified in Division 33 piping distribution Sections.
- B. Sanitary Waste Piping, All Sizes, Where Heat Tracing Is Installed: Cellular glass, 2 inches thick.
- C. Chilled Domestic Water, All Sizes: Cellular glass, 2 inches thick.

3.18 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - Paper & Foil with Vapor Retarder
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. PVC 30 mils thick.
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Painted Aluminum Smooth 0.032 inch thick.
- F. Piping, Concealed:
 - 1. Paper & Foil with Vapor Retarder
- G. Piping, Exposed:
 - 1. PVC 30 mils thick

3.19 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. Aluminum, Smooth 0.040 inch thick.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. Aluminum, Smooth 0.040 inch thick.
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches
 - 1. Aluminum, Smooth 0.040 inch thick.
- F. Piping, Concealed:
 - 1. Aluminum, Smooth 0.040 inch thick.
- G. Piping, Exposed:
 - 1. Aluminum, Smooth 0.040 inch thick.

3.20 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 22 07 00

SECTION 22 11 16

DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building.
- 2. Encasement for piping.
- 3. Specialty valves.
- 4. Flexible connectors.
- 5. Water meters furnished by utility company for installation by Contractor.
- Water meters.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Domestic water piping and support and installation shall withstand effects of earthquake motions determined according to ASCE/SEI 7.
- B. Performance Requirements: Provide components and installation capable of producing domestic water piping systems with the following minimum working-pressure ratings, unless otherwise indicated:
 - 1. Domestic Water Service Piping: 160 psig.
 - 2. Domestic Water Distribution Piping: 125 psig.

1.4 SUBMITTALS

- A. Product Data: For the following products:
 - 1. Specialty valves.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Flexible connectors.
 - Water meters.
 - 6. Backflow preventers and vacuum breakers.
 - 7. Water penetration systems.
- B. Water Samples: Specified in "Cleaning" Article.
- C. Coordination Drawings: For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
 - 1. Fire-suppression-water piping.
 - 2. Domestic water piping.

- 3. Compressed air piping.
- 4. HVAC equipment.
- D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Do not proceed with interruption of water service without Architect's, Construction Manager's, Engineers and Owner's written permission.

1.7 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
 - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Soft Copper Tube: ASTM B 88, Type L water tube, annealed temper.
 - 1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

2.3 PIPING JOINING MATERIALS

A. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

2.4 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Form: Tube.
- C. Material: High-density, cross-laminated PE film of 0.004-inch minimum thickness.
- D. Color: Black.

2.5 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.6 TRANSITION FITTINGS

- A. General Requirements:
 - Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following.
 - a. Cascade Waterworks Manufacturing.
 - b. Dresser, Inc.; Dresser Piping Specialties.
 - c. Ford Meter Box Company, Inc. (The).
 - d. JCM Industries.
 - e. Romac Industries. Inc.
 - f. Smith-Blair, Inc; a Sensus company.
 - g. Viking Johnson; c/o Mueller Co.

D. Plastic-to-Metal Transition Fittings:

- 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Charlotte Pipe and Foundry Company.
 - b. Harvel Plastics, Inc.
 - c. Spears Manufacturing Company.
- 2. Description: CPVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert and one solvent-cement-socket[or threaded] end.
- E. Plastic-to-Metal Transition Unions:
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Colonial Engineering, Inc.

- b. NIBCO INC.
- c. Spears Manufacturing Company.
- 2. Description: CPVC or PVC four-part union. Include brass[or stainless-steel] threaded end, solvent-cement-joint or threaded plastic end, rubber O-ring, and union nut.

2.7 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.

B. Dielectric Unions:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Hart Industries International, Inc.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Wilkins Water Control Products.
- 2. Description:
 - a. Pressure Rating: 150 psig at 180 deg F.
 - b. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Factory-fabricated, bolted, companion-flange assembly.
 - b. Pressure Rating: 150 psig minimum.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Kits:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
- 2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Calpico, Inc.
 - b. Lochinvar Corporation.

- 2. Description:
 - Galvanized-steel coupling.
 - b. Pressure Rating: 300 psig at 225 deg F.
 - c. End Connections: Female threaded.
 - d. Lining: Inert and noncorrosive, thermoplastic.

F. Dielectric Nipples:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Perfection Corporation; a subsidiary of American Meter Company.
 - b. Precision Plumbing Products, Inc.
 - c. Victaulic Company.
- 2. Description:
 - a. Electroplated steel nipple complying with ASTM F 1545.
 - b. Pressure Rating: 300 psig at 225 deg F.
 - c. End Connections: Male threaded or grooved.
 - d. Lining: Inert and noncorrosive, propylene.

2.8 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flex-Hose Co., Inc.
 - Flexicraft Industries.
 - 3. Flex Pression, Ltd.
 - 4. Flex-Weld, Inc.
 - 5. Hyspan Precision Products, Inc.
 - 6. Mercer Rubber Co.
 - 7. Metraflex, Inc.
 - 8. Proco Products, Inc.
 - 9. Tozen Corporation.
 - 10. Unaflex, Inc.
 - 11. Universal Metal Hose; a Hyspan company
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

2.9 WATER METERS

- A. Displacement-Type Water Meters:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AALIANT; a Venture Measurement Product Line.
 - b. ABB.
 - c. Badger Meter, Inc.
 - d. Carlon Meter.

- Mueller Company; Water Products Division. e.
- Schlumberger Limited; Water Division. f.
- Sensus Metering Systems.
- 2. Description:
 - Standard: AWWA C700. a.
 - Pressure Rating: 150-psig working pressure. b.
 - Body Design: Nutating disc; totalization meter. C.
 - d. Registration: In gallons or cubic feet as required by utility.
 - Case: Bronze. e.
 - End Connections: Threaded. f.

В. Turbine-Type Water Meters:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - AALIANT; a Venture Measurement Product Line.
 - b. ABB.
 - Badger Meter, Inc. C.
 - Hays Fluid Controls. d.
 - Master Meter. Inc. e.
 - McCrometer. f.
 - Mueller Company; Water Products Division. g.
 - Schlumberger Limited; Water Division. h.
 - i. SeaMetrics Inc.
 - Sensus Metering Systems. j.
- 2. Description:
 - Standard: AWWA C701.
 - Pressure Rating: 150-psig working pressure. b.
 - Body Design: Turbine; totalization meter. C.
 - Registration: In gallons or cubic feet as required by utility company. d.
 - Case: Bronze. e.
 - f. End Connections for Meters NPS 2 and Smaller: Threaded.
 - End Connections for Meters NPS 2-1/2 and Larger: Flanged.

C. Compound-Type Water Meters:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ABB.
 - b. Badger Meter, Inc.
 - Master Meter, Inc. C.
 - Mueller Company; Water Products Division. d.
 - e. Schlumberger Limited; Water Division.
 - f. Sensus Metering Systems.
- 2. Description:
 - Standard: AWWA C702. a.
 - Pressure Rating: 150-psig working pressure. b.
 - Body Design: With integral mainline and bypass meters; totalization meter. C.
 - Registration: In gallons or cubic feet as required by utility company. d.
 - Case: Bronze. e.
 - Pipe Connections: Flanged.
- D. Fire-Service-Type Water Meters:
 - Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - Badger Meter, Inc. a.
 - Mueller Company; Water Products Division. b.
 - Schlumberger Limited; Water Division. C.
 - Sensus Metering Systems. d.
 - Description:

- a. Standard: AWWA C703 and UL listing.
- b. Pressure Rating: 175-psig working pressure.
- c. Body Design:
 - 1) Proportional, Detector-Type Water Meters: With meter on bypass.
 - Bypass Meter: AWWA C701, turbine or AWWA C702, compound type with bronze case; size not less than one-half nominal size of main-line meter.
 - 2) Turbine-Type Water Meters: With strainer, and with meter on bypass.
 - a) Strainer: Full size, matching water meter.
 - b) Bypass Meter: AWWA C701, turbine type with bronze case; not less than NPS 2
- d. Registration: In gallons or cubic feet as required by utility company.
- e. Case: Bronze.
- f. Pipe Connections for Meters NPS 2 and Smaller: Threaded.
- g. Pipe Connections for Meters NPS 2-1/2 and Larger: Flanged.
- E. Remote Registration System: Direct-reading type complying with AWWA C706; modified with signal transmitting assembly, low-voltage connecting wiring, and remote register assembly as required by utility company.
- F. Remote Registration System: Encoder type complying with AWWA C707; modified with signal transmitting assembly, low-voltage connecting wiring, and remote register assembly as required by utility company.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install underground copper tube in PE encasement according to ASTM A 674 or AWWA C105.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages and Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for pressure-reducing valves.
- G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.

- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install seismic restraints on piping. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping adjacent to equipment and specialties to allow service and maintenance.
- N. Install piping to permit valve servicing.
- O. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- P. Install piping free of sags and bends.
- Q. Provide an additional one hundred feet of piping and accessories and labor for each size of pipe used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.
- R. Install fittings for changes in direction and branch connections.
- S. Install PEX piping with loop at each change of direction of more than 90 degrees.
- T. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- U. Install pressure gages on suction and discharge piping from each plumbing pump and packaged booster pump. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages.
- V. Install thermostats in hot-water circulation piping. Comply with requirements in Division 22 Section "Domestic Water Pumps" for thermostats.
- W. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- X. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- Y. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- Z. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

3.4 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 2 and smaller and butterfly valves for piping NPS 2-1/2 and larger. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.
- E. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for calibrated balancing valves.

3.5 TRANSITION FITTING INSTALLATION

A. Install transition couplings at joints of dissimilar piping.

- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. NPS 2 and Larger: Sleeve-type coupling.

3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.7 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump and in suction and discharge manifold connections to each domestic water booster pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.
- C. Install stainless-steel-hose flexible connectors in steel domestic water piping.

3.8 WATER METER INSTALLATION

- A. Rough-in domestic water piping for water meter installation and install water meters according to utility company's requirements.
- B. Water meters will be furnished and installed by utility company.
- C. Install water meters according to AWWA M6, utility company's requirements, and the following:
- D. Install displacement-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
- E. Install turbine-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
- F. Install compound-type water meters with shutoff valves on water-meter inlet and outlet and on valved bypass around meter. Support meters, valves, and piping on brick or concrete piers.
- G. Install fire-service water meters with shutoff valves on water-meter inlet and outlet and on full-size valved bypass around meter. Support meter, valves, and piping on brick or concrete piers.
- H. Install remote registration system according to standards of utility company and of authorities having jurisdiction.

3.9 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.

- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet If Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3 and NPS 3-1/2: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
 - 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install vinyl-coated hangers for CPVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1 and Smaller: 36 inches with 3/8-inch rod.
 - 2. NPS 1-1/4 to NPS 2: 48 inches with 3/8-inch rod.
 - 3. NPS 2-1/2 to NPS 3-1/2: 48 inches with 1/2-inch rod.
 - 4. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 5. NPS 6: 48 inches with 3/4-inch rod.
 - 6. NPS 8: 48 inches with 7/8-inch rod.
- J. Install supports for vertical CPVC piping every 60 inches for NPS 1 and smaller, and every 72 inches for NPS 1-1/4 and larger.
- K. Install vinyl-coated hangers for PEX piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1 and Smaller: 32 inches with 3/8-inch rod.
- L. Install hangers for vertical PEX piping every 48 inches.

- M. Install vinyl-coated hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 2 and Smaller: 48 inches with 3/8-inch rod.
 - 2. NPS 2-1/2 to NPS 3-1/2: 48 inches with 1/2-inch rod.
 - NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6: 48 inches with 3/4-inch rod.
 - 5. NPS 8: 48 inches with 7/8-inch rod.
- N. Install supports for vertical PVC piping every 48 inches.
- O. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.10 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 22 plumbing fixture Sections for connection sizes.
 - 4. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.11 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.

- b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

C. Piping Tests:

- 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
- 6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.13 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.14 CLEANING

- A. Clean and disinfect potable and non-potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.

- b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
- d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Clean non-potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.15 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
 - Underground Domestic Water piping materials shall match those used for the underground site main to the building Soft copper tube, ASTM B 88, Type L; wroughtcopper solder-joint fittings and brazed joints.
- D. Aboveground domestic water piping, NPS 2 and smaller, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper solder-joint fittings; and soldered joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper solder-joint fittings; and soldered joints.
- F. Aboveground domestic water piping, NPS 5 to NPS 8, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper solder-joint fittings; and soldered joints.
- G. Underground Domestic Water piping materials shall match those used for the underground site main to the building:

3.16 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: [Calibrated] [Memory-stop] balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

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SECTION 22 11 19

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following domestic water piping specialties:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Balancing valves.
 - 5. Temperature-actuated water mixing valves.
 - 6. Strainers.
 - 7. Outlet boxes.
 - 8. Hose stations.
 - 9. Hose bibbs.
 - 10. Wall hydrants.
 - 11. Ground hydrants.
 - 12. Post hydrants.
 - 13. Drain valves.
 - 14. Water hammer arresters.
 - 15. Air vents.
 - 16. Trap-seal primer valves.
 - 17. Trap-seal primer systems.
- B. Related Sections include the following:
 - 1. Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
 - 2. Division 22 Section "Domestic Water Piping" for water meters.

1.3 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.

D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
 - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 - 2. Comply with NSF 61, "Drinking Water System Components Health Effects; Sections 1 through 9."

PART 2 - PRODUCTS

2.1 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - Available Manufacturers: Subject to compliance with requirements, manufacturers
 offering products that may be incorporated into the Work include, but are not limited to,
 the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. FEBCO; SPX Valves & Controls.
 - e. Rain Bird Corporation.
 - f. Toro Company (The); Irrigation Div.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
 - 3. Standard: ASSE 1001.
 - 4. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 5. Body: Bronze.
 - 6. Inlet and Outlet Connections: Threaded.
 - 7. Finish: Rough bronze or Chrome plated.

B. Hose-Connection Vacuum Breakers:

- Available Manufacturers: Subject to compliance with requirements, manufacturers
 offering products that may be incorporated into the Work include, but are not limited to,
 the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Arrowhead Brass Products, Inc.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. Legend Valve.
 - e. MIFAB. Inc.
 - f. Prier Products, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Woodford Manufacturing Company.
 - i. Zurn Plumbing Products Group; Light Commercial Operation.

- j. Zurn Plumbing Products Group; Wilkins Div.
- 3. Standard: ASSE 1011.
- 4. Body: Bronze, nonremovable, with manual drain.
- 5. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
- 6. Finish: Chrome, nickel plated or rough bronze.

C. Pressure Vacuum Breakers:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries. Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Toro Company (The); Irrigation Div.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Plumbing Products Group; Wilkins Div.
- 4. Standard: ASSE 1020.
- 5. Operation: Continuous-pressure applications.
- 6. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
- 7. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

D. Laboratory-Faucet Vacuum Breakers:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Woodford Manufacturing Company.
 - d. Zurn Plumbing Products Group; Wilkins Div.
- 3. Standard: ASSE 1035.
- 4. Size: NPS 1/4 or NPS 3/8 matching faucet size.
- 5. Body: Bronze.
- 6. End Connections: Threaded.
- 7. Finish: Chrome plated.

E. Spill-Resistant Vacuum Breakers:

- Available Manufacturers: Subject to compliance with requirements, manufacturers
 offering products that may be incorporated into the Work include, but are not limited to,
 the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
- 3. Standard: ASSE 1056.
- 4. Operation: Continuous-pressure applications.
- 5. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

2.2 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Plumbing Products Group; Wilkins Div.
 - 2. Standard: ASSE 1013.
 - 3. Operation: Continuous-pressure applications.
 - 4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
 - 5. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
 - 6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
 - 7. Configuration: Designed for horizontal, straight through flow.
 - 8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

B. Double-Check Backflow-Prevention Assemblies:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Plumbing Products Group; Wilkins Div.
- 2. Standard: ASSE 1015.
- Operation: Continuous-pressure applications, unless otherwise indicated.
- 4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
- 5. Body: Bronze for NPS 2 and smaller; [cast iron with interior lining complying with AWWA C550 or that is FDA approved] [steel with interior lining complying with AWWA C550 or that is FDA approved] [stainless steel] for NPS 2-1/2 and larger.
- 6. End Connections: Threaded for NPS 2 and smaller; [flanged] <Insert type> for NPS 2-1/2 and larger.
- 7. Configuration: Designed for horizontal, straight through flow.
- 8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
- C. Reduced-Pressure-Detector, Fire-Protection Backflow-Preventer Assemblies:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
 - 2. Standard: ASSE 1047 and FMG approved or UL listed.
 - 3. Operation: Continuous-pressure applications.

- 4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
- 5. Body: Cast iron with interior lining complying with AWWA C550 or that is FDA approved].
- 6. End Connections: Flanged.
- 7. Configuration: Designed for horizontal, straight through flow.
- 8. Accessories:
 - a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
 - c. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

D. Double-Check, Detector-Assembly Backflow Preventers:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO: SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
- 2. Standard: ASSE 1048 and FMG approved or UL listed.
- 3. Operation: Continuous-pressure applications.
- 4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
- 5. Body: Cast iron with interior lining complying with AWWA C550 or that is FDA approved.
- 6. End Connections: Flanged.
- 7. Configuration: Designed for horizontal, straight through flow.
- 8. Accessories:
 - a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
 - b. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

E. Backflow-Preventer Test Kits:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. FEBCO; SPX Valves & Controls.
 - c. Flomatic Corporation.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
- 2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.3 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries. Inc.
 - c. Honeywell Water Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
- 2. Standard: ASSE 1003.
- 3. Pressure Rating: Initial working pressure of 150 psig.
- 4. Body: Bronze with chrome-plated finish for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
- 5. Valves for Booster Heater Water Supply: Include integral bypass.
- 6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

B. Water Control Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CLA-VAL Automatic Control Valves.
 - b. Flomatic Corporation.
 - c. OCV Control Valves.
 - d. Watts Industries, Inc.; Ames Fluid Control Systems.
 - e. Watts Industries, Inc.; Watts ACV.
 - f. Zurn Plumbing Products Group; Wilkins Div.
- 2. Description: Pilot-operation, diaphragm-type, single-seated main water control valve.
- 3. Pressure Rating: Initial working pressure of 150 psig minimum with AWWA C550 or FDA-approved, interior epoxy coating. Include small pilot-control valve, restrictor device, specialty fittings, and sensor piping.
- 4. Main Valve Body: Cast- or ductile-iron body with AWWA C550 or FDA-approved, interior epoxy coating; or stainless-steel body.
 - a. Pattern: Angle or Globe-valve design
 - b. Trim: Stainless steel.
- 5. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.

2.4 BALANCING VALVES

- A. Copper-Alloy Calibrated Balancing Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Flo Fab Inc.
 - c. ITT Industries; Bell & Gossett Div.
 - d. NIBCO INC.
 - e. TAC Americas.
 - f. Taco, Inc.
 - Watts Industries. Inc.: Water Products Div.
 - 2. Type: Ball or Y-pattern globe valve with two readout ports and memory setting indicator.
 - 3. Body: Brass or bronze,
 - 4. Size: Same as connected piping, but not larger than NPS 2.
 - 5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.
- B. Cast-Iron Calibrated Balancing Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Flo Fab Inc.
 - c. ITT Industries; Bell & Gossett Div.
 - d. NIBCO INC.
 - e. TAC Americas.
 - f. Watts Industries, Inc.; Water Products Div.
 - 2. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.
 - 3. Size: Same as connected piping, but not smaller than NPS 2-1/2.
- C. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.
- D. Memory-Stop Balancing Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Red-White Valve Corp.
- 2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
- 3. Pressure Rating: 400-psig minimum CWP.
- 4. Size: NPS 2 or smaller.
- 5. Body: Copper alloy.
- 6. Port: Standard or full port.
- 7. Ball: Chrome-plated brass.
- 8. Seats and Seals: Replaceable.
- 9. End Connections: Solder joint or threaded.
- 10. Handle: Vinyl-covered steel with memory-setting device.

2.5 TEMPERATURE-ACTUATED WATER MIXING VALVES

- A. Water-Temperature Limiting Devices:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. Honeywell Water Controls.
 - e. Legend Valve.
 - f. Leonard Valve Company.
 - g. Powers; a Watts Industries Co.
 - h. Symmons Industries, Inc.
 - i. Taco, Inc.
 - j. Watts Industries, Inc.; Water Products Div.
 - k. Zurn Plumbing Products Group; Wilkins Div.
 - 2. Standard: ASSE 1017.
 - 3. Pressure Rating: 125 psig.
 - 4. Type: Thermostatically controlled water mixing valve.
 - 5. Material: Bronze body with corrosion-resistant interior components.
 - 6. Connections: Threaded inlets and outlet.
 - 7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - 8. Valve Finish: Chrome plated or Rough bronze.
- B. Primary, Thermostatic, Water Mixing Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 2.
- a. Armstrong International, Inc.
- b. Lawler Manufacturing Company, Inc.
- c. Leonard Valve Company.
- d. Powers; a Watts Industries Co.
- e. Symmons Industries, Inc.
- 3. Standard: ASSE 1017.
- Pressure Rating: 125 psig.

- 5. Type: Exposed-mounting, thermostatically controlled water mixing valve.
- 6. Material: Bronze body with corrosion-resistant interior components.
- 7. Connections: Threaded inlets and outlet.
- 8. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
- 9. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.
- 10. Pressure Drop at Design Flow Rate: 15 psig.
- 11. Valve Finish: Chrome plated or Rough bronze.
- 12. Piping Finish: Copper.

C. Manifold, Thermostatic, Water-Mixing-Valve Assemblies:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Leonard Valve Company.
 - b. Powers; a Watts Industries Co.
 - c. Symmons Industries, Inc.
- 2. Description: Factory-fabricated, exposed-mounting, thermostatically controlled, water-mixing-valve assembly in three-valve parallel arrangement.
- 3. Large-Flow Parallel: Thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.
- 4. Intermediate-Flow Parallel: Thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.
- 5. Small-Flow Parallel: Thermostatic water mixing valve.
- 6. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
- 7. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.
- 8. Component Pressure Ratings: 125 psig minimum, unless otherwise indicated.
- 9. Cabinet: Factory-fabricated, stainless steel, for surface mounting and with hinged, stainless-steel door.
- 10. Unit Pressure Drop at Design Flow Rate: 15 psig.
- 11. Thermostatic Mixing Valve and Water Regulator Finish: Chrome plated or rough bronze.
- 12. Piping Finish: Copper.

D. Individual-Fixture, Water Tempering Valve:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. Honeywell Water Controls.
 - d. Lawler Manufacturing Company, Inc.
 - e. Leonard Valve Company.
 - f. Powers; a Watts Industries Co.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
- 2. Standard: ASSE 1016, thermostatically controlled water tempering valve.
- 3. Pressure Rating: 125 psig minimum, unless otherwise indicated.
- 4. Body: Bronze body with corrosion-resistant interior components.
- 5. Temperature Control: Adjustable.
- 6. Inlets and Outlet: Threaded.
- 7. Finish: Rough or chrome-plated bronze.

E. Primary Water Tempering Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Heat-Timer Corporation.
 - b. Holby Valve Co., Inc.

- 2. Standard: ASSE 1017, thermostatically controlled tempering valve, listed as tempering valve.
- 3. Pressure Rating: 125 psig minimum, unless otherwise indicated.
- 4. Body: Bronze.
- 5. Temperature Control: Manual.
- 6. Inlets and Outlet: Threaded.
- 7. Valve Finish: Rough bronze.

2.6 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

- 1. Pressure Rating: 125 psig minimum, unless otherwise indicated.
- 2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
- 3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
- 4. Screen: Stainless steel with round perforations, unless otherwise indicated.
- 5. Perforation Size:
 - a. StrainersNPS 2 and Smaller: 0.033 inch.
 - b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.
 - c. Strainers NPS 5 and Larger: 0.125 inch.
- 6. Drain: Factory-installed, hose-end drain valve.

2.7 OUTLET BOXES

A. Clothes Washer Outlet Boxes:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acorn Engineering Company.
 - b. Guy Gray Manufacturing Co., Inc.
 - c. IPS Corporation.
 - d. LSP Products Group, Inc.
 - e. Oatey.
 - f. Plastic Oddities; a division of Diverse Corporate Technologies.
 - g. Symmons Industries, Inc.
 - h. Watts Industries, Inc.; Water Products Div.
 - i. Whitehall Manufacturing; a div. of Acorn Engineering Company.
 - j. Zurn Plumbing Products Group; Light Commercial Operation.
- 2. Mounting: Recessed.
- 3. Material and Finish: Stainless-steel box and faceplate.
- 4. Faucet: Combination, valved fitting or separate hot- and cold-water, valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
- 5. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.
- 6. Drain: NPS 2 standpipe and P-trap for direct waste connection to drainage piping.
- 7. Inlet Hoses: Two 60-inch- long, rubber household clothes washer inlet hoses with female, garden-hose-thread couplings. Include rubber washers.
- 8. Drain Hose: One 48-inch- long, rubber household clothes washer drain hose with hooked end.

B. Icemaker Outlet Boxes:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acorn Engineering Company.
 - b. IPS Corporation.

- c. LSP Products Group, Inc.
- d. Oatey.
- e. Plastic Oddities; a division of Diverse Corporate Technologies.
- 2. Mounting: Recessed.
- 3. Material and Finish: Stainless-steel box and faceplate.
- 4. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
- 5. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.8 HOSE STATIONS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ARCHON Industries, Inc.
 - 2. Armstrong International, Inc.
 - 3. Cooney Brothers, Inc.
 - 4. DynaFluid Ltd.
 - 5. Leonard Valve Company.
 - 6. Strahman Valves, Inc.
 - 7. T & S Brass and Bronze Works, Inc.
- B. Single-Temperature-Water Hose Stations:
 - Standard: ASME A112.18.1.
 - 2. Cabinet: Stainless-steel enclosure with exposed valve handle, hose connection, and hose rack. Include thermometer in front.
 - 3. Hose-Rack Material: Stainless steel.
 - 4. Body Material: Bronze with stainless-steel wetted parts.
 - 5. Body Finish: Rough bronze or chrome plated.
 - 6. Mounting: Wall, with reinforcement.
 - 7. Supply Fitting: NPS 3/4 gate, globe, or ball valve and check valve and NPS 3/4 copper, water tubing. Omit check valve if check stop is included with fitting.
 - 8. Hose: Manufacturer's standard, for service fluid, temperature, and pressure; 50 feet long.
 - 9. Nozzle: With hand squeeze on-off control.
 - 10. Vacuum Breaker: Integral or factory-installed, nonremovable, manual-drain-type, hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052; and garden-hose thread complying with ASME B1.20.7 on outlet.
- C. Hot- and Cold-Water Hose Stations:
 - 1. Standard: ASME A112.18.1.
 - 2. Type Faucet: Blending valve.
 - 3. Cabinet: Stainless-steel enclosure with exposed valve handles, hose connection, and hose rack. Include thermometer in front.
 - 4. Hose-Rack Material: Stainless steel.
 - 5. Body Material: Bronze with stainless-steel wetted parts.
 - 6. Body Finish: Rough bronze or chrome plate.
 - 7. Mounting: Wall, with reinforcement.
 - 8. Supply Fittings: TwoNPS 3/4 gate, globe, or ball valves and check valves and NPS 3/4 copper, water tubing. Omit check valves if check stops are included with fitting.
 - 9. Hose: Manufacturer's standard, for service fluid, temperature, and pressure; 50 feet long.
 - 10. Nozzle: With hand squeeze on-off control.
 - 11. Vacuum Breaker: Integral or factory-installed, nonremovable, manual-drain-type, hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052; and garden-hose thread complying with ASME B1.20.7 on outlet.

2.9 HOSE BIBBS

A. Hose Bibbs:

- 1. Standard: ASME A112.18.1 for sediment faucets.
- 2. Body Material: Bronze.
- 3. Seat: Bronze, replaceable.
- 4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
- 5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
- 6. Pressure Rating: 125 psig.
- 7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
- 8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
- 9. Finish for Service Areas: Rough bronze, Chrome or nickel plated.
- 10. Finish for Finished Rooms: Chrome or nickel plated.
- 11. Operation for Equipment Rooms: Wheel handle or operating key.
- 12. Operation for Service Areas: Wheel handle.
- 13. Operation for Finished Rooms: Wheel handle.
- 14. Include operating key with each operating-key hose bibb.
- 15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.10 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. MIFAB. Inc.
 - c. Prier Products, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Tyler Pipe; Wade Div.
 - f. Watts Drainage Products Inc.
 - g. Woodford Manufacturing Company.
 - h. Zurn Plumbing Products Group: Light Commercial Operation.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
- 3. Pressure Rating: 125 psig.
- 4. Operation: Loose key.
- 5. Casing and Operating Rod: Of length required to match wall thickness. Include wall
- 6. Inlet: NPS 3/4 or NPS 1.
- 7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 8. Box: Deep, flush mounting with cover.
- 9. Box and Cover Finish: Polished nickel bronze.
- 10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 11. Nozzle and Wall-Plate Finish: Polished nickel bronze.
- 12. Operating Keys(s): Two with each wall hydrant.

2.11 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
 - 2. Pressure Rating: 400-psig minimum CWP.

- 3. Size: NPS 3/4.
- 4. Body: Copper alloy.
- 5. Ball: Chrome-plated brass.
- 6. Seats and Seals: Replaceable.
- 7. Handle: Vinyl-covered steel.
- 8. Inlet: Threaded or solder joint.
- 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valve:

- 1. Standard: MSS SP-80 for gate valves.
- 2. Pressure Rating: Class 125.
- 3. Size: NPS 3/4.
- 4. Body: ASTM B 62 bronze.
- 5. Inlet: NPS 3/4 threaded or solder joint.
- 6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Stop-and-Waste Drain Valves:

- 1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
- 2. Pressure Rating: 200-psig minimum CWP or Class 125.
- 3. Size: NPS 3/4.
- 4. Body: Copper alloy or ASTM B 62 bronze.
- 5. Drain: NPS 1/8 side outlet with cap.

2.12 WATER HAMMER ARRESTERS

A. Water Hammer Arresters:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. PPP Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. Tyler Pipe; Wade Div.
 - h. Watts Drainage Products Inc.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
- 3. Standard: ASSE 1010 or PDI-WH 201.
- 4. Type: Metal Bellows, see fixture schedule.
- 5. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.13 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

- 1. Body: Bronze.
- 2. Pressure Rating: 125-psig minimum pressure rating at 140 deg F.
- 3. Float: Replaceable, corrosion-resistant metal.
- 4. Mechanism and Seat: Stainless steel.
- 5. Size: NPS 3/8 or NPS 1/2 minimum inlet.
- 6. Inlet and Vent Outlet End Connections: Threaded.

- B. Welded-Construction Automatic Air Vents:
 - Body: Stainless steel.
 - 2. Pressure Rating: 150-psig minimum pressure rating.
 - 3. Float: Replaceable, corrosion-resistant metal.
 - 4. Mechanism and Seat: Stainless steel.
 - 5. Size: NPS 3/8 minimum inlet.
 - 6. Inlet and Vent Outlet End Connections: Threaded.

2.14 TRAP-SEAL PRIMER VALVES

A. Supply-Type, Trap-Seal Primer Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. MIFAB, Inc.
 - b. PPP Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Watts Industries, Inc.; Water Products Div.
- 3. Standard: ASSE 1018.
- 4. Pressure Rating: 125 psig minimum.
- 5. Body: Bronze.
- 6. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
- 7. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
- 8. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

B. Drainage-Type, Trap-Seal Primer Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
- 3. Standard: ASSE 1044, lavatory P-trap with NPS 3/8 minimum, trap makeup connection.
- 4. Size: NPS 1-1/4 minimum.
- 5. Material: Chrome-plated, cast brass.

2.15 TRAP-SEAL PRIMER SYSTEMS

A. Trap-Seal Primer Systems:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. PPP Inc.
- 2. Standard: ASSE 1044.
- 3. Piping: NPS 3/4, ASTM B 88, Type L; copper, water tubing.
- 4. Cabinet: Recessed-mounting steel box with stainless-steel cover.
- 5. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
- 6. Vacuum Breaker: ASSE 1001.
- 7. Number Outlets: Six.
- 8. Size Outlets: NPS 1/2.

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- C. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- D. Install water control valves with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.
- E. Install balancing valves in locations where they can easily be adjusted.
- F. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install thermometers and water regulators if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve and pump].
- H. Install outlet boxes recessed in wall. Install 2-by-4-inch fire-retardant-treated-wood blocking wall reinforcement between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."
- I. Install hose stations with check stops or shutoff valves on inlets and with thermometer on outlet.
 - 1. Install shutoff valve on outlet if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified. Install 2-by-4-inch fire-retardant-treated-wood blocking wall reinforcement between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."
- J. Install ground hydrants with [1 cu. yd.] <Insert dimension> of crushed gravel around drain hole. Set ground hydrants with box flush with grade.
- K. Install draining-type post hydrants with [1 cu. yd.] <Insert dimension> of crushed gravel around drain hole. Set post hydrants in concrete paving or in [1 cu. ft.] <Insert dimension> of concrete block at grade.
- L. Install nonfreeze, nondraining-type post hydrants set in concrete or pavement.
- M. Install freeze-resistant yard hydrants with riser pipe set in concrete or pavement. Do not encase canister in concrete.
- N. Install water hammer arresters in water piping according to PDI-WH 201.

- O. Install air vents at high points of water piping. Install drain piping and discharge onto floor drain.
- P. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- Q. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.
- R. Install trap-seal primer systems with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Reduced-pressure-principle backflow preventers.
 - 3. Double-check backflow-prevention assemblies.
 - 4. Dual-check-valve backflow preventers.
 - 5. Double-check, detector-assembly backflow preventers.
 - 6. Water pressure-reducing valves.
 - 7. Calibrated balancing valves.
 - 8. Primary, thermostatic, water mixing valves.
 - 9. Manifold, thermostatic, water-mixing-valve assemblies.
 - 10. Primary water tempering valves.
 - 11. Outlet boxes.
 - 12. Hose stations.
 - 13. Supply-type, trap-seal primer valves.
 - 14. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
 - 1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check backflow-prevention assembly and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.

B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 22 11 19

SECTION 22 13 16

SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following for soil, waste, and vent piping inside the building:
 - 1. Pipe, tube, and fittings.
 - 2. Special pipe fittings.
 - 3. Encasement for underground metal piping.
- B. Any sanitary piping located above a drop ceiling or within a wall adjacent to an occupied space is to be insulated cast iron.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. LLDPE: Linear, low-density polyethylene plastic.
- D. NBR: Acrylonitrile-butadiene rubber.
- E. PE: Polyethylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. TPE: Thermoplastic elastomer.

1.4 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
- B. Seismic Performance: Soil, waste, and vent piping and support and installation shall be capable of withstanding the effects of seismic events determined according to ASCE 7, "Minimum Design Loads for Buildings and Other Structures."

1.5 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.
- B. Shop Drawings:
 - Design Calculations: Signed and sealed by a qualified professional engineer for selecting seismic restraints.
- C. Coordination Drawings: Plans and details, drawn to scale, on which above and below ground sanitary and vent piping is shown and coordinated with other installations, using input from installers of the items involved. Clearly indicate all inverts and coordinate with site contractors.
- D. Field quality-control inspection and test reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-drain" for plastic drain piping; "NSF-tubular" for plastic continuous waste piping; and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - Available Manufacturers: Subject to compliance with requirements, manufacturers
 offering products that may be incorporated into the Work include, but are not limited to,
 manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.
- 2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 74, Service class.
 - B. Gaskets: ASTM C 564, rubber.

2.4 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
 - 1. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
 - a. Available Manufacturers:
 - 1) ANACO.
 - 2) Clamp-All Corp.
 - 3) Ideal Div.; Stant Corp.
 - 4) Mission Rubber Co.
 - 5) Tyler Pipe; Soil Pipe Div.

2.5 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade A or B, Standard Weight or Schedule 40, galvanized. Include ends matching joining method.
- B. Drainage Fittings: ASME B16.12, threaded, cast-iron drainage pattern.

2.6 STAINLESS-STEEL PIPE AND FITTINGS

- A. Pipe and Fittings: ASME A112.3.1, drainage pattern with socket and spigot ends.
- B. Gaskets: Lip seals shaped to fit socket groove, with plastic backup ring.
 - 1. Material: EPDM, unless NBR is indicated.

2.7 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Description: ASTM A 674 or AWWA C105, high-density, crosslaminated PE film of 0.004-inch minimum thickness.
- B. Form: Sheet.
- C. Color: Black.

PART 3 - EXECUTION

3.1 EXCAVATION

A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings heavy-duty shielded, couplings; and hubless-coupling joints.

- C. Aboveground, soil and waste piping NPS 5 and larger shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings and heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
- D. Aboveground, vent piping NPS 4 and smaller shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
- E. Aboveground, vent piping NPS 5 and larger shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
- G. Underground, soil and waste piping NPS 5 and larger shall be the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.

3.3 PIPING INSTALLATION

- A. Sanitary sewer piping outside the building is specified in Division 22 Section "Facility Sanitary Sewers."
- B. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- C. Install seismic restraints on piping. Seismic-restraint devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- D. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- E. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- F. Provide an additional one hundred feet of drainage and vent piping for each size used on the project to resolve interferences or as directed by the Engineer.
- G. Install underground, steel, force-main piping. Install encasement on piping according to ASTM A 674 or AWWA C105.
- H. Install underground, ductile-iron, force-main piping according to AWWA C600. Install buried piping inside the building between wall and floor penetrations and connection to sanitary sewer piping outside the building with restrained joints. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- I. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- J. Install underground, ductile-iron, special pipe fittings according to AWWA C600.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.

- K. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- L. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- M. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- N. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- O. Install engineered soil and waste drainage and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Sovent Drainage System: Comply with ASSE 1043 and sovent fitting manufacturer's written installation instructions.
 - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- P. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

C. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.

3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- B. Backwater Valves: Install backwater valves in piping subject to sewage backflow.
 - Horizontal Piping: Horizontal backwater valves. Use normally closed type, unless otherwise indicated.
 - 2. Floor Drains: Drain outlet backwater valves, unless drain has integral backwater valve.
 - 3. Install backwater valves in accessible locations.
 - 4. Backwater valve are specified in Division 22 Section "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Seismic-restraint devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Install individual, straight, horizontal piping runs according to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6: 60 inches with 3/4-inch rod.
 - 5. NPS 8 to NPS 12: 60 inches with 7/8-inch rod.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - NPS 3: 12 feet with 1/2-inch rod.

- 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
- 7. NPS 6: 12 feet with 3/4-inch rod.
- 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- I. Install supports for vertical steel piping every 15 feet.
- J. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 2: 84 inches with 3/8-inch rod.
 - 2. NPS 3: 96 inches with 1/2-inch rod.
 - 3. NPS 4: 108 inches with 1/2-inch rod.
 - 4. NPS 6: 10 feet with 5/8-inch rod.
- K. Install supports for vertical stainless-steel piping every 10 feet.
- L. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.

- 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks
- 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
- 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
- 6. Prepare reports for tests and required corrective action.

3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 22 13 16

SECTION 22 13 19

SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Cleanouts.
 - Floor drains.
 - 3. Trench drains.
 - 4. Air-admittance valves.
 - 5. Roof flashing assemblies.
 - 6. Through-penetration firestop assemblies.
 - 7. Miscellaneous sanitary drainage piping specialties.
 - 8. Flashing materials.
 - 9. Grease interceptors.
 - 10. Grease removal devices.
 - 11. Oil interceptors.
 - 12. Solids interceptors.
- B. Related Sections include the following:
 - Division 22 Section "Storm Drainage Piping Specialties" for trench drains for storm water, and catch basins.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. FOG: Fats, oils, and greases.
- C. FRP: Fiberglass-reinforced plastic.
- D. HDPE: High-density polyethylene plastic.
- E. PE: Polyethylene plastic.
- F. PP: Polypropylene plastic.
- G. PVC: Polyvinyl chloride plastic.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for the following:
 - 1. Grease interceptors.
 - 2. Grease removal devices.
 - 3. Oil interceptors.
- B. Shop Drawings: Show fabrication and installation details for frost-resistant vent terminals.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Manufacturer Seismic Qualification Certification: Submit certification that interceptors and accessories, and components will withstand seismic forces defined in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate size and location of roof penetrations.

1.7 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

2.1 CLEANOUTS

A. Exposed Metal Cleanouts:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - f. Josam Company; Blucher-Josam Div.
- 2. Standard: ASME A112.36.2M for cast iron & ASME A112.3.1 for stainless steel for cleanout test tee.
- 3. Size: Same as connected drainage piping
- 4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
- 5. Closure: Countersun brass plug.
- 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
- 7. Closure: Stainless-steel plug with seal.
- 8. See plumbing fixture schedule for additional requirements

B. Metal Floor Cleanouts:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Light Commercial Operation.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - d. Josam Company: Josam Div.
- 2. Standard: ASME A112.36.2M for cleanout.
- 3. Size: Same as connected branch.
- 4. Closure: Brass plug with straight threads and gasket
- 5. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
- 6. Standard: ASME A112.3.1.
- 7. Size: Same as connected branch.
- 8. Housing: Stainless steel.
- 9. Closure: Stainless steel with seal.
- 10. Riser: Stainless-steel drainage pipe fitting to cleanout.
- 11. See plumbing fixture schedule for additional requirements

C. Cast-Iron Wall Cleanouts

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.36.2M. Include wall access.
- 3. Size: Same as connected drainage piping.
- 4. Body: As required to match connected piping.
- 5. Closure: Countersunk brass plug.

- 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
- 7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
- 8. Wall Access: Round stainless-steel wall-installation frame and cover.
- 9. See plumbing fixture schedule for additional requirements

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Light Commercial Operation.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.6.3.
- 3. Body Material: See Fixture Schedule.
- 4. Seepage Flange: See Fixture Schedule
- 5. Anchor Flange: See Fixture Schedule.
- 6. Clamping Device: See Fixture Schedule.
- 7. Outlet: Bottom
- 8. Trap Pattern: Deep-seal P-trap
- 9. See plumbing fixture schedule for additional requirements

2.3 TRENCH DRAINS

A. Trench Drains

- Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.6.3 for trench drains.
- 3. Material: Ductile or gray iron.
- 4. Outlet: See drawings
- 5. See plumbing fixture schedule for additional requirements

2.4 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acorn Engineering Company; Elmdor/Stoneman Div.
 - b. Thaler Metal Industries Ltd.
- B. Description: Lead flashing collar and skirt extending at least 8 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - 1. Open-Top Vent Cap: Without cap.
 - 2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
 - 3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.5 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ProSet Systems Inc.
- 2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
- 3. Size: Same as connected soil, waste, or vent stack.
- 4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
- 5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
- 6. Special Coating: Corrosion resistant on interior of fittings.

2.6 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Deep-Seal Traps:

- 1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
- 2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

B. Floor-Drain, Trap-Seal Primer Fittings:

- 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
- 2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

C. Air-Gap Fittings:

- 1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
- 2. Body: Bronze or cast iron.
- 3. Inlet: Opening in top of body.
- 4. Outlet: Larger than inlet.
- 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

D. Sleeve Flashing Device:

- 1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
- 2. Size: As required for close fit to riser or stack piping.

E. Stack Flashing Fittings

- 1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
- 2. Size: Same as connected stack vent or vent stack.

F. Vent Caps

- 1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
- 2. Size: Same as connected stack vent or vent stack.

- G. Frost-Resistant Vent Terminals
 - Description: Manufactured or shop-fabricated assembly constructed of copper, leadcoated copper, or galvanized steel.
 - 2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.
- H. Expansion Joints
 - 1. Standard: ASME A112.21.2M.
 - 2. Body: Cast iron with bronze sleeve, packing, and gland.
 - 3. End Connections: Matching connected piping.
 - 4. Size: Same as connected soil, waste, or vent piping.

2.7 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
 - 1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
 - 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
 - 3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.
- B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:
 - 1. General Applications: 12 oz./sq. ft. thickness.
 - 2. Vent Pipe Flashing: 8 oz./sq. ft. thickness.
- C. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- D. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- E. Fasteners: Metal compatible with material and substrate being fastened.
- F. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- G. Solder: ASTM B 32, lead-free alloy.
- H. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 CONCRETE BASES

- A. Anchor grease interceptors and solids interceptors to concrete bases.
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 19-inch centers around full perimeter of base.
 - 2. For installed equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be imbedded.
 - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.

- 5. Concrete base construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- 6. Cast-in-place concrete materials and placement requirements are specified in Division 03.

3.2 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping where noted. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- G. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface, unless otherwise indicated.
- H. Assemble and install ASME A112.3.1, stainless-steel channel drainage systems according to ASME A112.3.1. Install on support devices so that top will be flush with surface.
- Assemble non-ASME A112.3.1, stainless-steel channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- J. Assemble FRP channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.

- K. Assemble plastic channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- L. Install fixture air-admittance valves on fixture drain piping.
- M. Install stack air-admittance valves at top of stack vent and vent stack piping.
- N. Install air-admittance-valve wall boxes recessed in wall.
- O. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- P. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- Q. Install through-penetration firestop assemblies in plastic at floor penetrations.
- R. Assemble open drain fittings and install with top of hub 2 inches above floor.
- S. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- T. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- U. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- V. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- W. Install vent caps on each vent pipe passing through roof.
- X. Install frost-resistant vent terminals on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- Y. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- Z. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- AA. Install cleanout immediately downstream from all interceptors that do not have integral cleanout on outlet. Install trap on interceptors that do not have integral trap and are connected to sanitary drainage and vent systems.
- BB. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.5 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Oil interceptors.
 - 2. Sand/Sediment interceptors.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.6 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.7 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

3.8 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain oil and sand interceptors.

END OF SECTION 22 13 19

SECTION 22134

FACILITY PACKAGED DUPLEX GRINDER SEWAGE PUMPING STATION

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. This Section includes wet-well, packaged pumping stations with submersible grinder sewage pumps.
- B. The contractor shall provide labor, materials, equipment and incidentals required to provide one (1) Duplex 2HP Grinder Pump Package, consisting of two (2) centrifugal grinder pumps as specified herein. The pump models shall be LSG Series three phase grinder pumps as per Omnivore D3672LSG as manufactured by Liberty Pumps or approved similar.

1.2 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 PERFORMANCE REQUIREMENTS

- A. Pressure Rating of Sewage Pumps and Discharge Piping Components: At least equal to sewage pump discharge pressure, but not less than 125 psig.
- B. Pressure Rating of Other Piping Components: At least equal to system operating pressure.

1.4 SUBMITTALS

- A. Product Data: Contractor shall provide manufacturer's information for all equipment and components to be provided. Product information shall include catalog cut sheets, manufacturer's standard drawings, anchoring information, and other literature and shall provide sufficient information to fully describe the proposed equipment and confirm conformity to the project documents. Product information shall show principal dimensions, size, type, and locations of all connections and fittings and locations of all options/accessories. Include rated capacities, operating characteristics, furnished specialties, and accessories. Provide manufacturer's written delivery, storage and handling requirements and installation procedures.
- B. Shop Drawings: Contractor shall provide shop drawings showing equipment, components layout, connections & fittings, etc. Shop drawings shall be site specific and provide sufficient information to fully describe the proposed locations, elevations and layout of the system. Show fabrication and installation details for each packaged sewage pumping station. Detail equipment assemblies and indicate dimensions; shipping, installed, and operating weights; loads; required clearances; method of field assembly; components; electrical characteristics; and location and size of each field connection.

- C. Wiring Diagrams: Contractor shall provide wiring diagrams including but not limited to power, signal, and control wiring.
- D. Submit copies of all quality control testing documentation and installation inspection documentation including but not limited to:
 - 1. Source quality-control test reports
 - 2. Field quality-control test reports
- E. Operation and Maintenance Data: Submit manufacturer's O&M information including maintenance requirements, spare parts, specialty tools (if any), etc. O&M submission shall include site specific drawings of entire system including all equipment, locations, elevations, electrical information, etc.
- F. Warranty: Submit manufacturer's standard warranty information for all equipment, components and appurtenances.
- G. Product Certificates: For each type of sewage pump, signed by product manufacturer.
- H. Qualification Data: For Installer.

1.5 QUALITY ASSURANCE

- A. Fabricate, deliver, assemble and install all equipment under this specification in full conformity with the specifications, all local, state, and federal laws/standards, as shown on the Contract Drawings and approved shop drawings.
- B. Manufacturer shall have a minimum of 5 years experience in producing similar equipment and shall show evidence of at least 10 installations in satisfactory operation.
- C. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- D. Comply with HI 1.1-1.2, "Centrifugal Pumps for Nomenclature and Definitions"; HI 1.3, "Centrifugal Pumps for Design and Application"; and HI 1.4, "Centrifugal Pumps for Installation, Operation and Maintenance," for sewage pumps.
- E. Comply with UL 778, "Motor-Operated Water Pumps," for sewage pumps.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver, handle and store equipment components in accordance with approved shop drawings, manufacturer's written instructions and as specified.
- B. Use every precaution to prevent damage to the equipment during transport and delivery to the site.
 - 1. Do not allow equipment to be dropped, bumped, dragged, pushed, rolled, or moved in any way which will cause damage.

- 2. If, in the process of transportation or handling, any equipment is damaged, replace or repair such equipment or accessories. Make all required repairs. Repairs shall be subject to the approval of the Engineer.
- C. Materials may be stored outdoors on pallets, or other wooden structures providing for proper support and drainage.
- D. On-site storage location shall be coordinated with the Owner and all trades prior to delivery of materials.
- E. Damage to materials during storage shall be prevented primarily by minimizing the amount of time they are stored at the jobsite before being incorporated into the work.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Sewer Service: Do not interrupt sanitary sewer service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sanitary sewer service according to requirements indicated:
 - 1. Notify Engineer and Owner no fewer than two days in advance of proposed interruption of sanitary sewer service.
 - 2. Do not proceed with interruption of sanitary sewer service without Engineer or Owner's written permission.

1.8 COORDINATION

- A. Coordinate location and elevation of equipment to actual field conditions and final selection of equipment.
- B. Contractor shall be responsible to coordinate the work with all other trades.
- C. Works hall be scheduled to not interfere with Owner's on-site operations.
- D. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of packaged sewage pumping stations that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including shell.
 - b. Faulty operation of sewage pumps, controls, or accessories.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Period for Shell: 3 years from date of Substantial Completion.

- 3. Warranty Period for Sewage Pumps and Controls: 3 years from date of Substantial Completion.
- 4. Warranty Period for Accessories: 3 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 WET-WELL, PACKAGED SEWAGE GRINDER PUMPING STATIONS

- A. Wet-Well, Packaged Sewage Pumping Station with Submersible Grinder Sewage Pumps:
 - 1. Description: Factory fabricated, assembled, and tested with wet well for sewage pumps and collection of sanitary sewage and with dry equipment chamber for controls and accessories.
 - a. Orientation: Shell underground with dry equipment chamber underground with top flush with grade.
 - b. Shell: Factory fabricated from fiberglass.
 - c. Sewage Pumps: Duplex submersible grinder-type sewage pumps, with guide rail, quick-disconnect system, controls, and piping. Include stainless-steel grinder impeller and hermetically sealed motor with moisture-sensing probe, mechanical seals, and waterproof power cable.
 - 2. Capacities and Characteristics:
 - a. Diameter or Dimensions of Shell: 36.5 inches.
 - b. Height of Shell Base Section: 72 inches.
 - c. Pumping Station, Inlet Pipe Size: 4-inches with flange gasket and pipe seal.
 - d. Pumping Station, Discharge Pipe Size: 2" SDR-9 HDPE.
 - e. Sewage Pumps: Two required.
 - f. Each Sump Pump:
 - 1) Capacity: 38 gpm.
 - 2) Total Dynamic Head: 55.70 feet.
 - 3) Speed: 3450 rpm
 - 4) Impeller: Grinder type.
 - 5) Inlet Size: 4" With flange gasket and pipe seal.
 - 6) Discharge Size: 2" SDR-9 HDPE.
 - 7) Motor Size: 2 hp.
 - 8) Electrical Characteristics:
 - a) Volts: 240 V.
 - b) Phases: Three
 - c) Hertz: 60.
 - g. Characteristics:

1) Full-Load Amperes: 10.6.

2) Minimum Circuit Ampacity: 30 Amp

3) Maximum Overcurrent Protection: 30 Amp

2.2 CONTROLS

- A. Control Sequence of Operation: Cycle each sewage pump on and off automatically to maintain wet-well sewage level. Automatic control operates both pumps in parallel if wet-well level rises above starting point of low-level pump, until shutoff level is reached. Automatic alternator, with manual disconnect switch, changes sequence of lead-lag sewage pumps at completion of each pumping cycle.
- B. Transducer System: Senses variations of sewage level in wet well. Include high and low adjustments capable of operating on 6-inch minimum differential of liquid level.
- C. Motor Controllers: Magnetic, full voltage, non-reversing. Include undervoltage release, thermaloverload heaters in each phase, manual reset buttons, and hand-automatic selector switches. Include circuit breakers to provide branch-circuit protection for each controller.
- D. 120-V accessory controls with 15-A, single-phase circuit breakers or fuses for each item.
- E. Control Panel: NEMA 4X weatherproof enclosure for indoor/outdoor mounting with audible 80 DBI and visual high-water alarm, complying with UL 508A with separate compartments and covers for controllers, circuit breakers, transformers, alternators, and single-phase controls. Include 20-A duplex receptacle in NEMA WD 1, Configuration 5-20R mounted on exterior of control panel.
 - 1. Mounting: At locations shown on Contract Drawings
 - 2. Enclosure: NEMA 4X
- F. Install labels on panel face to identify switches and controls.
- G. Connection for Portable Generator: Nonautomatic (manual) transfer switch with receptacle matching generator electrical power requirements.

2.3 ACCESSORIES

- A. Ventilation system is designed to be vented from the 4-inch diameter inlet pipe through a Garage Building Vent Stack.
- B. High-Water Audio Alarm: Horn for audio indication of station high-water level, energized by Remote Alarm Circuit: Include contacts for connection to remote alarm panel.

2.4 MOTORS

A. Motors shall be oil filled and class B insulated NEMA B design, rated for continuous duty.

2.5 MISCELLANEOUS MATERIALS

- A. Grout: ASTM C 1107, Grade B, non-shrink cement grout.
 - 1. Design Mix: 4000-psi 28-day compressive strength.
- B. Concrete: Concrete is specified in Section 033053 "Miscellaneous Cast-in-Place Concrete."

2.6 PACKAGED SEWAGE PUMPING STATION FABRICATION

- A. Fabricate shell from fiberglass with structural-steel reinforcement.
 - 1. Attach structural-steel reinforcement to top and bottom heads.
 - 2. Fabricate shell with continuous joints to make watertight and gastight construction.
 - 3. Attach air vent to pump chamber.
- B. Entrance tube may be furnished separately for field installation.
- C. Entrance Cover: Waterproof and corrosion resistant, with lock. Include way to open cover from inside tube if cover is locked.
- D. Air Vent: Duct fabricated from corrosion-resistant material, extended to above grade, outlet turned down, and with insect screen in outlet.
- E. Valves:
 - 1. Sewage Pump Piping: Include gate valve on each pump inlet and gate and check valves on each discharge pipe.
- F. Wiring: Tin-coated copper.

2.7 SOURCE QUALITY CONTROL

- A. Test and inspect sewage pumps according to HI 1.6, "Centrifugal Pump Tests." Include test recordings that substantiate correct performance of pumps at design head, capacity, speed, and horsepower.
- B. Test accessories and controls through complete cycle. Include test recordings that substantiate correct performance.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.

- B. Examine roughing-in of sewerage piping systems to verify actual locations of piping connections before packaged sewage pumping station installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Section 312000 "Excavation."

3.3 INSTALLATION

- A. Install packaged sewage pumping station components where indicated, according to specific equipment and piping arrangement indicated.
- B. All equipment shall be installed in strict accordance with the most recent manufacturer's guidelines, NFPA, International Building Code, National Standard Plumbing Code, National Electrical Code, International Mechanical Code, Fuel Gas Subcode, local ordinance, recognized engineering procedures, and all other applicable codes.
- C. Contractor shall coordinate the installation requirements of all equipment prior to shop drawing preparation to ensure all proper options, accessories, wiring, etc. are provided.

3.4 CONNECTIONS

- A. Sanitary sewer piping installation requirements are specified in Section 02627 "HDPE Pipe and Fittings." Drawings indicate general arrangement of piping.
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

3.5 IDENTIFICATION

- A. Install identifying labels permanently attached to equipment.
- B. Install operating instruction signs permanently attached to equipment or on pumping station wall near control equipment.
- C. Arrange for installing green warning tape over outside edges of underground packaged sewage pumping stations. Tape materials and their installation are specified in Section 31200 "Excavation and Backfill."

3.6 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. After installing packaged sewage pumping stations and after electrical circuitry has been energized, test for compliance with requirements. Furnish water required for pump tests.

- 2. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
- 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
- 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace packaged sewage pumping stations that do not pass tests and inspections and retest as specified above.

3.7 STARTUP SERVICE

- 1. Complete installation and startup check according to manufacturer's written instructions.
- 2. Adjust pump, accessory, and control settings, and safety and alarm devices.

3.8 PAYMENT

A. QUANTITIES AND PAYMENT

Payment for the packaged sewage pump station systems and all related items listed in this specification shall be made under the LUMP SUM bid item "SANITARY SERVICE". Price shall include all labor, materials, freight, and equipment including but not limited to excavation, shoring/bracing/timbering, hold down slab, setting, pipe connections, backfill and all else necessary therefore and all other work in connection there with and incidental thereto.

END OF SECTION 22134

SECTION 22 14 22

STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.2 PRODUCTS

- A. Piping Materials: Refer to "Piping Applications" Paragraph for applications of pipe, tube, fitting, and joining materials.
 - Flexible Transition Couplings for Underground Nonpressure Piping: ASTM C 1173 with elastomeric sleeve. Include ends of same sizes as piping to be joined and include corrosion-resistant metal band on each end.
 - 2. Hub-and-Spigot Pipe and Fittings: ASTM A 74, Service class.
 - a. Gaskets: ASTM C 564, rubber.
 - 3. Hubless Pipe and Fittings: ASTM A 888 or CISPI 301.
 - a. Couplings: ASTM C 1277 assembly of metal housing, corrosion-resistant fasteners, and ASTM C 564 rubber sleeve with integral center pipe stop.
 - 1) Heavy-Duty, FM-Approved Couplings: ASTM A 666, Type 304, stainless-steel housing; stainless-steel bands; and sleeve.
 - a) NPS 1-1/2 to NPS 4: 3-inch- wide housing with 2 bands.
 - b) NPS 5 to NPS 10: 4-inch- wide housing with 2 bands.
 - 2) Compact, Stainless-Steel Couplings: CISPI 310 with ASTM A 167, Type 301, or ASTM A 666, Type 301, stainless-steel corrugated shield; stainless-steel bands: and sleeve.
 - a) NPS 1-1/2 to NPS 4: 2-1/8-inch- wide shield with 2 bands.
 - b) NPS 5 and NPS 6: 3-inch- wide shield with 4 bands.
 - c) NPS 8 and NPS 10: 4-inch- wide shield with 4 bands.
 - d) NPS 12: 5-1/2-inch- wide shield with 6 bands.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 EXECUTION

- A. Refer to Division 2 Section "Earthwork" for excavating, trenching, and backfilling.
- B. Piping Applications:
 - Aboveground Storm Drainage Piping: Use the following piping materials for each size range:
 - a. NPS 3 and NPS 4: Service class, cast-iron soil piping; gaskets; and gasketed joints.

- b. NPS 5 and NPS 6: Service class, cast-iron soil piping; gaskets; and gasketed joints.
- c. NPS 8 and NPS 10: Service class, cast-iron soil piping; gaskets; and gasketed joints.
- 2. Underground Storm Drainage Piping: Use the following piping materials for each size range:
 - a. NPS 3 and NPS 4: Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - b. NPS 5 and NPS 6: Service class, cast-iron soil piping; gaskets; and gasketed ioints.
 - c. NPS 8, 10, & 12: Service class, cast-iron soil piping; gaskets; and gasketed joints.

C. Piping Installation:

- Install cleanouts at grade and extend to where building storm drains connect to building storm sewers.
- 2. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Refer to Division 22 "Sleeve and Sleeve Seals for Plumbing Piping" for sleeves and mechanical sleeve seals.
- 3. Install wall penetration system at each service pipe penetration through foundation wall. Make installation watertight. Refer to Division 22 "Sleeve and Sleeve Seals for Plumbing Piping" for wall penetration systems.
- 4. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- 5. Make changes in direction for storm piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- 6. Lay buried building drain piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- D. Install storm drainage piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Storm Drain: Pipe sizes 3 inches in diameter or smaller shall slope a minimum of 1/4 inch per foot in the direction of flow. Pipe sizes 4" in diameter or larger shall slope a minimum of 1/8 inch per foot in the direction of flow..
 - 2. Horizontal Storm-Drainage Piping: Pipe sizes 3 inches in diameter or smaller shall slope a minimum of 1/4 inch per foot in the direction of flow. Pipe sizes 4" in diameter or larger shall slope a minimum of 1/8 inch per foot in the direction of flow.
- E. Sleeves are not required for cast-iron drainage piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- F. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- G. Joint Construction:
 - 1. Cast-Iron, Soil-Piping Joints: Make joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - a. Gasketed Joints: Make with rubber gasket matching class of pipe and fittings.

- H. Hanger and Support Installation: Refer to Division 22 Section "For Plumbing Piping and Equipment Hangers and Supports" for pipe hanger and support devices. Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- I. Install supports according to Division 22 Section "For Plumbing Piping and Equipment Hangers and Supports."
 - 1. Support vertical piping and tubing at base and at each floor.
 - 2. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
 - 3. Install hangers for cast-iron drainage piping with the following maximum horizontal spacing and minimum rod diameters:
 - a. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - b. NPS 3: 60 inches with 1/2-inch rod.
 - c. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - d. NPS 6: 60 inches with 3/4-inch rod.
 - e. NPS 8 and NPS 10: 60 inches with 7/8-inch rod.
 - f. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
 - 4. Install supports for vertical cast-iron soil piping every 15 feet.
- J. Connections: Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials. Connect storm drainage piping to roof drains and storm drainage specialties.
- K. Field Quality Control:
 - During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - b. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 2. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
 - 3. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - a. Blank-off portions of the existing storm drainage systems not modified or altered as a result of the new work prior to beginning the testing of the new piping.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - c. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.

- e. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
- L. Clean interior of piping. Remove dirt and debris as work progresses. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work. Place plugs in ends of uncompleted piping at end of day and when work stops.
- M. Provide an additional seventy-five feet of each type and size pipe of storm piping and accessories used in the project to resolve interferences and/or as directed by Engineer.

END OF SECTION 22 14 22

SECTION 22 34 01

FUEL-FIRED, DOMESTIC WATER HEATERS

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. The plumbing equipment schedules.

1.2 SUMMARY

- A. This Section includes the following for domestic water systems:
 - 1. Light Commercial, High Efficiency, Gas-Fired Water Heaters.
 - Accessories.

1.3 SUBMITTALS

- A. Product Data: For each type and size of water heater. Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.
- B. Shop Drawings: Detail water heater assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control systems. Differentiate between manufacturer-installed and field-installed wiring.
- C. Product Certificates: Signed by manufacturers of water heaters certifying that products furnished comply with requirements.
- D. Coordination Drawings: Plans and details, drawn to scale, on which the location of the water heater, drain pan, drain piping, and intake and vent piping is shown and coordinated with other installations, using input from installers of the trades involved.
- E. Maintenance Data: For water heaters to include in maintenance manuals specified in Division 1.
- F. Warranties: Special warranties specified in this Section.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain same type of water heaters through one source from a single manufacturer.
- B. Product Options: Drawings indicate size, profiles, and dimensional requirements of water heaters and are based on specific units indicated. Other manufacturers' products complying with requirements may be considered. Refer to Division 1 Section "Substitutions."

- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. ANSI Compliance: Provide gas water heaters that comply with ANSI standards for gas water heaters and related products and that bear AGA certification label.
- E. ASME Compliance: Fabricate and label water heater, hot-water storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," Division 1.
- F. ASHRAE Standards: Comply with performance efficiencies prescribed for the following:
 - ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings," for commercial water heaters.
 - 2. ASHRAE 90.2, "Energy Efficient Design of New Low-Rise Residential Buildings," for household water heaters.

1.5 WARRANTY

- A. General Warranty: Special warranty specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Special Warranty: Written warranty, executed by manufacturer agreeing to repair or replace components of water heaters that fail in materials or workmanship within specified warranty period. See General Conditions specification section for requirements of special extended 1 year warranty for water heater from date of issuance of Certificate of Occupancy.
 - 1. Failures include storage tanks and burner assemblies.
 - 2. Warranty Period: From date of Substantial Completion:
 - a. Storage Tanks: 5 years (min.).
 - b. Burner Assemblies/Heat Exchangers: One year (min.)

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Light Commercial, High Efficiency, Tube Type Gas-Fired Water Heaters:
 - a. Lochinvar Corp.
 - b. Bradford White
 - c. Patterson-Kelley Co.
 - 2. Expansion Tanks:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Zurn Industries, Inc.; Wilkins Div.

2.2 LIGHT COMMERCIAL, HIGH EFFICIENCY GAS WATER HEATERS

A. Description: Comply with UL 795 and ANSI Z21.13; include storage tank, circulator, piping, and controls.

- B. Water Heater: Enclosed, insulated unit with controls.
 - Construction: According to ASME Boiler and Pressure Vessel Code: Section IV with 160-psig working-pressure rating.
 - 2. Heat Exchanger: Copper, finned tube with bronze or glass-lined cast-iron headers. There shall be no bolts, gaskets, or "O" rings in the header configuration. Heat exchanger shall be hydrostatically tested to 240 psig. The heat exchanger shall be equipped with an outlet thermometer to monitor discharge water temperature.
 - 3. Burner: High-temperature stainless steel construction, for use with tube-type water heaters and natural-gas fuel capable of 100% "On/Off" operation.
 - a. Combustion Air Chamber: The combustion air chamber shall be sealed and enclosed in ceramic fiberboard insulation. A flame observation port shall be provided. A combustion air blower shall be provided to control fuel/air mixture.
 - b. Automatic Ignition: Intermittent electronic ignition complying with ANSI Z21.20.
 - c. Gas Valve: Main combination gas valve shall have redundant seats and a built-in low gas pressure regulator. The gas pressure regulator shall be referenced to the combustion air fan.
 - d. Safety Controls: Automatic, high-temperature-limit cutoff device or system, a combination low air and blocked flue pressure switch to monitor fan operation, and an ASME temperature/pressure relief valve.
 - 4. Control Panel: Provide with master power switch, (4) four ignition control LED lights to indicate sequential operation and diagnostics on control sensed malfunctions, low voltage transformer, and terminal strip for field connection of remote devices/controls. All components shall be easily accessed and serviceable from the front of the jacket through the control panel cover.
 - 5. Temperature Controls: Standard immersion type operating aquastat with high limit control.
 - 6. Draft Hood: Heater jacket design shall allow single unit venting connection without the use of external draft hood devices.
- C. Hot-Water Storage Tank: Connected with piping to circulator and water heater.
 - 1. Construction: According to ASME Boiler and Pressure Vessel Code: Section VIII, steel with 150-psig working-pressure rating.
 - a. Tappings: Factory fabricated of materials compatible with tank for piping connections, relief valve, pressure gage, thermometer, drain, anode rods, and controls as required. Attach tappings to tank shell before testing and labeling.
 - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1, pipe threads.
 - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges and according to ASME B16.24 for copper and copper-alloy flanges.
 - b. Interior Finish: Materials and thicknesses complying with NSF 61, barrier materials for potable-water tank linings. Extend finish into and through tank fittings and outlets.
 - c. Insulation: Comply with ASHRAE 90.1. Surround entire storage tank except connections and controls.
 - d. Jacket: Steel, with enameled finish.
 - e. ASME temperature/pressure relief valve.
 - 2. Anode Rods: Factory installed, magnesium.
 - 3. Drain Valve: ASSE 1005, corrosion-resistant metal, factory installed.
- D. Mounting: Water heater, tank, and accessories factory mounted and provided as a single unit.
- E. Circulator: UL 778, all bronze, in-line, centrifugal, single-stage, radially split case design, with mechanical seals; with 125-psig-minimum working-pressure rating and 225 deg F continuous water temperature. See equipment schedule for additional requirements.

F. Piping: Manufacturer's standard copper tubing.

2.3 EXPANSION TANKS

- A. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
- B. Construction: Working-pressure rating.
- C. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1, pipe thread.
- D. Tank Interior Finish: Materials and thicknesses complying with NSF 61, barrier materials for potable-water tank linings. Extend finish into and through tank fittings and outlets.
- E. Tank Exterior Finish: Manufacturer's standard, unless finish is indicated.
- F. Air-Charging Valve: Factory installed.

2.4 WATER HEATER ACCESSORIES

- A. Combination Temperature and Pressure Relief Valves: According to the following:
 - 1. Gas Water Heaters: ANSI Z21.22, combination temperature and pressure relief valve.
- B. Vacuum Relief Valves: According to the following:
 - 1. Gas Water Heaters: ANSI Z21.22.
 - 2. Exception: Omit if water heater has integral vacuum-relieving device.
- C. Gas Shutoff Valves: ANSI Z21.15, manually operated. Furnish for installation in piping.
- D. Gas Pressure Regulators: ANSI Z21.18, appliance type, factory or field installed. Include pressure rating, capacity, and pressure differential required for water heater and gas supply.
- E. Automatic Valves: ANSI Z21.21, appliance, electrically operated, on-off automatic valve.
- F. Water Heater Stand and Drain Pan Units: High-density-polyethylene-plastic, 18-inch- high, enclosed-base stand complying with IAPMO PS 103 and IAS No. 2. Include integral or separate drain pan with raised edge and NPS 1 drain outlet with ASME B1.20.1, pipe thread.
- G. Water Heater Stands: Water heater manufacturer's factory-fabricated, steel stand for floor mounting and capable of supporting water heater and water. Include dimension that will support bottom of water heater a minimum of 18 inches above the floor.
- H. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of water heater and include drain outlet not less than NPS 3/4.

PART 3 - EXECUTION

3.1 WATER HEATER INSTALLATION

A. Install commercial water heaters on stand, bracket, suspended platform, or directly to the floor.

- B. Install water heaters, level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
- C. Install and connect gas water heaters according to NFPA 54.
 - 1. Install appliance, gas pressure regulators on gas-burner inlets of water heaters without pressure regulators.
 - 2. Install vent piping from gas-train pressure regulators and valves to outside of building where required. Terminate vent piping with brass-screened vent cap fitting. Do not combine vents except with approval of authorities having jurisdiction.
- D. Install temperature and pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend relief valve outlet with water piping in continuous downward pitch and discharge onto closest floor drain.
- E. Install vacuum relief valves in cold-water-inlet piping.
- F. Install water heater drain piping as indirect waste to spill into open drains or over floor drains.
- G. Install thermometers on water heater inlet and outlet piping. Refer to Division 15 Section "Meters and Gages" for thermometers.
- H. Install pressure gages on water heater piping. Refer to Division 15 Section "Meters and Gages" for pressure gages.
- I. Arrange for insulation on equipment and piping not furnished with factory-applied insulation.
- J. Fill water heaters with water.
- K. Charge compression tanks with air.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect hot- and cold-water piping with shutoff valves and unions. Connect hot-water-circulating piping with shutoff valve, check valve, and union.
- D. Connect gas piping to gas burner with drip leg, tee, shutoff valve, and union; minimum size same as inlet connection.
- E. Make connections with dielectric fittings where piping is made of dissimilar metal.
- F. Gas, Water Heater Vent Connections: Connect to vent system. Include draft hoods and diverters where required. Use vents same size as or larger than water heater outlets, but not smaller than indicated unless smaller vent size has been calculated according to NFPA 54. Comply with gas utility requirements for sizing. Gas vents are specified in Division 15 Section "Breechings, Chimneys, and Stacks."
- G. Electrical Connections: Power wiring and disconnect switches are specified in Division 16 Sections. Arrange wiring to allow unit service.

- H. Ground equipment.
 - Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 FIELD QUALITY CONTROL

- A. Engage a factory-authorized service representative to perform startup service.
- B. In addition to manufacturer's written installation and startup checks, perform the following:
 - 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment and retest until satisfactory results are achieved.
 - 2. Verify that piping system tests are complete.
 - 3. Check for piping connection leaks.
 - 4. Check for clear relief valve inlets, outlets, and drain piping.
 - 5. Check operation of circulators.
 - 6. Test operation of safety controls, relief valves, and devices.
 - 7. Energize electric circuits.
 - 8. Adjust operating controls.
 - 9. Adjust hot-water-outlet temperature settings. Do not set above 140 deg F unless piping system application requires higher temperature.
 - 10. Balance water flow through manifolds of multiple-unit installations.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain water heaters.
 - 1. Train Owner's maintenance personnel on procedures for starting and stopping troubleshooting, servicing, and maintaining equipment.
 - 2. Review data in maintenance manuals. Refer to Division 1 Section "Contract Closeout."
 - 3. Review date in maintenance manuals. Refer to Division 1 Section "Operation and Maintenance Data."
 - 4. Schedule training with Owner, through Architect, with at least seven days' advance notice.

END OF SECTION 22 34 01

SECTION 22 40 00

PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes plumbing fixtures and related components.
- B. Related Sections include the following:
 - 1. Provide plumbing fixtures in accordance with the fixtures schedules provided on the drawings.

1.3 DEFINITIONS

- A. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- B. Fitting: Device that controls flow of water into or out of plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.

1.4 SUBMITTALS

- A. Product Data: Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports and indicate materials and finishes, dimensions, construction details, and flow-control rates for each type of fixture scheduled.
- B. Maintenance Data: For plumbing fixtures to include in maintenance manuals specified in Division 1.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components in the same category through one source from a single manufacturer.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"[; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act";] about plumbing fixtures for people with disabilities.
- C. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.

- D. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- E. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- F. Comply with the following applicable standards and other requirements specified for faucets:
 - 1. Faucets: ASME A112.18.1M.
 - 2. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 3. Supply and Drain Fittings: ASME A112.18.1M.
 - 4. Combination, Pressure-Equalizing and Thermostatic-Control Antiscald Faucets: ASSE 1016.
 - 5. Faucets: ASME A112.18.1M.
 - 6. High-Temperature-Limit Controls for Thermal-Shock-Preventing Devices: ASTM F 445.
 - 7. Thermostatic-Control Antiscald Faucets: ASTM F 444 and ASSE 1016.
- G. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Floor Drains: ASME A112.21.1M.
 - 2. Grab Bars: ASTM F 446.
 - 3. Hose-Coupling Threads: ASME B1.20.7.
 - 4. Hot-Water Dispensers: ASSE 1023 and UL 499.
 - 5. Off-Floor Fixture Supports: ASME A112.6.1M.
 - 6. Pipe Threads: ASME B1.20.1.
 - 7. Plastic Toilet Seats: ANSI Z124.5.
 - 8. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 COORDINATION

A. Coordinate roughing-in and final plumbing fixture locations, and verify that fixtures can be installed to comply with original design and referenced standards.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Supply, Flow-Control Fittings: Equal to 5 percent of amount of each type and size installed.
 - 2. Flushometer Valve, Repair Kits: Equal to 5 percent of amount of each type installed, but not less than 10 of each type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products specified in other Part 2 articles.
- B. Provide plumbing fixtures in accordance with the plumbing fixture schedule included with the contract drawings. Provide all accessories (carriers, mounting hardware, seats, etc) as required

to install and operate plumbing fixtures even if not specifically shown on the drawings or required by the specifications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water soil and for waste piping systems and supports to verify actual locations and sizes of piping connections and that locations and types of supports match those indicated, before plumbing fixture installation. Use manufacturer's roughing-in data if roughing-in data are not indicated.
- B. Examine walls, floors, and cabinets for suitable conditions where fixtures are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FIXTURE INSTALLATION

- A. Assemble fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install counter-mounting fixtures in and attached to casework.
- C. Install fixtures level and plumb according to manufacturers' written instructions and roughing-in drawings.
- D. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Use ball, gate, or globe valve if stops are not specified with fixture.
- E. Install trap and tubular waste piping on drain outlet of each fixture an connect to drainage system.
- F. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- G. Install toilet seats on water closets.
- H. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- I. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings.
- J. Seal joints between fixtures and walls, floors, and counters using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Plumbing Specification Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect water supplies from water distribution piping to fixtures.
- C. Connect drain piping from fixtures to drainage piping.
- D. Supply and Waste Connections to Plumbing Fixtures: Connect fixtures with water supplies, stops, risers, traps, and waste piping. Use size fittings required to match fixtures. Connect to plumbing piping.
- E. Supply and Waste Connections to Fixtures and Equipment Specified in Other Sections: Connect fixtures and equipment with water supplies, stops, risers, traps, and waste piping specified. Use size fittings required to match fixtures and equipment. Connect to plumbing piping.

3.4 FIELD QUALITY CONTROL

- A. Verify that installed fixtures are categories and types specified for locations where installed.
- B. Check that fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

3.5 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Replace washers and seals of leaking and dripping faucets and stops.

3.6 CLEANING

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
 - 3. Clean fixtures to a reasonable degree of shine. No visable grease or other marks from construction should be apparent.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 40 00

SECTION 23 05 00

COMMON WORK REQUIREMENTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Dielectric fittings.
 - 3. Mechanical sleeve seals.
 - 4. Sleeves.
 - 5. Escutcheons.
 - 6. Grout.
 - 7. Equipment installation requirements common to equipment sections.
 - 8. Concrete bases.
 - 9. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.3 SUBMITTALS

Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

- 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
- 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.
- D. Sheet metal construction documents are diagrammatic. Equivalent sizes can be substituted when construction begins as long as aspect ratios are no greater then 3:1 for rectangular, or round instead of square substitutions provide the same static pressure per 100ft. Duct runs are to be coordinated in the field with the other trades. Duct materials can not be changed without the permission of the engineer. Flex ducts are to be no longer than eight feet and must be supported from overhead.

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series or BAg1, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12.
- G. Solvent Cements for Joining Plastic Piping:
 - 1. CPVC Piping: ASTM F 493.
 - 2. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.

2.3 DIELECTRIC FITTINGS

A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.

- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig (1725-kPa) minimum working pressure at 180 deg F (82 deg C).
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig (1035- or 2070-kPa) minimum working pressure as required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
- B. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- C. Pressure Plates: Stainless steel. Include two for each sealing element.
- D. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral water stop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome plated.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, non-shrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, non-staining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.

- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches (150 mm) in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches (150 mm) and larger in diameter.
 - Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- Q. Verify final equipment locations for roughing-in.
- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using leadfree solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - Comply with ASTM F 402, for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 3. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 4. PVC Non-pressure Piping: Join according to ASTM D 2855.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Non-pressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 (DN 50) and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 (DN 65) and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.

- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches (100 mm) larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi (20.7-MPa), 28-day compressive-strength concrete and reinforcement as specified in Division 03 Sections.

3.6 PAINTING AND FINISHING

- A. Apply semi-gloss, acrylic-enamel finish to exposed piping according to the following:
 - 1. Interior, Ferrous Piping and Ferrous Supports: Finish coat over enamel undercoat and primer.
 - 2. Interior and Exterior, Galvanized-Steel Piping: Two finish coats over galvanized metal primer.
 - 3. Exterior, Ferrous Piping and Ferrous Supports: Two finish coats over rust-inhibitive metal primer.
 - 4. Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.7 CUTTING AND PATCHING

A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for mechanical installations. Perform cutting by skilled mechanics of trades involved. Repair cut surfaces to match adjacent surfaces.

3.8 CONTROLS COORDINATION

A. For electrical interface of controls the following is the method to be coordinated with division 23. Division 23 is to provide junction box with cover, conduit, and power to JB. The cover is to be labeled with its respective panel number and breaker number. Control contractor will provide the

control transformers and all wiring there after to devices and is to coordinate with Division 16 in the field.

3.9 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.10 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor HVAC materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.11 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 230500

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SECTION 23 05 13

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.
- C. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.

- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Pre-lubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

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SECTION 23 05 29

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Metal pipe hangers and supports.
- 2. Trapeze pipe hangers.
- 3. Fiberglass pipe hangers.
- 4. Metal framing systems.
- 5. Fiberglass strut systems.
- 6. Thermal-hanger shield inserts.
- 7. Fastener systems.
- 8. Pipe stands.
- 9. Equipment supports.

B. Related Sections:

- 1. Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
- 2. Division 23 Section(s) "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following: include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Fiberglass strut systems.
 - 4. Pipe stands.
 - 5. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pre-galvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 FIBERGLASS PIPE HANGERS

- A. Clevis-Type, Fiberglass Pipe Hangers:
 - 1. Description: Similar to MSS SP-58, Type 1, steel pipe hanger except hanger is made of fiberglass or fiberglass-reinforced resin.
 - 2. Hanger Rods: Continuous-thread rod, washer, and nuts made of stainless steel.
- B. Strap-Type, Fiberglass Pipe Hangers:
 - 1. Description: Similar to MSS SP-58, Type 9 or Type 10, steel pipe hanger except hanger is made of fiberglass-reinforced resin.
 - 2. Hanger Rod and Fittings: Continuous-thread rod, washer, and nuts made of stainless steel.

2.4 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.
 - c. Flex-Strut Inc.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut Corporation; Tyco International, Ltd.
 - g. Wesanco, Inc.
 - h. Or Approved Equal.
 - 2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
 - 3. Standard: MFMA-4.
 - 4. Channels: Continuous slotted steel channel with inturned lips.
 - 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
 - 7. Metallic Coating: Electroplated zinc.
 - 8. Paint Coating: Epoxy.
 - 9. Plastic Coating: Epoxy.

2.5 FIBERGLASS STRUT SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Allied Tube & Conduit.
 - 2. Champion Fiberglass, Inc.
 - 3. Cooper B-Line, Inc.
 - 4. SEASAFE, INC.; a Gibraltar Industries Company.
 - 5. Or Approved Equal.

- B. Description: Shop- or field-fabricated pipe-support assembly similar to MFMA-4 for supporting multiple parallel pipes.
 - 1. Channels: Continuous slotted fiberglass channel with in-turned lips.
 - 2. Channel Nuts: Fiberglass nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.6 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. Clement Support Services.
 - 3. ERICO International Corporation.
 - 4. National Pipe Hanger Corporation.
 - 5. PHS Industries, Inc.
 - 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 7. Piping Technology & Products, Inc.
 - 8. Rilco Manufacturing Co., Inc.
 - 9. Value Engineered Products, Inc.
 - 10. Or Approved Equal.
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.7 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless-steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.8 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.

C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.

D. High-Type, Single-Pipe Stand:

- 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
- 2. Base: Stainless steel.
- 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
- 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.

E. High-Type, Multiple-Pipe Stand:

- Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
- 2. Bases: One or more; plastic.
- 3. Vertical Members: Two or more protective-coated-steel channels.
- 4. Horizontal Member: Protective-coated-steel channel.
- 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.9 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.10 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout: suitable for interior and exterior applications.
 - 1. Properties: Non-staining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fiberglass Pipe-Hanger Installation: Comply with applicable portions of MSS SP-69 and MSS SP-89. Install hangers and attachments as required to properly support piping from building structure.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- E. Fiberglass Strut System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled fiberglass struts.
- F. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- G. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- H. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Division 07 Section "Roof Accessories" for curbs.
- I. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- J. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- K. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- L. Install lateral bracing with pipe hangers and supports to prevent swaying.
- M. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- N. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

O. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

P. Insulated Piping:

- Attach clamps and spacers to piping.
 - Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
- 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F,pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
- 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
- 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
- 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
- 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of non-insulated, stationary pipes NPS 3/4 to NPS 8.
- 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
- 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
- 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
- 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
- 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
- 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
- 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
- Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
- 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
- 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
- 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
- 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
- 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 - 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 - 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.

- 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
- 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
- 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
- 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical type supports and one trapeze member.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- R. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

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SECTION 23 05 48

VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the contract, including general and supplementary conditions and Division 1 specification sections, apply to this section.

1.2 SUMMARY

- A. Provide seismic restraints and supports for all mechanical equipment, piping, plumbing, and fire protection in accordance with the International Building Code, NFPA-13, SMACNA and standard practice.
- B. Provide vibration isolators on all piping, ductwork, and equipment.

1.3 SUBMITTALS:

- A. Product Data: Include load deflection curves for each vibration isolation device.
- B. Shop Drawings: Include the following:
 - 1. Design Calculations: Calculate requirements for selecting vibration isolators and for vibration isolation bases. All calculations shall be signed and sealed by a professional Engineer licensed in the state of New Jersey.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 VIBRATION ISOLATORS

- A. Manufacturers:
 - 1. Mason Industries, Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. Kinetics Noise Control, Inc.
 - 4. Or Approved Equal.
- B. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
 - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.

- 3. Lateral Stiffness: More than 80 percent of the rated vertical stiffness.
- 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch- thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 100 psig.
- 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- C. Housed Spring Mounts: Housed spring isolator with integral seismic snubbers.
 - 1. Housing: Ductile-iron or steel housing to provide all-directional seismic restraint.
 - 2. Base: Factory drilled for bolting to structure.
 - 3. Snubbers: Vertically adjustable to allow a maximum of 1/4-inch travel before contacting a resilient collar.
- D. Spring Hangers: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.
 - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of the rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
- E. Resilient Isolation Washers and Bushings: 1-piece, molded, bridge-bearing neoprene complying with AASHTO M 251 and having a durometer of 50, plus or minus 5, with a flat washer face.

2.3 VIBRATION ISOLATION EQUIPMENT BASES

- A. Manufacturers:
 - 1. Amber/Booth Company, Inc.
 - 2. California Dynamics Corp.
 - 3. Isolation Technology, Inc.
 - 4. Kinetics Noise Control, Inc.
 - 5. Mason Industries. Inc.
 - 6. Vibration Eliminator Co., Inc.
 - 7. Vibration Isolation Co., Inc.
 - 8. Vibration Mountings & Controls/Korfund.
 - 9. Or Approved Equal.
- B. Inertia Base: Factory-fabricated, welded, structural-steel bases and rails ready for field-applied, cast-in-place concrete.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel angles on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.4 FACTORY FINISHES

- A. Manufacturer's standard prime coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be electrogalvanized. Hot dip galvanized metal components for exterior use.
 - 3. Baked enamel for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements, installation tolerances, and other conditions affecting performance
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install thrust limits at centerline of thrust, symmetrical on either side of equipment.
- B. Install resilient bolt isolation washers on equipment anchor bolts.

3.3 EQUIPMENT BASES

- A. Fill concrete inertia bases, after installing base frame, with 3000-psi concrete; trowel to a smooth finish.
- B. Concrete Bases: Anchor equipment to concrete base according to supported equipment manufacturer's written instructions for seismic codes at Project site.
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 - 2. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use Setting Drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.

5. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.4 FIELD QUALITY CONTROL

- A. Testing: Perform the following field quality-control testing:
 - Isolator deflection.

3.5 ADJUSTING

- A. Adjust isolators after piping systems have been filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop.
- D. Adjust active height of spring isolators.

3.6 CLEANING

A. After completing equipment installation, inspect vibration isolation and seismic-control devices. Remove paint splatters and other spots, dirt, and debris.

END OF SECTION 230548

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Equipment labels.
- 2. Warning signs and labels.
- 3. Pipe labels.
- 4. Duct labels.
- 5. Stencils.
- 6. Valve tags.
- 7. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

- 1. Material and Thickness: Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
- 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- 4. Fasteners: Stainless-steel self-tapping screws.
- 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White
- C. Background Color: Red
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- G. Fasteners: Stainless-steel self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Black
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel self-tapping screws.

- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass beaded chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately 4 by 7 inches
 - 2. Fasteners: Brass grommet and wire
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting".
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:

- 1. Refrigerant Piping:
 - a. Background Color: Black.
 - b. Letter Color: Yellow.

3.4 DUCT LABEL INSTALLATION

- A. Install plastic-laminated duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue For cold-air supply ducts.
 - 2. Yellow For hot-air supply ducts.
 - 3. Green For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 - 4. ASME A13.1 Colors and Designs: For hazardous material exhaust.

B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawnwatering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Chilled Water: 2 inches, round.
 - b. Condenser Water: 2 inches, round.
 - c. Refrigerant: 2 inches, round.
 - d. Hot Water: 2 inches, round.
 - e. Gas: 2 inches, round.
 - 2. Valve-Tag Color:
 - a. Chilled Water: Blue.
 - b. Condenser Water: Yellow.
 - c. Refrigerant: Black.
 - d. Hot Water: Red.
 - e. Gas: Yellow.
 - 3. Letter Color:
 - a. Chilled Water: White.
 - b. Condenser Water: Black.
 - c. Refrigerant: White.
 - d. Hot Water: White.
 - e. Gas: Black.

3.6 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 SUBMITTALS

- A. Qualification Data: Submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Certified TAB reports.
- C. Sample report forms.
- D. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC, NEBB or TABB.
- B. TAB Report Forms: Use standard TAB contractor's forms approved by Engineer

C. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.6 PROJECT CONDITIONS

A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Division 23 Section "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan curves.
 - Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine operating safety interlocks and controls on HVAC equipment.
- K. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Equipment and duct access doors are securely closed.
 - 3. Balance dampers are open.
 - 4. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 5. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the following:
 - 1. Comply with requirements in ASHRAE 62.1-2004, Section 7.2.2, "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Division 23 Section "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Division 23 Section "HVAC Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Division 23 Section "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 - 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 - 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 6. Obtain approval from Engineer for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Division 23 Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure airflow of submain and branch ducts.

- a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
- 2. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
- 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
 - Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
 - Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.7 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.8 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

- 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
- 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - Fan curves.
 - 2. Manufacturers' test data.
 - 3. Field test reports prepared by system and equipment installers.
 - 4. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB contractor.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report.

 Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor, and exhaust-air dampers.
 - b. Fan drive settings including settings and percentage of maximum pitch diameter.
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, and exhaust airflows.
 - 2. Duct. outlet, and inlet sizes.
 - 3. Terminal units.
 - 4. Balancing stations.
 - 5. Position of balancing devices.
- E. Fan Test Reports: For exhaust air fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.

- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- g. Number, make, and size of belts.
- 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- F. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated air flow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual air flow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- G. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..
 - 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final air flow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- H. Instrument Calibration Reports:
 - Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.9 INSPECTIONS

A. Initial Inspection:

- 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
- 2. Check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

- 1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Engineer
- 2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of Engineer
- Engineer shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- 4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:
 - 1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.
- D. Prepare test and inspection reports.

3.10 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 23 07 00

HVAC INSULATION

PART 1 - GENERAL

RELATED DOCUMENTS 1.1

Drawings and general provisions of the Contract, including General and Supplementary Α. Conditions and Division 01 Specification Sections, apply to this Section.

1.2 **SUMMARY**

- Α. Section Includes:
 - 1. Insulation Materials:
 - Calcium silicate.
 - Cellular glass. b.
 - Flexible elastomeric. C.
 - Mineral fiber. d.
 - e. Phenolic.
 - f. Polyisocyanurate.
 - Polyolefin. g.
 - h. Polystyrene.
 - 2. Fire-rated insulation systems.
 - 3. Insulating cements.
 - Adhesives. 4.
 - Mastics. 5.
 - Lagging adhesives. 6.
 - Sealants. 7.
 - Factory-applied jackets. 8.
 - Field-applied fabric-reinforcing mesh. 9.
 - 10. Field-applied cloths.
 - Field-applied jackets. 11.
 - 12. Tapes.
 - 13. Securements.
 - 14. Corner angles.

B. Related Sections:

- Division 21 Section "Fire-Suppression Systems Insulation." 1.
- Division 22 Section "Plumbing Insulation." 2.
- Division 23 Section "Metal Ducts" for duct liners. 3.
- 4. Division 33 Section "Underground Hydronic Energy Distribution" for loose-fill pipe insulation in underground piping outside the building.
- 5. Division 33 Section "Underground Steam and Condensate Distribution Piping" for loosefill pipe insulation in underground piping outside the building.

1.3 **SUBMITTALS**

Α. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).

- В. Shop Drawings:
 - Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - Detail insulation application at pipe expansion joints for each type of insulation. 3.
 - Detail insulation application at elbows, fittings, flanges, valves, and specialties for each 4. type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.
 - 8. Detail field application for each equipment type.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use.
 - Sample Sizes:
 - Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 - Sheet Form Insulation Materials: 12 inches square.
 - Jacket Materials for Pipe: 12 inches long by NPS 2. C.
 - Sheet Jacket Materials: 12 inches square. d.
 - Manufacturer's Color Charts: For products where color is specified, show the full e. range of colors available for each type of finish material.
- D. Qualification Data: For qualified Installer.
- E. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- F. Field quality-control reports.

1.4 QUALITY ASSURANCE

- Α. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-testresponse characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed 1. index of 50 or less.
 - Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed 2. index of 150 or less.
- Mockups: Before installing insulation, build mockups for each type of insulation and finish C. listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Piping Mockups:
 - One 10-foot section of NPS 2 straight pipe. a.
 - b. One each of a 90-degree threaded, welded, and flanged elbow.

- One each of a threaded, welded, and flanged tee fitting. C.
- One NPS 2 or smaller valve, and one NPS 2-1/2 or larger valve. d.
- Four support hangers including hanger shield and insert. e.
- One threaded strainer and one flanged strainer with removable portion of f. insulation.
- One threaded reducer and one welded reducer.
- One pressure temperature tap. h.
- One mechanical coupling. i.

2. **Ductwork Mockups:**

- One 10-foot section each of rectangular and round straight duct.
- One each of a 90-degree mitered round and rectangular elbow, and one each of a b. 90-degree radius round and rectangular elbow.
- One rectangular branch takeoff and one round branch takeoff from a rectangular duct. One round tee fitting.
- d. One rectangular and round transition fitting.
- Four support hangers for round and rectangular ductwork.
- 3. **Equipment Mockups:**
 - One chilled-water pump and one heating-hot-water pump.
 - One tank or vessel.
- 4. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
- 5. Notify Engineer seven days in advance of dates and times when mockups will be constructed.
- 6. Obtain Engineer's approval of mockups before starting insulation application.
- Approval of mockups does not constitute approval of deviations from the Contract 7. Documents contained in mockups unless Engineer specifically approves such deviations in writing.
- 8. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
- Demolish and remove mockups when directed. 9.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- Coordinate size and location of supports, hangers, and insulation shields specified in A. Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

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В. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 **INSULATION MATERIALS**

- Comply with requirements in Part 3 schedule articles for where insulating materials shall be Α. applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - Products: Subject to compliance with requirements, provide one of the following: 1.
 - Cell-U-Foam Corporation: Ultra-CUF.
 - Pittsburgh Corning Corporation; Foamglas Super K. b.
 - Or Approved Equal. C.
 - 2. Block Insulation: ASTM C 552, Type I.
 - Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Board Insulation: ASTM C 552, Type IV.
 - Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1. 5.
 - Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C 552, 6. Type II, Class 2.
 - 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534. Type I for tubular materials and Type II for sheet materials.
 - Products: Subject to compliance with requirements, provide one of the following: 1.
 - Aeroflex USA Inc.; Aerocel.
 - Armacell LLC: AP Armaflex. b.
 - Rubatex Corp. C.
 - d. Armstrong World Industries, Inc.
 - Or Approved Equal.
- Н. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II without facing and with all service jacket manufactured from kraft paper, reinforcing scrim, aluminum foil and vinvl film
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - CertainTeed Corp.; Duct Wrap.
 - Johns Manville: Microlite. b.
 - Knauf Insulation; Duct Wrap. C.
 - Manson Insulation Inc.; Alley Wrap. d.
 - Owens Corning; All-Service Duct Wrap. e.
 - Or Approved Equal. f.

- I. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IB. without facing and with all service jacket manufactured from kraft paper, reinforcing scrim, aluminum foil and vinyl film.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.: FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation: Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
 - g. Or Approved Equal.
- J. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000 Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
 - f. Or Approved Equal.
 - 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with all purpose factory applied vapor-retarder jacket.
 - 3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with all purpose factory applied vapor-retarder jacket.
- K. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied jacket complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville: MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
 - f. Or Approved Equal.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.
 - c. Or Approved Equal.
- B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. P. K. Insulation Mfg. Co., Inc.; Thermal-V-Kote.
 - b. Or Approved Equal.
- C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
 - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Insulco, Division of MFS, Inc.; SmoothKote.
- b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
- c. Rock Wool Manufacturing Company; Delta One Shot.
- d. Or Approved Equal.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
 - e. Or Approved Equal.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Cellular-Glass, Phenolic, Polyisocyanurate, and Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
 - c. Or Approved Equal.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - f. Or Approved Equal.
 - 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Speedline Vinyl Adhesive.
 - e. Or Approved Equal.
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.

- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
 - g. Or Approved Equal.
 - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 - 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products. Division of ITW: CP-30.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-35.
 - c. ITW TACC, Division of Illinois Tool Works; CB-25.
 - d. Marathon Industries, Inc.; 501.
 - e. Mon-Eco Industries, Inc.; 55-10.
 - f. Or Approved Equal.
 - 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 - 3. Service Temperature Range: 0 to 180 deg F.
 - 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 - 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Encacel.
 - b. Foster Products Corporation, H. B. Fuller Company; 60-95/60-96.
 - c. Marathon Industries, Inc.; 570.
 - d. Mon-Eco Industries, Inc.; 55-70.
 - e. Or Approved Equal.
 - 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 - 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 - 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 - f. Or Approved Equal.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
 - 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 - 4. Color: White.

- Metal Jacket Flashing Sealants: Α.
 - Products: Subject to compliance with requirements, provide one of the following:
 - Childers Products, Division of ITW; CP-76-8.
 - Foster Products Corporation, H. B. Fuller Company; 95-44. b.
 - Marathon Industries. Inc.: 405. C.
 - Mon-Eco Industries. Inc.: 44-05. d.
 - Vimasco Corporation; 750. e.
 - f. Or Approved Equal.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - Service Temperature Range: Minus 40 to plus 250 deg F. 4.
 - Color: Aluminum. 5.
 - For indoor applications, use sealants that have a VOC content of 250 g/L or less when 6. calculated according to 40 CFR 59. Subpart D (EPA Method 24).
- **PVC Jacket Flashing Sealants:** В.
 - Products: Subject to compliance with requirements, provide one of the following: 1.
 - Childers Products, Division of ITW; CP-76.
 - Foster Products Corporation, H. B. Fuller Company; 95-44. b.
 - Marathon Industries, Inc.; 405. C.
 - Mon-Eco Industries, Inc.; 44-05. d.
 - e. Vimasco Corporation; 750.
 - f. Or Approved Equal.
 - 2. Materials shall be compatible with insulation materials, lackets, and substrates.
 - Fire- and water-resistant, flexible, elastomeric sealant. 3.
 - Service Temperature Range: Minus 40 to plus 250 deg F. 4.
 - 5. Color: White.
 - For indoor applications, use sealants that have a VOC content of 250 g/L or less when 6. calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- Woven Glass-Fiber Fabric for Pipe Insulation: Approximately 2 oz./sq. yd. with a thread count Α. of 10 strands by 10 strands/sq. inch for covering pipe and pipe fittings.
 - Products: Subject to compliance with requirements, provide one of the following:
 - Childers Products, Division of ITW; Chil-Glas No. 5. a.
 - b. Vimasco Corporation; Elastafab 894.
 - Or Approved Equal. C.
- Woven Glass-Fiber Fabric for Duct and Equipment Insulation: Approximately 6 oz./sq. yd. B. with a thread count of 5 strands by 5 strands/sq. inch for covering equipment.
 - Products: Subject to compliance with requirements, provide one of the following:
 - Childers Products, Division of ITW; Chil-Glas No. 5. a.
 - b. Vimasco Corporation; Elastafab 894.
 - Or Approved Equal. C.

2.8 FIELD-APPLIED JACKETS

- Α. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- PVC Jacket: B. High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

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- 1. Products: Subject to compliance with requirements, provide one of the following:
 - Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - e. Or Approved Equal.
- 2. Adhesive: As recommended by jacket material manufacturer.
- 3. Color: White
- 4. Factory-fabricated fitting covers to match jacket.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- 5. Factory-fabricated tank heads and tank side panels.

C. Metal Jacket:

- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
 - d. Or Approved Equal.
- 2. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 - a. Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard; Insulrap No Torch 125.
 - c. Or Approved Equal.

2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.

- d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
- e. Or Approved Equal.
- 2. Width: 3 inches.
- 3. Thickness: 11.5 mils.
- 4. Adhesion: 90 ounces force/inch in width.
- 5. Elongation: 2 percent.
- 6. Tensile Strength: 40 lbf/inch in width.
- 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 - e. Or Approved Equal.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 - e. Or Approved Equal.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 - e. Or Approved Equal.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

- A. Bands:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products; Bands.

- PABCO Metals Corporation; Bands. b.
- RPR Products, Inc.; Bands. C.
- Or Approved Equal. d.
- 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 0.015 inch thick, 3/4 inch wide with wing or closed seal.
- Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch 3. thick, 3/4 inch wide with wing or closed seal.
- 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
- Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or C. Monel.
- D. Wire: 0.080-inch nickel-copper alloy, 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
 - Manufacturers: Subject to compliance with requirements, provide products by one of the 1.
 - a. C & F Wire.
 - Childers Products. b.
 - PABCO Metals Corporation. C.
 - d. RPR Products, Inc.
 - e. Or Approved Equal.

2.11 **CORNER ANGLES**

- PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Α. Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.
- C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304.

PART 3 - EXECUTION

3.1 **EXAMINATION**

- Examine substrates and conditions for compliance with requirements for installation and other Α. conditions affecting performance of insulation application.
 - Verify that systems and equipment to be insulated have been tested and are free of 1. defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 **PREPARATION**

- Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will Α. adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

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- 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Provide an additional five hundred feet of preformed insulation and five hundred square feet of blanket and board type insulation as well as accessories and labor for each size, thickness and type used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.
- I. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- J. Install insulation with least number of joints practical.
- K. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal end at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

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- 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- M. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - For below ambient services, apply vapor-barrier mastic over staples.
 - Cover joints and seams with tape as recommended by insulation material manufacturer 4. to maintain vapor seal.
 - Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and 5. at ends adjacent to duct and pipe flanges and fittings.
- N. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- Finish installation with systems at operating conditions. Repair joint separations and cracking Ο. due to thermal movement.
- Ρ. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- Q. For above ambient services, do not install insulation to the following:
 - Vibration-control devices. 1.
 - Testing agency labels and stamps. 2.
 - 3. Nameplates and data plates.
 - Manholes. 4.
 - Handholes. 5.
 - Cleanouts. 6.

3.4 **PENETRATIONS**

- Insulation Installation at Roof Penetrations: Install insulation continuously through roof Α. penetrations.
 - 1. Seal penetrations with flashing sealant.
 - For applications requiring only indoor insulation, terminate insulation above roof surface 2. and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- Insulation Installation at Aboveground Exterior Wall Penetrations: C. Install insulation continuously through wall penetrations.

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- 1. Seal penetrations with flashing sealant.
- For applications requiring only indoor insulation, terminate insulation inside wall surface 2. and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
- 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
- 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation E. continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - Comply with requirements in Division 07 Section "Penetration Firestopping" and fire-1. resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - Duct: Install insulation continuously through floor penetrations that are not fire rated. For 1. penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Pipe: Install insulation continuously through floor penetrations.
 - 3. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.5 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

- Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation Α. with adhesive and anchor pins and speed washers.
 - Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end
 - Protect exposed corners with secured corner angles. 3.
 - Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - Do not weld anchor pins to ASME-labeled pressure vessels. a.
 - Select insulation hangers and adhesive that are compatible with service b. temperature and with substrate.
 - C. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not over compress insulation during installation.
 - Cut and miter insulation segments to fit curved sides and domed heads of tanks e. and vessels.
 - Impale insulation over anchor pins and attach speed washers. f.
 - Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 - Where insulation hangers on equipment and vessels are not permitted or practical and 6. where insulation support rings are not provided, install a girdle network for securing

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insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.

- 7. Stagger joints between insulation layers at least 3 inches.
- 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
- 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
- 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
 - 1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 - 2. Seal longitudinal seams and end joints.
- C. Insulation Installation on Pumps:
 - Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch- diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
 - 2. Fabricate boxes from aluminum, at least 0.060 inch thick.
 - 3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.6 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe

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insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.

- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.7 CELLULAR-GLASS INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.

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- 4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 - 2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of cellular-glass insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.

3.8 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.

4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 MINERAL-FIBER INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.
- E. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions
 - Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.

- b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
- c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
- d. Do not over compress insulation during installation.
- e. Impale insulation over pins and attach speed washers.
- f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1-inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
- 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
- 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- F. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not over compress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure

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laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1-inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
- b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
- 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6. 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

FIELD-APPLIED JACKET INSTALLATION 3.10

- Α. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 - Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive. 2.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - Secure jacket to insulation with manufacturer's recommended adhesive. 3.
 - Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end 4.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.11 FIRE-RATED INSULATION SYSTEM INSTALLATION

- Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and Α. supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Penetration Firestopping."

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3.12 **FINISHES**

- Duct, Equipment, and Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.13 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - Inspect ductwork, randomly selected by Engineer, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to ten location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
 - 2. Inspect field-insulated equipment, randomly selected by Engineer, by removing fieldapplied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to ten location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 - 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Engineer, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to ten locations of straight pipe, ten locations of threaded fittings, ten locations of welded fittings, five locations of threaded strainers, five locations of welded strainers, ten locations of threaded valves, and ten locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.14 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - Indoor, concealed supply and outdoor air. 1.
 - Indoor, exposed supply and outdoor air. 2.
 - 3. Indoor, concealed return located in nonconditioned space.
 - Indoor, exposed return located in nonconditioned space. 4.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 - 7. Indoor, concealed oven and ware wash exhaust.
 - 8. Indoor, exposed oven and ware wash exhaust.
 - Indoor, concealed exhaust between isolation damper and penetration of building exterior. 9.
 - Indoor, exposed exhaust between isolation damper and penetration of building exterior. 10.

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- 11. Outdoor, concealed supply and return.
- 12. Outdoor, exposed supply and return.
- B. Items Not Insulated:
 - Factory-insulated plenums and casings.
 - 2. Flexible connectors.
 - 3. Vibration-control devices.
 - 4. Factory-insulated access panels and doors.

3.15 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round and flat-oval, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- B. Concealed, round and flat-oval, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- C. Concealed, round and flat-oval, outdoor-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- D. Concealed, round and flat-oval, exhaust-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- E. Concealed, rectangular, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- F. Concealed, rectangular, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- G. Concealed, rectangular, outdoor-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- H. Concealed, rectangular, exhaust-air duct insulation between isolation damper and penetration of building exterior shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- I. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket; thickness as required to achieve 2-hour fire rating.
- J. Concealed, supply-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- K. Concealed, return-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- L. Concealed, outdoor-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- M. Concealed, exhaust-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- N. Exposed, round and flat-oval, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- O. Exposed, round and flat-oval, return-air duct insulation shall be the following:
- 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

- P. Exposed, round and flat-oval, outdoor-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- Q. Exposed, round and flat-oval, exhaust-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- R. Exposed, rectangular, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- S. Exposed, rectangular, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- T. Exposed, rectangular, outdoor-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- U. Exposed, rectangular, exhaust-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- V. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation:
 - 1. Fire-rated board, thickness as required to achieve 2-hour fire rating.
- W. Exposed, supply-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- X. Exposed, return-air plenum insulation shall be the following:
 - Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- Y. Exposed, outdoor-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- Z. Exposed, exhaust-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.

3.16 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round and flat-oval, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- B. Concealed, round and flat-oval, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- C. Concealed, round and flat-oval, outdoor-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- D. Concealed, rectangular, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- E. Concealed, rectangular, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- F. Concealed, supply-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.

- G. Concealed, return-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- H. Exposed, round and flat-oval, supply-air duct insulation shall be the following:
 - Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- I. Exposed, round and flat-oval, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- J. Exposed, rectangular, supply-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- K. Exposed, rectangular, return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- L. Exposed, supply-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- M. Exposed, return-air plenum insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.

3.17 EQUIPMENT INSULATION SCHEDULE

- A. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- B. Chillers: Insulate cold surfaces on chillers, including, but not limited to, evaporator bundles, condenser bundles, suction piping, compressor inlets, tube sheets, water boxes, and nozzles with the following:
 - 1. Flexible Elastomeric: 1 inch thick.
- C. Chilled-water pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- D. Condenser-water pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- E. Dual-service heating and cooling pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- F. Heating-hot-water pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- G. Heat-recovery pump insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick 3-lb/cu. ft. nominal density.
- H. Chilled-water expansion/compression tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- I. Condenser-water expansion/compression tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- J. Dual-service heating and cooling expansion/compression tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.

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- K. Heating-hot-water expansion/compression tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- L. Heat-recovery expansion/compression tank insulation shall be the following:
 - Mineral-Fiber Pipe and Tank: 2 inches thick.
- M. Chilled-water air-separator insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- N. Condenser-water air-separator insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- O. Dual-service heating and cooling air-separator insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- P. Heating-hot-water air-separator insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- Q. Heat-recovery air-separator insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- R. Piping system filter-housing insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- S. Outdoor, aboveground, heated, fuel-oil storage tank insulation shall be the following:
 - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.

3.18 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.19 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F:
 - All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Chilled Water and Brine:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 3 inches
- C. Condenser-Water Supply and Return:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 3 inches

- D. Heating-Hot-Water Supply and Return:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 3 inches
- E. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1-1/2 inches thick.
- F. Refrigerant Suction and Hot-Gas Flexible Tubing:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1-1/2 inches thick.

3.20 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Chilled Water and Brine:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
- B. Condenser-Water Supply and Return:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
- C. Heating-Hot-Water Supply and Return:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2-1/2 inches
 - 3. NPS 14 and Larger: Insulation shall be the following:
- D. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 2 inches thick.
- E. Refrigerant Suction and Hot-Gas Flexible Tubing:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 2 inches thick.
- F. Fuel Oil Piping, Heated:
 - All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

3.21 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

A. Chilled Water, All Sizes: Cellular glass, 3 inches thick.

- B. Condenser-Water Supply and Return, All Sizes: Cellular glass, 3 inches thick.
- C. Heating-Hot-Water Supply and Return, All Sizes, Cellular glass, 3 inches thick.
- D. Fuel Oil Piping, All Sizes, Heated: Cellular glass, 3 inches thick.

3.22 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 - 1. Paper and Foil with Vapor Retarder
- D. Equipment, Concealed:
 - 1. Paper and Foil with Vapor Retarder
- E. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. PVC 30 mils thick.
- F. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Painted Aluminum, Smooth 0.032 inch thick.
- G. Piping, Concealed:
 - 1. Paper and Foil with Vapor Retarder
- H. Piping, Exposed:
 - PVC 30 mils thick.

3.23 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 - 1. Aluminum, Smooth 0.040 inch thick.
- D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. Aluminum, Smooth 0.040 inch thick.
- E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Aluminum, Smooth 0.040 inch thick.
- F. Equipment, Concealed:
 - 1. Aluminum, Smooth 0.040 inch thick.
- G. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

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- 1. Aluminum, Smooth 0.040 inch thick.
- H. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Aluminum, Smooth 0.040 inch thick.
- I. Piping, Concealed:
 - 1. Aluminum, Smooth 0.040 inch thick.
- J. Piping, Exposed:
 - 1. Aluminum, Smooth 0.040 inch thick.

3.24 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material. 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

END OF SECTION 230700

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SECTION 233113

METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. This Section includes rectangular, round, and flat-oval metal ducts and plenums for heating, ventilating, and air-conditioning systems in pressure classes from minus 2- to plus 10-inch wg.

B. Related Sections:

- 1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
- 2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
- 3. Division 23 Section "Duct Insulation" for insulation for metal ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" and ASCE/SEI 7, SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems.
 - 1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
 - 2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
 - 3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

1.4 SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Liners and adhesives.
 - 2. Sealants and gaskets.
 - 3. Seismic-restraint devices.

- B. **Shop Drawings:**
 - Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Factory- and shop-fabricated ducts and fittings.
 - Duct layout indicating sizes, configuration, liner material, and static-pressure classes. 3.
 - 4. Elevation of top of ducts.
 - 5. Dimensions of main duct runs from building grid lines.
 - Fittings. 6.
 - 7. Reinforcement and spacing.
 - Seam and joint construction. 8.
 - 9. Penetrations through fire-rated and other partitions.
 - 10. Equipment installation based on equipment being used on Project.
 - Locations for duct accessories, including dampers, turning vanes, and access doors and 11.
 - 12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
- C. Delegated-Design Submittal:
 - Sheet metal thicknesses.
 - 2. Joint and seam construction and sealing.
 - 3. Reinforcement details and spacing.
 - 4. Materials, fabrication, assembly, and spacing of hangers and supports.
 - Design Calculations: Calculations, including analysis data signed and sealed by the 5. qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.
- D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - Duct installation in congested spaces, indicating coordination with general construction. building components, and other building services. Indicate proposed changes to duct lavout.
 - 2. Suspended ceiling components.
 - Structural members to which duct will be attached. 3.
 - Size and location of initial access modules for acoustical tile. 4.
 - 5. Penetrations of smoke barriers and fire-rated construction.
 - Items penetrating finished ceiling including the following:
 - Lighting fixtures. a.
 - Air outlets and inlets. b.
 - Speakers. C.
 - d. Sprinklers.
 - Access panels. e.
- E. Welding certificates.
- F. Field quality-control reports.

1.5 QUALITY ASSURANCE

- Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, A. "Structural Welding Code - Steel," for hangers and supports. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."

- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6.4.4 "HVAC System Construction and Insulation."
- D. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," unless otherwise indicated.
- E. Comply with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems," unless otherwise indicated.
- F. Comply with NFPA 96, "Ventilation Control and Fire Protection of Commercial Cooking Operations," Chapter 3, "Duct System," for range hood ducts, unless otherwise indicated.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 1-5, "Longitudinal Seams Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.2 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. McGill AirFlow LLC.
 - 2. Sheet Metal Connectors, Inc.
 - 3. Or Approved Equal.
- B. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

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- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 1-5, "Longitudinal Seams Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- G. Inner Duct: Minimum 0.028-inch solid steel galvanized sheet steel.
- H. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Traverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- I. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 1-5, "Longitudinal Seams Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements provide products by one of the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
 - f. Or Approved Equal.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-2, "Transverse Joints Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-1, "Seams Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.4 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Lindab Inc.
 - 2. McGill AirFlow LLC.
 - 3. SEMCO Incorporated.
 - 4. Sheet Metal Connectors, Inc.
 - 5. Or Approved Equal.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 - Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, ductsupport intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
 - Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-1, "Seams Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - Fabricate round ducts larger than 90 inch in diameter with butt-welded longitudinal seams.
 - b. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
 - 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- C. Inner Duct: Minimum 0.028-inch solid galvanized sheet steel.
- D. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

- 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
- 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
- 3. Coat insulation with antimicrobial coating.
- 4. Cover insulation with polyester film complying with UL 181, Class 1.

2.5 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
 - 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- E. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- F. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Factory- or Shop-Applied Antimicrobial Coating:
 - 1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 - 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
 - 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 - 5. Shop-Applied Coating Color: Black.
 - 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- H. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

I. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.6 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 4 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 - 10. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Based Joint and Seam Sealant:
 - Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Flanged Joint Sealant: Comply with ASTM C 920.
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - Grade: NS.
 - 4. Class: 25.
 - 5. Use: O.
 - 6. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- F. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.7 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.8 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements provide products by one of the following:
 - 1. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2. Ductmate Industries, Inc.
 - 3. Hilti Corp.
 - 4. Kinetics Noise Control.
 - 5. Loos & Co.; Cableware Division.
 - 6. Mason Industries.
 - 7. TOLCO; a brand of NIBCO INC.
 - 8. Unistrut Corporation; Tyco International, Ltd.
 - 9. Or Approved Equal.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of the ICC Evaluation Service.
 - Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- D. Restraint Cables: ASTM A 492, stainless-steel cables with end connections made of cadmiumplated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.

- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Provide an extra 350 lbs of ductwork to accommodate ductwork revisions required to resolve interferences or as directed by the Engineer.
- H. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- I. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- J. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- K. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- L. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- M. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
 - 7. Unconditioned Space, Exhaust Ducts: Seal Class C.
 - 8. Unconditioned Space, Return-Air Ducts: Seal Class B.
 - 9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
 - Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
 - 11. Conditioned Space, Exhaust Ducts: Seal Class B.
 - 12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.

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- 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems." ASCE/SEI 7.
 - Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 2. Brace a change of direction longer than 12 feet.
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.

5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

A. Paint exterior of exposed ductwork with color as selected by the architect. Paint interior of metal ducts that are visible through registers and grilles. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - b. Return Ducts with a Pressure Class of 2-Inch wg or Higher: Test duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - c. Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - d. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."

- a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 DUCT CLEANING

- A. Clean new and existing duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 23 Section "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

- 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
- 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
- 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
- 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
- 5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
- 6. Provide drainage and cleanup for wash-down procedures.

7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.10 START UP

A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

3.11 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated.
- B. All exposed round ductwork as shown on the contract drawings shall be double wall insulated spiral type. Coordinate finish color with Architect.
- C. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 3-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
 - 2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive 3-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.

D. Return Ducts:

- Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.

E. Exhaust Ducts:

- Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- F. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

- a. Pressure Class: Positive or negative 2-inch wg.
- b. Minimum SMACNA Seal Class: A.
- c. SMACNA Leakage Class for Rectangular: 12.
- d. SMACNA Leakage Class for Round and Flat Oval: 12.
- 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
- 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
- G. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: Galvanized steel.
 - PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized.
 - 3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
 - 4. Aluminum Ducts: Aluminum.
- H. Double-Wall Duct Interstitial Insulation:
 - 1. Supply Air Ducts: 1 inch thick.
 - 2. Return Air Ducts: 1 inch thick.
 - 3. Exhaust Air Ducts: 1 inch thick.
- I. Elbow Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - 2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."

- 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-3, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Welded.

J. Branch Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-6, "Branch Connections."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
- 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 23 33 00

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backdraft dampers.
 - 2. Manual volume dampers.
 - 3. Control dampers.
 - 4. Flange connectors.
 - 5. Duct silencers.
 - 6. Turning vanes.
 - 7. Remote damper operators.
 - 8. Duct-mounted access doors.
 - 9. Flexible connectors.
 - 10. Flexible ducts.
 - 11. Duct accessory hardware.

B. Related Sections:

- 1. Division 23 Section "HVAC Power Ventilators" for roof-mounted ventilator caps.
- 2. Division 28 Section "Fire Detection and Alarm" for duct-mounted fire and smoke detectors.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details, and attachments to other work.
 - Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances, and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.
 - d. Wiring Diagrams: For power, signal, and control wiring.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- D. Source quality-control reports.

E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

1.5 EXTRA MATERIALS

A. Not Applicable.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and a polished finish for exposed ducts.
- D. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. American Warming and Ventilating; a division of Mestek, Inc.
 - 3. Cesco Products; a division of Mestek, Inc.
 - 4. Duro Dvne Inc.
 - 5. Greenheck Fan Corporation.
 - 6. Lloyd Industries, Inc.
 - 7. Nailor Industries Inc.

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- 8. NCA Manufacturing, Inc.
- 9. Pottorff; a division of PCI Industries, Inc.
- 10. Ruskin Company.
- 11. SEMCO Incorporated.
- 12. Vent Products Company, Inc.
- 13. Or Approved Equal.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2200 fpm.
- D. Maximum System Pressure: 2-inch wg.
- E. Frame: 0.052-inch- thick, galvanized sheet steel with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.025-inch- thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Neoprene, mechanically locked.
- Blade Axles:
 - 1. Material: Plated steel.
 - 2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Galvanized steel.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball or synthetic pivot bushings.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20-gage minimum.
 - b. Sleeve Length: 6 inches minimum.
 - 6. Screen Material: Galvanized steel or Aluminum.
 - 7. Screen Type: Insect.
 - 8. 90-degree stops.

2.3 MANUAL VOLUME DAMPERS

- A. Low-Leakage, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.

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- e. METALAIRE, Inc.
- f. Nailor Industries Inc.
- g. Pottorff; a division of PCI Industries, Inc.
- h. Ruskin Company.
- i. Trox USA Inc.
- j. Vent Products Company, Inc.
- k. Or Approved Equal.
- 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- 3. Suitable for horizontal or vertical applications.
- 4. Frames:
 - a. Hat, U, Angle shaped.
 - b. Galvanized-steel channels, 0.064 inch thick.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
- 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel, 0.064 inch thick.
- 6. Blade Axles: Galvanized steel.
- 7. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 8. Blade Seals: Vinyl or Neoprene.
- 9. Jamb Seals: Cambered aluminum.
- 10. Tie Bars and Brackets: Galvanized steel.
- 11. Accessories:
 - Include locking device to hold single-blade dampers in a fixed position without vibration.
- B. Low-Leakage, Aluminum, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. METALAIRE. Inc.
 - f. Nailor Industries Inc.
 - g. Pottorff; a division of PCI Industries, Inc.
 - h. Ruskin Company.
 - i. Trox USA Inc.
 - j. Vent Products Company, Inc.
 - k. Or Approved Equal.
 - 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames: Hat, U, Angle-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
 - d. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
 - 6. Blade Axles: Stainless steel.

7. Bearings:

- a. Oil-impregnated bronze, Molded synthetic, Stainless-steel sleeve.
- b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 8. Blade Seals: Vinyl or Neoprene.
- 9. Jamb Seals: Cambered aluminum.
- 10. Tie Bars and Brackets: Aluminum.
- 11. Accessories:
 - Include locking device to hold single-blade dampers in a fixed position without vibration.

C. Jackshaft:

- 1. Size: 1-inch diameter.
- 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
- 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

D. Damper Hardware:

- 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
- 2. Include center hole to suit damper operating-rod size.
- 3. Include elevated platform for insulated duct mounting.

2.4 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Arrow United Industries; a division of Mestek, Inc.
 - 3. Cesco Products; a division of Mestek, Inc.
 - 4. Duro Dyne Inc.
 - 5. Flexmaster U.S.A., Inc.
 - 6. Greenheck Fan Corporation.
 - 7. Lloyd Industries, Inc.
 - 8. M&I Air Systems Engineering; Division of M&I Heat Transfer Products Ltd.
 - 9. McGill AirFlow LLC.
 - 10. METALAIRE, Inc.
 - 11. Metal Form Manufacturing, Inc.
 - 12. Nailor Industries Inc.
 - 13. NCA Manufacturing, Inc.
 - 14. Ruskin Company.
 - 15. Vent Products Company, Inc.
 - 16. Young Regulator Company.
 - 17. Or Approved Equal.
- B. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:

- 1. Hat, U, Angle] shaped.
- 2. Galvanized-steel channels, 0.064 inch thick.
- 3. Mitered and welded corners.

D. Blades:

1. Multiple blade with maximum blade width of 8 inches.

- 2. Parallel- and opposed-blade design.
- 3. Galvanized steel.
- 4. 0.064 inch thick.
- 5. Blade Edging: Closed-cell neoprene edging.
- E. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
 - 1. Operating Temperature Range: From minus 40 to plus 200 deg F.

F. Bearings:

- 1. Oil-impregnated bronze, Molded synthetic or Stainless-steel sleeve.
- 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 3. Thrust bearings at each end of every blade.

2.5 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. METALAIRE, Inc.
 - 4. SEMCO Incorporated.
 - 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 - 6. Or Approved Equal.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- E. Vane Construction: Single wall for ducts up to 8 inches wide and double wall for larger dimensions.

2.6 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Ductmate Industries, Inc.
 - 4. Flexmaster U.S.A., Inc.
 - 5. Greenheck Fan Corporation.
 - 6. McGill AirFlow LLC.
 - 7. Nailor Industries Inc.
 - 8. Pottorff; a division of PCI Industries, Inc.
 - 9. Ventfabrics, Inc.

- 10. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- 11. Or Approved Equal.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels Round Duct."
 - Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.7 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Ductmate Industries. Inc.
 - 2. Flame Gard, Inc.
 - 3. 3M.
 - 4. Or Approved Equal.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Stainless steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.8 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. Ventfabrics. Inc.
 - 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 - 5. Or Approved Equal.
- B. Materials: Flame-retardant or noncombustible fabrics.

- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd.
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd.
 - 2. Minimum Tensile Strength: 500 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 - 1. Minimum Weight: 16 oz./sq. yd.
 - 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- H. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 - 1. Minimum Weight: 14 oz./sq. yd.
 - 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- I. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.9 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
 - 1. Flexmaster U.S.A., Inc.
 - 2. McGill AirFlow LLC.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 - 4. Or Approved Equal.
- B. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.

- 2. Maximum Air Velocity: 4000 fpm.
- 3. Temperature Range: Minus 10 to plus 160 deg F.
- 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

C. Flexible Duct Connectors:

1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.

2.10 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. At outdoor-air intakes and mixed-air plenums.
 - 2. At drain pans and seals.
 - 3. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 4. At each change in direction and at maximum 50-foot spacing.
 - 5. Upstream from turning vanes.
 - 6. Control devices requiring inspection.
 - 7. Elsewhere as indicated.

- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- J. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- M. Connect diffusers or light troffer boots to ducts directly or with maximum 10'-0" lengths of flexible duct clamped or strapped in place.
- N. Connect flexible ducts to metal ducts with stainless steel clamps.
- O. Install duct test holes where required for testing and balancing purposes.
- P. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Inspect turning vanes for proper and secure installation.
 - 4. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233000

SECTION 23 34 23

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - Ceiling-mounting ventilators.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on actual Project site elevations.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - 3. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, and base weights.
- C. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Roof framing and support members relative to duct penetrations.
 - 2. Ceiling suspension assembly members.
 - 3. Size and location of initial access modules for acoustical tile.

- 4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- D. UL Standard: Power ventilators shall comply with UL 705.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver fans as factory-assembled unit, to the extent allowable by shipping limitations, with protective crating and covering.
- B. Disassemble and reassemble units, as required for moving to final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.

1.7 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: two set(s) for each belt-driven unit.

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ceiling-Mounting Ventilators:
 - a. Cook, Loren Company (Basis of Design).
 - b. Greenheck Fan Corp.
 - c. Penn Ventilation Companies, Inc.
 - d. Or Approved Equal.

2.2 CEILING-MOUNTING VENTILATORS

- A. Description: Centrifugal fans designed for installing in ceiling or wall or for concealed in-line applications.
- B. Housing: Steel, lined with acoustical insulation.
- C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- D. Grille: Painted Steel, louvered grille with flange on intake and thumbscrew attachment to fan housing.
- E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

F. Accessories:

- Variable-Speed Controller: Solid-state control to reduce speed from 100 percent to less than 50 percent.
- 2. Manufacturer's standard roof jack or wall cap, and transition fittings.
- 3. Isolation: Rubber-in-shear vibration isolators.
- 4. Additional accessories as noted on the exhaust fan equipment schedules.

2.3 MOTORS

- A. Refer to Division 15 Section "Motors" for general requirements for factory-installed motors.
- B. Motor Construction: NEMA MG 1, general purpose, continuous duty, Design B.
- C. Enclosure Type: TEFC.

2.4 SOURCE QUALITY CONTROL

A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.

B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install ventilators level and plumb.
- B. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- C. Provide one additional exhaust fan similar to EF-1 as scheduled on the drawings to be used as directed by the Engineer.
- D. Support suspended units from structure using threaded steel rods and spring hangers with vertical-limit stops having a static deflection of 1 inch. Vibration-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- E. Install units with clearances for service and maintenance.
- F. Label units according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust damper linkages for proper damper operation.
 - 6. Verify lubrication for bearings and other moving parts.

- 7. Verify that manual and automatic volume control dampers in connected ductwork systems are in fully open position.
- 8. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
- 9. Shut unit down and reconnect automatic temperature-control operators.
- 10. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Refer to Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 233423

SECTION 23 37 13

DIFFUSERS, REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.
- B. Related Sections:
 - 1. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.
 - 2. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for balancing diffusers, registers and grilles.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples for Initial Selection: For diffusers, registers, and grilles with factory-applied color finishes.
- C. Samples for Verification: For diffusers, registers, and grilles, in manufacturer's standard sizes to verify color selected.
- D. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.
- E. Source quality-control reports.

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

B. Manufacturers:

- Titus (Basis of Design).
- 2. Tuttle & Bailey.
- 3. Price.
- 4. Krueger.
- 5. Or Approved Equal.

2.2 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Provide an additional five diffusers/registers of each type and size used on the project to accommodate ductwork revisions required to resolve interferences or as directed by the Engineer.
- D. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

3.4 CLEANING

A. After installation of diffusers, registers, and grilles, inspect exposed finish. Clean exposed surfaces to remove burrs, dirt, and smudges. Replace diffusers, registers, and grilles that have damaged finishes.

END OF SECTION 233713

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SECTION 23 82 39

UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cabinet unit heaters with centrifugal fans and hot-water heating coils.
 - 2. Propeller unit heaters with hot-water and electric-resistance heating coils.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CWP: Cold working pressure.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Plans, elevations, sections, and details.
 - 2. Location and size of each field connection.
 - 3. Details of anchorages and attachments to structure and to supported equipment.
 - 4. Equipment schedules to include rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Location and arrangement of integral controls.
 - 6. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members to which unit heaters will be attached.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Perimeter moldings for exposed or partially exposed cabinets.
- D. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.

 Unit Heaters 23 82 39 1

- E. Samples for Verification: Finish colors for each type of cabinet unit heater and wall and ceiling heaters indicated with factory-applied color finishes.
- F. Manufacturer Seismic Qualification Certification: Submit certification that cabinet unit heaters, accessories, and components will withstand seismic forces defined in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- G. Field quality-control test reports.
- H. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 "Systems and Equipment" and Section 7 "Construction and Startup."
- C. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 "Heating, Ventilating, and Air-Conditioning."

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Not Applicable.

PART 2 - PRODUCTS

2.1 ELECTRIC CABINET UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Markel Products; a division of TPI Corporation.
 - 2. Modine.
 - 3. Reznor.
 - 4. Berko.

- 5. Trane.
- 6. Or Approved Equal.
- C. Description: A factory-assembled and -tested unit complying with ETL standards.
- D. Cabinet: 18-gauge heavy steel with an extruded aluminum frame. Front grille shall be powder coated.
- E. Filters: None.
- F. Electric Heating Coil: Steel block finned element consisting of a sealed tube with large parallel fins for quick heat transfer. Coil shall be provided with manufacturer's limited one year warranty.
- G. Fan and Motor Board: Removable.
 - 1. Fan: Vane axial fan blade directly connected to motor.
 - 2. Motor: Low speed (600 RPM), 4-pole type. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- H. Control Devices: Manual disconnect switch, thermal overload cut-off, fan delay switch, and integral tamper proof thermostat calibrated to an operating range of 0-dgrees Fahrenheit to 110-degrees Fahrenheit.
- I. Electrical Connection: Factory wire motors and controls for a single field connection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly, seal and weatherproof. Joint-sealant materials and applications are specified in Division 07 Section "Joint Sealants."
- B. Install cabinet unit heaters to comply with NFPA 90A.

3.3 CONNECTIONS

- A. Comply with safety requirements in UL 1995.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 238239

SECTION 26 05 00

COMMON WORK REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - Raceways.
 - 2. Building wire and connectors.
 - 3. Supporting devices for electrical components.
 - 4. Electrical identification.
 - 5. Utility company electricity-metering components.
 - 6. Concrete equipment bases.
 - 7. Electrical demolition.
 - 8. Cutting and patching for electrical construction.

1.2 SUBMITTALS

- A. Product Data: For utility company electricity-metering components.
- B. Shop Drawings: Dimensioned plans and sections or elevation layouts and single-line diagram of electricity-metering component assemblies specific to this Project.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use
- B. The contractor shall be fully responsible in the coordination and installation of all electrical products as per the manufacturer's recommendations. Should the contractor alter or change the manufacturer's installation recommendations, the contractor shall submit a certified installation report from the manufacturer's representative stating the installed is acceptable. Any discrepancies in the installation shall be corrected per the manufacturer's requirements at no additional cost to the owner and before final closeout of the project.
- C. Devices for Utility Company Electricity Metering: Comply and coordinate with local utility company requirements and Specification Section 262713 Electricity Metering.
- D. Comply with NFPA 70.

1.4 COORDINATION

- A. Coordinate chases, slots, inserts, sleeves, and openings for electrical supports, raceways, and cable with general construction work and all trades.
- B. Sequence, coordinate, and integrate installing electrical materials and equipment for efficient flow of the Work. Coordinate installing large equipment that requires positioning before closing in the building or space.
- C. Coordinate all electrical service connections to components furnished by utility companies.
 - 1. Coordinate installation and connection of exterior underground and overhead utilities and services, including provision for service entrances and electricity-metering components.
- D. Coordinate location of access panels and doors for electrical items that are concealed by finished surfaces. Access doors and panels are specified in Division 8 Section "Access Doors and Frames."
- E. Where electrical identification devices are applied to field-finished surfaces, coordinate installation of identification devices with completion of finished surface.

1.5 ITEMS NOT SHOWN OR SPECIFIED

- A. Any item of material not indicated on the drawings and/or not specified, but which is required for the complete and proper installation and/or operation of any part of the work, shall be provided as if indicated and specified, at no additional cost to the Owner.
- B. Any work not indicated on the drawings and/or not specified, but which is required for compliance with applicable codes and regulations, shall be provided as if indicated and specified, at no additional cost to the Owner.

PART 2 - PRODUCTS

2.1 RACEWAYS

- A. EMT: Electrical metallic tubing; ANSI C80.3, zinc-coated steel, with compression fittings.
- B. FMC: Flexible metal conduit; zinc-coated steel.
- C. IMC: Intermediate metal conduit; ANSI C80.6, zinc-coated steel, with threaded fittings.
- D. LFMC: Liquid tight flexible metal conduit; zinc-coated steel with sunlight-resistant and mineral-oil-resistant plastic jacket.
- E. RMC: Rigid metal conduit; galvanized rigid steel; ANSI C80.1.
- F. RNC: Rigid nonmetallic conduit; NEMA TC 2, Schedule 40 PVC, with NEMA TC3 fittings.
- G. Raceway Fittings: Specifically designed for raceway type with which used.

2.2 WIRES, CABLES, AND CONNECTIONS

- A. Conductors, No. 10 AWG and Smaller: Solid or stranded copper.
- B. Conductors, Larger Than No. 10 AWG: Stranded copper.
- C. Insulation: Thermoplastic, rated 600 V, 75 deg C minimum, Type THW, THHN-THWN, or USE depending on application.
- D. Wire Connectors and Splices: Units of size, ampacity rating, material, type, and class suitable for service indicated.

2.3 SUPPORTING DEVICES

- A. Material: Cold-formed steel, with corrosion-resistant coating.
- B. Metal Items for Use Outdoors or in Damp Locations: Hot-dip galvanized steel.
- C. Slotted-Steel Channel: Flange edges turned toward web, and 9/16-inch- (14-mm-) diameter slotted holes at a maximum of 2 inches (50 mm) o.c., in webs. Strength rating to suit structural loading.
- D. Nonmetallic Slotted Channel and Angle: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch- (14-mm-) diameter holes at a maximum of 8 inches (203 mm) o.c., in at least one surface. Strength rating to suit structural loading.
- E. Slotted Channel Fittings and Accessories: Recommended by the manufacturer for use with the type and size of channel with which used.
 - Materials: Same as channels and angles, except metal items may be stainless steel.
- F. Raceway and Cable Supports: Manufactured clevis hangers, riser clamps, straps, threaded C-clamps with retainers, ceiling trapeze hangers, wall brackets, and spring-steel clamps or click-type hangers.
- G. Pipe Sleeves: ASTM A 53, Type E, Grade A, Schedule 40, galvanized steel, plain ends.
- H. Cable Supports for Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug for nonarmored electrical cables in riser conduits. Plugs have number and size of conductor gripping holes as required to suit individual risers. Body constructed of malleable-iron casting with hot-dip galvanized finish.
- I. Expansion Anchors: Carbon-steel wedge or sleeve type.
- J. Toggle Bolts: All-steel springhead type.
- K. Powder-Driven Threaded Studs: Heat-treated steel.

2.4 ELECTRICAL IDENTIFICATION

A. Identification Device Colors: Use those prescribed by ANSI A13.1, NFPA 70, and these Specifications.

- B. Colored Adhesive Marking Tape for Raceways, Wires, and Cables: Self-adhesive vinyl tape, not less than 1 inch wide by 3 mils thick (25 mm wide by 0.08 mm thick).
- C. Tape Markers for Conductors: Vinyl or vinyl-cloth, self-adhesive, wraparound type with preprinted numbers and letters.
- D. Color-Coding Cable Ties: Type 6/6 nylon, self-locking type. Colors to suit coding scheme.
- E. Underground Warning Tape: Permanent, bright-colored, continuous-printed, vinyl tape compounded for permanent direct-burial service, and with the following features:
 - 1. Not less than 6 inches wide by 4 mils thick (150 mm wide by 0.102 mm thick).
 - 2. Embedded continuous metallic strip or core.
 - 3. Printed legend that indicates type of underground line.
- F. Engraved-Plastic Labels, Signs, and Instruction Plates: Engraving stock, melamine plastic laminate punched or drilled for mechanical fasteners 1/16-inch (1.6-mm) minimum thickness for signs up to 20 sq. in. (129 sq. cm) and 1/8-inch (3.2-mm) minimum thickness for larger sizes. Engraved legend in black letters on white background.
- G. Warning and Caution Signs: Preprinted; comply with 29 CFR 1910.145, Chapter XVII. Colors, legend, and size appropriate to each application.
 - 1. Interior Units: Aluminum, baked-enamel-finish, punched or drilled for mechanical fasteners.
 - 2. Exterior Units: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate with 0.0396-inch (1-mm), galvanized-steel backing. 1/4-inch (6-mm) grommets in corners for mounting.
- H. Fasteners for Nameplates and Signs: Self-tapping, stainless-steel screws or No. 10/32 stainless-steel machine screws with nuts and flat and lock washers.

2.5 EQUIPMENT FOR UTILITY COMPANY'S ELECTRICITY METERING

- A. Comply with requirements of the local electrical power utility company for meter sockets and current transformer cabinet and as per Specification Section 262713 Electricity Metering.
- B. Provide Cold Sequence Meter Protection Switch as required by the Local Utility Company.

2.6 CONCRETE BASES

A. Not applicable

PART 3 - EXECUTION

3.1 ELECTRICAL EQUIPMENT INSTALLATION

- A. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom.
- B. Materials and Components: Install level, plumb, and parallel and perpendicular to other building systems and components, unless otherwise indicated.
- C. Equipment: Install to facilitate service, maintenance, and repair or replacement of components. Connect for ease of disconnecting, with minimum interference with other installations.
- D. Right of Way: Give to raceways and piping systems installed at a required slope.

3.2 RACEWAY APPLICATION

- A. Outdoor Installations:
 - 1. Exposed: RGS.
 - 2. Concealed: RGS.
 - 3. Underground, Single Run: RNC.
 - 4. Underground, Grouped: RNC.
 - Connection to Vibrating Equipment: LFMC.
 - 6. Boxes and Enclosures: NEMA 250, Type 3R or Type 4, unless otherwise indicated.
- B. Indoor Installations:
 - 1. Exposed: EMT except in wet or damp locations, use IMC.
 - 2. Concealed in Walls or Ceilings: FMC.
 - 3. In Concrete Slab: RNC.

- 4. Below Slab on Grade or in Crawlspace: RNC
- 5. Connection to Vibrating Equipment: FMC; except in wet or damp locations: LFMC.
- 6. Boxes and Enclosures: NEMA 250, Type 1, unless otherwise indicated.

3.3 RACEWAY AND CABLE INSTALLATION

- A. Conceal raceways and cables, unless otherwise indicated, within finished walls, ceilings, and floors.
- B. Keep legs of raceway bends in the same plane and keep straight legs of offsets parallel.
- Use RMC elbows where RNC turns out of slab.
- D. Where required to provide a Rough-in Only device application concealed within the vertical walls the contractor shall provide the device work box and 3/4" EMT raceway to above the ceiling with a 90-degree bend turned into the ceiling space and apply an open end plastic bushing or cap for future wiring application.
- E. Install pull wires in empty raceways. Use No. 14 AWG zinc-coated steel or woven polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wires.
- F. Connect motors and equipment subject to vibration, noise transmission, or movement with a maximum of 72-inches (1830-mm) flexible conduit. Install LFMC in wet or damp locations. Install separate ground conductor across flexible connections.

3.4 WIRING METHODS FOR POWER, LIGHTING, AND CONTROL CIRCUITS

- A. Application: Use wiring methods specified below to the extent permitted by applicable codes as interpreted by authorities having jurisdiction.
- B. Exposed Feeders: Insulated single conductors in raceway.
- C. Concealed Feeders in Concrete: Insulated single conductors in PVC raceway.
- D. Exposed Branch Circuits Insulated single conductors in raceway.
- E. Concealed Branch Circuits: Insulated single conductors in FMC raceway.
- F. Underground Feeders and Branch Circuits: Insulated single conductors in raceway.
- G. Remote-Control Signaling and Power-Limited Circuits, Classes 1, 2, and 3: Insulated conductors in FMC raceway unless otherwise indicated.

3.5 WIRING INSTALLATION

A. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

3.6 ELECTRICAL SUPPORTING DEVICE APPLICATION

- A. Damp Locations and Outdoors: Hot-dip galvanized materials or nonmetallic, slotted channel system components.
- B. Dry Locations: Steel materials.
- C. Strength of Supports: Adequate to carry present and future loads, times a safety factor of at least four with, 200-lb (90-kg) minimum design load for each support element.

3.7 SUPPORT INSTALLATION

- A. Support parallel runs of horizontal raceways together on trapeze- or bracket-type hangers.
- B. Size supports for multiple raceway or cable runs so capacity can be increased by a 25 percent minimum in the future.
- C. Support individual horizontal single raceways with separate, malleable-iron pipe hangers or clamps.
- D. Install sleeves for cable and raceway penetrations of concrete slabs and walls unless core-drilled holes are used. Install sleeves for cable and raceway penetrations of masonry and fire-rated gypsum walls and of all other fire-rated floor and wall assemblies. Install sleeves during erection of concrete and masonry walls.
- E. Secure electrical items and their supports to building structure, using the following methods unless other fastening methods are indicated:

- 1. Wood: Wood screws or screw-type nails.
- 2. Gypsum Board: Toggle bolts. Seal around sleeves with joint compound, both sides of wall.
- 3. Masonry: Toggle bolts on hollow block and expansion bolts on solid block. Seal around sleeves with mortar, both sides of wall.
- 4. New Concrete: Concrete inserts with machine screws and bolts.
- 5. Existing Concrete: Expansion bolts or threaded studs driven by powder charge and provided with lock washers.
- 6. Structural Steel: Welded threaded studs.
 - a. Comply with AWS D1.1 for field welding.
- 7. Light Steel Framing: Sheet metal screws.
- 8. Fasteners for Damp, Wet, or Weather-Exposed Locations: Stainless steel.
- 9. Light Steel: Sheet-metal screws.
- Fasteners: Select so load applied to each fastener does not exceed 25 percent of its prooftest load.

3.8 FIRESTOPPING

A. Apply firestopping to cable and raceway sleeves and other penetrations of fire-rated floor and wall assemblies to restore original undisturbed fire-resistance ratings of assemblies.

3.9 DEMOLITION

- A. Protect existing electrical equipment and installations indicated to remain. If damaged or disturbed in the course of the Work, remove damaged portions, and install new products of equal capacity, quality, and functionality.
- B. Accessible Work: Remove exposed electrical equipment and installations, indicated to be demolished, in their entirety and back to electrical panel source.
- C. Abandoned Work: Cut and remove buried raceway and wiring, indicated to be abandoned in place, 2 inches (50 mm) below the surface of adjacent construction. Cap raceways and patch surface to match existing finish.
- D. Remove, store, clean, reinstall, reconnect, and make operational components indicated for relocation.

3.10 TEMPORARY ELECTRICAL POWER / SERVICES

- A. Provide all necessary temporary electrical construction power by either a temporary service power pole or by portable generator to maintain adequate electrical power requirements for the duration of construction.
- B. Should the project include demolition or disruption of an existing electrical service the contractor shall provide temporary back-up power source and connection that meets the demand requirements of the disturbed service at no additional cost to the project or owner.

3.11 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces required to permit electrical installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair, refinish and touch up disturbed finish materials and other surfaces to match adjacent undisturbed surfaces.

END OF SECTION 26 05 00

SECTION 26 05 19

CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes building wires and cables and associated connectors, splices, and terminations for wiring systems rated 600 V and less.

1.3 SUBMITTALS

A. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.

1.4 QUALITY ASSURANCE

- A. Listing and Labeling: Provide wires and cables specified in this Section that are listed and labeled.
 - 1. The Terms "Listed" and "Labeled" as defined in NFPA 70, Article 100.
 - 2. Listing and Labeling Agency Qualifications: A "Nationally Recognized Testing Laboratory" as defined in OSHA Regulation 1910.7.
- B. Comply with NFPA 70.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver wires and cables according to NEMA WC 26.

1.6 COORDINATION

- A. Coordinate layout and installation of cables with other installations.
- B. Revise locations and elevations from those indicated, as required to suit field conditions and as approved by Engineer.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.

2.2 CONDUCTORS AND CABLES

A. Manufacturers:

- 1. American Insulated Wire Corp.; a Leviton Company.
- 2. General Cable Corporation.
- 3. Rome Cable Company.
- 4. Southwire Corporation.
- 5. Thermon
- 6. Raychem; a Tyco Company
- 7. Or Approved Equal

- B. Refer to Part 3 "Conductor and Insulation Applications" Article for insulation type, cable construction, and ratings.
- C. Conductor Material: Copper complying with NEMA WC 5 or 7; solid conductor for No. 10 AWG and smaller, stranded for No. 8 AWG and larger.
- D. Conductor Insulation Types: Type THW, THHN-THWN, XHHW and SO complying with NEMA WC 5 or 7.
- E. Multiconductor Cable: Armored cable Type AC, Metal-clad cable Type MC, and Type SO with ground wire. Armor shall be steel interlocked covering.
- F. Self-Regulating Heating Cable
 - A. Low Temperature Self-Regulating Heating Cable
 - 1. Heating cables shall be self-regulating, capable of maintaining process temperatures up to 150°F and a continuous exposure to pipeline temperature of 185°F while de-energized.
 - 2. Cable must be of parallel construction so that it can be cut to length without changing its power output per unit length.
 - 3. The heater cable assembly shall have a monolithic heating core construction consisting of two parallel 16 AWG nickel-plated copper bus conductors with a semiconductive PTC polymer extruded over and between these parallel conductors. A polyethylene dielectric insulating jacket is extruded over the heating element core.
 - 4. The semiconductive heating matrix and primary insulating jacket shall be cross-linked by irradiation.
 - 5. The basic cable will be covered by means of a metallic braid of tinned copper. The braid will provide a nominal coverage of eighty percent (80%) and will exhibit a resistance not exceeding 0.0.0045 ohm/ft.
 - 6. The cable shall be covered with a corrosion resistant over-jacket of thermoplastic elastomer (for possible exposure to aqueous solutions, mild acids, or bases) or fluoropolymer (for possible exposure to organic chemicals or corrosives).
 - 7. For longer circuit lengths and higher heat loss requirements greater than 10 W/ft @ 50°F, the heating cable shall have 14 AWG nickel-plated copper bus conductors.
 - 8. Long term stability shall be established by the service life a. performance test per IEEE 515 Std-2004.
 - 9. Where self regulating cable is required the contractor shall also include all required control, thermostatic equipment, and overcurrent protection to achieve the safe operating requirements recommended by the manufacturer.

2.3 CONNECTORS AND SPLICES

- A. Manufacturers:
 - 1. AFC Cable Systems, Inc.
 - 2. AMP Incorporated/Tyco International.
 - 3. Hubbell/Anderson.
 - 4. O-Z/Gedney; EGS Electrical Group LLC.
 - 5. 3M Company; Electrical Products Division.
 - 6. Or Approved Equal
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR AND INSULATION APPLICATIONS

A. Service Entrance: Type THHN-THWN, single conductors in raceway, XHHW, single conductors in raceway.

- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway.
- Feeders Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in C. raceway.
- Feeders Concealed in Concrete, below Slabs-on-Grade, and in Crawlspaces: Type THHN-D. THWN, single conductors in raceway.
- E. Exposed Branch Circuits, including in Crawlspaces: Type THHN-THWN, single conductors in raceway.
- F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway, Armored cable Type AC, Metal-clad cable Type MC.
- Branch Circuits Concealed in Concrete and below Slabs-on-Grade: Type THHN-THWN, single G. conductors in raceway.
- Branch circuit homeruns exposed: Type THHN-THWN, single conductors in EMT or RMC. H.
- I. Cord Drops and Portable Appliance Connections: Type SO, hard service cord.
- J. Fire Alarm Circuits: Type THHN-THWN, in raceway or Power-limited, fire-protective, signaling circuit cable in steel armor spiral cover, colored red.
- K. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- Class 2 Control Circuits: Power-limited cable, concealed in building finishes. L.

3.2 **INSTALLATION**

- Α. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means; including fish tape, cable, rope, and basket-weave wire/cable grips, which will not damage cables or raceway.
- Install exposed cables parallel and perpendicular to surfaces of exposed structural members D. and follow surface contours where possible.
- E. Support cables according to Division 26 Section "Basic Electrical Materials and Methods."
- Provide an additional two thousand linear feet of cable/conductor and accessories of each type F. and size used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.
- G. Seal around cables penetrating fire-rated elements according to Division 7 Section "Through-Penetration Firestop Systems."
- Identify and color-code conductors and cables according to Division 26 Section "Electrical Н. Identification."

3.3 CONNECTIONS

- Tighten electrical connectors and terminals according to manufacturer's published torque-Α. tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than un-spliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 12 inches (300 mm) of slack.

3.4 FIELD QUALITY CONTROL

- Testing: Perform the following field quality-control testing: Α.
 - After installing conductors and cables and before electrical circuitry has been energized, test for compliance with requirements.
 - 2. Perform each electrical test and visual and mechanical inspection stated in NETA ATS, Section 7.3.1. Certify compliance with test parameters.
- B. Test Reports: Prepare a written report to record the following:

- 1. Test procedures used.
- 2.
- Test results that comply with requirements.

 Test results that do not comply with requirements and corrective action taken to achieve 3. compliance with requirements.

END OF SECTION 26 05 19

SECTION 26 05 26

GROUNDING AND BONDING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section Includes Grounding Of Electrical Systems And Equipment. Requirements Specified In This Section May Be Supplemented By Requirements Of Other Sections.

1.2 SUBMITTALS

- A. Product Data: For Ground Rods And Chemical Rods.
- B. Field Quality-Control Test Reports.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, And Accessories: Listed And Labeled Under UI 467 As Defined In NFPA 70, Article 100, By A Testing Agency Acceptable To Authorities Having Jurisdiction, And Marked For Intended Use.
- B. Comply With NFPA 70; For Overhead-Line Construction And Medium-Voltage Underground Construction, Comply With leee C2.
- C. Comply With NFPA 780 And UI 96 When Interconnecting With Lightning Protection System.

1.4 EXTRA MATERIALS

- A. Furnish Extra Materials Described Below That Match Products Installed And That Are Packaged With Protective Covering For Storage And Identified With Labels Describing Contents.
 - Ground Rods-Provide An Additional 4 Ground Rods Of Each Type And Size Utilized On This Project.
 - 2. Ground Conductors-Provide An Additional 150 Feet Of Each Ground Conductor Type And Size Utilized On This Project.
 - 3. Ground Connections-Provide An Additional 4 Connections Of Each Type And Size Utilized On This Project.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject To Compliance With Requirements, Provide Products By One Of The Following:
 - 1. Apache Grounding/Erico Inc.
 - 2. Boggs, Inc.
 - 3. Chance/Hubbell.
 - 4. Copperweld Corp.
 - 5. Dossert Corp.
 - 6. Erico Inc.; Electrical Products Group.
 - 7. Framatome Connectors/Burndy Electrical.
 - 8. Ideal Industries, Inc.
 - 9. Ilsco.
 - 10. Kearney/Cooper Power Systems.
 - 11. Korns, C. C. Co.; Division Of Robroy Industries.
 - 12. Lightning Master Corp.

- 13. Lyncole Xit Grounding.
- 14. O-Z/Gedney Co.; A Business Of The Egs Electrical Group.
- 15. Raco. Inc.: Division Of Hubbell.
- 16. Robbins Lightning, Inc.
- 17. Salisbury, W. H. & Co.
- 18. Superior Grounding Systems, Inc.
- 19. Thomas & Betts, Electrical.
- 20. Or Approved Equal

2.2 GROUNDING CONDUCTORS

- A. For Insulated Conductors, Comply With Division 16 Section "Conductors And Cables."
- B. Equipment Grounding Conductors: Insulated With Green-Colored Insulation.
- C. Isolated Ground Conductors: Insulated With Green-Colored Insulation With Yellow Stripe. On Feeders With Isolated Ground, Use Colored Tape, Alternating Bands Of Green And Yellow Tape To Provide A Minimum Of Three Bands Of Green And Two Bands Of Yellow.
- D. Grounding Electrode Conductors: Stranded Cable.
- E. Underground Conductors: Bare, Tinned, Stranded, Unless Otherwise Indicated.
- F. Bare, Solid-Copper Conductors: Astm B 3.
- G. Assembly Of Bare, Stranded-Copper Conductors: Astm B 8.
- H. Bare, Tinned-Copper Conductors: Astm B 33.
- I. Copper Bonding Conductor: No. 4 Or No. 6 Awg, Stranded Copper Conductor.
- J. Copper Bonding Jumper: Bare Copper Tape, Braided Bare Copper Conductors, Terminated With Copper Ferrules; 1-5/8 Inches (42 Mm) Wide And 1/16 Inch (1.5 Mm) Thick.
- K. Tinned-Copper Bonding Jumper: Tinned-Copper Tape, Braided Copper Conductors, Terminated With Copper Ferrules; 1-5/8 Inches (42 Mm) Wide And 1/16 Inch (1.5 Mm) Thick.
- L. Ground Conductor For Overhead Distribution: No. 4 Awg Minimum, Soft-Drawn Copper.
- M. Grounding Bus: Bare, Annealed Copper Bars Of Rectangular Cross Section, With Insulated Spacer.
- N. Connectors: Comply With Ieee 837 And UI 467; Listed For Use For Specific Types, Sizes, And Combinations Of Conductors And Connected Items. Compression Type Or Exothermic-Welded Type, In Kit Form, Selected Per Manufacturer's Written Instructions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-Clad Steel.
- B. Ground Rods: Sectional Type; Copper-Clad Steel.
 - 1. Size: 3/4 By 120 Inches (19 By 3000 Mm) In Diameter.
- C. Chemical Electrodes: Copper Tube, Straight Or L-Shaped, Filled With Nonhazardous Chemical Salts, Terminated With A 4/0 Bare Conductor. Provide Backfill Material Recommended By Manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Use Only Copper Conductors For Both Insulated And Bare Grounding Conductors In Direct Contact With Earth, Concrete, Masonry, Crushed Stone, And Similar Materials.
- B. In Raceways, Use Insulated Equipment Grounding Conductors.
- C. Exothermic-Welded Connections: Use For Connections To Structural Steel And For Underground Connections.
- D. Grounding Bus: Install In Electrical And Telephone Equipment Rooms, In Rooms Housing Service Equipment, And Elsewhere As Indicated.
 - Use Insulated Spacer; Space 1 Inch (25.4 Mm) From Wall And Support From Wall 6 Inches (150 Mm) Above Finished Floor, Unless Otherwise Indicated.

- 2. At Doors, Route The Bus Up To The Top Of The Door Frame, Across The Top Of The Doorway, And Down To The Indicated Height Above The Floor.
- E. Underground Grounding Conductors: Use Tinned-Copper Conductor, No. 2/0 Awg Minimum. Bury At Least 24 Inches (600 Mm) Below Grade Or Bury 12 Inches (300 Mm) Above Duct Bank When Installed As Part Of The Duct Bank.
- F. Equipment Grounding Conductors: Comply With NFPA 70, Article 250, For Types, Sizes, And Quantities Of Equipment Grounding Conductors, Unless Specific Types, Larger Sizes, Or More Conductors Than Required By NFPA 70 Are Indicated.
 - 1. Install Insulated Equipment Grounding Conductors In Feeders And Branch Circuits.
 - 2. Busway Supply Circuits: Install Insulated Equipment Grounding Conductor From The Grounding Bus In The Switchgear, Switchboard, Or Distribution Panel To Equipment Grounding Bar Terminal On Busway.
 - 3. Computer Outlet Circuits: Install Insulated Equipment Grounding Conductor In Branch-Circuit Runs From Computer-Area Power Panels Or Power-Distribution Units.
 - 4. Isolated Grounding Receptacle Circuits: Install An Insulated Equipment Grounding Conductor Connected To The Receptacle Grounding Terminal. Isolate Grounding Conductor From Raceway And From Panelboard Grounding Terminals. Terminate At Equipment Grounding Conductor Terminal Of The Applicable Derived System Or Service, Unless Otherwise Indicated.
 - 5. Isolated Equipment Enclosure Circuits: For Designated Equipment Supplied By A Branch Circuit Or Feeder, Isolate Equipment Enclosure From Supply Raceway With A Nonmetallic Raceway Fitting Listed For The Purpose. Install Fitting Where Raceway Enters Enclosure, And Install An Insulated Equipment Grounding Conductor. Isolate Equipment Grounding Conductor From Raceway And From Panelboard Grounding Terminals. Terminate At Equipment Grounding Conductor Terminal Of The Applicable Derived System Or Service, Unless Otherwise Indicated.
 - 6. Nonmetallic Raceways: Install An Equipment Grounding Conductor In Nonmetallic Raceways Unless They Are Designated For Telephone Or Data Cables.
 - 7. Air-Duct Equipment Circuits: Install An Insulated Equipment Grounding Conductor To Duct-Mounted Electrical Devices Operating At 120 V And More, Including Air Cleaners And Heaters. Bond Conductor To Each Unit And To Air Duct.
 - 8. Water Heater, Heat-Tracing, And Antifrost Heating Cables: Install An Insulated Equipment Grounding Conductor To Each Electric Water Heater, Heat-Tracing, And Antifrost Heating Cable. Bond Conductor To Heater Units, Piping, Connected Equipment, And Components.
 - 9. Signal And Communication Systems: For Telephone, Alarm, Voice And Data, And Other Communication Systems, Provide No. 4 Awg Minimum Insulated Grounding Conductor In Raceway From Grounding Electrode System To Each Service Location, Terminal Cabinet, Wiring Closet, And Central Equipment Location.
 - a. Service And Central Equipment Locations And Wiring Closets: Terminate Grounding Conductor On A 1/4-By-2-By-12-Inch (6.4-By-50-By-300-Mm) Grounding Bus.
 - b. Terminal Cabinets: Terminate Grounding Conductor On Cabinet Grounding Terminal.
 - Metal Poles Supporting Outdoor Lighting Fixtures: Provide A Grounding Electrode In Addition To Installing An Insulated Equipment Grounding Conductor With Supply Branch-Circuit Conductors.
 - 11. Common Ground Bonding With Lightning Protection System: Bond Electrical Power System Ground Directly To Lightning Protection System Grounding Conductor At Closest Point To Electrical Service Grounding Electrode. Use Bonding Conductor Sized Same As System Grounding Electrode Conductor, And Install In Conduit.
- G. Metal Frame Grounding For Buildings: Drive A Ground Rod At The Base Of Every Corner Column And At Intermediate Exterior Columns At Distances Not More Than 60 Feet (18 M) Apart. Connect Rod To Column With An Underground Grounding Conductor. Interconnect Ground Rods With A Continuous Underground Conductor, Extending Around The Perimeter Of The Building, 24 Inches (600 Mm) Minimum From Building Foundation. Use Tinned-Copper

- Conductor Not Less Than No. 2/0 Awg For Underground Conductor, And Bury 18 Inches (450 Mm) Below Grade, Minimum.
- H. Building Ground Rings: Provide A Perimeter Ground Ring For The Entire Building As Required Per The National Electrical Code Article 250.66c.
- I. Bond All Concrete Encased Electrode (Foundation/Footing Reinforcing) Provide As Required Per National Electrical Code Article 250.66b.
- J. Ground Rods: Install At Least Three Rods Spaced At Least One-Rod Length From Each Other And Located At Least The Same Distance From Other Grounding Electrodes.
 - 1. Drive Ground Rods Until Tops Are 2 Inches (50 Mm) Below Finished Floor Or Final Grade, Unless Otherwise Indicated.
 - 2. Interconnect Ground Rods With Grounding Electrode Conductors. Use Exothermic Welds, Except As Otherwise Indicated. Make Connections Without Exposing Steel Or Damaging Copper Coating.
- K. Grounding Conductors: Route Along Shortest And Straightest Paths Possible, Unless Otherwise Indicated. Avoid Obstructing Access Or Placing Conductors Where They May Be Subjected To Strain, Impact, Or Damage.
- L. Bonding Straps And Jumpers: Install So Vibration By Equipment Mounted On Vibration Isolation Hangers Or Supports Is Not Transmitted To Rigidly Mounted Equipment. Use Exothermic-Welded Connectors For Outdoor Locations, Unless A Disconnect-Type Connection Is Required; Then, Use A Bolted Clamp. Bond Straps Directly To The Basic Structure Taking Care Not To Penetrate Any Adjacent Parts. Install Straps Only In Locations Accessible For Maintenance.
- M. Metal Water Service Pipe: Provide Insulated Copper Grounding Conductors, In Conduit, From Building's Main Service Equipment, Or Grounding Bus, To Main Metal Water Service Entrances To Building. Connect Grounding Conductors To Main Metal Water Service Pipes By Grounding Clamp Connectors. Where A Dielectric Main Water Fitting Is Installed, Connect Grounding Conductor To Street Side Of Fitting. Bond Metal Grounding Conductor Conduit Or Sleeve To Conductor At Each End.
- N. Water Meter Piping: Use Braided-Type Bonding Jumpers To Electrically Bypass Water Meters. Connect To Pipe With Grounding Clamp Connectors.
- O. Comply With NFPA 780 And UI 96 When Interconnecting With Lightning Protection System.
- P. Bond Interior Metal Piping Systems And Metal Air Ducts To Equipment Grounding Conductors Of Associated Pumps, Fans, Blowers, Electric Heaters, And Air Cleaners. Use Braided-Type Bonding Straps.
- Q. Bond Each Aboveground Portion Of Gas Piping System Upstream From Equipment Shutoff Valve.
- R. Connections: Make Connections So Galvanic Action Or Electrolysis Possibility Is Minimized. Select Connectors, Connection Hardware, Conductors, And Connection Methods So Metals In Direct Contact Will Be Galvanically Compatible.
 - 1. Use Electroplated Or Hot-Tin-Coated Materials To Ensure High Conductivity And To Make Contact Points Closer To Order Of Galvanic Series.
 - 2. Make Connections With Clean, Bare Metal At Points Of Contact.
 - 3. Make Aluminum-To-Steel Connections With Stainless-Steel Separators And Mechanical Clamps.
 - 4. Make Aluminum-To-Galvanized Steel Connections With Tin-Plated Copper Jumpers And Mechanical Clamps.
 - 5. Coat And Seal Connections Having Dissimilar Metals With Inert Material To Prevent Future Penetration Of Moisture To Contact Surfaces.
 - 6. Exothermic-Welded Connections: Comply With Manufacturer's Written Instructions. Welds That Are Puffed Up Or That Show Convex Surfaces Indicating Improper Cleaning Are Not Acceptable.
 - 7. Equipment Grounding Conductor Terminations: For No. 8 Awg And Larger, Use Pressure-Type Grounding Lugs. No. 10 Awg And Smaller Grounding Conductors May Be Terminated With Winged Pressure-Type Connectors.
 - 8. Noncontact Metal Raceway Terminations: If Metallic Raceways Terminate At Metal Housings Without Mechanical And Electrical Connection To Housing, Terminate Each

- Conduit With A Grounding Bushing. Connect Grounding Bushings With A Bare Grounding Conductor To Grounding Bus Or Terminal In Housing. Bond Electrically Noncontinuous Conduits At Entrances And Exits With Grounding Bushings And Bare Grounding Conductors, Unless Otherwise Indicated.
- 9. Tighten Screws And Bolts For Grounding And Bonding Connectors And Terminals According To Manufacturer's Published Torque-Tightening Values. If Manufacturer's Torque Values Are Not Indicated, Use Those Specified In UI 486a And UI 486b.
- 10. Compression-Type Connections: Use Hydraulic Compression Tools To Provide Correct Circumferential Pressure For Compression Connectors. Use Tools And Dies Recommended By Connector Manufacturer. Provide Embossing Die Code Or Other Standard Method To Make A Visible Indication That A Connector Has Been Adequately Compressed On Grounding Conductor.
- 11. Moisture Protection: If Insulated Grounding Conductors Are Connected To Ground Rods Or Grounding Buses, Insulate Entire Area Of Connection And Seal Against Moisture Penetration Of Insulation And Cable.
- S. Overhead Line Grounding: Comply With leee C2 Except Where Stricter Requirements Are Indicated. Use 2 Or More Parallel Ground Rods If A Single Ground Rod Electrode Resistance To Ground Exceeds 25 Ohms.
 - Drive Ground Rods To A Depth Of 12 Inches (300 Mm) Below Finished Grade In Undisturbed Earth.
 - 2. Ground Rod Connections: Use Clamp-Type Connectors Listed For The Purpose For Underground Connections And Connections To Rods.
 - 3. Lightning Arresters: Separate Arrester Grounds From Other Grounding Conductors.
 - 4. Secondary Neutral And Tank Of Transformer: Interconnect And Connect To Grounding Conductor.
 - 5. Protect Grounding Conductors On Surface Of Wood Poles With Molding Extended From Grade Level Up To And Through Communication Service And Transformer Spaces.
- T. Duct Banks: Install A Grounding Conductor With At Least 50 Percent Ampacity Of The Largest Phase Conductor In The Duct Bank.
- U. Manholes And Handholes: Install A Driven Ground Rod Close To Wall And Set Rod Depth So 4 Inches (100 Mm) Will Extend Above Finished Floor. If Necessary, Install Ground Rod Before Manhole Is Placed And Provide A No. 1/0 Awg Bare, Tinned-Copper Conductor From Ground Rod Into Manhole Through A Waterproof Sleeve In Manhole Wall. Protect Ground Rods Passing Through Concrete Floor With A Double Wrapping Of Pressure-Sensitive Tape Or Heat-Shrunk Insulating Sleeve From 2 Inches (50 Mm) Above To 6 Inches (150 Mm) Below Concrete. Seal Floor Opening With Waterproof, Nonshrink Grout.
- V. Connections To Manhole Components: Connect Exposed-Metal Parts, Such As Inserts, Cable Racks, Pulling Irons, Ladders, And Cable Shields Within Each Manhole Or Handhole, To Ground Rod Or Grounding Conductor. Make Connections With No. 4 Awg Minimum, Stranded, Hard-Drawn Copper Conductor. Train Conductors Level Or Plumb Around Corners And Fasten To Manhole Walls. Connect To Cable Armor And Cable Shields As Recommended By Manufacturer Of Splicing And Termination Kits.
- W. Pad-Mounted Transformers And Switches: Install Two Ground Rods And Counterpoise Circling Pad. Ground Pad-Mounted Equipment And Noncurrent-Carrying Metal Items Associated With Substations By Connecting Them To Underground Cable And Grounding Electrodes. Use Tinned-Copper Conductor Not Less Than No. 2 Awg For Counterpoise And For Taps To Equipment Ground Pad. Bury Counterpoise Not Less Than 18 Inches (450 Mm) Below Grade And 6 Inches (150 Mm) From The Foundation.

3.2 FIELD QUALITY CONTROL

- A. Testing: Perform The Following Field Quality-Control Testing:
 - 1. After Installing Grounding System But Before Permanent Electrical Circuitry Has Been Energized, Test For Compliance With Requirements.
 - 2. Test Completed Grounding System At Each Location Where A Maximum Ground-Resistance Level Is Indicated And At Service Disconnect Enclosure Grounding Terminal.

- Measure Ground Resistance Not Less Than Two Full Days After The Last Trace Of Precipitation, And Without The Soil Being Moistened By Any Means Other Than Natural Drainage Or Seepage And Without Chemical Treatment Or Other Artificial Means Of Reducing Natural Ground Resistance. Perform Tests, By The Fall-Of-Potential Method According To leee 81.
- 3. Provide Drawings Locating Each Ground Rod, Ground Rod Assembly, And Other Grounding Electrodes. Identify Each By Letter In Alphabetical Order, And Key To The Record Of Tests And Observations. Include The Number Of Rods Driven And Their Depth At Each Location And Include Observations Of Weather And Other Phenomena That May Affect Test Results. Describe Measures Taken To Improve Test Results. Nominal Maximum Values Are As Follows:
 - a. Equipment Rated 500 Kva And Less: 10 Ohms.
 - b. Equipment Rated 500 To 1000 Kva: 5 Ohms.
 - c. Equipment Rated More Than 1000 Kva: 3 Ohms.
 - d. Overhead Distribution Line Equipment: 25 Ohms.
 - e. Substations And Pad-Mounted Switching Equipment: 5 Ohms.
 - f. Manhole Grounds: 10 Ohms.

END OF SECTION 26 05 26

SECTION 26 05 29

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes:

- 1. Hangers and supports for electrical equipment and systems.
- 2. Construction requirements for concrete bases.

1.2 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.3 SUBMITTALS

- A. Product Data: For steel slotted support systems.
- B. Shop Drawings Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze hangers. Include Product Data for components.
 - 2. Steel slotted channel systems. Include Product Data for components.
 - 3. Equipment supports.
- C. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Tyco International, Ltd.
 - g. Or Approved Equal
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.

- 4. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- E. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
 - 4) Or Approved Equal
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) Or Approved Equal
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 - 6. Toggle Bolts: All-steel springhead type.
 - 7. Hanger Rods: Threaded steel.
 - 8. Or Approved Equal

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 Section "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 3/8 inch in diameter.

- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 50 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps and/or single-bolt conduit clamps using spring friction action for retention in support channel.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- C. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. To Steel: Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
 - 6. To Light Steel: Sheet metal screws.
 - 7. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate by means that meet seismic-restraint strength and anchorage requirements.
- D. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Provide an additional 20 metal supports with required fasteners of each size and type used on the project to accommodate any changes required to resolve interferences or directed by the Engineer.
- D. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches (100 mm) larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 4000-psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Division 03 Section "Cast-in-Place Concrete"
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 26 05 29

SECTION 26 05 33

RACEWAYS AND BOXES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. Related Sections include the following:
 - 1. Division 26 Section "Underground Ducts" for exterior ductbanks, manholes, and underground utility construction.
 - 2. Division 26 Section "Fire Rated Penetration Systems" for firestopping materials and installation at penetrations through walls, ceilings, and other fire-rated elements.
 - 3. Division 26 Section "Basic Electrical Materials and Methods" for supports, anchors, and identification products.
 - 4. Division 26 Section "Wiring Devices" for devices installed in boxes and for floor-box service fittings.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. FMC: Flexible metal conduit.
- D. IMC: Intermediate metal conduit.
- E. LFMC: Liquidtight flexible metal conduit.
- F. LFNC: Liquidtight flexible metal conduit.
- G. RMC: Rigid Metal Conduit.
- H. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

A. Product Data: For surface raceways, wireways and fittings.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

1.6 COORDINATION

A. Coordinate layout and installation of raceways, boxes, enclosures, cabinets, and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 METAL CONDUIT AND TUBING

A. Manufacturer:

- 1. AFC Cable Systems, Inc.
- 2. Alflex Inc.
- 3. Anamet Electrical, Inc.; Anaconda Metal Hose.
- 4. Electri-Flex Co.
- 5. Grinnell Co./Tyco International; Allied Tube and Conduit Div.
- 6. LTV Steel Tubular Products Company.
- 7. Manhattan/CDT/Cole-Flex.
- 8. O-Z Gedney; Unit of General Signal.
- 9. Wheatland Tube Co.
- 10. Or Approved Equal
- B. Rigid Steel Conduit: ANSI C80.1.
- C. IMC: ANSI C80.6.
- D. EMT and Fittings: ANSI C80.3.
 - 1. Fittings: Compression type up to 1-1/2 in. conduit, 2 in. and larger use set screw type.
- E. FMC: Zinc-coated steel.
- F. LFMC: Flexible steel conduit with PVC jacket.
- G. Fittings: NEMA FB 1; compatible with conduit and tubing materials.

2.3 METAL WIREWAYS

- A. Manufacturer:
 - 1. Hoffman.
 - 2. Square D.
- B. Material and Construction: Sheet metal sized and shaped as indicated, NEMA 1 or 3R.
- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, plastic edge covers, and other fittings to match and mate with wireways as required for complete system.
- D. Select features, unless otherwise indicated, as required to complete wiring system and to comply with NFPA 70.
- E. Wireway Covers: Screw cover type, Flanged and gasketed type at exterior.
- F. Finish: Manufacturer's standard enamel finish.

2.4 NONMETALLIC WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Hoffman.
 - 2. Lamson & Sessions; Carlon Electrical Products.
 - 3. J-M Manufacturing Company, Inc.
 - 4. Or Approved Equal
- C. Description: Fiberglass polyester, extruded and fabricated to size and shape indicated, with no holes or knockouts. Cover is gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections are flanged, with stainless-steel screws and oil-resistant gaskets.
- D. Description: PVC plastic, extruded and fabricated to size and shape indicated, with snap-on cover and mechanically coupled connections with plastic fasteners.

E. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

2.5 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Finish with manufacturer's standard grey finish coat.
 - 1. Manufacturer:
 - a. Walker Systems, Inc.; Wiremold Company (The).
 - b. Wiremold Company (The); Electrical Sales Division.
 - c. Or Approved Equal.
- B. Types, sizes, and channels as indicated and required for each application, with fittings that match and mate with raceways.
- C. Surface Non-Metallic Raceways: Polyvinyl with snap-on covers. Finish with manufacturer's light ivory color.
 - 1. Manufacturer:
 - a. Hubbell Inc.
 - b. Or Approved Equal
- D. Types, sizes, and channels as indicated and required for each application, with fittings that match and mate with raceways.
 - 1. Single channel polyvinyl (raceway for branch circuit power and/or low potential services shall be Premise Trak (Latching) as manufactured by Hubbell.
 - 2. The two-piece single channel shall consist of a base section, 5 feet length, latching snap on cover, 0.38 in 2 channel base. Provide 1-gang or 2-gang boxes as required. Apply channel with adhesive.
 - 3. Two channel polyvinyl raceway for branch circuit power and low potential services shall be Wall Trak as manufactured by Hubbell.
 - 4. The two-piece, two channel raceway shall consist of a base section, 5 feet length, latching snap on cover, 0.81 in 2 and 0.79 in 2 channel bases. Provide 1-gang or 2-gang boxes as required. Apply base with adhesive.

2.6 BOXES, ENCLOSURES, AND CABINETS

A. Manufacturer:

- 1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.
- 2. Emerson/General Signal; Appleton Electric Company.
- 3. Erickson Electrical Equipment Co.
- 4. Hoffman.
- 5. Hubbell, Inc.; Killark Electric Manufacturing Co.
- 6. Legrand, Inc.; Wiremold Company
- 7. O-Z/Gedney: Unit of General Signal.
- 8. RACO; Division of Hubbell, Inc.
- 9. Robroy Industries, Inc.; Enclosure Division.
- 10. Scott Fetzer Com.; Adalet-PLM Division.
- 11. Spring City Electrical Manufacturing Co.
- 12. Thomas & Betts Corporation.
- 13. Walker Systems, Inc.; Wiremold Company (The).
- 14. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.
- 15. Or Approved Equal.
- B. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- C. Cast-Metal Outlet and Device Boxes: NEMA FB 1, Type FD, with gasketed cover.
- D. Floor Boxes: Cast metal, fully adjustable, rectangular.
- E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- F. Cast-Metal Pull and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover.
- G. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous hinge cover and flush latch.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Nonmetallic Enclosures: Plastic, finished inside with radio-frequency-resistant paint.

- H. Cabinets: NEMA 250, Type 1, galvanized steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel. Hinged door in front cover with flush latch and concealed hinge. Key latch to match panelboards. Include metal barriers to separate wiring of different systems and voltage and include accessory feet where required for freestanding equipment.
- I. Poke-Through junction boxes: 6 inch diameter junction box that complies with UL514A and/or UL514C and bear the U.S. UL Listing Mark, NEC Section 300-21, and 2-hour fire rated. Basis of design Legrand evolution 6AT
 - Below conference room tables: Model # 6ATP
 - 2. Furniture feed assembly: Model # 6ATCFF with 152CHA bottom feed device plate

2.7 FACTORY FINISHES

A. Finish: For raceway, enclosure, or cabinet components, provide manufacturer's standard gray paint applied to factory-assembled surface raceways, enclosures, and cabinets before shipping.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors:

- 1. Exposed: Rigid steel or IMC.
- 2. Concealed: Rigid steel or IMC.
- 3. Underground, Single Run: RMC or RNC.
- 4. Underground, Grouped: RMC or RNC.
- 5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
- 6. Boxes and Enclosures: NEMA 250, Type 3R or 4.

B. Indoors:

- 1. Exposed: EMT, surface metal raceway.
- Concealed: EMT.
- 3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC; except use LFMC in damp or wet locations.
- 4. Damp or Wet Locations: Rigid steel conduit.
- 5. Boxes and Enclosures: NEMA 250, Type 1, except as follows:
 - a. Damp or Wet Locations: NEMA 250, Type 4...
- C. Minimum Raceway Size: 3/4-inch trade size (DN 21)
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

3.2 INSTALLATION

- A. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hotwater pipes. Install horizontal raceway runs above water and steam piping.
- B. Complete raceway installation before starting conductor installation.
- C. Support raceways as specified in Division 26 Section "Basic Electrical Materials and Methods."
- D. Install temporary closures to prevent foreign matter from entering raceways.
- E. Protect stub-ups from damage where conduits rise through floor slabs. Arrange so curved portions of bends are not visible above the finished slab.
- F. Make bends and offsets so ID is not reduced. Keep legs of bends in the same plane and keep straight legs of offsets parallel, unless otherwise indicated.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.

- 1. Install concealed raceways with a minimum of bends in the shortest practical distance, considering type of building construction and obstructions, unless otherwise indicated.
- H. Raceways Embedded in Slabs: Install in middle 1/3 of slab thickness where practical and leave at least 2 inches (50 mm) of concrete cover.
 - 1. Secure raceways to reinforcing rods to prevent sagging or shifting during concrete placement.
 - 2. Space raceways laterally to prevent voids in concrete.
 - 3. Run conduit larger than 1-inch trade size (DN 27) parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 4. Change from nonmetallic tubing to Schedule 40 nonmetallic conduit, rigid steel conduit, or IMC before rising above the floor.
- I. Install exposed raceways parallel or at right angles to nearby surfaces or structural members and follow surface contours as much as possible.
 - 1. Run parallel or banked raceways together on common supports.
 - 2. Make parallel bends in parallel or banked runs. Use factory elbows only where elbows can be installed parallel; otherwise, provide field bends for parallel raceways.
- J. Join raceways with fittings designed and approved for that purpose and make joints tight.
 - 1. Use insulating bushings to protect conductors.
- K. Terminations:
 - Where raceways are terminated with locknuts and bushings, align raceways to enter squarely and install locknuts with dished part against box. Use two locknuts, one inside and one outside box.
 - 2. Where raceways are terminated with threaded hubs, screw raceways or fittings tightly into hub so end bears against wire protection shoulder. Where chase nipples are used, align raceways so coupling is square to box; tighten chase nipple so no threads are exposed.
- L. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire.
- M. Telephone and Signal System Raceways, 2-Inch Trade Size (DN 53) and Smaller: In addition to above requirements, install raceways in maximum lengths of 150 feet (45 m) and with a maximum of two 90-degree bends or equivalent. Separate lengths with pull or junction boxes where necessary to comply with these requirements
- N. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with UL-listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.
- O. Stub-up Connections: Extend conduits through concrete floor for connection to freestanding equipment. Install with an adjustable top or coupling threaded inside for plugs set flush with finished floor. Extend conductors to equipment with rigid steel conduit; FMC may be used 6 inches (150 mm) above the floor. Install screwdriver-operated, threaded plugs flush with floor for future equipment connections.
- P. Flexible Connections: Use maximum of 72 inches (1830 mm) of flexible conduit for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for all motors. Use LFMC in damp or wet locations. Install separate ground conductor across flexible connections.
- Q. Provide an additional one thousand feet of raceway and accessories of each type and size used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.
- R. Provide an additional twenty boxes (floor, junction, etc.) and accessories of each size and type used on the project to accommodate any changes required to resolve interferences.
- S. Provide an additional three hundred feet of surface raceway and accessories of each size and type used on the project to accommodate any changes required to resolve interferences.

- T. Surface Raceways: Install a separate, green, ground conductor in raceways from junction box supplying raceways to receptacle or fixture ground terminals.
- U. Set floor boxes level and flush with finished floor surface.
- V. Set floor boxes level. Trim after installation to fit flush with finished floor surface.
- W. Install hinged-cover enclosures and cabinets plumb. Support at each corner.
- X. Poke-through junction poxes shall mount in a 6" cored hole, actual 6 1/16"core hole.

3.3 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

3.4 CLEANING

A. After completing installation of exposed, factory-finished raceways and boxes, inspect exposed finishes and repair damaged finishes.

END OF SECTION 26 05 33

SECTION 26 05 43

UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- Metal conduits and fittings, including GRC and PVC-coated steel conduit.
- 2. Rigid nonmetallic duct.
- 3. Flexible nonmetallic duct.
- 4. Duct accessories.
- 5. Polymer concrete handholes and boxes with polymer concrete cover.

1.2 DEFINITIONS

- A. Direct Buried: Duct or a duct bank that is buried in the ground, without any additional casing materials such as concrete.
- B. Duct: A single duct or multiple ducts. Duct may be either installed singly or as component of a duct bank.
- C. Duct Bank:
 - 1. Two or more ducts installed in parallel, with or without additional casing materials.
 - 2. Multiple duct banks.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Factory-Fabricated Handholes and Boxes Other Than Precast Concrete:
 - Include dimensioned plans, sections, and elevations, and fabrication and installation details.
 - b. Include duct entry provisions, including locations and duct sizes.
 - c. Include cover design.
 - d. Include grounding details.
 - e. Include dimensioned locations of cable rack inserts, and pulling-in and lifting irons.

1.4 INFORMATIONAL SUBMITTALS

- A. Duct and Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures. Drawings shall be signed and sealed by a qualified professional engineer.
- B. Product Certificates: For concrete and steel used in precast concrete handholes, as required by ASTM C 858.
- C. Source quality-control reports.
- D. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND FITTINGS

A. GRC: Comply with ANSI C80.1 and UL 6.

B. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.

2.2 RIGID NONMETALLIC DUCT

- A. Underground Plastic Utilities Duct: Type EPC-40-PVC RNC, complying with NEMA TC 2 and UL 651, with matching fittings complying with NEMA TC 3 by same manufacturer as duct.
- B. Acceptable Manufacturer:
 - 1. ARNCO Corp
 - 2. Cantex Inc.
 - 3. Certain Teed Corp.
 - 4. Condux Internations, Inc.
 - 5. Crown Line Plastics
 - 6. ElecSys, Inc.
 - 7. Electri-Flex Co.
 - 8. Lamson & Sesions
 - 9. National Pipe & Plastics
 - 10. Or Approved Equal
- C. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.
- D. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 FLEXIBLE NONMETALLIC DUCTS

- A. HDPE Duct: Type EPEC-40 HDPE, complying with NEMA TC 7 and UL 651A.
 - 1. ABB, Electrification Products
 - 2. ARNCO Corp.
 - 3. National Pipe & Plastics
 - 4. Premier Conduit
 - 5. Or Approved Equal
- B. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.

2.4 DUCT ACCESSORIES

- A. Duct Spacers: Factory-fabricated, rigid, PVC interlocking spacers; sized for type and size of duct with which used and selected to provide minimum duct spacing indicated while supporting duct during concreting or backfilling.
 - 1. ABB, Electrification Products
 - 2. Allied Tube & Conduit
 - 3. Cantex Inc.
 - 4. IPEX USA LLC
 - 5. PenCell Plastics
 - 6. Underground Devices, Inc.
 - 7. Or Approved equal
- B. Underground-Line Warning Tape: Comply with requirements for underground-line warning tape specified in Section 260553 "Identification for Electrical Systems."

2.5 POLYMER CONCRETE HANDHOLES AND BOXES WITH POLYMER CONCRETE COVER

- A. Description: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.
- B. Acceptable Manufacturers:
 - 1. Armorcast Products Co.
 - 2. MacLean Highline
 - Oldcastle Infrastructure
 - 4. Quazite, Hubbell Inc. (Basis of Design)
 - 5. Or Approved Equal

- C. Standard: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
- D. Color: Gray.
- E. Configuration: Units shall be designed for flush burial and have open bottom unless otherwise indicated
- F. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
- G. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- H. Cover Legend: Molded lettering, "ELECTRIC."
- I. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or endbell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
- J. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering duct for secure, fixed installation in enclosure wall.
- K. Handholes shall have factory-installed inserts for cable racks and pulling-in irons.

2.6 SOURCE QUALITY CONTROL

- A. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
 - 1. Strength tests of complete boxes and covers shall be by an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 - 2. Testing machine pressure gages shall have current calibration certification, complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field. Notify Architect if there is a conflict between areas of excavation and existing structures or archaeological sites to remain.
- B. Coordinate elevations of duct and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of duct and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct and duct bank will drain to manholes and handholes, and as approved by Architect.

3.2 UNDERGROUND DUCT APPLICATION

- A. Duct for Electrical Feeders 600 V and Less: RNC Type EPC-40-PVC, concrete-encased unless otherwise indicated.
- B. Duct for Electrical Feeders 600 V and Less: RNC Type EPC-40-PVC, direct-buried unless otherwise indicated.
- C. Duct for Electrical Branch Circuits: RNC Type EPC-40-PVC, direct-buried unless otherwise indicated.
- D. Bored Underground Duct: Type EPEC-40 HDPE unless otherwise indicated.
- E. Underground Ducts Crossing Paved Paths and Walks direct-buried unless otherwise indicated.
- F. Underground Ducts Crossing: Driveways, Roadways and Railroads: RNC Type EPC-40 PVC, encased in reinforced concrete.
- G. Stub-ups: Concrete-encased RNC and GRC.

3.3 EARTHWORK

- A. Excavation and Backfill: Comply with Section 312000 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.
- B. Restoration: Replace area immediately after backfilling is completed.

- C. Restore surface features at areas disturbed by excavation, and re-establish original grades unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
- D. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Section 329200 "Turf and Grasses" and Section 329300 "Plants."
- E. Cut and patch existing pavement in the path of underground duct, duct bank, and underground structures according to "Cutting and Patching" Article in Section 017300 "Execution."

3.4 DUCT AND DUCT-BANK INSTALLATION

- A. Where indicated on Drawings, install duct, spacers, and accessories into the duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.
- B. Install duct according to NEMA TCB 2.
- C. Slope: Pitch duct a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from a high point between two manholes, to drain in both directions.
- D. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 36" when used for Fiber Optic Cable, both horizontally and vertically, at other locations unless otherwise indicated.
- E. Joints: Use solvent-cemented joints in duct and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent duct do not lie in same plane.
- F. Installation Adjacent to High-Temperature Steam Lines: Where duct is installed parallel to underground steam lines, perform calculations showing the duct will not be subject to environmental temperatures above 40 deg C. Where environmental temperatures are calculated to rise above 40 deg C, and anywhere the duct crosses above an underground steam line, install insulation blankets listed for direct burial to isolate the duct bank from the steam line.
- G. End Bell Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches (250 mm) o.c. for 5-inch (125-mm) duct, and vary proportionately for other duct sizes.
- H. Terminator Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use manufactured, cast-in-place duct terminators, with entrances into structure spaced approximately 6 inches (150 mm) o.c. for 4-inch (100-mm) duct, and vary proportionately for other duct sizes.
- I. Building Wall Penetrations: Make a transition from underground duct to GRC at least 10 feet (3 m) outside the building wall, without reducing duct line slope away from the building and without forming a trap in the line. Use fittings manufactured for RNC-to-GRC transition. Install GRC penetrations of building walls as specified in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
- J. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15-psig (1.03-MPa) hydrostatic pressure.
- K. Pulling Cord: Install 200-lbf- (1000-N-) test nylon cord in empty ducts.
- L. Concrete-Encased Ducts and Duct Bank:
 - 1. Excavate trench bottom to provide firm and uniform support for duct. Prepare trench bottoms as specified in Section 312000 "Earth Moving" for pipes less than 6 inches (150 mm) in nominal diameter.
 - 2. Width: Excavate trench 12 inches (300 mm) wider than duct on each side.
 - 3. Width: Excavate trench 3 inches (75 mm) wider than duct on each side.
 - 4. Depth: Install so top of duct envelope is at least 24 inches (600 mm) below finished grade in areas not subject to deliberate traffic, and at least 30 inches (750 mm) below finished grade in deliberate traffic paths for vehicles unless otherwise indicated.
 - 5. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
 - 6. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 feet (6 m) of duct. Place spacers within 24 inches (600 mm) of duct ends. Stagger spacers approximately 6 inches (150 mm) between tiers. Secure spacers to earth and to duct to prevent floating during concreting.

- Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
- 7. Elbows: Use manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct unless otherwise indicated. Extend encasement throughout length of elbow.
- 8. Elbows: Use manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct run.
- 9. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
- 10. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
- 11. Concrete Cover: Install a minimum of 3 inches (75 mm) of concrete cover between edge of duct to exterior envelope wall, 2 inches (50 mm) between duct of like services, and 4 inches (100 mm) between power and communications ducts.
- 12. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
- 13. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 033000 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.
- M. Direct-Buried Duct and Duct Bank:
 - Excavate trench bottom to provide firm and uniform support for duct. Comply with requirements in Section 312000 "Earth Moving" for preparation of trench bottoms for pipes less than 6 inches (150 mm) in nominal diameter.
 - 2. Width: Excavate trench 12 inches (300 mm) wider than duct on each side.
 - 3. Width: Excavate trench 3 inches (75 mm) wider than duct on each side.
 - 4. Depth: Install top of duct at least 18 inches (900 mm) below finished grade unless otherwise indicated.
 - 5. Set elevation of bottom of duct bank below frost line.
 - 6. Support ducts on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
 - 7. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 feet (6 m) of duct. Place spacers within 24 inches (600 mm) of duct ends. Stagger spacers approximately 6 inches (150 mm) between tiers. Secure spacers to earth and to ducts to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
 - 8. Elbows: Install manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct direction unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
 - Install manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct.
 - 10. After installing first tier of duct, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inches (100 mm) over duct and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction. Comply with requirements in Section 312000 "Earth Moving" for installation of backfill materials.
 - a. Place minimum 3 inches (75 mm) of sand as a bed for duct. Place sand to a minimum of 6 inches (150 mm) above top level of duct.
 - b. Place minimum 6 inches (150 mm) of engineered fill above concrete encasement of duct.
- N. Underground-Line Warning Tape: Bury conducting underground line specified in Section 260553 "Identification for Electrical Systems" no less than 12 inches (300 mm) above

all concrete-encased duct and duct banks and approximately 6" below grade. Align tape parallel to and within 3 inches (75 mm) of centerline of duct bank. Provide an additional warning tape for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional tapes 12 inches (300 mm) apart, horizontally.

3.5 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting duct, to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of duct, and seal joint between box and extension as recommended by manufacturer.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas and trafficways, set cover flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.
- D. Install handholes and boxes with bottom below frost line, <Insert depth of frost line below grade at Project site> below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in enclosure.
- F. Field cut openings for duct according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
- G. For enclosures installed in asphalt paving and brick masonry pavers and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.
 - 1. Concrete: 3000 psi (20 kPa), 28-day strength, complying with Section 033000 "Cast-in-Place Concrete," with a troweled finish.
 - 2. Dimensions: 10 inches wide by 12 inches deep (250 mm wide by 300 mm deep).

3.6 GROUNDING

A. Ground underground ducts and utility structures according to Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.
 - 2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide a minimum 12-inch- (300-mm-) long mandrel equal to duct size minus 1/4 inch (6 mm). If obstructions are indicated, remove obstructions and retest.
 - 3. Test handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Correct deficiencies and retest as specified above to demonstrate compliance.
- C. Prepare test and inspection reports.

3.8 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of duct until duct cleaner indicates that duct is clear of dirt and debris. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

- Clean internal surfaces of manholes, including sump.Sweep floor, removing dirt and debris.Remove foreign material. B.

END OF SECTION 26 05 43

SECTION 26 05 44

SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
- 2. Sleeve-seal systems.
- 3. Sleeve-seal fittings.
- 4. Grout.
- Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

- 1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
- 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. CALPICO, Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.
 - e. Proco Products, Inc.
 - 2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Carbon steel.
 - 4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. HOLDRITE; Reliance Worldwide Company.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- F. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

3.4 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly accordingly.

END OF SECTION 260544

SECTION 26 05 53

ELECTRICAL IDENTIFICATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes electrical identification materials and devices required to comply with ANSI C2, NFPA 70, OSHA standards, and authorities having jurisdiction.

1.3 SUBMITTALS

A. No submittals.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI C2.
- B. Comply with NFPA 70.
- C. Comply with ANSI A13.1 and NFPA 70 for color-coding.

PART 2 - PRODUCTS

2.1 RACEWAY AND CABLE LABELS

- A. Comply with ANSI A13.1, Table 3, for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
 - 1. Color: Black letters on orange field.
 - 2. Legend: Indicates voltage and service.
- B. Adhesive Labels: Preprinted, flexible, self-adhesive vinyl with legend overlaminated with a clear, weather- and chemical-resistant coating.
- C. Pretensioned, Wraparound Plastic Sleeves: Flexible, preprinted, color-coded, acrylic band sized to suit the diameter of the line it identifies and arranged to stay in place by pretensioned gripping action when placed in position.
- D. Consider alternatives before specifying self-adhesive product in paragraph below. See Editing Instruction No. 1 in the Evaluations.
- E. Colored Adhesive Tape: Self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide (0.08 mm thick by 25 to 51 mm wide).
- F. Underground-Line Warning Tape: Permanent, bright-colored, continuous-printed, vinyl tape.
 - 1. Not less than 6 inches wide by 4 mils thick (152 mm wide by 0.102 mm thick).
 - 2. Compounded for permanent direct-burial service.
 - 3. Embedded continuous metallic strip or core.
 - 4. Printed legend indicating type of underground line.
- G. Tape Markers: Vinyl or vinyl-cloth, self-adhesive, wraparound type with preprinted numbers and letters.
- H. Aluminum, Wraparound Marker Bands: Bands cut from 0.014-inch- (0.4-mm-) thick aluminum sheet, with stamped or embossed legend, and fitted with slots or ears for permanently securing around wire or cable jacket or around groups of conductors.

2.2 NAMEPLATES AND SIGNS

A. Safety Signs: Comply with 29 CFR, Chapter XVII, Part 1910.145.

- B. Engraved Plastic Nameplates and Signs: Engraving stock, melamine plastic laminate, minimum 1/16 inch (1.6 mm) thick for signs up to 20 sq. in. (129 sq. cm) and 1/8 inch (3.2 mm) thick for larger sizes.
 - 1. Engraved legend with black letters on white face.
 - Punched or drilled for mechanical fasteners.
- C. Baked-Enamel Signs for Interior Use: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for the application. 1/4-inch (6.4-mm) grommets in corners for mounting.
- D. Exterior, Metal-Backed, Butyrate Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch (1-mm) galvanized-steel backing; and with colors, legend, and size required for the application. 1/4-inch (6.4-mm) grommets in corners for mounting.
- E. Fasteners for Nameplates and Signs: Self-tapping, stainless-steel screws or No. 10/32, stainless-steel machine screws with nuts and flat and lock washers.

2.3 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, one-piece, self-locking, Type 6/6 nylon cable ties.
 - 1. Minimum Width: 3/16 inch (5 mm).
 - 2. Tensile Strength: 50 lb (22.3 kg) minimum.
 - 3. Temperature Range: Minus 40 to plus 185 deg F (Minus 40 to plus 85 deg C).
 - 4. Color: According to color-coding.
- B. Paint: Formulated for the type of surface and intended use.
 - 1. Primer for Galvanized Metal: Single-component acrylic vehicle formulated for galvanized surfaces.
 - 2. Primer for Concrete Masonry Units: Heavy-duty-resin block filler.
 - 3. Primer for Concrete: Clear, alkali-resistant, binder-type sealer.
 - 4. Enamel: Silicone-alkyd or alkyd urethane as recommended by primer manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Identification Materials and Devices: Install at locations for most convenient viewing without interference with operation and maintenance of equipment.
- B. Lettering, Colors, and Graphics: Coordinate names, abbreviations, colors, and other designations with corresponding designations in the Contract Documents or with those required by codes and standards. Use consistent designations throughout Project.
- C. Sequence of Work: If identification is applied to surfaces that require finish, install identification after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before applying.
- E. Circuits with More Than 600 V: Identify raceway and cable with "DANGER--HIGH VOLTAGE" in black letters 2 inches (51 mm) high, stenciled with paint at 10-foot (3-m) intervals over a continuous, painted orange background. Identify the following:
 - 1. Entire floor area directly above conduits running beneath and within 12 inches (305 mm) of a basement or ground floor that is in contact with earth or is framed above unexcavated space.
 - 2. Wall surfaces directly external to conduits concealed within wall.
 - 3. All accessible surfaces of concrete envelope around conduits in vertical shafts, exposed in the building, or concealed above suspended ceilings.
 - 4. Entire surface of exposed conduits.
- F. Install painted identification according to manufacturer's written instructions and as follows:
 - 1. Clean surfaces of dust, loose material, and oily films before painting.
 - 2. Prime surfaces using type of primer specified for surface.
 - 3. Apply one intermediate and one finish coat of enamel.
- G. Color Banding Raceways and Exposed Cables: Band exposed and accessible raceways of the systems listed below:

- 1. Bands: Pretensioned, wraparound plastic sleeves; colored adhesive tape; or a combination of both. Make each color band 2 inches (51 mm) wide, completely encircling conduit, and place adjacent bands of two-color markings in contact, side by side.
- 2. Band Locations: At changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.
- 3. Apply the following colors to the systems listed below:
 - a. Fire Alarm System: Red.
 - b. Fire-Suppression Supervisory and Control System: Red and yellow.
 - c. Combined Fire Alarm and Security System: Red and blue.
 - d. Security System: Blue and yellow.
 - e. Mechanical and Electrical Supervisory System: Green and blue.
 - f. Telecommunication System: Green and yellow.
- H. Caution Labels for Indoor Boxes and Enclosures for Power and Lighting: Install pressuresensitive, self-adhesive labels identifying system voltage with black letters on orange background. Install on exterior of door or cover.
- I. Circuit Identification Labels on Boxes: Install labels externally.
 - 1. Exposed Boxes: Pressure-sensitive, self-adhesive plastic label on cover.
 - 2. Concealed Boxes: Plasticized card-stock tags.
 - 3. Labeling Legend: Permanent, waterproof listing of panel and circuit number or equivalent.
- J. Paths of Underground Electrical Lines: During trench backfilling, for exterior underground power, control, signal, and communication lines, install continuous underground plastic line marker located directly above line at 6 to 8 inches (150 to 200 mm) below finished grade. Where width of multiple lines installed in a common trench or concrete envelope does not exceed 16 inches (400 mm) overall, use a single line marker. Install line marker for underground wiring, both direct-buried cables and cables in raceway.
- K. Color-Coding of Secondary Phase Conductors: Use the following colors for service feeder, and branch-circuit phase conductors:
 - 1. 208/120-V Conductors:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 2. 480/277-V Conductors:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow
 - 3. Factory apply color the entire length of conductors, except the following field-applied, color-coding methods may be used instead of factory-coded wire for sizes larger than No. 10 AWG:
 - a. Colored, pressure-sensitive plastic tape in half-lapped turns for a distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Use 1-inch- (25-mm-) wide tape in colors specified. Adjust tape bands to avoid obscuring cable identification markings.
 - b. Colored cable ties applied in groups of three ties of specified color to each wire at each terminal or splice point starting 3 inches (76 mm) from the terminal and spaced 3 inches (76 mm) apart. Apply with a special tool or pliers, tighten to a snug fit, and cut off excess length.
- L. Power-Circuit Identification: Metal tags or aluminum, wraparound marker bands for cables, feeders, and power circuits in vaults, pull and junction boxes, manholes, and switchboard rooms.
 - 1. Legend: 1/4-inch- (6.4-mm-) steel letter and number stamping or embossing with legend corresponding to indicated circuit designations.
 - 2. Tag Fasteners: Nylon cable ties.
 - Band Fasteners: Integral ears.
- M. Apply identification to conductors as follows:
 - 1. Conductors to Be Extended in the Future: Indicate source and circuit numbers.

- 2. Multiple Power or Lighting Circuits in the Same Enclosure: Identify each conductor with source, voltage, circuit number, and phase. Use color-coding to identify circuits' voltage and phase.
- 3. Multiple Control and Communication Circuits in the Same Enclosure: Identify each conductor by its system and circuit designation. Use a consistent system of tags, color-coding, or cable marking tape.
- N. Apply warning, caution, and instruction signs as follows:
 - 1. Warnings, Cautions, and Instructions: Install to ensure safe operation and maintenance of electrical systems and of items to which they connect. Install engraved plastic-laminated instruction signs with approved legend where instructions are needed for system or equipment operation. Install metal-backed butyrate signs for outdoor items.
 - 2. Emergency Operation: Install engraved laminated signs with white legend on red background with minimum 3/8-inch- (9-mm-) high lettering for emergency instructions on power transfer, load shedding, and other emergency operations.
- O. Equipment Identification Labels: Engraved plastic laminate. Install on each unit of equipment, including central or master unit of each system. This includes power, lighting, communication, signal, and alarm systems, unless units are specified with their own self-explanatory identification. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high lettering on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high. Use white lettering on black field. Apply labels for each unit of the following categories of equipment using mechanical fasteners:
 - 1. Panelboards, electrical cabinets, and enclosures.
 - 2. Access doors and panels for concealed electrical items.
 - 3. Electrical switchgear and switchboards.
 - 4. Emergency system boxes and enclosures.
 - 5. Disconnect switches.
 - 6. Enclosed circuit breakers.
 - 7. Motor starters.
 - 8. Push-button stations.
 - 9. Power transfer equipment.
 - 10. Contactors.
 - 11. Remote-controlled switches.
 - 12. Control devices.
 - 13. Transformers.
 - 14. Power-generating units.
 - 15. Telephone switching equipment.
 - 16. Clock/program master equipment.
 - 17. Fire alarm master station or control panel.

END OF SECTION 26 05 53

SECTION 26 09 23

LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Time switches.
- 2. Photoelectric switches.
- 3. Standalone daylight-harvesting switching and dimming controls.
- 4. Indoor occupancy and vacancy sensors.
- 5. Switchbox-mounted occupancy and vacancy sensors
- 6. Digital timer light switches.
- 7. High-bay occupancy and vacancy sensors.
- 8. Outdoor motion sensors.
- 9. Lighting contactors.

B. Related Requirements:

1. Section 262726 "Wiring Devices" for wall-box dimmers, non-networkable wall-switch occupancy sensors, and manual light switches.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Show installation details for the following:
 - a. Occupancy sensors.
 - b. Vacancy sensors.
 - 2. Interconnection diagrams showing field-installed wiring.
 - 3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Data, including technical specifications.
- B. Field quality-control reports.
- C. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

B. Software and firmware operational documentation.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace lighting control devices that fail(s) in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Three year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 TIME SWITCHES

- A. Manufacturer's:
 - 1. Intermatic (Basis of Design)
 - 2. GE
 - 3. Square D.
 - 4. Or equal.
- B. Electronic Time Control: Solid state, programmable, with alphanumeric display; complying with UL 917.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Contact Configuration: SPDP-DPDT.
 - 3. Contact Rating: 20-A ballast load, 120-/240-V ac.
 - 4. Programs: Astronomic, 365-Day, Multi-Circuit Electronic Control, 120-277VAC, 50/60Hz.
 - 5. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program.
 - 6. Astronomic Time: All channels.
 - 7. Automatic daylight savings time changeover.
 - 8. Battery Backup: Not less than seven days reserve, to maintain schedules and time clock.
 - 9. Four (4) circuit model: Intermatic model #ET90415CR. (used with Electric Panel T lighting)
 - 10. Eight (8) circuit model: Intermatic model #ET90815CR. (used with Electric Panel AP lighting)

2.2 INDOOR OCCUPANCY AND VACANCY SENSORS

- A. Manufacturer's
 - 1. Hubbell Control Solutions
 - 2. Intermatic, Inc.
 - 3. Lutron
 - 4. Watt Stopper, Legrand
 - 5. Or equal.
- B. General Requirements for Sensors:
 - 1. Ceiling-mounted, solid-state indoor occupancy sensors.
 - 2. Dual technology (ultrasonic and passive infrared).
 - 3. Integrated power pack.

- 4. Hardwired connection to switch.
- 5. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- 6. Operation:
 - a. Combination Sensor: Unless otherwise indicated, sensor shall be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
- 7. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A.
- 8. Power: Line voltage.
- 9. Power Pack: Dry contacts rated for 20-A ballast or LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
- 10. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch (13-mm) knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
- 11. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
- 12. Bypass Switch: Override the "on" function in case of sensor failure.
- 13. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc (21.5 to 2152 lux); turn lights off when selected lighting level is present.
- C. PIR Type: Ceiling mounted; detect occupants in coverage area by their heat and movement.
 - 1. Detector Sensitivity: Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm).
 - 2. Detection Coverage in spaces that are less than 800 square feet (Room, Ceiling Mounted): Detect occupancy anywhere in a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
 - 3. Detection Coverage in spaces that are greater than 800 square feet (Corridor, Ceiling Mounted): Detect occupancy within 90 feet (27.4 m) when mounted on a 10-foot- (3-m-) high ceiling.
- D. Ultrasonic Type: Ceiling mounted; detect occupants in coverage area through pattern changes of reflected ultrasonic energy.
 - 1. Detector Sensitivity: Detect a person of average size and weight moving not less than 12 inches (305 mm) in either a horizontal or a vertical manner at an approximate speed of 12 inches/s (305 mm/s).
 - 2. Detection Coverage in spaces less than 800 square feet (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
 - 3. Detection Coverage in spaces greater than 800 square feet (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. (186 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
- E. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.

- 1. Sensitivity Adjustment: Separate for each sensing technology.
- 2. Detector Sensitivity: Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm), and detect a person of average size and weight moving not less than 12 inches (305 mm) in either a horizontal or a vertical manner at an approximate speed of 12 inches/s (305 mm/s).
- 3. Detection Coverage in spaces less than 800 square feet (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
- 4. Detection Coverage in spaces greater than 800 square feet (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. (186 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.

2.3 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. Used in spaces less than 200 square feet, unless otherwise specified.
- B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in a single gang switchbox using hardwired connection.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 3. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F (0 to 49 deg C).
 - 4. Switch Rating: Not less than 800-VA ballast or LED load at 120 V, 1200-VA ballast or LED load at 277 V, and 800-W incandescent.

2.4 OUTDOOR MOTION SENSORS

- A. Manufacturer's:
 - 1. Hubbell Control Solutions
 - 2. Cooper Industries, Inc.
 - 3. Leviton Manufacturing Co.
 - 4. Watt Stopper, Legrand.
 - 5. Or equal.
- B. General Requirements for Sensors: Solid-state outdoor motion sensors.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Dual-technology (PIR and infrared) type, weatherproof. Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm). Comply with UL 773A.
 - 3. Switch Rating:
 - a. Luminaire-Mounted Sensor: 1000-W incandescent, 500-VA fluorescent/LED.
 - b. Separately Mounted Sensor: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 - 4. Voltage: Dual voltage, 120- and 277-V type.
 - 5. Detector Coverage:

- a. Standard Range: 210-degree field of view, with a minimum coverage area of 900 sq. ft. (84 sq. m).
- b. Long Range: 180-degree field of view and 110-foot (34-m) detection range.
- 6. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc (108 to 1600 lux). The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
- 7. Concealed, "off" time-delay selector at 30 seconds and 5, 10, and 20 minutes.
- 8. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and help eliminate false "off" switching.
- Operating Ambient Conditions: Suitable for operation in ambient temperatures ranging from minus 40 to plus 130 deg F (minus 40 to plus 54 deg C), rated as "raintight" according to UL 773A.

2.5 LIGHTING CONTACTORS

- A. < Double click here to find, evaluate, and insert list of manufacturers and products. >
- B. Manufacturer's:
 - 1. ABB. Electrification Products Division
 - 2. Allen Bradley/Rockwell Automation
 - 3. Square D, Schneider Electric USA
 - 4. Or Equal.
- C. Description: Electrically operated and mechanically held, combination-type lighting contactors with fusible switch, complying with NEMA ICS 2 and UL 508.
 - 1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less THD of normal load current).
 - 2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
 - 3. Enclosure: Comply with NEMA 250.
 - 4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.6 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.
- C. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- D. Install and aim sensors in locations to achieve not less than 90-percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 WIRING INSTALLATION

- A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch (13 mm).
- B. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.3 IDENTIFICATION

- A. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."
- B. Label time switches and contactors with a unique designation.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to one visit to Project during other-than-normal occupancy hours for this purpose.
 - 1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.
 - 2. For daylighting controls, adjust set points and deadband controls to suit Owner's operations.
 - 3. Align high-bay occupancy sensors using manufacturer's laser aiming tool.

3.6 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.
- B. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.
 - 1. Upgrade Notice: At least 60 days to allow Owner to schedule and access the system and to upgrade computer equipment if necessary.

3.7 DEMONSTRATION

A. Engage a factory-authorized service representative to train] Owner's maintenance personnel to adjust, operate, and maintain lighting control devices.

END OF SECTION 260923

SECTION 26 22 00

LOW-VOLTAGE DRY TYPE DISTRIBUTION TRANSFORMERS

PART 1 - GENERAL

1.1 SCOPE

- A. Furnish and install dry type isolation transformers of the types, sizes and quantities indicated on the contract drawings. Provide all lugs, accessories and mounting hardware necessary for proper installation and operation.
- B. It shall be the contractor's responsibility to confirm all existing and future access openings and proper ventilation to properly install the transformer in the designated locations. Should the contractor require any alterations to the building structure or require the dismantling of the transformer provided to meet this requirement the contractor shall provide this work at no additional cost.

1.2 RELATED DOCUMENTS

A. All drawings and general provisions of the Contract including General and Supplementary Conditions apply to this section.

1.3 SUBMITTALS

- A. Provide product information prior to fabrication and installation. Product data shall include all dimensions, weights, electrical ratings, wiring diagrams and required clearances.
- B. When requested, provide additional product data and certifications necessary to show conformance with this specification.
- C. Provide information for record purposes including field test reports and maintenance data as required.

1.4 RELATED STANDARDS

- A. Provide transformers in accordance with the following standards, where applicable:
 - Underwriter's Laboratory 1561, Standard for Safety for Dry-Type General Purpose, and Power Transformers
 - 2. Underwriter's Laboratory 506, Standard for Safety for Specialty Transformers
 - 3. NEMA ST 20, Dry Type Transformers for General Applications
 - 4. NEMA 250, Enclosures for Electrical Equipment (1000 V Max)
 - 5. ANSI / IEEE C57.12.91, Standard Test Code for Dry-Type Distribution and Power Transformers
 - 6. U.S. Department of Energy 10 CFR Part 431 Energy Conservation Program: Energy Conservation Standards for Distribution Transformers; Final Rule, dated April 18, 2013. These efficiency standards shall take effect January 1, 2016. All transformers covered in the scope of this document and this specification, manufactured after December 31, 2015, shall be compliant with the new standard.
- B. Manufacturer Seismic Qualification: The low voltage general purpose dry type transformer (1000kVA max.) shall meet and be certified to seismic requirements specified in the IBC 2009 International Building Code.
 - 1. The low voltage general purpose dry type transformer shall be complaint with IBC 2009 parameters.
 - a. Ip Importance Factor: 1.5 Components must function after an earthquake for life safety purposes (Building Occupancy Code IV).
 - b. Sds For ventilated transformers Sds is <=2.00g as standard up to 1000kVA. Encapsulated transformers Sds is 2.00g
 - c. z/h Height factor ratio: 1.00 Note: Ratio is a calculated value equal to the floor the gear is installed on divided by 12. A 6th floor installation is a 0.5 value. A basement or ground floor installation is a 0.0 value.
 - 2. Equipment shall be designed to be located in a concrete and steel, moment-resisting frame building not exceeding 12 stories in height with a minimum story height of 10 feet.]

1.5 QUALITY ASSURANCE

- A. Manufacturer shall have produced similar electrical equipment for a minimum period of 10 years.
- B. Products shall be listed by Underwriters Laboratories, Inc.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Handle transformers in accordance manufacturer's recommendations. Utilize factory provisions for all lifting, rigging, or hoisting.
- B. Store transformers prior to installation in a temperature and humidity controlled space. If such a space is not available, apply temporary heat in accordance with the manufacturer's instructions within each ventilated type transformer case to exclude moisture and condensation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. The low voltage, dry type transformer(s) shall be supplied by Siemens or pre-approved equal. Approved manufacturers are as follows:
 - 1. Siemens
 - 2. Square D
 - 3. Cutler Hammer
 - 4. General Electric
 - 5. Or Approved Equal
- B. Transformers specified in this Section and power distribution equipment feeding and being fed by the transformers shall be warranted and serviced by the same manufacturer. Manufacturer shall have a local field service organization available on an as needed basis.

2.2 GENERAL REQUIREMENTS

- A. Transformers shall be of the general purpose, self-cooled, two winding, dry type designed for 60 Hz operation. Transformers shall be designed, manufactured, and tested in accordance with the latest ANSI, NEMA and IEEE Standards and shall be listed and labeled in accordance with UL 1561.
- B. Insulation System
 - 1. Transformers 15 KVA and larger shall be of the ventilated type and have a UL recognized 220°C insulation system. The temperature ratings shall be based on an allowable 115°C winding temperature rise above a 30°C hot spot and 40°C ambient.
 - 2. Transformer design KVA rating shall be suitable for a 30°C average, 40°C maximum ambient temperature.

C. Core And Coil

- 1. Core construction shall be of non-aging electrical grade grain-oriented silicon steel with high permeability, low hysteresis and low eddy current losses as needed to achieve these efficiency levels. Core laminations shall be tightly assembled, and magnetic flux densities shall be kept well below the saturation point.
- 2. Windings shall be wound of high-quality aluminum.
- 3. Ventilation of windings shall be accomplished by insulated spacers installed and arranged to brace coil layers and provide maximum ventilation. Core and coil assemblies shall be constructed to provide short circuit withstand capability as defined by ANSI and NEMA standards. The complete assembly shall be installed on vibration dampening pads to reduce noise and securely bolted to the enclosure base. A flexible grounding conductor shall be installed between the core and coil assembly and the transformer enclosure.
- 4. Core and coil sealing process:
 - a. The complete core and coil assembly shall be impregnated with non-hydroscopic thermo-setting polyester varnish to provide a high dielectric and flame retardant seal.
 - b. The shield of varnish to the coils shall effectively impregnate the entire core and coil assembly that results in a unit which is virtually impermeable to moisture, dust, dirt, salt air, other industrial contaminants and provide high dielectric seal as well as fungus resistant.
- 5. Core lamination clamping angle shall be of adequate thickness and hardness to insure a tight and rigid core assembly to eliminate movement of core plates. Welded core designs shall include multiple beads as necessary to insure a tight and rigid core assembly to eliminate core plate movement.

- 6. Provide full capacity taps in the high-voltage windings as follows:
 - a. 15 KVA through 500 KVA step-down transformers: $2 2\frac{1}{2}$ % full capacity above normal and $4 2\frac{1}{2}$ % full capacity below normal.
 - b. 750 KVA and above step-down transformers: $2 2\frac{1}{2}$ % full capacity above normal and $2 2\frac{1}{2}$ % full capacity below normal.
 - c. Step-up and dual primary transformers: Provide NEMA standard taps.

D. Enclosures

- Ventilated enclosures shall be of heavy gauge steel construction of NEMA 3R construction for outdoor use with the addition of weather shields. Front and rear covers shall be removable to provide access to terminal compartment(s). Terminals shall be fully sized to carry the transformer full load current and shall be arranged to accept UL listed cable connectors.
- 2. Enclosure wiring space and positioning of terminals shall allow for adequate cable bending space.
- 3. Finish enclosures in ANSI 61 gray paint.
- 4. Each transformer shall have a securely attached nameplate providing complete electrical ratings, wiring diagram, tap connections and catalog number, as applicable.

E. Sound

 Unless otherwise specified, sound levels shall be in accordance with values allowed by NEMA ST-20.

F. Accessories

1. Provide weather shields for ventilated transformers installed outdoors conforming to the requirements of NEMA 250, Type 3R All insulating materials are to exceed NEMA ST20 standards and be rated for 220°C UL component recognized insulation system.

2.3 PACKAGED PANELBOARD AND TRANSFORMER

- A. Transformers 15kVA and larger shall be 150°C temperature rise above 40°C ambient. Transformers 25kVA and larger shall have a minimum of 4 2.5% full capacity primary taps. Exact voltages and taps to be as designated on the plans or the transformer schedule.
- B. The maximum temperature of the top of the enclosure shall not exceed 50°C rise above a 40°C ambient.
- C. Transformers shall be low loss type with minimum efficiencies per NEMA TP1 when operated at 35% of full load capacity. Efficiency shall be tested in accord with NEMA TP2.
- D. The transformer(s) shall be rated as indicated in the following schedule: Identification Number(s)

kVA Rating

Voltages

Phase

Frequency

2.3.1 CONSTRUCTION

- A. Transformers are to be encapsulated using a sand-epoxy resin mixture to provide maximum protection against moisture, dust and corrosive environments.
- B. All cores to be constructed with low hysteresis and eddy current losses. Magnetic flux densities are to be kept well below the saturation point to prevent core overheating.
- C. The core of the transformer shall be grounded to the enclosure by means of a grounding conductor sized in accordance with applicable UL and NEC standards.
- D. The packaged panelboard and transformer enclosures shall be fabricated of heavy gauge, sheet steel construction. The entire enclosure shall be finished utilizing a continuous process consisting of degreasing, cleaning and phosphatizing, followed by electrostatic deposition of polymer polyester powder coating and baking cycle to provide uniform coating of all edges and surfaces. The coating color shall be ANSI 49.
- E. All transformers shall have a minimum 2-5% full capacity primary taps below normal and shall be rated 115°C temperature rise above 40°C maximum ambient. All insulating aterials shall be in accordance with current ANSI C89.2 and NEMA ST20 standards for a 185°C UL component recognized insulation system.

- F. Packaged power supplies shall include integrally mounted and wired primary and secondary main circuit breakers in accordance with the National Electrical Code requirements.
- G. Branch circuit breakers shall be Square D Type QO QWIK-GARD or equal. All breakers shall be plug-in type. Trip indication shall be clearly shown by the breaker handle taking position between ON and OFF when the breaker is tripped and the VISI-TRIP indication consisting of a highly visible red tripped circuit indication.
- H. A hinged access door shall be provided which maintains itself in the open position when desired, and which has padlock provisions.
- I. The packaged transformer and panelboard shall constructed as separate enclosures capable of being assembled or disassembled as independent units.

2.3.2 SOUND LEVELS

 A. Sound levels shall be warranted by the manufacturer not to exceed the following: 5 to 50KVA -45dB.

2.3.3 OPTIONAL ACCESSORIES

- A. Provide weather shields for units installed in damp or wet locations.
- B. Provide wall mounting brackets as required for space compliance for units.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install per manufacturer's recommendations and contract documents.
- B. Install units plumb, level and rigid without distortion

3.2 ADJUSTMENTS AND CLEANING

- A. On completion of installation, inspect components. Remove paint splatters and other spots, dirt and debris. Repair scratches and mars on finish to match original finish. Clean components internally using methods and materials recommended by manufacturer.
- B. Adjust transformer taps to provide optimum voltage conditions at utilization equipment throughout normal operating cycle of facility. Record primary and secondary voltages and tap settings and submit with test results.

3.3 TESTING

- A. Include the following minimum inspections and tests according to manufacturer's written instructions. Comply with IEEE C57.12.91 for test methods and data correction factors.
- B. Inspect accessible components for cleanliness, mechanical and electrical integrity and damage or deterioration. Verify that temporary shipping bracing has been removed. Include internal inspection through access panels and covers.
- C. Inspect bolted electrical connections for tightness according to manufacturer's published torque values or, if not available, those specified in UL 486A and UL 486B.

3.4 WARRANTY

A. Equipment manufacturer warrants that all goods supplied are free of non-conformities in workmanship and materials for one year from date of initial operation, but not more than eighteen months from date of shipment.

END OF SECTION 26 22 00

SECTION 26 24 16

PANELBOARDS & SWITCHBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes panelboards, overcurrent protective devices, and associated auxiliary equipment rated 600 V and less for the following types:
 - 1. Lighting and appliance branch-circuit panelboards.
 - 2. Distribution switchboards.
 - 3. Transient voltage surge suppressor panelboards.
- B. Related Sections include the following:
 - Division 26 Section "Fuses."

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. RFI: Radio-frequency interference.
- D. RMS: Root mean square.
- E. SPDT: Single pole, double throw.
- F. TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each type of panelboard, switchboard, overcurrent protective device, TVSS device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard, switchboard and related equipment.
 - 1. Dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Enclosure types and details for types other than NEMA 250, Type 1.

- b. Bus configuration, current, and voltage ratings.
- c. Short-circuit current rating of panelboards and overcurrent protective devices.
- d. UL listing for series rating of installed devices.
- e. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
- 2. Wiring Diagrams: Diagram power, signal, and control wiring and differentiate between manufacturer-installed and field-installed wiring.
- C. Field Test Reports: Submit written test reports and include the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Panelboard and Switchboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- E. Maintenance Data: For panelboards and components to include in maintenance manuals specified in Division 1. In addition to requirements specified in Division 1 Section "Contract Closeout," include the following:
 - 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - 2. Time-current curves, including selectable ranges for each type of overcurrent protective device.
- F. Should the contractor submit any substitution (including other approved manufacturers) other than the specified product the contractor shall be responsible for all electrical, mechanical, structural, and architectural revisions as required to accommodate the installation of the substituted equipment at no additional cost to the owner.
- 1.5 QUALITY ASSURANCE
 - A. Comply with NEMA PB 1.
 - B. Comply with NFPA 70.

1.6 COORDINATION

A. Coordinate layout and installation of switchboards, panelboards and associated components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, and encumbrances to workspace clearance requirements.

1.7 EXTRA MATERIALS

A. Keys: Four spares of each type of panelboard cabinet lock. Key all cabinets alike.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Panelboards, Overcurrent Protective Devices, Controllers, Contactors, and Accessories:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. Schneider Electric Square D Co. (Basis of Design)
 - c. General Electric
 - d. Or equal

2.2 FABRICATION AND FEATURES

- A. Enclosures: Flush- and surface-mounted cabinets as noted on the drawings. NEMA PB 1, Type 1, to meet environmental conditions at installed location.
 - 1. Outdoor Locations: NEMA 250, Type 3R.
- B. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
- C. Hinged Front Cover: For boxes more than 28 inches high, entire front trim hinged to box and with standard door within hinged trim cover.
- D. Finish: Manufacturer's standard enamel finish over corrosion-resistant treatment or primer coat.
- E. Directory Card: With transparent protective cover, mounted inside metal frame, inside panelboard door.
- F. Bus: Hard-drawn copper, 98 percent conductivity.
- G. Main and Neutral Lugs: Mechanical type suitable for use with conductor material.
- H. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment ground conductors; bonded to box
- I. Service Equipment Label: UL labeled for use as service equipment for panelboards with main service disconnect switches.
- J. Future Devices: Mounting brackets, bus connections, and necessary appurtenances required for future installation of devices.
- K. Isolated Equipment Ground Bus: Adequate for branch-circuit equipment ground conductors; insulated from box.
- L. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and UL listed as suitable for nonlinear loads as noted on the drawings.
- M. Split Bus: Vertical buses divided into individual vertical sections.
- N. Gutter Barrier: Arrange to isolate individual panel sections.
- O. Feed-through Lugs: Mechanical type suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device. Provide wire feed same size as feeder.

P. Provide ARC Flash labeling as required by the National Electrical Code.

2.3 PANELBOARD SHORT-CIRCUIT RATING

- A. UL label indicating series-connected rating with integral or remote upstream devices. Include size and type of upstream device allowable, branch devices allowable, and UL series-connected short-circuit rating.
- B. Fully rated to interrupt symmetrical short-circuit current available at terminals.
- C. Contractor shall confirm from local utility company prior to submittal review of minimum symmetrical short circuit rating requirements within project site, should the contract documents differ the contractor shall submit and provide the greater rated value.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- B. Doors: Front mounted with concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- C. All panelboards shall be fully equipped with all branch breaker mounting assemblies.
- D. All panelboards shall be fully equipped with a grounding bus bar assembly which must be large enough to meet a minimum of 100% of the branch circuit quantities plus 10%.
- E. All panelboards shall be fully equipped with a neutral bus bar assembly which must be large enough to meet a minimum of 100% of the branch breaker quantities plus 10%.

2.5 CLASS 2 LIGHTING PANELS – WITH CONTROL SYSTEM

Lighting Control System

- A. The lighting control system shall consist of microprocessor-based control electronics with remotely operated circuit breakers mounted to a UL67 listed lighting panelboard interior and enclosed in a UL50 listed panelboard enclosure. The circuit breakers shall provide overcurrent protection, and have an AIR rating or series connected rating that meets or exceeds the fault current of the system to which the panelboard is being applied.
- B. Each master control panel shall meet or exceed the following capabilities:
 - 1. Sixteen (16) 2-wire input terminals for connection to external low voltage switch contacts.
 - 2. Time of day scheduling to automatically shut off lighting at specific programmed times
 - 3. Direct control of branch circuits in a master/slave sub-net configuration.
 - 4. Provide true status feedback by monitoring branch circuit breaker status based on actual system voltage at load side terminal.
 - 5. Accept remote commands through the facilities Ethernet infrastructure.
- C. All lighting control components shall be installed in a conventional panelboard 20 inches wide or column-width enclosures (as noted on drawings). Suitable barriers shall be installed to separate Class 2 wiring from power conductors.

2.6 DISTRIBUTION SWITCHBOARDS

- A. Doors: Front mounted, except omit in fused-switch panelboards; secured with vault-type latch with tumbler lock; keyed alike. Door-in-door construction.
- B. Main Overcurrent Protective Devices: Circuit breaker as noted. Main lugs only unless otherwise noted.
- C. Branch overcurrent protective devices shall be one of the following:
 - 1. For Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
 - 2. For Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

2.7 OVERCURRENT PROTECTIVE DEVICES

- A. Molded-Case Circuit Breaker: NEMA AB 1, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. GFCI Circuit Breakers: Single- and two-pole configurations with 5-mA trip sensitivity.
- B. Molded-Case Circuit-Breaker Features and Accessories. Standard frame sizes, trip ratings, and number of poles.
 - 1. Lugs: Mechanical style, suitable for number, size, trip ratings, and material of conductors.
 - 2. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HACR for ALL heating, air-conditioning, and refrigerating equipment.
 - 3. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and timedelay settings, push-to-test feature, and ground-fault indicator.
 - 4. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - 5. Auxiliary Switch: Two SPDT switches with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
 - 6. Lock-on clips: Install on circuit breakers for alarm, telecommunications, control systems, and refrigeration equipment.
 - 7. Shunt Trip Device: Integrally mounted relay and trip unit with manual reset ONLY. In addition to the designated locations indicated on the contract documents it shall be required to provide a shunt trip device for any/all elevator and escalator equipment and systems. All elevator and escalator shunt trip devices shall be installed per the ASME A17.1 Safety Code for Elevators and Escalators..

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install panelboards and accessories according to NEMA PB 1.1.
- B. Mounting Heights: Top of trim 74 inches (1880 mm) above finished floor, unless otherwise indicated.
- C. Mounting: Plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish.
- D. Circuit Directory: Create a directory to indicate installed circuit loads after balancing panelboard loads. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- E. Install filler plates in unused spaces.
- F. Provide ONE additional panelboard and accessories of each size and type used on the project to accommodate changes required to resolve interferences or as directed by the Engineer.
- G. Provision for Future Circuits at Flush Panelboards: Stub four 1-inch (27-GRC) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch (27-GRC) empty conduits into raised floor space or below slab not on grade.
- H. Wiring in Panelboard Gutters: Arrange conductors into groups and bundle and wrap with wire ties after completing load balancing.

3.2 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Division 16 Section "Electrical Identification."
- B. Panelboard Nameplates: Label each panelboard with engraved laminated-plastic nameplate mounted with corrosion-resistant screws.

3.3 CONNECTIONS

- A. Install equipment grounding connections for panelboards with ground continuity to main electrical ground bus.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Testing: After installing panelboards and after electrical circuitry has been energized, demonstrate product capability and compliance with requirements.
 - 1. Procedures: Perform each visual and mechanical inspection and electrical test indicated in NETA ATS, Section 7.5 for switches and Section 7.6 for molded-case circuit breakers. Certify compliance with test parameters.

- Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Balancing Loads: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes as follows:
 - 1. Measure as directed during period of normal system loading.
 - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data-processing, computing, transmitting, and receiving equipment.
 - 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
 - 4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.5 ADJUSTING

A. Set field-adjustable switches and circuit-breaker trip ranges.

3.6 CLEANING

A. On completion of installation, inspect interior and exterior of panelboards. Remove paint splatters and other spots. Vacuum dirt and debris; do not use compressed air to assist in cleaning. Repair exposed surfaces to match original finish.

END OF SECTION 262416

SECTION 26 27 13

ELECTRICAL METERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes equipment for electricity metering by utility company.

1.3 DEFINITIONS

- A. KY Pulse: Term used by the metering industry to describe a method of measuring consumption of electricity that is based on a relay opening and closing in response to the rotation of the disk in the meter.
- B. PC: Personal computer.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For electricity-metering equipment.
 - 1. Dimensioned plans and sections or elevation layouts.
 - 2. Wiring Diagrams: For power, signal, and control wiring. Identify terminals, wiring designations and color-codes to facilitate installation, operation, and maintenance. Indicate recommended types, wire sizes, and circuiting arrangements for field-installed wiring, and show circuit protection features.
- C. Operation and Maintenance Data. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Application and operating software documentation.
 - 2. Software licenses.
 - 3. Software service agreement.
 - 4. Hard copies of manufacturer's operating specifications, design user's guides for software and hardware, and PDF files on CD-ROM of the hard-copy Submittal.

1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Receive, store, and handle modular meter center according to NECA 400.

1.7 COORDINATION

- A. Electrical Service Connections: Coordinate with utility companies and components they furnish as follows:
 - 1. Comply with requirements of utilities providing electrical power services.
 - 2. Coordinate installation and connection of utilities and services, including provision for electricity-metering components.

PART 2 - PRODUCTS

2.1 EQUIPMENT FOR ELECTRICITY METERING BY UTILITY COMPANY

- A. Meters will be furnished by utility company.
- B. Current-Transformer Cabinets: Comply with requirements of electrical-power utility company.
- C. Meter Sockets: Comply with requirements of electrical-power utility company.
- D. Meter Sockets: Steady-state and short-circuit current ratings shall meet indicated circuit ratings.
- E. Modular Meter Center: Factory-coordinated assembly of a main service terminal box with lugs only and/or disconnect device, wireways, tenant meter socket modules, and tenant feeder circuit breakers arranged in adjacent vertical sections. Assembly shall be complete with interconnecting buses and other features as specified below.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following that meet the local utility requirements:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - e. Or Approved Equal
 - 2. Comply with requirements of utility company for meter center.
 - 3. Housing: NEMA 250, Type 3R enclosure.
 - 4. Minimum Short-Circuit Rating: 100,000 A symmetrical at rated voltage.
 - 5. Main Disconnect Device: Circuit breaker or fusible switch, series-combination rated for use with downstream feeder and branch circuit breakers.
 - a. Identification: Complying with requirements in Division 26 Section "Identification for Electrical Systems" with legend identifying tenant's address.
 - b. Physical Protection: Tamper resistant, with hasp for padlock.
 - 6. Meter Socket: Rating coordinated with indicated tenant feeder circuit rating.
 - 7. Surge Protection: For main disconnect device, comply with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with equipment installation requirements in NECA 1.
- B. Install meters furnished by utility company. Install raceways and equipment according to utility company's written requirements. Provide empty conduits for metering leads and extend grounding connections as required by utility company.
- C. Install modular meter center (should the project present space restrictions) according to NECA 400 switchboard installation requirements.

3.2 IDENTIFICATION

- A. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
 - 1. Series Combination Warning Label: Self-adhesive type, with text as required by NFPA 70.
 - 2. Equipment Identification Labels: shall be engraved lastic laminated and mechanically fastened.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:

- 1. Connect a load of known kilowatt rating, 1.5 kW minimum, to a circuit supplied by metered feeder
- 2. Turn off circuits supplied by metered feeder and secure them in off condition.
- 3. Run test load continuously for eight hours minimum, or longer, to obtain a measurable meter indication. Use test-load placement and setting that ensures continuous, safe operation.
- 4. Check and record meter reading at end of test period and compare with actual electricity used, based on test-load rating, duration of test, and sample measurements of supply voltage at test-load connection. Record test results.
- C. Electricity metering will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 26 27 13

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SECTION 26 27 26

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes receptacles, connectors, switches, and finish plates.

1.3 DEFINITIONS

- A. GFCI or GFI: Ground-fault circuit interrupter.
- B. SPD or TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each product specified.
- B. Shop Drawings: Legends for receptacles and switch plates.
- C. Samples: For devices and device plates for color selection and evaluation of technical features.
- D. Maintenance Data: For materials and products to include in maintenance manuals specified in Division 1.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.
- B. Comply with NEMA WD 1.
- C. Comply with NFPA 70.

1.6 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 1. Cord and Plug Sets: Match equipment requirements.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents. Deliver extra materials to Owner.
 - 1. Floor Service-Outlet Assemblies: One for each 10, but not less than one.
 - 2. GFCI Receptacles: One for each fourty installed.
 - 3. TVSS Receptacles: One for each fourty installed.
 - 4. T/R Receptacles: One for each fourty installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - Wiring Devices:
 - a. Hubbell, Inc.; Wiring Devices Div.
 - b. Killark Electric Manufacturing Co.
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour/Legrand; Wiring Devices Div.
 - f. Or Approved Equal
 - 2. Wiring Devices for Hazardous (Classified) Locations:
 - a. Crouse-Hinds Electrical Co.; Distribution Equipment Div.
 - b. Killark Electric Manufacturing Co.
 - c. Pyle-National, Inc.; an Amphenol Co.
 - d. Or Approved Equal
 - 3. Multioutlet Assemblies:
 - a. Airey-Thompson Co.
 - b. Wiremold.
 - c. Or Approved Equal

2.2 RECEPTACLES

- A. Straight-Blade and Locking Receptacles: Heavy-Duty grade.
- B. GFCI Receptacles: Feed-through type, with integral NEMA WD 6, Configuration 5-20R duplex receptacle arranged to protect connected downstream receptacles on same circuit. Design units for installation in a 2-3/4-inch- (70-mm-) deep outlet box without an adapter.
- C. Isolated-Ground Receptacles: Equipment grounding contacts connected only to the green grounding screw terminal of the device with inherent electrical isolation from mounting strap.
 - 1. Devices: Listed and labeled as isolated-ground receptacles.
 - 2. Isolation Method: Integral to receptacle construction and not dependent on removable parts.
- D. TVSS Receptacles: Duplex type, NEMA WD 6, Configuration 5-20R, with integral/interchangeable TVSS in line to ground, line to neutral, and neutral to ground.
 - 1. TVSS Components: Multiple metal-oxide varistors; rated a nominal clamp level of 500 transient-suppression voltage and minimum single transient pulse energy dissipation of 140 J line to neutral, and 70 J line to ground and neutral to ground.
 - 2. Active TVSS Indication: Light visible in face of device to indicate device as "active" or "no longer active."
 - Identification: Distinctive marking on face of device denotes TVSS-type unit.
- E. Tamper Resistant (T/R) Receptacles: Integral NEMA WD 6, Configuration 5-20R duplex receptacle. Design units for installation in a 2-3/4-inch-deep outlet box without an adapter.
 - 1. Devices: Listed and labeled as tamper resistant receptacles.
 - 2. Protection Method: Containts a sturdy mechanical shutter system to prevent objects from being inseted into the receptacle
 - 3. Identification: Distinctive marking on face of device denotes T/R-type unit.
- F. Industrial Heavy-Duty Receptacle: Comply with IEC 309-1.
- G. Hazardous (Classified) Location Receptacles: Comply with NEMA FB 11.

2.3 PENDANT CORD/CONNECTOR DEVICES

- A. Description: Matching, locking type, plug and receptacle body connector, NEMA WD 6, Configurations L5-20P and L5-20R, Heavy-Duty grade.
 - 1. Body: Nylon with screw-open cable-gripping jaws and provision for attaching external cable grip.
 - 2. External Cable Grip: Woven wire-mesh type made of high-strength galvanized-steel wire strand, matched to cable diameter, and with attachment provision designed for corresponding connector.

2.4 CORD AND PLUG SETS

- A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
 - Cord: Rubber-insulated, stranded-copper conductors, with type SOW-A jacket. Greeninsulated grounding conductor, and equipment-rating ampacity plus a minimum of 30 percent.
 - Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.5 FLOOR BOX ASSEMBLIES

A. Box size - 8" x 6" x 5" [203mm x 152mm x 127mm] (Wiremold AF1 & AF2 Series)

The panel opening shall be 8" x 6" [203mm x 152mm] and have an overall module depth of 5"
[127mm]. The box must provide a total activation chamber volume of at least 130 cubic inches [2130 ml]. The total Box Volume capacity shall have a minimum of 208 cubic inches [3418 ml].

The box lid shall be constructed of polycarbonate material, available in standard colors of black, brown and gray. The lid shall provide a removable cable guard for egress of power and communication workstation cables. The cable guards shall hold workstation cables in place with the lid either in the open or closed position.

The trim flange shall be constructed of polycarbonate material and have a minimum overall dimension of 8 3/4" x 6 3/4" [222mm x 171mm]. The hinged lid and trim flange shall be available for either carpet or tile floor applications.

The wiring chamber shall provide a minimum of three separate compartments to accommodate a combination of both power and communication wiring. The compartments shall be separated by use of die cast aluminum built in dividers.

If a prewired flexible wiring system is specified, the same manufacturer shall supply the box, and the flexible wiring system. The box shall contain integral connectors to mate with the flexible wiring system. The box shall be capable of disconnecting from the flexible wiring system directly at the box. The prewired box shall be able to contain up to three separate circuits, utilizing up to an 8-conductor MC cable assembly.

The box shall be secured to the raised floor by the use of two locking tabs. The locking tabs shall be integral to the box and adjusted by use of their locking screws.

B. Box size - 8" x 10" x 5" [203mm x 254mm x 127mm] (Wiremold AF3 & AF4 Series)
The panel opening shall be 8" x 10" [203mm x 254mm] and have an overall module depth of 5"
[127mm]. The box must provide a total Device Wiring Chamber volume of at least 220 cubic inches [3604 ml]. The total Box Volume capacity shall have a minimum of 300 cubic inches [4915 ml].

The box lid shall be a hinged style and constructed of polycarbonate material, available in standard colors of black, brown and gray. The lid shall provide a minimum of three removable cable guards for egress of power and communication workstation cables. The cable guards shall hold workstation cables in place with the lid either in the open or closed position.

The trim flange shall be constructed of polycarbonate material and have a minimum overall dimension of 9 1/8" x 11" (232mm x 279mm). The hinged lid and trim flange shall be available for either carpet or tile floor applications.

The wiring chamber shall provide an upper and a lower compartment. The top compartment shall be divided into three separate compartments to accommodate a combination of both power and communication wiring. These compartments shall be separated by use of integral; die cast aluminum built in dividers. The bottom compartment shall be available for either all power or all communication wiring.

If a prewired flexible wiring system is specified, the same manufacturer shall supply the box, and the flexible wiring system. The box shall contain integral connectors to mate with the flexible wiring system. The box shall be capable of disconnecting from the flexible wiring system directly at the box. The prewired box shall be able to contain up to three separate circuits, utilizing up to an 8-conductor MC cable assembly.

The box shall be secured to the raised floor by the use of two locking tabs. The locking tabs shall be integral to the box and adjusted by use of their locking screws.

C. Communication Devices and Accessories

2.2.3 Box size - 8" x 10" x 21/2" [203mm x 254mm x 64mm] (SAF21/2 Series) The panel opening shall be 8" x 10" [203mm x 254mm] and have overall depth of 21/2" [64mm]. The box must provide a total Device Wiring Chamber volume of at least 18.5 cubic inches [303ml]. The total Box Volume capacity shall have a minimum of 29 cubic inches [475ml].

The box lid shall be a hinged style and constructed of polycarbonate material, available in standard colors of black, brown and gray. The lid shall provide a minimum of three (3) removable cable guards for egress of power and communication workstations cables. The cable guards shall hold workstation cables in place with the lid either in the open or closed position.

The trim flange shall be constructed of polycarbonate material and have a minimum overall dimension of 91/8" x 11" [232mm x 279mm]. The hinged lid and trim flange shall be available for either carpet or tile floor applications.

2.6 CORD REELS

- A. A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
 - 1. Cord: Rubber-insulated, stranded-copper conductors, with type SOW-A jacket. Green-insulated grounding conductor, and equipment-rating ampacity plus a minimum of 30 percent.
 - 2. Plug: GFCI type device, Nylon body. Match cord and receptacle type for connection
 - 3. Reel: 15 Amp rated, 125V, with 45 linear feet of retractable cable (Hubbell model #HBL45123C). Provide mounting assembly as required for complete installation.

2.7 SWITCHES

- A. Snap Switches: Heavy-duty, quiet type.
 - 1. Switch: 20 A, 120/277-V ac.
 - 2. Or Approved Equal

2.8 WALL PLATES

- A. Single and combination types match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Material for Finished Spaces: 0.04-inch- (1-mm-) thick, Type 302, satin-finished stainless steel
 - 3. Material for Unfinished Spaces: Galvanized steel.
 - 4. Or Approved Equal

2.9 MULTIOUTLET ASSEMBLIES

A. Components of Assemblies: Products from a single manufacturer designed for use as a complete, matching assembly of raceways and receptacles.

- B. Raceway Material: Metal, with manufacturer's standard finish.
- C. Raceway Material: Nonmetal.(accepted in office areas only)
- D. Wire: No. 12 AWG minimum.

2.10 MISCELLANEUOS WIRING CONNECTIONS AND COMPONENTS

- A. Components of Assemblies: Products from a single manufacturer designed for use as a complete, matching assembly of raceways and receptacles.
- B. Raceway Material: Metal, with manufacturer's standard finish.
- C. Raceway Material: Nonmetal.(accepted in office areas only)
- D. Wire: not less than the manufacturers recommendation unless noted otherwise.
- E. Security Devices: Provide all wiring devices and connections as specified by the manufacturer and the contract documents. Unless otherwise noted.
- F. IT Devices: Provide all wiring devices and connections as specified by the manufacturer and the contract documents. Unless otherwise noted.
- G. Audio Visual Devices: Provide all wiring devices and connections as specified by the manufacturer and the contract documents Unless otherwise noted.

2.11 FINISHES

A. Color: Manufacturers standard, as selected by Architect.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install devices and assemblies plumb and secure.
- B. Install wall plates when painting is complete.
- C. Install wall dimmers to achieve indicated rating after derating for ganging as instructed by manufacturer.
- D. All receptacles used for garage installations shall be GFCI type wiring devices.
- E. Do not share neutral conductor on load side of dimmers.
 - 1. Provide installation and materials for an additional thirty wiring devices with cover plates of each type used with 100 feet of circuit wiring to accommodate changes as directed by the Engineer.
- F. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical, and grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- G. Protect devices and assemblies during painting.
- H. Adjust locations at which floor service outlets and telephone/power service poles are installed to suit arrangement of partitions and furnishings.

3.2 IDENTIFICATION

- A. Comply with Division 26 Section "Electrical Identification."
- B. Comply with Division 26 Section "Basic Electrical Materials and Methods."
 - 1. Switches: Where three or more switches are ganged, and elsewhere as indicated, identify each switch with approved legend engraved on wall plate.
 - 2. Receptacles: Identify panelboard and circuit number from which served. Use machine-printed, pressure-sensitive, abrasion-resistant label tape on face of plate and durable wire markers or tags within outlet boxes.

3.3 CONNECTIONS

- A. Connect wiring device grounding terminal to outlet box with bonding jumper.
- B. Connect wiring device grounding terminal to branch-circuit equipment grounding conductor.
- C. Isolated-Ground Receptacles: Connect to isolated-ground conductor routed to designated isolated equipment ground terminal of electrical system.

D. Tighten electrical connectors and terminals according to manufacturers published torque-tightening values. If manufacturers torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Test wiring devices for proper polarity and ground continuity. Operate each device at least six times.
- B. Check TVSS receptacle indicating lights for normal indication.
- C. Test GFCI operation with both local and remote fault simulations according to manufacturer's written instructions.
- D. Replace damaged or defective components.

3.5 CLEANING

A. Internally clean devices, device outlet boxes, and enclosures. Replace stained or improperly painted wall plates or devices.

END OF SECTION 26 27 26

SECTION 26 28 13

FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes cartridge fuses, rated 600 V and less, for use in switches, panelboards, switchboards, controllers, and motor-control centers; and spare fuse cabinets.

1.3 SUBMITTALS

- A. Product Data: Include dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings for each fuse type indicated.
- B. Product Data: Include the following for each fuse type indicated:
 - 1. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 2. Let-through current curves for fuses with current-limiting characteristics.
 - 3. Time-current curves, coordination charts and tables, and related data.
 - 4. Fuse size for elevator feeders and elevator disconnect switches.
- C. Ambient Temperature Adjustment Information. If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses adjusted.
 - 1. For each adjusted fuse, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - 2. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
- D. Maintenance Data: For tripping devices to include in maintenance manuals specified in Division 1.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Provide fuses from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. The contractor shall coordinate with all trades and equipment suppliers and provide the required fused protection for the equipment being installed.
- D. All equipment requiring fused switches shall be provided with the properly size and type fuses and enclosures per the manufacturer's recommendation and the environment of the equipment to be protected.
- E. Comply with NEMA FU 1.
- F. Comply with NFPA 70.

1.5 PROJECT CONDITIONS

A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (4.4 deg C) or more than 100 deg F (38 deg C), apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.6 COORDINATION

A. Coordinate fuse ratings with HVAC and refrigeration equipment nameplate limitations of maximum fuse size.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged in original cartons or containers and identified with labels describing contents.
 - 1. Fuses: Quantity equal to 10 percent of each fuse type and size, but not fewer than 6 of each type and size.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper Industries, Inc.; Bussmann Div.
 - 2. Eagle Electric Mfg. Co., Inc.
 - 3. Ferraz Corp.
 - 4. General Electric Co.; Wiring Devices Div.
 - 5. Gould Shawmut.
 - 6. Tracor, Inc.; Littelfuse, Inc. Subsidiary.
 - 7. Or Approved Equal

2.2 CARTRIDGE FUSES

A. Characteristics: NEMA FU 1, nonrenewable cartridge fuse; class and current rating indicated; voltage rating consistent with circuit voltage.

2.3 SPARE FUSE CABINET

- A. Cabinet: Wall-mounted, 0.05-inch-thick steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 - Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
 - 2. Finish: Gray, baked enamel.
 - 3. Identification: "SPARE FUSES" in 1-1/2-inch-high letters on exterior of door.
 - 4. Fuse Pullers: For each size fuse.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- B. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Main Service: Class L, time delay.
- B. Main Feeders: Class L, time delay.
- C. Motor Branch Circuits: Class RK1, time delay.
- D. Other Branch Circuits: Class RK1, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install spare fuse cabinet[s].

3.4 IDENTIFICATION

A. Install labels indicating fuse replacement information on inside door of each fused switch.

END OF SECTION 26 28 13

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SECTION 26 28 16

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes individually mounted enclosed switches and circuit breakers used for the following:
 - 1. Service disconnecting means.
 - 2. Feeder and branch-circuit protection.
 - 3. Motor and equipment disconnecting means.
- B. Related Sections include the following:
 - 1. Division 26 Section "Wiring Devices" for attachment plugs, receptacles, and toggle switches used for disconnecting means.
 - 2. Division 26 Section "Switchboards" for individually enclosed, fusible switches used as feeder protection.
 - 3. Division 26 Section "Fuses" for fusible devices.

1.3 DEFINITIONS

- A. GFCI: Ground-fault circuit interrupter.
- B. RMS: Root mean square.
- C. SPDT: Single pole, double throw.

1.4 SUBMITTALS

- A. Product Data: For each type of switch, circuit breaker, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each switch and circuit breaker.
 - 1. Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Enclosure types and details for types other than NEMA 250, Type 1.
 - b. Current and voltage ratings.
 - c. Short-circuit current rating.
 - d. UL listing for series rating of installed devices.
 - e. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 2. Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring.
- C. Qualification Data: Submit data for testing agencies indicating that they comply with qualifications specified in "Quality Assurance" Article.
- D. Field Test Reports: Submit written test reports and include the following:

- 1. Test procedures used.
- 2. Test results that comply with requirements.
- 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- E. Manufacturer's field service report.
- F. Maintenance Data: For enclosed switches and circuit breakers and for components to include in maintenance manuals specified in Division 1. In addition to requirements specified in Division 1 Section "Closeout Procedures," include the following:
 - 1. Routine maintenance requirements for components.
 - 2. Manufacturer's written instructions for testing and adjusting switches and circuit breakers.
 - 3. Time-current curves, including selectable ranges for each type of circuit breaker.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Testing agency that is a member company of the International Electrical Testing Association and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the International Electrical Testing Association or National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NEMA AB 1 and NEMA KS 1.
- D. Comply with NFPA 70.
- E. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions, unless otherwise indicated:
 - Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F (40 deg C).
 - 2. Altitude: Not exceeding 6600 feet (2000 m).

1.7 COORDINATION

A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Spares: For the following:
 - a. Potential Transformer Fuses-Provide an additional 6 fuses of each type utilized on this project.
 - b. Control-Power Fuses-Provide an additional 6 fuses of each type utilized on this project.
 - c. Fuses and Fusible Devices for Fused Circuit Breakers-Provide an additional 6 fuses of each type utilized on this project.
 - d. Fuses for Fused Switches-Provide an additional 10 fuses of each type utilized on this project.
 - e. Fuses for Fused Power-Circuit Devices-Provide an additional 10 fuses of each type utilized on this project.

2. Spare Indicating Lights-Provide an additional 6 lights of each type utilized on this project.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Fusible Switches:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. General Electric Co.; Electrical Distribution & Control Division.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D Co.
 - e. Or Approved Equal
 - 2. Molded-Case Circuit Breakers:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. General Electric Co.; Electrical Distribution & Control Division.
 - c. Klockner-Moeller.
 - d. Siemens Energy & Automation, Inc.
 - e. Square D Co.
 - f. Or Approved Equal
 - 3. Combination Circuit Breaker and Ground-Fault Trip:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. General Electric Co.; Electrical Distribution & Control Division.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D Co.
 - e. Or Approved Equal
 - 4. Molded-Case, Current-Limiting Circuit Breakers:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. General Electric Co.; Electrical Distribution & Control Division.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D Co.
 - e. Or Approved Equal
 - 5. Integrally Fused, Molded-Case Circuit Breakers:
 - a. Eaton Corp.; Cutler-Hammer Products.
 - b. General Electric Co.; Electrical Distribution & Control Division.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D Co.
 - e. Or Approved Equal

2.2 ENCLOSED SWITCHES

- A. Enclosed, Nonfusible Switch: NEMA KS 1, Type HD, with lockable handle.
- B. Enclosed, Fusible Switch, 800 A and Smaller: NEMA KS 1, Type HD, with clips to accommodate specified fuses, lockable handle with two padlocks, and interlocked with cover in closed position.

2.3 ENCLOSED CIRCUIT BREAKERS

- A. Molded-Case Circuit Breaker: NEMA AB 1, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.

- 3. Electronic Trip Unit Circuit Breakers: RMS sensing; field-replaceable rating plug; with the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time pickup levels.
 - c. Long- and short-time time adjustments.
 - d. Ground-fault pickup level, time delay, and l²t response.
- 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
- 5. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiterstyle fuse listed for use with circuit breaker; trip activation on fuse opening or on opening of fuse compartment door.
- 6. GFCI Circuit Breakers: Single- and two-pole configurations with 5-mA trip sensitivity.
- 7. Molded-Case Switch: Molded-case circuit breaker without trip units.
- B. Molded-Case Circuit-Breaker Features and Accessories: Standard frame sizes, trip ratings, and number of poles.
 - 1. Lugs: Mechanical style suitable for number, size, trip ratings, and material of conductors.
 - 2. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HACR for heating, air-conditioning, and refrigerating equipment.
 - 3. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - 4. Communication Capability: Circuit-breaker-mounted communication module with functions and features compatible with power monitoring and control system.
 - 5. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
 - 6. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay.
 - 7. Auxiliary Switch: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b"contacts operate in reverse of circuit-breaker contacts.
 - 8. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 - 9. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.

2.4 ENCLOSURES

- A. NEMA AB 1 and NEMA KS 1 to meet environmental conditions of installed location.
 - 1. Outdoor Locations: NEMA 250, Type 3R.
 - 2. Kitchen Areas: NEMA 250, Type 4X, stainless steel.
 - 3. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - 4. Hazardous Areas Indicated on Drawings: NEMA 250, Type 7C.

2.5 FACTORY FINISHES

- A. Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested enclosures before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with mounting and anchoring requirements specified in Division 26 Section "Seismic Controls for Electrical Work."
- B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- C. Provide an additional ten branch breakers with enclosures and accessories of each size, phase and voltage as required to accommodate changes to resolve interferences or as directed by the Engineer.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Division 26 Section "Basic Electrical Materials and Methods"
- B. Enclosure Nameplates: Label each enclosure with engraved metal or laminated-plastic nameplate mounted with corrosion-resistant screws.

3.4 CONNECTIONS

- A. Install equipment grounding connections for switches and circuit breakers with ground continuity to main electrical ground bus.
- B. Install power wiring. Install wiring between switches and circuit breakers, and control and indication devices.
- C. Tighten electrical connectors and terminals according to manufacturer's published torquetightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.5 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - Test insulation resistance for each enclosed switch, circuit breaker, component, and control circuit.
 - 2. Test continuity of each line- and load-side circuit.
- B. Testing: After installing enclosed switches and circuit breakers and after electrical circuitry has been energized, demonstrate product capability and compliance with requirements.
 - 1. Procedures: Perform each visual and mechanical inspection and electrical test indicated in NETA ATS, Section 7.5 for switches and Section 7.6 for molded-case circuit breakers. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Open or remove doors or panels so connections are accessible to portable scanner.
 - 1. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each unit 11 months after date of Substantial Completion.
 - 2. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 3. Record of Infrared Scanning: Prepare a certified report that identifies switches and circuit breakers checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.6 ADJUSTING

A. Set field-adjustable switches and circuit-breaker trip ranges.

3.7 CLEANING

A. On completion of installation, inspect interior and exterior of enclosures. Remove paint splatters and other spots. Vacuum dirt and debris; do not use compressed air to assist in cleaning. Repair exposed surfaces to match original finish.

END OF SECTION 26 28 16

SECTION 26 29 13

ENCLOSED CONTROLLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ac general-purpose controllers rated 600 V and less that are supplied as enclosed units.
- B. Related Sections include the following:
 - 1. Division 26 Section "Transient Voltage Suppression" for low-voltage power, control, and communication surge suppressors.
 - 2. Division 26 Section "Fuses" for fuses in fusible switches.

1.3 SUBMITTALS

- A. Product Data: For each type of enclosed controller. Include dimensions and manufacturer's technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each enclosed controller.
 - 1. Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Enclosure types and details.
 - b. Nameplate legends.
 - c. Short-circuit current rating of integrated unit.
 - d. UL listing for series rating of overcurrent protective devices in combination controllers.
 - e. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices in combination controllers.
 - 2. Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring.
- C. Coordination Drawings: Floor plans showing dimensioned layout, required working clearances, and required area above and around enclosed controllers where pipe and ducts are prohibited. Show enclosed controller layout and relationships between electrical components and adjacent structural and mechanical elements. Show support locations, type of support, and weight on each support. Indicate field measurements.
- D. Qualification Data: For firms and persons specified in "Quality Assurance" Article.
- E. Field Test Reports: Written reports specified in Part 3.
- F. Manufacturer's field service report.
- G. Maintenance Data: For enclosed controllers and components to include in maintenance manuals specified in Division 1. In addition to requirements specified in Division 1 Section "Closeout Procedures," include the following:

- 1. Routine maintenance requirements for enclosed controllers and all installed components.
- 2. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
- H. Load-Current and Overload-Relay Heater List: Compile after motors have been installed and arrange to demonstrate that selection of heaters suits actual motor nameplate full-load currents.
- Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed and arrange to demonstrate that dip switch settings for motor running overload protection suit actual motor to be protected.
- J. Should the contractor submit any substitution (including other approved manufacturers) other than the specified product the contractor shall be responsible for all electrical, mechanical, structural, and architectural revisions as required to accommodate the installation of the substituted equipment at no additional cost to the Owner.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Maintain, within 100 miles (160 km) of Project site, a service center capable of providing training, parts, and emergency maintenance and repairs.
- B. Testing Agency Qualifications: An independent testing agency with the experience and capability to satisfactorily conduct the testing indicated, as documented according to ASTM E 548.
- C. Source Limitations: Obtain enclosed controllers of a single type through one source from a single manufacturer.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- E. Comply with NFPA 70.
- F. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed controllers, including clearances between enclosed controllers, and for adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store enclosed controllers indoors in clean, dry space with uniform temperature to prevent condensation. Protect enclosed controllers from exposure to dirt, fumes, water, corrosive substances, and physical damage.
- B. If stored in areas subjected to weather, cover enclosed controllers to protect from weather, dirt, dust, corrosive substances, and physical damage. Remove loose packing and flammable materials from inside controllers; install electric heating of sufficient wattage to prevent condensation.

1.6 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

- 1. Notify Architect at least two days in advance of proposed utility interruptions. Identify extent and duration of utility interruptions.
- 2. Indicate method of providing temporary utilities.
- 3. Do not proceed with utility interruptions without Architect's written permission.

1.7 COORDINATION

- A. Coordinate layout and installation of enclosed controllers with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3 Section "Cast-in-Place Concrete."
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."
- D. Coordinate features of enclosed controllers and accessory devices with pilot devices and control circuits to which they connect.
- E. Coordinate features, accessories, and functions of each enclosed controller with ratings and characteristics of supply circuit, motor, required control sequence, and duty cycle of motor and load.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Spare Fuses: Furnish three spare for every six installed, but not less than one set of three of each type and rating.
 - 2. Indicating Lights: Two of each type installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Manual and Magnetic Enclosed Controllers:
 - a. ABB Power Distribution, Inc.; ABB Control, Inc. Subsidiary.
 - b. Eaton Corp.: Cutler-Hammer Products.
 - c. Rockwell Automation Allen-Bradley Co.; Industrial Control Group.
 - d. Square D Co.
 - e. Or Approved Equal
 - 2. Variable-Frequency Controllers:
 - a. ABB Power Distribution, Inc.; ABB Control, Inc. Subsidiary.
 - b. Eaton Corp.; Cutler-Hammer Products.
 - c. MagneTek Drives and Systems.
 - d. Rockwell Automation Allen-Bradley Co.; Industrial Control Group.
 - e. Square D Co.
 - f. Or Approved Equal

2.2 MANUAL ENCLOSED CONTROLLERS

A. Description: NEMA ICS 2, general purpose, Class A, with toggle action and overload element.

2.3 MAGNETIC ENCLOSED CONTROLLERS

- A. Description: NEMA ICS 2, Class A, full voltage, nonreversing, across the line, unless otherwise indicated.
- B. Control Circuit: 120 V; obtained from integral control power transformer with a control power transformer of sufficient capacity to operate connected pilot, indicating and control devices, plus 100 percent spare capacity.
- C. Combination Controller: Factory-assembled combination controller and disconnect switch.
 - 1. Circuit-Breaker Disconnecting Means: NEMA AB 1, motor-circuit protector with field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.
- D. Overload Relay: Ambient-compensated type with inverse-time-current characteristic and NEMA ICS 2, Class 10 tripping characteristic. Provide with heaters or sensors in each phase matched to nameplate full-load current of specific motor to which they connect and with appropriate adjustment for duty cycle.
- E. Adjustable Overload Relay: Dip switch selectable for motor running overload protection with NEMA ICS 2, Class 10 tripping characteristic, and selected to protect motor against voltage and current unbalance and single phasing. Provide relay with Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
- F. Multispeed Enclosed Controller: Match controller to motor type, application, and number of speeds; include the following accessories:
 - 1. Compelling relay to ensure motor will start only at low speed.
 - 2. Accelerating relay to ensure properly timed acceleration through speeds lower than that selected.
 - 3. Decelerating relay to ensure automatically timed deceleration through each speed.
- G. Star-Delta Controller: NEMA ICS 2, closed transition with adjustable time delay.
- H. Part-Winding Controller: NEMA ICS 2, closed transition with separate overload relays for starting and running sequences.
- I. Autotransformer Reduced-Voltage Controller: NEMA ICS 2, closed transition.
- J. Solid-State, Reduced-Voltage Controller: NEMA ICS 2, suitable for use with NEMA MG 1, Design B, polyphase, medium induction motors.
 - 1. Adjustable acceleration rate control utilizing voltage or current ramp, and adjustable starting torque control with up to 500 percent current limitation for 20 seconds.
 - 2. Surge suppressor in solid-state power circuits providing 3-phase protection against damage from supply voltage surges 10 percent or more above nominal line voltage.
 - 3. LED indicators showing motor and control status, including the following conditions:
 - a. Control power available.
 - b. Controller on.
 - c. Overload trip.
 - d. Loss of phase.
 - e. Shorted silicon-controlled rectifier.
 - 4. Automatic voltage-reduction controls to reduce voltage when motor is running at light load.
 - 5. Motor running contactor operating automatically when full voltage is applied to motor.

2.4 VARIABLE-FREQUENCY CONTROLLERS

A. The drive manufacturer shall supply the drive and all necessary options as herein specified. The manufacturer shall have been engaged in the production of this type of equipment for a minimum of twenty years. VFDs that are manufactured by a third party and "brand labeled" shall not be acceptable. Drive manufacturers who do not build their own power boards and assemblies, or do not have full control of the power board manufacturing and quality control, shall be considered as a "brand labeled" drive. All VFDs installed on this project shall be from the same manufacturer.

B. QUALITY ASSURANCE

- 1. Institute of Electrical and Electronic Engineers (IEEE)
- 2. IEEE 519-1992. Guide for Harmonic Content and Control.
- 3. Underwriters Laboratories (as appropriate)
 - a. UL508
 - b. UL508A
 - c. UL508C
- 4. National Electrical Manufacturer's Association (NEMA)
 - a. ICS 7.0, AC Adjustable Speed Drives
- 5. International Electrotechnical Commission (IEC)
 - EN/IEC 61800-3
- 6. National Electric Code (NEC)
- 7. NEC 430.120, Adjustable-Speed Drive Systems
- 8. International Building Code (IBC)
- 9. IBC 2012 Seismic referencing ASC 7-05 and ICC AC-156

C. Qualifications:

- 1. VFDs and options shall be UL508 listed as a complete assembly. The base VFD shall be UL listed for 100 kA SCCR without the need for external input fuses.
- 2. CE Mark The base VFD shall conform to the European Union Electromagnetic Compatibility directive, a requirement for CE marking. The VFD shall meet product standard EN 61800-3 for the First Environment restricted level (Category C2). Base drives that only meet the Second Environment (Category C3, C4) shall be supplied with filters to bring the drive in compliance with the First Environment levels.
- 3. The entire VFD assembly, including the bypass (if specified), shall be seismically certified and labeled as such in accordance with the 2012 International Building Code (IBC):
- 4. VFD manufacturer shall provide Seismic Certification and Installation requirements at time of submittal.
- D. Seismic ratings based upon calculations alone are not acceptable. Certification of Seismic rating must be based on testing done in all three axis of motion.
- E. Description: NEMA ICS 2, pulse-width-modulated (minimum 8 pulse), variable-frequency controller; listed and labeled as a complete unit and arranged to provide variable speed of a NEMA MG 1, Design B, 3-phase, induction motor by adjusting output voltage and frequency.
- F. Design and Rating: Match load type such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.
- G. Isolation Transformer: Match transformer voltage ratings and capacity to system and motor voltages; and controller, motor, drive, and load characteristics.
- H. Output Rating: 3-phase; 6 to 120 Hz, with horsepower constant throughout speed range.
- I. Starting Torque: 100 percent of rated torque or as indicated.
- J. Speed Regulation: Plus or minus 1 percent.
- K. Ambient Temperature: 0 to 40 deg C.

- L. Efficiency: 95 percent minimum at full load and 60 Hz.
- M. Minimum Displacement Power Factor at Input Terminals: 95 percent.
- N. Isolated control interface allows controller to follow control signal over an 11:1 speed range.
 - 1. Electrical Signal: 4 to 20 mA at 24 V.
 - 2. Pneumatic Signal: 3 to 15 psig (20 to 104 kPa).
- O. Internal Adjustability: Include the following internal adjustment capabilities:
 - 1. Minimum Speed: 5 to 25 percent of maximum rpm.
 - 2. Maximum Speed: 80 to 100 percent of maximum rpm.
 - 3. Acceleration: 2 to 22 seconds.
 - 4. Deceleration: 2 to 22 seconds.
 - 5. Current Limit: 50 to 110 percent of maximum rating.
- P. Multiple-Motor Capability: Controller suitable for service to multiple motors and having a separate overload relay and protection for each controlled motor. Overload relay shall shut off controller and motors served by it when overload relay is tripped.
- Q. Self-protection and reliability features shall include the following:
 - 1. Input transient protection by means of surge suppressors.
 - 2. Snubber networks to protect against malfunction due to system voltage transients.
 - 3. Motor Overload Relay: Adjustable and capable of NEMA 250, Class 10 performance.
 - 4. Notch filter to prevent operation of the controller-motor-load combination at a natural frequency of the combination.
 - 5. Instantaneous overcurrent trip.
 - 6. Loss-of-phase protection.
 - 7. Reverse-phase protection.
 - 8. Under- and overvoltage trips.
 - 9. Overtemperature trip.
 - 10. Short-circuit protection.
- R. Automatic Reset/Restart: Attempt three restarts after controller fault or on return of power after an interruption and before shutting down for manual reset or fault correction. Restarting during deceleration shall not damage controller, motor, or load.
- S. Power-Interruption Protection: Prevents motor from re-energizing after a power interruption until motor has stopped.
- T. Status Lights: Door-mounted LED indicators shall indicate the following conditions:
 - 1. Power on.
 - 2. Run.
 - 3. Overvoltage.
 - 4. Line fault.
 - Overcurrent.
 - External fault.
- U. Panel-Mounted Operator Station: Start-stop and auto-manual selector switches with manual speed control potentiometer and elapsed time meter.
- V. Indicating Devices: Meters or digital readout devices and selector switch, mounted flush in controller door and connected to indicate controller output current, voltage, and frequency.
- W. Manual Bypass: Magnetic contactor shall be arranged to safely transfer motor between controller output and bypass controller circuit when motor is at zero speed. Controller-off-bypass, selector-switch indicator lights set and indicate mode selection.
- X. Integral Disconnecting Means: NEMA AB 1, instantaneous-trip circuit breaker with lockable handle.

- Y. Bypass Controller: NEMA ICS 2, full-voltage, nonreversing enclosed controller with across-the-line starting capability in manual-bypass mode. Provide motor overload protection under both modes of operation with control logic that allows common start-stop capability in either mode.
- Z. Isolating Switch: Non-load-break switch arranged to isolate variable-frequency controller and permit safe troubleshooting and testing, both energized and de-energized, while motor is operating in bypass mode.
- AA. Remote Indicating Circuit Terminals: Mode selection, controller status, and controller fault.

2.5 ENCLOSURES

- A. Description: Flush- or surface-mounted cabinets as indicated. NEMA 250, Type 1, unless otherwise indicated to comply with environmental conditions at installed location.
 - 1. Outdoor Locations: NEMA 250, Type 3R.
 - 2. Kitchen Areas: NEMA 250, Type 4X, stainless steel.
 - 3. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - 4. Hazardous Areas Indicated on Drawings: NEMA 250, Type 7C.

2.6 ACCESSORIES

- A. Devices shall be factory installed in controller enclosure, unless otherwise indicated.
- B. Push-Button Stations, Pilot Lights, and Selector Switches: NEMA ICS 2, heavy-duty type.
- C. Stop and Lockout Push-Button Station: Momentary-break, push-button station with a factory-applied hasp arranged so padlock can be used to lock push button in depressed position with control circuit open.
- D. Control Relays: Auxiliary and adjustable time-delay relays.
- E. Elapsed Time Meters: Heavy duty with digital readout in hours.
- F. Meters for motors 25 horsepower or greater: Panel type, 2-1/2-inch (64-mm) minimum size with 90- or 120-degree scale and plus or minus 2 percent accuracy. Where indicated, provide transfer device with an off position. Meters shall indicate the following:
 - 1. Ammeter: Output current, with current sensors rated to suit application.
 - 2. Voltmeter: Output voltage.
 - Frequency Meter: Output frequency.
- G. Phase-Failure and Undervoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connection. Provide adjustable undervoltage setting.
- H. Current-Sensing, Phase-Failure Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connection; arranged to operate on phase failure, phase reversal, current unbalance of from 30 to 40 percent, or loss of supply voltage; with adjustable response delay.

2.7 FACTORY FINISHES

A. Finish: Manufacturer's standard paint applied to factory-assembled and -tested enclosed controllers before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and surfaces to receive enclosed controllers for compliance with requirements, installation tolerances, and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Select features of each enclosed controller to coordinate with ratings and characteristics of supply circuit and motor; required control sequence; duty cycle of motor, drive, and load; and configuration of pilot device and control circuit affecting controller functions.
- B. Select horsepower rating of controllers to suit motor controlled.

3.3 INSTALLATION

- A. See Division 26 Section "Basic Electrical Materials and Methods" for general installation requirements.
- B. For control equipment at walls, bolt units to wall or mount on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Division 26 Section "Basic Electrical Materials and Methods."
- C. Install freestanding equipment on concrete bases complying with Division 3 Section "Cast-in-Place Concrete."
- D. Provide an additional two controllers with enclosures and accessories of each size, phase and voltage as required to accommodate changes to resolve interferences or as directed by the Engineer.
- E. Enclosed Controller Fuses: Install fuses in each fusible switch. Comply with requirements in Division 26 Section "Fuses."

3.4 IDENTIFICATION

A. Identify enclosed controller components and control wiring according to Division 26 Section "Basic Electrical Materials and Methods."

3.5 CONTROL WIRING INSTALLATION

- A. Install wiring between enclosed controllers according to Division 26 Section "Conductors and Cables."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect hand-off-automatic switch and other automatic-control devices where applicable.
 - 1. Connect selector switches to bypass only manual- and automatic-control devices that have no safety functions when switch is in hand position.
 - 2. Connect selector switches with enclosed controller circuit in both hand and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

3.6 CONNECTIONS

- A. Conduit installation requirements are specified in other Division 26 Sections. Drawings indicate general arrangement of conduit, fittings, and specialties.
- B. Ground equipment.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.7 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - Test insulation resistance for each enclosed controller bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Testing: Perform the following field quality-control testing:
 - 1. Perform each electrical test and visual and mechanical inspection indicated in NETA ATS, Sections 7.5, 7.6, and 7.16.
 - 2. Certify compliance with test parameters.
 - 3. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including pretesting and adjusting solid-state controllers.
- D. Test Reports: Prepare a written report to record the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

3.8 ADJUSTING

A. Set field-adjustable switches and circuit-breaker trip ranges.

3.9 CLEANING

A. Clean enclosed controllers internally, on completion of installation, according to manufacturer's written instructions. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

3.10 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Verify that enclosed controllers are installed and connected according to the Contract Documents.
- C. Verify that electrical wiring installation complies with manufacturer's submittal and installation requirements in Division 26 Sections.
- D. Complete installation and startup checks according to manufacturer's written instructions.

3.11 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain enclosed controllers and variable-frequency drives.
 - 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
 - 2. Review data in maintenance manuals. Refer to Division 1 Section "Operation and Maintenance Data."
 - 3. Schedule training with Owner, through Architect, with at least seven days' advance notice.

END OF SECTION 26 29 13

SECTION 26 43 13

SURGE PROTECTION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 GENERAL

1.1 SUMMARY

A. Section includes field-mounted SPDs for low-voltage (120 to 600 V) power distribution and control equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - 2. Copy of UL Category Code VZCA certification, as a minimum, listing the tested values for VPRs, Inominal ratings, MCOVs, type designations, OCPD requirements, model numbers, system voltages, and modes of protection.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample Warranty: For manufacturer's special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to replace or replace SPDs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 PRODUCTS

2.1 GENERAL SPD REQUIREMENTS

- A. SPD with Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Comply with UL 1449.
- D. MCOV of the SPD shall be the nominal system voltage.

2.2 SERVICE ENTRANCE AND TRANSFER SWITCH SUPPRESSOR

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ABB Electrification Products.
 - 2. Eaton.
 - 3. Leviton Manufacturing Co., Inc.
 - 4. Liebert; a brand of Vertiv.
 - 5. Schneider Electric USA, Inc.
 - 6. Siemens Industry, Inc., Energy Management Division.
 - 7. Or Approved Equal

- B. SPDs: Comply with UL 1449, Type 2.
 - 1. SPDs with the following features and accessories:
 - a. Integral disconnect switch.
 - b. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - c. Indicator light display for protection status.
- C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 480 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- D. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V.
 - 3. Line to Line: 2000 V for 480Y/277 V.
- E. SCCR: Equal or exceed 200 kA.
- F. Inominal Rating: 20 kA.

2.3 PANEL SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ABB Electrification Products.
 - 2. Eaton.
 - 3. Leviton Manufacturing Co., Inc.
 - 4. Schneider Electric USA, Inc.
 - 5. Siemens Industry, Inc., Energy Management Division.
 - 6. Or Approved Equal
- B. SPDs: Comply with UL 1449, Type 2.
 - 1. Include LED indicator lights for power and protection status.
 - 2. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
- C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- D. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V.
 - 3. Neutral to Ground: 1200 V for 480Y/277 V.
 - Line to Line: 2000 V for 480Y/277 V
- E. SCCR: Equal or exceed 100 kA.
- F. Inominal Rating: 20 kA.

2.4 ENCLOSURES

A. Outdoor Enclosures: NEMA 250, Type 3R.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install an OCPD or disconnect as required to comply with the UL listing of the SPD.
- C. Install SPDs with conductors between suppressor and points of attachment as short and straight as possible, and adjust circuit-breaker positions to achieve shortest and straightest

- leads. Do not splice and extend SPD leads unless specifically permitted by manufacturer. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
- D. Use crimped connectors and splices only. Wire nuts are unacceptable.
- E. Complete startup checks according to manufacturer's written instructions. Energize SPDs after power system has been energized, stabilized, and tested.

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 - 1. Compare equipment nameplate data for compliance with Drawings and Specifications.
 - 2. Inspect anchorage, alignment, grounding, and clearances.
 - 3. Verify that electrical wiring installation complies with manufacturer's written installation requirements.
- B. An SPD will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.3 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate and maintain SPDs.

END OF SECTION 26 43 13

SECTION 26 51 00

LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes the following types of LED luminaires:
 - Cylinder.
 - 2. Downlight.
 - 3. Lowbay.
 - 4. Recessed linear.
 - 5. Strip light.
 - 6. Surface mount, linear.
 - 7. Surface mount, nonlinear.
 - 8. Suspended, linear.
 - 9. Suspended, nonlinear.
 - 10. Materials.
 - 11. Finishes.
 - 12. Luminaire support.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product, arranged by designation.
- B. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Sustainable Design Submittals:
 - 1. Provide point by point photometric design comparison for all areas.
- D. Product Schedule: For luminaires and lamps. [Use same designations indicated on Drawings.]

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale and coordinated with each other, using input from installers of the items involved:
- B. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
- C. Product Certificates: For each type of luminaire.
- D. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.6 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Five (5) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURER'S

- 1. See Electrical Drawing for detailed lighting fixture schedule. All lighting fixtures shall be as specified or approved equal.
- 2. Acceptable Manufacturers:
 - a. RAB
 - b. Cooper Lighting
 - c. Hubbell Lighting
 - d. Or Approved Equal

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.
 - 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event]."

2.3 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Standards:
 - 1. ENERGY STAR certified.
 - 2. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.
 - 3. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
 - 4. UL Listing: Listed for damp location.
 - 5. Recessed luminaires shall comply with NEMA LE 4.
- C. CRI of minimum 70. CCT of 4000 K
- D. Rated lamp life of 50,000 hours to L70.
- E. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- F. Internal driver.
- G. Nominal Operating Voltage: 120 V ac, 277 V ac (Universal) See drawings for specific application voltage.
 - 1. Lens Thickness: At least 0.125-inch (3.175 mm) minimum unless otherwise indicated.
- H. Housings:
 - Die-cast aluminum unless specified otherwise.

2.4 CYLINDER

- A. See Electrical Drawings for detailed lighting fixture schedule and product.
- B. Include mounting bracket and/or assembly as required per the manufacturers recommendations

2.5 DOWNLIGHT

- A. See Electrical Drawings for detailed lighting fixture schedule
- B. Universal mounting bracket.
- C. Integral junction box with conduit fittings.
- D. Optics: Apply as specified in lighting fixture schedule.

2.6 LOWBAY

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Universal mounting bracket.

2.7 RECESSED LINEAR

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Integral junction box with conduit fittings.

2.8 STRIP LIGHT

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Integral junction box with conduit fittings.

2.9 SURFACE MOUNT, LINEAR

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Integral junction box with conduit fittings.

2.10 SURFACE MOUNT, NONLINEAR

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Integral junction box with conduit fittings.

2.11 SUSPENDED, LINEAR

A. See Electrical Drawing for detailed lighting fixture schedule

2.12 SUSPENDED, NONLINEAR

- A. See Electrical Drawing for detailed lighting fixture schedule
- B. Integral junction box with conduit fittings.

2.13 MATERIALS

A. Metal Parts:

- 1. Free of burrs and sharp corners and edges.
- 2. Sheet metal components shall be steel unless otherwise indicated.
- Form and support to prevent warping and sagging
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers, and Globes:
- D. See Electrical Drawing for detailed lighting fixture schedule
 - 1. Acrylic: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.

- E. Housings:
 - 1. Die-cast-aluminum housing and heat sink, unless otherwise noted.

2.14 METAL FINISHES

A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.15 LUMINAIRE SUPPORT

- A. Comply with requirements in Section "Common Work Results for Electrical Materials and Methods" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Rod Hangers: 3/8-inch minimum diameter, cadmium-plated, threaded steel rod.
- D. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports: Sized and rated for luminaire weight.
- E. Flush-Mounted Luminaire Support: Secured to outlet box.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls or attached to a minimum 20 gauge backing plate or attached to wall structural members or attached using through bolts and backing plates on either side of wall unless specified otherwise.
 - 2. Do not attach luminaires directly to gypsum board.
- G. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with pendant mounted all-thread.
- H. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- I. Ceiling-Grid-Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure luminaire using approved fasteners in a minimum of four locations, spaced near corners of luminaire.
- J. Provide an additional five lighting fixtures and accessories of each size and type used on the project to accommodate interferences or as directed by the Engineer.
- K. Comply with requirements in Section "Conductors and Cables" for wiring connections.
- L. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section "Common Work Results for Electrical Materials and Methods."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 26 51 00

SECTION 26 56 00

LED EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Exterior solid-state luminaires that are designed for and exclusively use LED lamp technology.
 - 2. Luminaire supports.
 - 3. Luminaire-mounted photoelectric relays.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color rendering index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of luminaire.
- B. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Delegated-Design Submittal: For luminaire supports.
 - 1. Include design calculations for luminaire supports with wind load restriction up to 120 MPH.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale and coordinated. Signed and Sealed by a certified Professional Engineer registered in the State of New Jersey.
- B. Product Certificates: For each type of the following:
 - 1. Luminaire.
 - 2. Photoelectric relay.

C. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.
 - 1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
 - 2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.
 - 3. Provide As-Built Drawings including photometrics and shield requirements.

1.6 FIELD CONDITIONS

A. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.7 WARRANTY

- A. Warranty: Manufacturer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: five year(s) from date of Substantial Completion.
- B. Warranty: Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: one year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

- 2.1 Approved Manufacturers:
 - A. RAB
 - B. Cooper Lighting
 - C. Hubbell Lighting
 - D. Or Equal

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- B. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.
 - 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified."

2.3 LUMINAIRE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. NRTL Compliance: Luminaires shall be listed and labeled for indicated class and division of hazard by an NRTL.
- C. UL Compliance: Comply with UL 1598 and listed for wet location.
- D. Lamp base complying with ANSI C81.61 and IEC 60061-1.
- E. CRI of minimum 70. CCT of 4100 K.
- F. L70 lamp life of 50,000 hours.
- G. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- H. Nominal Operating Voltage: 120 V ac/208Vac/240 V ac/277 V ac.
- I. Lamp Rating: Lamp marked for outdoor use.
- J. Source Limitations: Obtain luminaires from single source from a single manufacturer.

2.4 LUMINAIRE TYPES

- A. Area and Site:
 - 1. Luminaire Shape: Square.
 - 2. Mounting: Pole
 - 3. Luminaire-Mounting Height: See Drawings.
 - 4. Distribution: See drawings for type and specific locations Type I, Type II, Type III, Type IV, Type V

2.5 MATERIALS

- A. Metal Parts: Free of burrs and sharp corners and edges.
- B. Sheet Metal Components: Corrosion-resistant aluminum. Form and support to prevent warping and sagging.
- C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.
- D. Diffusers and Globes:
 - 1. Acrylic Diffusers: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.
- E. Lens and Refractor Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- F. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
- G. Housings:

- 1. Rigidly formed, weather- and light-tight enclosure that will not warp, sag, or deform in use.
- 2. Provide filter/breather for enclosed luminaires.

2.6 FINISHES

- A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- B. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - 1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
 - 2. Class I, Color-Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: Medium satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker), complying with AAMA 611.
 - a. Color: per owner selection. Provide color samples for owner approval.

PART 3 - EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

- A. Comply with NECA 1.
- B. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Install lamps in each luminaire.
- D. Fasten luminaire to structural support.
- E. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Support luminaires without causing deflection of finished surface.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
 - 5. Luminaire shall be able to withstand minimum of 120 MPH wind load for a minimum of 60 seconds.
- F. Wiring Method: Install cables in raceways. Conceal raceways and cables.
- G. Install luminaires level, plumb, and square with finished grade unless otherwise indicated.
- H. Coordinate layout and installation of luminaires with other construction.
- I. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.
- J. Comply with requirements in Section 16120 "Conductors and Cables" and Section 16130 "Raceways and Boxes" for wiring connections and wiring methods.

3.2 INSTALLATION OF INDIVIDUAL GROUND-MOUNTED LUMINAIRES

- A. Aim as indicated on Drawings.
- B. Install on concrete base with top [4 inches (100 mm)] <Insert dimension> above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.3 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 16130 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- (0.254-mm-) thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.4 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 16075 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Verify operation of photoelectric controls.

C. Illumination Tests:

- 1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IES testing guide(s):
 - a. IES LM-52.
- 2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
- D. Luminaire will be considered defective if it does not pass tests and inspections.
- E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain luminaires and photocell relays.

END OF SECTION 26 56 00

SECTION 27 15 00

COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Pathways.
- 2. UTP cabling.
- 3. 50/125-micrometer, optical fiber cabling.
- Coaxial cable.
- Multiuser telecommunications outlet assemblies.
- 6. Cable connecting hardware, patch panels, and cross-connects.
- 7. Telecommunications outlet/connectors.
- 8. Cabling system identification products.
- 9. Cable management system.

B. Related Sections:

- 1. Division 27 Section "Communications Backbone Cabling" for voice and data cabling associated with system panels and devices.
- 2. Division 28 Section "Conductors and Cables for Electronic Safety and Security" for voice and data cabling associated with system panels and devices.

1.3 DEFINITIONS

- A. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.
- B. BICSI: Building Industry Consulting Service International.
- C. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solidbottom channel.
- D. Consolidation Point: A location for interconnection between horizontal cables extending from building pathways and horizontal cables extending into furniture pathways.
- E. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.
- F. EMI: Electromagnetic interference.
- G. IDC: Insulation displacement connector.
- H. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
- I. LAN: Local area network.
- J. MUTOA: Multiuser telecommunications outlet assembly, a grouping in one location of several telecommunications outlet/connectors.
- K. Outlet/Connectors: A connecting device in the work area on which horizontal cable or outlet cable terminates.
- L. RCDD: Registered Communications Distribution Designer.
- M. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of longitudinal side rails and a bottom without ventilation openings.
- N. Trough or Ventilated Cable Tray: A fabricated structure consisting of longitudinal side rails and a bottom having openings for the passage of air.
- O. UTP: Unshielded twisted pair.

1.4 HORIZONTAL CABLING DESCRIPTION

- A. Horizontal cable and its connecting hardware provide the means of transporting signals between the telecommunications outlet/connector and the horizontal cross-connect located in the communications equipment room. This cabling and its connecting hardware are called "permanent link," a term that is used in the testing protocols.
 - 1. TIA/EIA-568-B.1 requires that a minimum of two telecommunications outlet/connectors be installed for each work area.
 - 2. Horizontal cabling shall contain no more that one transition point or consolidation point between the horizontal cross-connect and the telecommunications outlet/connector.
 - 3. Bridged taps and splices shall not be installed in the horizontal cabling.
 - 4. Splitters shall not be installed as part of the optical fiber cabling.
- B. A work area is approximately 100 sq. ft. (9.3 sq. m), and includes the components that extend from the telecommunications outlet/connectors to the station equipment.
- C. The maximum allowable horizontal cable length is 295 feet (90 m). This maximum allowable length does not include an allowance for the length of 16 feet (4.9 m) to the workstation equipment. The maximum allowable length does not include an allowance for the length of 16 feet (4.9 m) in the horizontal cross-connect.

1.5 PERFORMANCE REQUIREMENTS

A. General Performance: Horizontal cabling system shall comply with transmission standards in TIA/EIA-568-B.1, when tested according to test procedures of this standard.

1.6 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For coaxial cable, include the following installation data for each type used:
 - a. Nominal OD.
 - b. Minimum bending radius.
 - c. Maximum pulling tension.
- B. Shop Drawings:
 - 1. System Labeling Schedules: Electronic copy of labeling schedules, in software and format selected by Owner.
 - 2. System Labeling Schedules: Electronic copy of labeling schedules that are part of the cabling and asset identification system of the software.
 - 3. Cabling administration drawings and printouts.
 - 4. Wiring diagrams to show typical wiring schematics, including the following:
 - a. Cross-connects.
 - b. Patch panels.
 - c. Patch cords.
 - 5. Cross-connects and patch panels. Detail mounting assemblies, and show elevations and physical relationship between the installed components.
 - 6. Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
 - a. Vertical and horizontal offsets and transitions.
 - b. Clearances for access above and to side of cable trays.
 - c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
 - d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
- C. Qualification Data: For Installer, qualified layout technician, installation supervisor, and field inspector.
- D. Source quality-control reports.
- E. Field quality-control reports.
- F. Maintenance Data: For splices and connectors to include in maintenance manuals.
- G. Software and Firmware Operational Documentation:
 - 1. Software operating and upgrade manuals.

- 2. Program Software Backup: On magnetic media or compact disk, complete with data files.
- 3. Device address list.
- 4. Printout of software application and graphic screens.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.
 - Layout Responsibility: Preparation of Shop Drawings and Cabling Administration Drawings by an RCDD.
 - 2. Installation Supervision: Installation shall be under the direct supervision of Registered Technician who shall be present at all times when Work of this Section is performed at Project site.
 - Testing Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.
- B. Testing Agency Qualifications: An NRTL.
 - Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD to supervise onsite testing.
- C. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Telecommunications Pathways and Spaces: Comply with TIA/EIA-569-A.
- F. Grounding: Comply with ANSI-J-STD-607-A.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test optical fiber cables to determine the continuity of the strand end to end. Use optical fiber flashlight or optical loss test set.
 - 2. Test optical fiber cables while on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; including the loss value of each. Retain test data and include the record in maintenance data.
 - 3. Test each pair of UTP cable for open and short circuits.

1.9 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.10 COORDINATION

- A. Coordinate layout and installation of telecommunications pathways and cabling with Owner's telecommunications and LAN equipment and service suppliers.
- B. Coordinate telecommunications outlet/connector locations with location of power receptacles at each work area.

1.11 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning with Substantial Completion, provide software support for two years.
- B. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system. Upgrade shall include new or revised licenses for use of software.

1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

1.12 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Patch-Panel Units: Two of each type.
 - 2. Connecting Blocks: Two of each type.
 - 3. Device Plates: Ten of each type.
 - 4. Multiuser Telecommunications Outlet Assemblies: Five of each type.

PART 2 - PRODUCTS

2.1 PATHWAYS

- A. General Requirements: Comply with TIA/EIA-569-A.
- B. Cable Support: NRTL labeled for support of Category 6 cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
 - 1. Support brackets with cable tie slots for fastening cable ties to brackets.
 - 2. Lacing bars, spools, J-hooks, and D-rings.
 - 3. Straps and other devices.
- C. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems." Flexible metal conduit shall not be used.
 - 1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

A. Backboards: Plywood, [fire-retardant treated,]3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements in Division 06 Section "Rough Carpentry" for plywood backing panels.

2.3 UTP CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Belden CDT Inc.; Electronics Division.
 - 2. Berk-Tek; a Nexans company.
 - 3. CommScope, Inc.
 - Draka USA.
 - 5. Genesis Cable Products; Honeywell International, Inc.
 - 6. KRONE Incorporated.
 - 7. Mohawk; a division of Belden CDT.
 - 8. Nordex/CDT; a subsidiary of Cable Design Technologies.
 - 9. Superior Essex Inc.
 - 10. SYSTIMAX Solutions; a CommScope, Inc. brand.
 - 11. 3M
 - 12. Tyco Electronics/AMP Netconnect; Tyco International Ltd.
 - 13. Or Approved Equal
- B. Description: 100-ohm, 4-pair UTP, formed into 25-pair, binder groups covered with a thermoplastic jacket.
 - 1. Comply with ICEA S-90-661 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.1 for performance specifications.
 - 3. Comply with TIA/EIA-568-B.2, Category 5e.
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 - a. Communications, Plenum Rated: Type CMP, complying with NFPA 262.

- b. Communications, Riser Rated: Type CMR; complying with UL 1666.
- c. Communications, Limited Purpose: Type CMX.
- d. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
- e. Multipurpose, Riser Rated: Type MPR, complying with UL 1666.
- 5. Jacket color code:
 - a. Camera cabling White
 - b. Data & Voice Blue

2.4 UTP CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - American Technology Systems Industries, Inc.
 - 2. Dynacom Corporation.
 - 3. Hubbell Premise Wiring.
 - 4. KRONE Incorporated.
 - 5. Leviton Voice & Data Division.
 - 6. Molex Premise Networks; a division of Molex, Inc.
 - 7. Nordex/CDT; a subsidiary of Cable Design Technologies.
 - 8. Panduit Corp.
 - 9. Siemon Co. (The).
 - 10. Tyco Electronics/AMP Netconnect; Tyco International Ltd.
 - 11. Or Approved Equal
- B. General Requirements for Cable Connecting Hardware: Comply with TIA/EIA-568-B.2, IDC type, with modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of same category or higher.
- C. Connecting Blocks: 110-style IDC for Category 5e. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.
- D. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.
 - 1. Number of Terminals per Field: One for each conductor in assigned cables.
- E. Patch Panel: Modular panels housing multiple-numbered jack units with IDC-type connectors at each jack for permanent termination of pair groups of installed cables.
 - 1. Number of Jacks per Field: One for each four-pair UTP cable indicated.
- F. Jacks and Jack Assemblies: Modular, color-coded, eight-position modular receptacle units with integral IDC-type terminals.
- G. Patch Cords: Factory-made, four-pair cables; terminated with eight-position modular plug at each
 - 1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure Category 6 performance. Patch cords shall have latch guards to protect against snagging.
 - 2. Patch cords shall have color-coded boots for circuit identification.
 - 3. Jacket color code:
 - a. Camera cabling White
 - b. Data & Voice Blue
 - 4. Patch Cord lengths:
 - a. Data & voice drops 10'
 - b. Camera drops 10'
 - c. I.T. rack patch cords 5' (half the total number of required cords)
 - 7' (half the total number of required cords)

2.5 OPTICAL FIBER CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Berk-Tek; a Nexans company.
 - 2. CommScope, Inc.

- 3. Corning Cable Systems.
- 4. General Cable Technologies Corporation.
- 5. Mohawk; a division of Belden CDT.
- 6. Nordex/CDT; a subsidiary of Cable Design Technologies.
- 7. Optical Connectivity Solutions Division; Emerson Network Power.
- 8. Superior Essex Inc.
- 9. SYSTIMAX Solutions; a CommScope, Inc. brand.
- 10. 3M
- 11. Tyco Electronics/AMP Netconnect; Tyco International Ltd.
- 12. Or Approved Equal
- B. Description: Multimode, 50/125-micrometer, 24 fiber, tight buffer, optical fiber cable.
 - 1. Comply with ICEA S-83-596 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.3 for performance specifications.
 - 3. Comply with TIA/EIA-492AAAA-B for detailed specifications.
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
 - a. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
 - b. Riser Rated, Nonconductive: Type OFNR, complying with UL 1666.
 - c. Plenum Rated, Conductive: Type OFCP, complying with NFPA 262.
 - d. Riser Rated, Conductive: Type OFCR, complying with UL 1666.
 - 5. Conductive cable shall be steel armored type.
 - 6. Maximum Attenuation: 3.50 dB/km at 850 nm; 1.5 dB/km at 1300 nm.
 - 7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.
- C. Jacket:
 - 1. Jacket Color: Agua for 50/125-micrometer cable.
 - 2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
 - 3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

2.6 OPTICAL FIBER CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ADC
 - 2. American Technology Systems Industries, Inc.
 - 3. Berk-Tek; a Nexans company.
 - 4. Corning Cable Systems.
 - 5. Dynacom Corporation.
 - 6. Hubbell Premise Wiring.
 - 7. Molex Premise Networks; a division of Molex, Inc.
 - 8. Nordex/CDT; a subsidiary of Cable Design Technologies.
 - 9. Optical Connectivity Solutions Division; Emerson Network Power.
 - 10. Siemon Co. (The).
 - 11. Or Approved Equal
- B. Cross-Connects and Patch Panels: Modular panels housing multiple-numbered, duplex cable connectors.
 - Number of Connectors per Field: One for each fiber of cable or cables assigned to field, plus spares and blank positions adequate to suit specified expansion criteria.
- C. Patch Cords: Factory-made, dual-fiber cables in 36-inch (900-mm) lengths.
- D. Cable Connecting Hardware:
 - 1. Comply with Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
 - Quick-connect, simplex and duplex, Type SC connectors. Insertion loss not more than 0.75 dB.
 - 3. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alpha Wire Company.
 - 2. Belden CDT Inc.; Electronics Division.
 - 3. Coleman Cable, Inc.
 - 4. CommScope, Inc.
 - 5. Draka USA.
 - 6. Or Approved Equal
- B. Cable Characteristics: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.
- C. RG-11/U: NFPA 70, Type CATV.
 - 1. No. 14 AWG, solid, copper-covered steel conductor.
 - 2. Gas-injected, foam-PE insulation.
 - 3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
 - 4. Jacketed with sunlight-resistant, black PVC or PE.
 - 5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.
- D. RG59/U: NFPA 70, Type CATVR.
 - 1. No. 20 AWG, solid, silver-plated, copper-covered steel conductor.
 - 2. Gas-injected, foam-PE insulation.
 - 3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
 - Color-coded PVC jacket.
- E. RG-6/U: NFPA 70, Type CATV or CM.
 - 1. No. 16 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
 - 2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
 - 3. Jacketed with black PVC or PE.
 - 4. Suitable for indoor installations.
- F. RG59/U: NFPA 70, Type CATV.
 - 1. No. 20 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
 - 2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
 - PVC jacket.
- G. RG59/U (Plenum Rated): NFPA 70, Type CMP.
 - 1. No. 20 AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
 - 2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
 - 3. Copolymer jacket.
- H. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655 and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:
 - 1. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
 - 2. CATV Riser Rated: Type CATVR, complying with UL 1666.
 - 3. CATV Limited Rating: Type CATVX.

2.8 COAXIAL CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aim Electronics; a brand of Emerson Electric Co.
 - 2. Leviton Voice & Data Division.
 - 3. Siemon Co. (The).
- B. Coaxial-Cable Connectors: Type F, 75 ohms.

2.9 CONSOLIDATION POINTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Technology Systems Industries, Inc.
 - 2. Chatsworth Products, Inc.
 - 3. Dynacom Corporation.
 - 4. Hubbell Premise Wiring.
 - 5. Molex Premise Networks; a division of Molex, Inc.
 - 6. Nordex/CDT; a subsidiary of Cable Design Technologies.
 - 7. Ortronics, Inc.
 - 8. Panduit Corp.
 - 9. Siemon Co. (The).
 - 10. Or Approved Equal
- B. Description: Consolidation points shall comply with requirements for cable connecting hardware.
 - 1. Number of Terminals per Field: One for each conductor in assigned cables.
 - 2. Number of Connectors per Field:
 - a. One for each four-pair UTP cable indicated.
 - b. One for each four-pair conductor group of indicated cables, plus 25 percent spare positions.
 - 3. Mounting: Recessed in ceiling.
 - 4. NRTL listed as complying with UL 50 and UL 1863.
 - 5. When installed in plenums used for environmental air, NRTL listed as complying with UL 2043.

2.10 MULTIUSER TELECOMMUNICATIONS OUTLET ASSEMBLY (MUTOA)

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Chatsworth Products, Inc.
 - 2. Hubbell Premise Wiring.
 - 3. Molex Premise Networks; a division of Molex, Inc.
 - 4. Nordex/CDT; a subsidiary of Cable Design Technologies.
 - 5. Ortronics, Inc.
 - 6. Panduit Corp.
 - 7. Siemon Co. (The).
 - 8. Or Approved Equal
- B. Description: MUTOAs shall meet the requirements for cable connecting hardware.
 - 1. Number of Terminals per Field: One for each conductor in assigned cables.
 - 2. Number of Connectors per Field:
 - a. One for each four-pair UTP cable indicated.
 - One for each four-pair conductor group of indicated cables, plus 25 percent spare positions.
 - 3. Mounting: Recessed in ceiling.
 - 4. NRTL listed as complying with UL 50 and UL 1863.
 - 5. Label shall include maximum length of work area cords, based on TIA/EIA-568-B.1.
 - 5. When installed in plenums used for environmental air, NRTL listed as complying with UL 2043.

2.11 TELECOMMUNICATIONS OUTLET/CONNECTORS

- A. Jacks: 100-ohm, balanced, twisted-pair connector; four-pair, eight-position modular. Comply with TIA/EIA-568-B.1.
- B. Workstation Outlets: Six-port-connector assemblies mounted in single or multigang faceplate.
 - Plastic Faceplate: High-impact plastic. Coordinate color with Division 26 Section "Wiring Devices."
 - 2. For use with snap-in jacks accommodating any combination of UTP, optical fiber, and coaxial work area cords.

- a. Flush mounting jacks, positioning the cord at a 45-degree angle.
- 3. Legend: Snap-in, clear-label covers and machine-printed paper inserts.

2.12 GROUNDING

- A. Comply with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems" for grounding conductors and connectors.
- B. Comply with ANSI-J-STD-607-A.

2.13 IDENTIFICATION PRODUCTS

- A. Comply with TIA/EIA-606-A and UL 969 for labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
- B. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

2.14 CABLE MANAGEMENT SYSTEM

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following]:
- B. Description: Computer-based cable management system, with integrated database and graphic capabilities.
- C. Document physical characteristics by recording the network, TIA/EIA details, and connections between equipment and cable.
- D. Information shall be presented in database view, schematic plans, or technical drawings.
 - Microsoft Visio Professional or AutoCAD drawing software shall be used as drawing and schematic plans software.
- E. System shall interface with the following testing and recording devices:
 - 1. Direct upload tests from circuit testing instrument into the personal computer.
 - 2. Direct download circuit labeling into labeling printer.

2.15 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
- C. Factory test UTP cables according to TIA/EIA-568-B.2. All testing reports shall be turned over to the owner.
- D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3. All testing reports shall be turned over to the owner.
- E. Factory-sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.
- F. Cable will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 ENTRANCE FACILITIES

A. Coordinate backbone cabling with the protectors and demarcation point provided by communications service provider.

3.2 WIRING METHODS

- A. Wiring Method: Install cables in raceways and cable trays except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces, in attics, and in gypsum board partitions where unenclosed wiring method may be used. Conceal raceway and cables except in unfinished spaces.
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.

- 2. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
- B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.
- C. Wiring within Enclosures: Bundle, lace, and train cables to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

3.3 INSTALLATION OF PATHWAYS

- A. Cable Trays: Comply with NEMA VE 2 and TIA/EIA-569-A-7.
- B. Comply with requirements for demarcation point, pathways, cabinets, and racks specified in Division 27 Section "Communications Equipment Room Fittings." Drawings indicate general arrangement of pathways and fittings.
- C. Comply with TIA/EIA-569-A for pull-box sizing and length of conduit and number of bends between pull points.
- D. Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems" for installation of conduits and wireways.
- E. Install manufactured conduit sweeps and long-radius elbows whenever possible.
- F. Pathway Installation in Communications Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard where a single piece of plywood is installed, or in the corner of room where multiple sheets of plywood are installed around perimeter walls of room.
 - 2. Install cable trays to route cables if conduits cannot be located in these positions.
 - 3. Secure conduits to backboard when entering room from overhead.
 - 4. Extend conduits 3 inches (76 mm) above finished floor.
 - 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- G. Backboards: Install backboards with 96-inch (2440-mm) dimension vertical. Butt adjacent sheets tightly, and form smooth gap-free corners and joints.

3.4 INSTALLATION OF CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
 - 3. Install 110-style IDC termination hardware unless otherwise indicated.
 - 4. MUTOA shall not be used as a cross-connect point.
 - 5. Consolidation points may be used only for making a direct connection to telecommunications outlet/connectors:
 - a. Do not use consolidation point as a cross-connect point, as a patch connection, or for direct connection to workstation equipment.
 - b. Locate consolidation points for UTP at least 49 feet (15 m) from communications equipment room.
 - 6. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
 - 7. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 8. Install lacing bars to restrain cables, to prevent straining connections, and to prevent bending cables to smaller radii than minimums recommended by manufacturer.
 - 9. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
 - Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.

- 11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
- 12. In the communications equipment room, install a 10-foot- (3-m-) long service loop on each end of cable.
- 13. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
- C. UTP Cable Installation:
 - Comply with TIA/EIA-568-B.2.
 - 2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.
- D. Optical Fiber Cable Installation:
 - 1. Comply with TIA/EIA-568-B.3.
 - 2. Cable may be terminated on connecting hardware that is rack or cabinet mounted.
- E. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend UTP cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches (1524 mm) apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- F. Installation of Cable Routed Exposed under Raised Floors:
 - Install plenum-rated cable only.
 - 2. Install cabling after the flooring system has been installed in raised floor areas.
 - 3. Coil cable 6 feet (1800 mm) long not less than 12 inches (300 mm) in diameter below each feed point.
- G. Outdoor Coaxial Cable Installation:
 - 1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors with properly designed O-rings to keep out moisture.
 - 2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches (915 mm).
- H. Group connecting hardware for cables into separate logical fields.
- I. Provide installation and materials for an additional two thousand feet of communications horizontal cabling of each size and type used on the project along with associated accessories to accommodate changes required to resolve interferences or as directed by the Engineer.
- J. Provide installation and materials for an additional fifteen communication drops with 100 feet of horizontal cabling to accommodate changes as directed by the Engineer or Owner.
- K. Separation from EMI Sources:
 - 1. Comply with BICSI TDMM and TIA/EIA-569-A for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
 - 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (610 mm).
 - 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
 - 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (76 mm).

- c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
- 5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
- 6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.5 FIRESTOPPING

- A. Comply with requirements in Division 07 Section "Penetration Firestopping."
- B. Comply with TIA/EIA-569-A, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

- A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. Comply with ANSI-J-STD-607-A.
- C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch (50-mm) clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.
- D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

3.7 IDENTIFICATION

- A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
 - 1. Administration Class: 1.
 - 2. Color-code cross-connect fields. Apply colors to voice and data service backboards, connections, covers, and labels.
- B. Using cable management system software specified in Part 2, develop Cabling Administration Drawings for system identification, testing, and management. Use unique, alphanumeric designation for each cable and label cable, jacks, connectors, and terminals to which it connects with same designation. At completion, cable and asset management software shall reflect as-built conditions.
- C. Comply with requirements in Division 09 Section "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.
- D. Paint and label colors for equipment identification shall comply with TIA/EIA-606-A for Class 2 level of administration, including optional identification requirements of this standard.
- E. Cable Schedule: Post in prominent location in each equipment room and wiring closet. List incoming and outgoing cables and their designations, origins, and destinations. Protect with rigid frame and clear plastic cover. Furnish an electronic copy of final comprehensive schedules for Project.
- F. Cabling Administration Drawings: Show building floor plans with cabling administration-point labeling. Identify labeling convention and show labels for telecommunications closets, backbone pathways and cables, entrance pathways and cables, terminal hardware and positions, horizontal cables, work areas and workstation terminal positions, grounding buses and pathways, and equipment grounding conductors. Follow convention of TIA/EIA-606-A. Furnish electronic record of all drawings, in software and format selected by Owner.
- G. Cable and Wire Identification:
 - 1. Label each cable within 4 inches (100 mm) of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
 - 2. Each wire connected to building-mounted devices is not required to be numbered at device if color of wire is consistent with associated wire connected and numbered within panel or cabinet.
 - 3. Exposed Cables and Cables in Cable Trays and Wire Troughs: Label each cable at intervals not exceeding 15 feet (4.5 m).

- 4. Label each terminal strip and screw terminal in each cabinet, rack, or panel.
 - a. Individually number wiring conductors connected to terminal strips, and identify each cable or wiring group being extended from a panel or cabinet to a building-mounted device shall be identified with name and number of particular device as shown.
 - Label each unit and field within distribution racks and frames.
- 5. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.
- 6. Uniquely identify and label work area cables extending from the MUTOA to the work area. These cables may not exceed the length stated on the MUTOA label.
- H. Labels shall be preprinted or computer-printed type with printing area and font color that contrasts with cable jacket color but still complies with requirements in TIA/EIA-606-A.
 - 1. Cables use flexible vinyl or polyester that flex as cables are bent.
- I. Cable and connector color guidelines are as follows:
 - Data Drop: Blue
 - 2. VOIP Drop: Red
 - 3. Security Camera Drop: Green
 - 4. Wireless Drop: Orange
- J. Cables shall be identified at each end with labels that meet the requirements of TIA/EIA-606-A. All cables must have indelible identifying labels that are printed or generated by a mechanical device:
 - 1. Backbone Cables (Fiber Optic and MATV): Each cable must carry labels indicating the closet from which the cable runs, the cable type, and identifying number. The identifying number will indicate the closet numbers of each end, type of cable (i.e. FOC=Fiber optic cable), and the fiber or conductor number (01,02,03,....)
 - 2. Horizontal Cables: Each cable must carry labels indicating the closet from which the cable runs, the room number the cable is terminating, type of cable (i.e. QTP=quad twisted pair), type of drop. The type of drop will be identified by TE for teacher desk; S1, S2, S3, ... for student drop (each drop in a room will be sequentially numbered); SC for security camera; VOIP1, VOIP2, ... for VOIP drops (each drop in a room will be sequentially numbered); P for printer drops.
- K. Contractor shall provide the owner with a complete set of laminated full size "as-built" plans showing the location of all drops.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - Visually inspect UTP and optical fiber cable jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with TIA/EIA-568-B 1
 - 2. Visually confirm Category 5e, marking of outlets, cover plates, outlet/connectors, and patch panels.
 - 3. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 4. Test UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

- 5. Optical Fiber Cable Tests:
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - b. Link End-to-End Attenuation Tests:
 - 1) Horizontal and multimode backbone link measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
 - 2) Attenuation test results for backbone links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.
- 6. UTP Performance Tests:
 - a. Test for each outlet and MUTOA. Perform the following tests according to TIA/EIA-568-B.1 and TIA/EIA-568-B.2:
 - 1) Wire map.
 - 2) Length (physical vs. electrical, and length requirements).
 - 3) Insertion loss.
 - 4) Near-end crosstalk (NEXT) loss.
 - 5) Power sum near-end crosstalk (PSNEXT) loss.
 - 6) Equal-level far-end crosstalk (ELFEXT).
 - 7) Power sum equal-level far-end crosstalk (PSELFEXT).
 - 8) Return loss.
 - 9) Propagation delay.
 - 10) Delay skew.
- 7. Optical Fiber Cable Performance Tests: Perform optical fiber end-to-end link tests according to TIA/EIA-568-B.1 and TIA/EIA-568-B.3.
- 8. Coaxial Cable Tests: Conduct tests according to Division 27 Section "Master Antenna Television System."
- 9. Final Verification Tests: Perform verification tests for UTP and optical fiber systems after the complete communications cabling and workstation outlet/connectors are installed.
 - a. Voice Tests: These tests assume that dial tone service has been installed. Connect to the network interface device at the demarcation point. Go off-hook and listen and receive a dial tone. If a test number is available, make and receive a local, long distance, and digital subscription line telephone call.
 - b. Data Tests: These tests assume the Information Technology Staff has a network installed and is available to assist with testing. Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network.
- 10. All testing reports shall be turned over to the owner upon completion.
- D. Document data for each measurement. Data for submittals shall be printed in a summary report that is formatted similar to Table 10.1 in BICSI TDMM, or transferred from the instrument to the computer, saved as text files, and printed and submitted.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.9 DEMONSTRATION

A. Train Owner's maintenance personnel in cable-plant management operations, including changing signal pathways for different workstations, rerouting signals in failed cables, and keeping records of cabling assignments and revisions when extending wiring to establish new workstation outlets. Include training in cabling administration software.

END OF SECTION 27 15 00

SECTION 28 05 13

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. UTP cabling.
- 2. 62.5/125-micrometer, multimode optical fiber cabling.
- 3. Coaxial cabling.
- 4. RS-232 cabling.
- 5. RS-485 cabling.
- 6. Low-voltage control cabling.
- 7. Control-circuit conductors.
- 8. Fire alarm wire and cable.
- 9. Identification products.

1.2 DEFINITIONS

- A. BICSI: Building Industry Consulting Service International.
- B. EMI: Electromagnetic interference.
- C. IDC: Insulation displacement connector.
- D. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- E. RCDD: Registered Communications Distribution Designer.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Pathways shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements.
- C. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.
- D. Seismic Qualification Certificates: For pathways, accessories, and components, from manufacturer.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An NRTL.
 - Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

- 1. Flame-Spread Index: 25 or less.
- 2. Smoke-Developed Index: 50 or less.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical loss test set.
 - 2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
 - 3. Test each pair of UTP cable for open and short circuits.

1.7 PROJECT CONDITIONS

- A. Do not install conductors and cables that are wet, moisture damaged, or mold damaged.
 - 1. Indications that wire and cables are wet, or moisture damaged include, but are not limited to, discoloration and sagging of factory packing materials.
- B. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 PATHWAYS

- A. Support of Open Cabling: NRTL labeled for support of Category 5e cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
- B. Cable Travs
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit; a business unit of Tyco Electrical & Metal Products.
 - b. Cablofil.
 - c. Cooper B-Line, Inc.
 - d. GS Metals Corp.
 - e. Snaketray; Cable Management Solutions, Inc.
 - f. Or Approved Equal.
 - 2. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than (0.012 mm) thick.
- C. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems.
 - 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

2.2 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches. Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ADC.

- 2. AMP Netconnect; a brand of Tyco Electronics Corporation.
- 3. Belden CDT Networking Division/NORDX.
- 4. Belden Inc.
- 5. Berk-Tek; a Nexans company.
- 6. CommScope, Inc.
- 7. Draka Cableteq USA.
- 8. Genesis Cable Products; Honeywell International, Inc.
- 9. Mohawk; a division of Belden.
- 10. Superior Essex Inc.
- 11. SYSTIMAX Solutions; a CommScope, Inc. brand.
- 12. 3M; Communication Markets Division.
- 13. Or Approved Equal
- B. Description: 100-ohm, 4-pair UTP, covered with a blue thermoplastic jacket.
 - 1. Comply with ICEA S-90-661 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.1 for performance specifications.
 - 3. Comply with TIA/EIA-568-B.2, Category 5e.
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 - a. Communications, General Purpose: Type CM or CMG or CMP.
 - b. Communications, Plenum Rated: Type CMP or MPP, complying with NFPA 262.
 - c. Communications, Riser Rated: Type CMR; or CMP, complying with UL 1666.
 - d. Communications, Limited Purpose: Type CMX; or CMP,.
 - e. Multipurpose: Type MP or MPG; or MPP or MPR.
 - f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
 - g. Multipurpose, Riser Rated: Type MPR or MPP, complying with UL 1666.

2.4 UTP CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, all hardware must be 100% compatible with cable type and transmission equipment:
 - ADC.
 - 2. American Technology Systems Industries, Inc.
 - 3. AMP Netconnect; a brand of Tyco Electronics Corporation.
 - 4. Belden CDT Networking Division/NORDX.
 - 5. Dynacom Corporation.
 - 6. Hubbell Incorporated; Hubbell Premise Wiring.
 - 7. Leviton Voice & Data Division.
 - 8. Molex Premise Networks; a division of Molex, Inc.
 - 9. PANDUIT CORP.
 - 10. Siemon.
 - 11. Or Approved Equal
- B. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.
- C. Connecting Blocks: 110-style for Category 5e or 66-style for Category 5e. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

- A. Manufacturers: Subject to compliance with requirements:
 - 1. AMP Netconnect; a brand of Tyco Electronics Corporation.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. Berk-Tek; a Nexans company.
 - 4. CommScope, Inc.
 - 5. Corning Incorporated; Corning Cable Systems.
 - 6. CSI Technologies Inc.
 - 7. General Cable Technologies Corporation.
 - 8. Mohawk; a division of Belden.

- 9. Superior Essex Inc.
- 10. SYSTIMAX Solutions; a CommScope, Inc. brand.
- 11. 3M; Communication Markets Division.
- 12. Or Approved Equal
- B. Description: Multimode, 50/125 or 62.5/125-micrometer, 24-fiber, nonconductive, tight buffer, optical fiber cable.
 - 1. Comply with ICEA S-83-596 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.3 for performance specifications.
 - 3. Comply with TIA-492AAAB or TIA-492AAAA-A for detailed specifications.
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
 - a. General Purpose, Nonconductive: Type OFN or OFNG, or OFNR, OFNP.
 - b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
 - c. Riser Rated, Nonconductive: Type OFNR or OFNP, complying with UL 1666.
 - 5. Maximum Attenuation: 3.50 dB/km at 850 nm; 1.5 dB/km at 1300 nm.
 - 6. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.
- C. Jacket:
 - 1. Jacket Color: Aqua for 50/125-micrometer cable, Orange for 62.5/125-micrometer cable.
 - 2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA-598-C.
 - 3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches.

2.6 OPTICAL FIBER CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ADC.
 - 2. American Technology Systems Industries, Inc.
 - 3. Belden CDT Networking Division/NORDX.
 - 4. Berk-Tek; a Nexans company.
 - 5. Corning Incorporated; Corning Cable Systems.
 - 6. CSI Technologies Inc.
 - 7. Dynacom Corporation.
 - 8. Hubbell Incorporated; Hubbell Premise Wiring.
 - 9. Molex Premise Networks; a division of Molex, Inc.
 - 10. Siemon.
 - 11. Or Approved Equal
- B. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA-604-2-B, TIA-604-3-B, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
 - 1. Quick-connect, simplex and duplex, Type SC, Type ST, Type LC, Type MT-RJ connectors. Insertion loss not more than 0.75 dB.
 - 2. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alpha Wire Company.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. Coleman Cable, Inc.
 - 4. CommScope, Inc.
 - 5. Draka Cableteg USA.
 - 6. Or Approved Equal
- B. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.

- C. RG-11/U: NFPA 70, Type CATV.
 - 1. No. 14 AWG, solid, copper-covered steel conductor.
 - 2. Gas-injected, foam-PE insulation.
 - 3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid
 - 4. Jacketed with sunlight-resistant, black PVC or PE.
 - 5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.
- D. RG-6/U: NFPA 70, Type CATV or CM.
 - 1. No. 16 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
 - 2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
 - 3. Jacketed with black PVC or PE.
 - 4. Suitable for indoor installations.
- E. NFPA and UL Compliance: CATV Cable, Type CATV, or CATVP or CATVR shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles.

2.8 COAXIAL CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Emerson Network Power Connectivity Solutions; AIM Electronics brand.
 - 2. Leviton Voice & Data Division.
 - 3. Siemon.
 - 4. Or Approved Equal
- B. Coaxial-Cable Connectors: Type BNC, 75 ohms.

2.9 RS-232 CABLE

- A. Standard Cable: NFPA 70, Type CM.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Polypropylene insulation.
 - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 - 4. PVC jacket.
 - 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire
 - 6. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated Cable: NFPA 70, Type CMP.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Plastic insulation.
 - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 - Plastic jacket.
 - 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 6. Flame Resistance: Comply with NFPA 262.

2.10 RS-485 CABLE

- A. Standard Cable: NFPA 70, Type CM or CMG.
 - 1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated Cable: NFPA 70, Type CMP.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Fluorinated ethylene propylene insulation.

- 3. Unshielded.
- 4. Fluorinated ethylene propylene jacket.
- 5. Flame Resistance: NFPA 262, Flame Test.

2.11 LOW-VOLTAGE CONTROL CABLE

- A. Paired Cable: NFPA 70, Type CMG.
 - 1 pair, twisted, No. 16 AWG, stranded (19x29) and No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.
 - 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with NFPA 262.

2.12 CONTROL-CIRCUIT CONDUCTORS

- A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway.
- B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway
- C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.13 FIRE ALARM WIRE AND CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following (IMPORTANT: ALL FIRE ALARM CABLE SHALL BE PLENUM RATED CABLE: NO EXCEPTION)
 - 1. Comtran Corporation.
 - 2. Draka Cableteq USA.
 - 3. Genesis Cable Products; Honeywell International, Inc.
 - 4. Rockbestos-Suprenant Cable Corp.
 - 5. West Penn Wire; a brand of Belden Inc.
 - 6. Or Approved Equal
- B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
- C. Signaling Line Circuits: Twisted, shielded pair, not less than No. 16 AWG size as recommended by system manufacturer.
 - Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.
- D. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.14 IDENTIFICATION PRODUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. HellermannTyton.
 - 3. Kroy LLC.
 - 4. PANDUIT CORP.
 - 5. Or Approved Equal
- B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
- C. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

2.15 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
- C. Factory test UTP cables according to TIA/EIA-568-B.2.
- D. Factory test multimode optical fiber cables according to TIA-526-14-A and TIA/EIA-568-B.3.
- E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.
- F. Cable will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 INSTALLATION OF PATHWAYS

- A. Cable Trays: Comply with NEMA VE 2 and TIA-569-B.
- B. Comply with TIA-569-B for pull-box sizing and length of conduit and number of bends between pull points.
- C. Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems." for installation of conduits and wireways.
- D. Install manufactured conduit sweeps and long-radius elbows whenever possible.
- E. Pathway Installation in Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard where a single piece of plywood is installed or in the corner of room where multiple sheets of plywood are installed around perimeter walls of room.
 - 2. Install cable trays to route cables if conduits cannot be located in these positions.
 - 3. Secure conduits to backboard when entering room from overhead.
 - 4. Extend conduits 3 inches above finished floor.
 - 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- F. Backboards: Install backboards with 96-inch dimension vertical. Butt adjacent sheets tightly, and form smooth gap-free corners and joints.
- G. Provide an additional fifty feet of pathway and accessories of each type and size used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Division 26 Section "Hangers and Supports for Electrical Systems." for installation of supports for pathways, conductors and cables.

3.3 WIRING METHOD

- A. Install wiring in raceways except in accessible indoor ceiling spaces and in interior hollow gypsum board partitions where cable may be used. Conceal raceways and wiring except in unfinished spaces and as indicated. Minimum conduit size shall be 3/4 inch. Control and data transmission wiring shall not share conduit with other building wiring systems.
- B. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points. Use lacing bars and distribution spools. Separate power-limited and non-power-limited conductors as recommended in writing by manufacturer. Install conductors parallel with or at right angles to sides and back of enclosure. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with intrusion system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

3.4 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. Conductors: Size according to system manufacturer's written instructions unless otherwise indicated.
- C. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
 - 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 4. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 5. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
 - 6. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - 7. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 - 8. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
- D. UTP Cable Installation: Install using techniques, practices, and methods that are consistent with Category 5e rating of components and that ensure Category 5e performance of completed and linked signal paths, end to end.
 - 1. Comply with TIA/EIA-568-B.2.
 - 2. Install 110-style IDC termination hardware unless otherwise indicated.
 - 3. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.
- E. Optical Fiber Cable Installation:
 - 1. Comply with TIA/EIA-568-B.3.
 - 2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.
- F. Outdoor Coaxial Cable Installation:
 - 1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors with properly designed O-rings to keep out moisture.
 - 2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches (915 mm).
- G. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.

- 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- H. Separation from EMI Sources:
 - 1. Comply with BICSI TDMM and TIA-569-B recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
 - 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.
 - 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.
 - 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.
 - 5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
 - 6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches.
- Provide an additional one thousand linear feet of cable/conductor and accessories of each type and size used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.

3.5 FIRE ALARM WIRING INSTALLATION

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal raceway according to Division 26 Section "Raceway and Boxes for Electrical Systems."
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
 - 2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
- C. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- D. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- E. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.
- F. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- G. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

H. Provide an additional five hundred linear feet of fire alarm cable and accessories of each type and size used on the project to accommodate any changes required to resolve interferences or as directed by the Engineer.

3.6 POWER AND CONTROL-CIRCUIT CONDUCTORS

- A. 120-V Power Wiring: Install according to Division 26 Section " Conductors and Cables" unless otherwise indicated.
- B. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 - 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.7 CONNECTIONS

A. Comply with requirements in Division 28 Section "Digital Addressable Fire-Alarm System" for connecting, terminating, and identifying wires and cables.

3.8 FIRESTOPPING

- A. Comply with requirements in Division 07 Section "Penetration Firestopping."
- B. Comply with TIA-569-B, "Firestopping" Annex A.
- C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.9 GROUNDING

- A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. For low-voltage wiring and cabling, comply with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems."

3.10 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - Visually inspect UTP and optical fiber cable jacket materials for NRTL certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - 4. Optical Fiber Cable Tests:

- a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
- b. Link End-to-End Attenuation Tests:
 - 1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA-526-14-A, Method B, One Reference Jumper.
 - 2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.
- 5. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."
- D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 28 05 13

SUPPLEMENTARY SPECIFICATIONS FOR THE

LOCKE AVENUE PARK DEVELOPMENT

PHASE 1

IN THE TOWN OF WOOLWICH

COUNTY OF GLOUCESTER

AUTHORIZATION OF CONTRACT

The contract for this project is authorized by the provisions of local public contracts law, NJSA 40A: 11-1 et seq.

SPECIFICATIONS TO BE USED

The electronic version of the 2019 Standard Specifications for Road and Bridge Construction, effective September 1, 2019 as referenced in Baseline Document Change announcement BDC19S-01 of the New Jersey Department of Transportation and as amended herein, shall govern the construction of this project.

WAGE RATES

The contractor shall pay the minimum wage rates determined by the New Jersey Department of Labor.

State wage rates may be obtained from the New Jersey Department of Labor (Telephone: 609-292-2259) or by accessing the Department of Labor's web site at:

http://lwd.dol.state.nj.us/labor/wagehour/wagehour index.html.

The State wage rates in effect at the time of award will be made a part of this Contract, pursuant to Chapter 150, Laws of 1963 (NJSA 34:11-56.25, et seq.).

In the event it is found that any employee of the contractor or any subcontractor covered by the contract, has been paid a rate of wages less than the minimum wage required to be paid by the contract, the contracting agency may terminate the contractor's or subcontractor's right to proceed with the work, or such part of the work, as to which there has been a failure to pay required wages and to prosecute the work to completion or otherwise. The contractor and his sureties shall be liable to the contracting agency for any excess costs occasioned thereby.

GENERAL

Award of contract and subletting will not be permitted to, materials will not be permitted from, and use of equipment will not be permitted that is owned and/or operated by, firms and individuals included in the report of suspensions, debarments and disqualifications of firms and individuals as maintained by the Department of the Treasury, General Services Administration, CN-039, Trenton NJ 08625 (609-292-5400).

Payment for a pay item in the proposal includes all the compensation that will be made for the work of that item as described in the contract documents unless the "basis of payment" clause provides that certain work essential to that item will be paid for under another pay item.

Whenever any section, subsection, subpart or subheading is amended by such terms as changed to, deleted or added it is construed to mean that it amends that section, subsection, subpart or subheading of the 2019 Standard Specifications unless otherwise noted.

Whenever reference to page number is made, it is construed to refer to the 2019 Standard Specifications unless otherwise noted.

Henceforth in this supplementary specification whenever reference to the State, Department, ME, RE or Inspector is made, it is construed to mean the particular municipality or county executing this contract.

Whenever reference to Title 27 is made, it is construed to mean Title 40.

SECTION 100 - GENERAL PROVISIONS

The following sections of the standard specifications are deleted:

SECTION 101 - GENERAL INFORMATION

SECTION 102 - BIDDING REQUIREMENTS AND CONDITIONS

SECTION 103 - AWARD AND EXECUTION OF CONTRACT

SECTION 103 - AWARD AND EXECUTION OF CONTRACT

SECTION 104 - SCOPE OF WORK

SECTION 105 - CONTROL OF WORK

SECTION 106 - CONTROL OF MATERIAL

SECTION 107 - LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC

SECTION 108 - PROSECUTION AND PROGRESS

SECTION 109 - MEASUREMENT AND PAYMENT

These sections of the standard specifications are changed to the requirements of the contracting agency contained here in these contract construction specifications document.

DIVISION 150 - CONTRACT REQUIREMENTS

The following sections of the standard specifications are deleted:

SECTION 151 - PERFORMANCE BOND AND PAYMENT BOND	
SECTION 152 - INSURANCE	
SECTION 153 - PROGRESS SCHEDULE	
SECTION 154 - MOBILIZATION	
SECTION 155 - CONSTRUCTION FIELD OFFICE	
SECTION 156 - MATERIALS FIELD LABORATORY	
SECTION 157 - CONSTRUCTION LAYOUT AND MONUMENTS	
SECTION 159 – TRAFFIC CONTROL	
SECTION 160 – PRICE ADJUSTMENT	
SECTION 161 - FINAL CLEANUP	

These sections of the standard specifications are changed to the requirements of the contracting agency contained here in these contract construction specifications.

SECTION 158 - SOIL EROSION AND SEDIMENT CONTROL AND WATER QUALITY CONTROL

158.04 MEASUREMENT AND PAYMENT

The list of pay items is deleted and the following is added:

Various temporary soil erosion and sediment control and water quality control devices will not be measured for payment. Payment for all soil erosion and sediment control devices will be made on a lump sum basis.

The following is added:

ItemPay UnitSOIL EROSION & SEDIMENT CONTROLLUMP SUM

SECTION 160 – PRICE ADJUSTMENTS

THE ENTIRE SECTION 160 IS CHANGED TO:

160.01 DESCRIPTION

This Section describes the requirements for price adjustments for fuel and asphalt usage.

160.02 MATERIALS

(Intentionally Blank)

160.03 PROCEDURE

160.03.01 Fuel Price Adjustment

The Department will make price adjustments for fuel usage for Items listed in Table 160.03.01-1. Each month may be divided into two periods. Period one includes the first day of the month through the fourteenth day of the month. Period two includes the fifteenth day of the month through the last day of the month. Work starting within period one and continuing past midnight of the fourteenth day into the fifteenth day of the month will be included in period one for any price adjustments. Work continuing past midnight of the last day of the month into the first day of the next month will be included in period two.

The Department will calculate fuel price adjustments based on the pay quantities of listed Items using the fuel usage factors listed in Table 160.03.01-1.

Price adjustments may result in an increased payment to the Contractor for increases in the price index and may result in a reduction in payment for decreases in the price index.

If the as-built quantity of an Item listed in Table 160.03.01-1 differs from the sum of the quantities in the Estimates and the as-built quantity cannot be readily distributed among the time periods that the Item listed in Table 160.03.01-1 was constructed, then the Department will determine fuel price adjustment by distributing the difference in the same proportion as the Item's Estimate quantity is to the total of the Item's time period estimates.

Table 160.03.01-1 Fuel Price Adjustments	
Items	Fuel Usage Factor
EXCAVATION, UNCLASSIFIED	0.50 Gallons per Cubic Yard
EXCAVATION, REGULATED MATERIAL	0.50 Gallons per Cubic Yard
EXCAVATION, ACID PRODUCING SOIL	0.50 Gallons per Cubic Yard
REMOVAL OF PAVEMENT	0.25 Gallons per Square Yard
MICRO-MILLING	0.25 Gallons per Square Yard
HMA MILLING, 3" OR LESS	0.25 Gallons per Square Yard
HMA MILLING, MORE THAN 3" TO 6"	0.25 Gallons per Square Yard
CONCRETE MILLING	0.25 Gallons per Square Yard
HMA PROFILE MILLING	0.25 Gallons per Square Yard
BREAKING PAVEMENT	0.25 Gallons per Square Yard
RUBBLIZATION	0.25 Gallons per Square Yard
SUBBASE	1.00 Gallon per Cubic Yard
ISOIL AGGREGATE	1.00 Gallon per Cubic Yard
SOIL AGGREGATE BASE COURSE, " THICK	1.00 Gallon per Cubic Yard
SOIL AGGREGATE BASE COURSE, VARIABLE THICKNESS	1.00 Gallon per Cubic Yard
DENSE-GRADED AGGREGATE BASE COURSE, " THICK	1.00 Gallon per Cubic Yard

Table 160.03.01-1 Fuel Price Adjustments		
Items	Fuel Usage Factor	
DENSE-GRADED AGGREGATE BASE COURSE, VARIABLE THICKNESS	1.00 Gallon per Cubic Yard	
CONCRETE BASE COURSE, " THICK	0.25 Gallons per Square Yard	
CONCRETE BASE COURSE, REINFORCED " THICK	0.25 Gallons per Square Yard	
ASPHALT-STABILIZED DRAINAGE COURSE	2.50 Gallons per Ton	
OPEN-GRADED FRICTION COURSE	2.50 Gallons per Ton	
HOT MIX ASPHALT SURFACE COURSE	2.50 Gallons per Ton	
HOT MIX ASPHALT INTERMEDIATE COURSE	2.50 Gallons per Ton	
HOT MIX ASPHALT BASE COURSE	2.50 Gallons per Ton	
MODIFIED OPEN-GRADED FRICTION COURSE	2.50 Gallons per Ton	
ULTRA-THIN FRICTION COURSE	2.50 Gallons per Ton	
STONE MATRIX ASPHALT SURFACE COURSE	2.50 Gallons per Ton	
HIGH PERFORMANCE THIN OVERLAY	2.50 Gallons per Ton	
BINDER RICH INTERMEDIATE COURSE	2.50 Gallons per Ton	
BRIDGE DECK WATERPROOFING SURFACE COURSE	2.50 Gallons per Ton	
NON-VEGETATIVE SURFACE, HOT MIX ASPHALT	2.50 Gallons per Ton	
COLOR-COATED NON-VEGETATIVE SURFACE, HOT MIX ASPHALT	2.50 Gallons per Ton	
CONCRETE SURFACE COURSE, " THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, 4" THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, 5" THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, 6" THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, 8" THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, REINFORCED, 6" THICK	0.25 Gallons per Square Yard	
CONCRETE SIDEWALK, REINFORCED, 8" THICK	0.25 Gallons per Square Yard	
DIAMOND GRINDING OF CONCRETE SURFACE COURSE	0.25 Gallons per Square Yard	
DIAMOND GRINDING EXISTING CONCRETE PAVEMENT	0.25 Gallons per Square Yard	
SLURRY SEAL AGGREGATE, TYPE II	2.5 Gallons pero Ton	
SLURRY SEAL EMULSION	0.10 Gallons per Gallon	
CONCRETE BRIDGE APPROACH	0.50 Gallons per Cubic Yard	
CONCRETE CULVERT	1.00 Gallon per Cubic Yard	
CONCRETE FOOTING	1.00 Gallon per Cubic Yard	
CONCRETE WING WALL	1.00 Gallon per Cubic Yard	
CONCRETE PIER COLUMN PROTECTION, HPC	1.00 Gallon per Cubic Yard	
CONCRETE PIER COLUMNS AND CAP	1.00 Gallon per Cubic Yard	
CONCRETE ABUTMENT WALL	1.00 Gallon per Cubic Yard	
CONCRETE PIER SHAFT	1.00 Gallon per Cubic Yard	
CONCRETE PEDESTRIAN BRIDGE	1.00 Gallon per Cubic Yard	
CONCRETE BRIDGE DECK	1.00 Gallon per Cubic Yard	
CONCRETE BRIDGE DECK, HPC	1.00 Gallon per Cubic Yard	
CONCRETE BRIDGE SIDEWALK	1.00 Gallon per Cubic Yard	

Table 160.03.01-1 Fuel Price Adjustments		
Items	Fuel Usage Factor	
CONCRETE BRIDGE SIDEWALK HPC	1.00 Gallon per Cubic Yard	
CONCRETE BRIDGE PARAPET	1.00 Gallon per Cubic Yard	
CONCRETE BRIDGE PARAPET HPC	1.00 Gallon per Cubic Yard	
15" BY 32" CONCRETE BARRIER CURB, BRIDGE	0.12 Gallon per Linear Foot	
24" BY 32" CONCRETE BARRIER CURB, BRIDGE	0.17 Gallon per Linear Foot	
21" BY 34" CONCRETE BARRIER CURB, BRIDGE	0.15 Gallon per Linear Foot	
24" BY 42" CONCRETE BARRIER CURB, BRIDGE	0.21 Gallon per Linear Foo	
CAST-IN-PLACE CONCRETE PILES, DRIVEN " DIAMETER	1.00 Gallon per Cubic Yard	
RETAINING WALL, LOCATION NO	0.10 Gallon per Square Foot	
CONCRETE MEDIAN BARRIER, HPC	0.16 Gallon per Linear Foot	
15" BY 41" CONCRETE BARRIER CURB	0.28 Gallon per Linear Foot	
24" BY 32" CONCRETE BARRIER CURB	0.17 Gallon per Linear Foot	
15" BY 54" CONCRETE BARRIER CURB	0.15 Gallon per Linear Foot	
38" BY 79" CONCRETE BARRIER CURB	0.40 Gallon per Linear Foot	
24" BY 39" CONCRETE BARRIER CURB	0.18 Gallon per Linear Foot	
18 5/8" BY 65" CONCRETE BARRIER CURB	0.20 Gallon per Linear Foot	
32" BY 41" CONCRETE BARRIER CURB	0.24 Gallon per Linear Foot	
24" BY 41" CONCRETE BARRIER CURB	0.19 Gallon per Linear Foot	
24" BY 45" CONCRETE BARRIER CURB	0.19 Gallon per Linear Foot	
15" BY 35" CONCRETE BARRIER CURB, DOWELLED	0.09 Gallon per Linear Foot	
15" BY VARIABLE HEIGHT CONCRETE BARRIER CURB	0.28 Gallon per Linear Foot	
24" BY VARIABLE HEIGHT CONCRETE BARRIER CURB	0.15 Gallon per Linear Foot	
15" BY VARIABLE HEIGHT CONCRETE BARRIER CURB, DOWELLED	0.24 Gallon per Linear Foot	
24" BY VARIABLE HEIGHT CONCRETE BARRIER CURB, DOWELLED	0.15 Gallon per Linear Foot	
19" BY 32" CONCRET BARRIER CURB, DOWELLED	0.10 Gallon per Linear Foot	
24" BY 32" CONCRETE BARRIER CURB, DOWELLED	0.13 Gallon per Linear Foot	
24 1/2" BY 53" CONCRETE BARRIER CURB, DOWELLED	0.18 Gallon per Linear Foot	
24 1/2" BY VARIABLE HEIGHT CONCRETE BARRIER CURB, DOWELLED	0.15 Gallon per Linear Foot	
24" BY 35" CONCRETE BARRIER CURB, DOWELLED	0.13 Gallon per Linear Foot	
GROUND MOUNTED BARRIER CURB	0.15 Gallon per Linear Foot	
15" BY 51" F SHAPE CONCRETE BARRIER CURB	0.34 Gallon per Linear Foot	
24 1/2" BY 51" F SHAPE CONCRETE BARRIER CURB	0.23 Gallon per Linear Foot	
24 1/2" BY" F SHAPE CONCRETE BARRIER CURB, DOWELLED	0.23 Gallon per Linear Foot	
15" BY VARIABLE HEIGHT F SHAPE CONCRETE BARRIER CURB, DOWELLED	0.34 Gallon per Linear Foot	
15" BY" F SHAPE CONCRETE BARRIER CURB, DOWELLED	0.34 Gallon per Linear Foot	
VARIABLE WIDTH BY VARIABLE HEIGHT F SHAPE CONCRETE BARRIER CURB	0.34 Gallon per Linear Foot	
9" BY 16" CONCRETE VERTICAL CURB	0.04 Gallon per Linear Foot	
9" BY 18" CONCRETE VERTICAL CURB	0.04 Gallon per Linear Foot	

Table 160.03.01-1 Fuel Price Adjustments	
Items	Fuel Usage Factor
9" BY 20" CONCRETE VERTICAL CURB	0.04 Gallon per Linear Foot
9" BY 22" CONCRETE VERTICAL CURB	0.05 Gallon per Linear Foot
9" BY 14" CONCRETE VERTICAL CURB	0.03 Gallon per Linear Foot
9" BY 4" CONCRETE VERTICAL CURB, DOWELLED	0.01 Gallon per Linear Foot
9" BY 6" CONCRETE VERTICAL CURB, DOWELLED	0.01 Gallon per Linear Foot
9" BY 8" CONCRETE VERTICAL CURB, DOWELLED	0.02 Gallon per Linear Foot
9" BY 10" CONCRETE VERTICAL CURB, DOWELLED	0.02 Gallon per Linear Foot
12" BY 13" CONCRETE SLOPING CURB	0.04 Gallon per Linear Foot
12" BY 3" CONCRETE SLOPING CURB, DOWELLED	0.01 Gallon per Linear Foot
" BY" CONCRETE SLOPING CURB, DOWELLED	0.01 Gallon per Linear Foot
9" BY VARIABLE HEIGHT CONCRETE VERTICAL CURB	0.04 Gallon per Linear Foot
9" BY VARIABLE HEIGHT CONCRETE VERTICAL CURB, DOWELLED	0.02 Gallon per Linear Foot

If an item listed in Table 160.03.01-1 has a payment unit which differs from that listed in Table 160.03.01-1, the Department will apply an appropriate conversion factor to determine the number of gallons of fuel used.

The Department will calculate fuel price adjustment using the following formula:

$$F = (MF - BF) \times G$$

Where:

F = Fuel Price Adjustment

MF = Fuel Price Index for work performed in the time period immediately before the estimate cutoff

date.

BF = Basic Fuel Price Index

G = Gallons of Fuel for Price Adjustment

The Department will post the Fuel Price Index every month on the Department's website: https://www.state.nj.us/transportation/business/aashtoware/PriceIndex.shtm.

The Basic Fuel Price Index is the Index which is listed for the month prior to the receipt of bids. If the month prior to the receipt of bids has two Indexes, the Index in effect for the first day of that month will govern for the Basic Fuel Price Index. If the Fuel Price Index increases by 50 percent or more over the Basic Fuel Price Index, do not perform any work involving Items listed in Table 160.03.01-1 without written approval from the RE.

160.03.02 Asphalt Price Adjustment

The Department will make price adjustments for asphalt binder usage. The Department will calculate asphalt price adjustments based on the quantities of Items containing asphalt binder constructed.

Each month may be divided into two periods. Period one includes the first day of the month through the fourteenth day of the month. Period two includes the fifteenth day of the month through the last day of the month. Work starting on the fourteenth day of the month and continuing past midnight into the fifteenth day of the month will be included in period one for any price adjustments. Work continuing through midnight of the last day of the month into the first day of the next month will be included in period two.

The Asphalt Price Adjustment will be separated between ashpalt binder grades PG 64S-22 and PG 64E-22. The price used for both the Basic and Monthly Price Indexes will be determined based on the performance grade of asphalt binder in the approved mix design for the asphalt mixture.

Price adjustments may result in an increased payment to the Contractor for increases in the price index and may result in a reduction in payment for decreases in the price index.

The Department will calculate the asphalt price adjustment by the following formula:

Where:

A = Asphalt Price Adjustment

MA Asphalt Price Index for work performed in the time period immediately before the estimate cutoff

= date

BA = Basic Asphalt Price Index

 $T = Tons of New Asphalt Binder^1$

1. The Department will determine the weight of asphalt binder for price adjustment by multiplying the percentage of new asphalt binder in the approved job mix formula by the weight of the item containing asphalt binder. If a Hot Mix Asphalt Item has a payment unit other than ton, the Department will apply an appropriate conversion factor to determine the number of tons of asphalt binder used.

For Tack Coat, Prime Coat, MICRO SURFACING EMULSION, SLURRY SEAL EMULSION, and FOG SEAL SURFACE TREATMENT, the Department will calculate the weight of asphalt as follows:

$$T = G \times C \times 0.00428$$

C = Petroleum content of the product

Use 100% for Tack Coat 64-22 and Tack Coat 64E-22

Use 60% for Polymer Modified Tack Coat, and all other emulsified asphalts

G = Gallons furnished

The constant 0.00428 is derived from the conversion factor of tons per gallon using 8.345 lbs/gallon for water and a factor of 1.025 for the specific gravity of asphalt binder.

The Department will not calculate an asphalt price adjustment for FOG SEAL STRIP.

The monthly asphalt price index, as determined by the Department, will be the average of quotations from suppliers serving the area in which the Project is located, and will be determined by the Department. The Department will post the asphalt price index every month on the Department's website: https://www.state.nj.us/transportation/business/aashtoware/PriceIndex.shtm.

The Basic Asphalt Price Index will be the Index which is listed for the month prior to the receipt of bids. If the month prior to the receipt of bids has two Indexes, the Index in effect for the first day of the month will govern for the Basic Asphalt Price Index.

The Monthly Asphalt Price Index will be that for the month that the work is constructed in. If work is constructed over the course of two or more months for a particular pay estimate, then multiple Monthly Indexes will be used corresponding to the date that the work was performed.

If the Asphalt Price Index increases 50 percent or more over the basic asphalt price index, do not perform work on Items containing asphalt binder without written approval from the RE.

THE FOLLOWINGS IS ADDED:

THE FOLLOWINGS SUBPART IS ADDED:

160.04 MEASUREMENT AND PAYMENT

THE SUBSECTION IS CHANGED TO:

The Department will measure and make payment for Items as follows:

ItemPay UnitFUEL PRICE ADJUSTMENTDOLLARASPHALT PRICE ADJUSTMENTDOLLAR

The Items FUEL PRICE ADJUSTEMENT and ASPHALT PRICE ADJUSTMENT must be included in the Proposal to qualify for payment.

DIVISION 200 - EARTHWORK

SECTION 201 - CLEARING SITE

201.04 MEASUREMENT AND PAYMENT

The following is added:

Payment for the item "Clearing Site" in excess of \$50,000.00 will not be made until completion of the project.

SECTION 202 – EXCAVATION

202.04 MEASUREMENT AND PAYMENT

The following is added:

This work shall also include earthwork, being defined as stripping, grading, filling, cutting and the general movement of topsoil and/or earth to provide the final grades as shown on the contract drawings.

202.04 MEASUREMENT AND PAYMENT

The list of pay items is deleted and the following is added:

ItemPay UnitEARTHWORKLUMP SUM

The following is added:

Separate payment will not be made for soil aggregate fill material and borrow topsoil of any kind associated with the pay item "Earthwork," but the cost shall be included in the price bid for earthwork.

DIVISION 400 - SURFACE COURSES

SECTION 401 - HOT MIX ASPHALT (HMA) COURSES

401.03.07 HMA Courses

THIS SUBSECTION IS REPLACED BY THE FOLLOWING:

H. Air Void Requirements.

Pavement lots are defined as approximately 15,000 square yards of pavement in Surface area. If pavement lot area is less than 5000 square yards, the Regional District Local Aid Office may waive the air voids requirements.

The RE will designate an independent testing agency (Laboratory) to perform the quality assurance sampling, testing and analysis. The Laboratory is required to be accredited by the AASHTO Accreditation Program (www.amrl.net). The Laboratory's accreditation must include AASHTO T 166 and AASHTO T 209.

The Laboratory Technician who performs the quality assurance sampling shall be certified by the Society of Asphalt Technologists of New Jersey as an Asphalt Plant Technologist, Level 1.

The Laboratory will determine air voids from 5 (Five) 6 inch diameter cores taken from each lot in random locations within the traveled way and at least one core in each travel lane. The Laboratory will determine air voids of cores from the values for the maximum specific gravity of the mix and the bulk specific gravity of the core. The Laboratory will determine the maximum specific gravity of the mix according to NJDOT B-3 and AASHTO T 209, except that minimum sample size may be waived in order to use a 6-inch diameter core sample. The Laboratory will determine the bulk specific gravity of the compacted mixture by testing each core according to AASHTO T 166.

The Laboratory will calculate the in-place air voids of each completed lot outside the acceptable range of 2 percent air voids to 8 percent air voids.

The RE will assess a reduction in lot due to nonconformance to air voids according to the following Table.

Reduction for Nonconformance to Air Voids Requirements	
Lot Average Air Void Value	Reduction Per Lot
0.0 to 1.9	10
2.0 to 8.0	0
8.1 to 9.0	5
9.1 to 10.0	15
10.1 to 12.0	30
Over 12.0	Remove & Replace

If the average air voids for the lot is greater than 12.0 percent, remove and replace the lot. The replacement work is subject to the same requirements as the initial work.

407.03.07 I THICKNESS REQUIREMENTS

THIS SUBSECTION IS REPLACED BY THE FOLLOWING:

I. Thickness Requirements.

Thickness requirements will apply when full-depth, uniform-thickness HMA pavement construction is shown.

Pavement lots are defined as approximately 15,000 square yards of pavement area. The Engineer will not include areas consisting of different HMA mixtures or thicknesses in the same lot. If thickness lot area is less than 5000 square yards, the Regional District Local Aid Office may waive the thickness requirements.

The RE will designate an independent testing agency (Laboratory) to perform the quality assurance sampling, testing and analysis. The Laboratory is required to be accredited by the AASHTO Accreditation Program (www.amrl.net). The Laboratory's accreditation must include AASHTO T 166 and AASHTO T 209.

The Laboratory Technician who performs the quality assurance sampling shall be certified by the Society of Asphalt Technologists of New Jersey as an Asphalt Plant Technologist, Level 1.

The Laboratory will test for thickness using the full-depth cores taken for surface course air voids, evaluated according to NJDOT B-4. The Laboratory will base acceptance on total thickness and thickness of the surface course.

- 1. **Total Thickness.** The Laboratory will calculate the percent defective (PD) as the percentage of the lot that is less than the design thickness. The Department will base total thickness acceptance on the percentage of the lot estimated to fall below the specified thickness as follows:
 - a. Sample Mean (\overline{X}) and Standard Deviation (S) of the N Test Results $(X_1, X_2, ..., X_N)$.

$$\overline{X} = \frac{\left(X_1 + X_2 + \dots + X_N\right)}{N}$$

$$S = \sqrt{\frac{(X_1 - \overline{X})^2 + (X_2 - \overline{X})^2 + ... + (X_N - \overline{X})^2}{N - 1}}$$

b. Quality Index (Q_I).

 $Q_L = (\overline{X} - T_{des})/S$, and T_{des} is the design thickness.

- c. Percent Defective (PD). Using NJDOT ST for the appropriate sample size, determine the percentage of material (PD) falling below the design thickness associated with Q_L (lower limit).
- **d.** Reduction in Payment. The Department will determine the reduction in payment based on the quantity of the surface course multiplied by the percent reduction in payment from Table 401.03.03-5.

Table 401.03.03-5 Reduction in Payment for Nonconformance to Requirements for Total Thickness	
Percent Defective	Percent Reduction

0 to 25.0

25.1 to 30.0	2
30.1 to 35.0	5
35.1 to 40.0	10
40.1 to 45.0	20
Over 45.0	Remove & Replace

- e. Removal and Replacement. If the lot $PD \ge 45$, remove and replace, or mill and overlay, the lot. The replacement work is subject to the same requirements as the initial work.
- 2. Surface Course Thickness. The Laboratory will evaluate the surface course solely to determine whether a remove-and-replace or an overlay condition exists, not for pay adjustment. The Laboratory will calculate the percent defective (PD) as the percentage of the lot that is less than the allowable thickness for the nominal maximum aggregate used in the surface course. The Laboratory will accept payement lots with PD ≤ 25 and will reject payement lots with PD > 25.

The Laboratory will base surface thickness acceptance on the percentage of the lot estimated to fall below the allowable thickness as follows:

- a. Sample Mean (\overline{X}) and Standard Deviation (S) of the N Test Results $(X_1, X_2, ..., X_N)$. Calculate using the formula as specified in 401.03.03.I.1.
- b. Quality Index (Q).

 $Q_L = (\overline{X} - T_{all})/S$, where T_{all} is the minimum allowable thickness from Table 407.03.07

Table 407.03.07 Surface Course Thickness Requirements		
HMA Mix Design Size Designation	Minimum Allowable Compacted Lift Thickness (Tall)	
4.75 MM	0.75 inch	
9.5 MM	1.00 inch	
12.5 MM	1.25 inches	
19 MM	2.00 inches	

- **c. Percent Defective.** Using NJDOT ST for the appropriate sample size, determine the percentage of material (PD) falling below the allowable thickness associated with Q_L (lower limit).
- **d.** Removal and Replacement. If the surface course fails to meet the acceptance requirement with a PD \leq 25, the Department will require removal and replacement of the lot. The replacement work is subject to the same requirements as the initial work.

REPLACE 407.03.07. J WITH THE FOLLOWING:

J. Ride Quality Requirements. The Department may evaluate the HMA surface course placed in travel lanes using the International Roughness Index (IRI) according to ASTM E 1926. Other areas will be tested with a ten-foot straight edge. The Department will use the measured IRI and straight edge to compute pay adjustment (PA). The PA will be negative for defective work.

The RE will designate an independent testing agency to perform the ride quality testing and analysis. The testing agency is required to comply with certification requirements according to NJDOT R-1.

The Department will calculate the Pay Adjustment (PA) as specified in Table 407.03.07-7 and will base PA on lots of 0.01mile length for each travel lane.

1. Smoothness Measurement.

The testing agency will test the longitudinal profile of the HMA surface course for ride quality with a Class 1 Inertial Profiling System according to AASHTO MP 11 approved according to AASHTO PP 49.

The testing agency will test the full extent of the pavement in the direction of travel in each wheel path. The single IRI value reported for each 0.01-mile lot of pavement is the average of 3 runs.

2. Other Areas.

In addition to the above, a 10-foot straightedge shall be used for the following areas: transverse profile of the finished riding surface, longitudinal and transverse profile of shoulders and ramps, utility hardware, drainage inlets and manholes, and any other areas so designated in the Special Provisions. Any areas that have more than a 1/4-inch deviation between any two contact points of the straightedge shall be corrected by the Contractor using infrared heating to rework the material in a manner approved by the Engineer. Following correction, the area will be retested to verify compliance, each individual non-complying location will be assessed \$250 negative PA.

3. Control Testing.

Perform control testing during HMA placement to ensure compliance with the ride quality requirements specified in Table 407.03.07-7.

4. Preparation for IRI Testing.

Provide the necessary traffic control when the testing agency performs IRI testing. Perform required mechanical sweeping of the surface course before IRI testing. To facilitate auto triggering on laser profilers, place a single line of preformed traffic marking tape perpendicular to the roadway baseline 300 feet before the beginning of each lane to be tested.

5. Acceptance.

The Engineer will determine acceptance and make payment adjustments based on the following:

i. Pay Adjustment.

The pay equations in Table 407.03.07-7 express the pay adjustment in dollars per lot of 0.01 mile. For lots of any other length, the Engineer will scale the pay adjustment up or down in proportion to the actual length of the lot. IRI numbers are in inches per mile.

Table 407.03.07-7 Pay Equations for IRI Ride Quality for 0.01 Mile		
- ID 1 11	IRI ≤ 100	$PA = \$_0$
Local Roadways with Posted Speed ≥ 45 MPH	$100 < IRI \le 170$	$PA = (IRI - 100) \times (-\$1.43)$
	IRI > 170	Remove & Replace
Local Roadways with	IRI ≤ 120	PA = \$0
Posted Speed < 45 MPH	$120 < IRI \le 220$	$PA = (IRI - 120) \times (-\$1.00)$
	IRI > 220	Remove & Replace

ii. Retest provision

After testing, if the IRI exceeds the Remove and Replace value (RRV) in Table 407.03.07-7, the testing agency will retest the lot. The testing agency will average the IRI values from the initial test and the retest to determine the final result.

iii. Removal and Replacement.

If the average IRI is greater than the RRV after a retest is performed, remove and replace the lot. Any replacement work is subject to the same requirements as the initial work. If only a small percentage (less than 8 percent) of paving lots falls under the RRV, the RE may allow the Contractor to submit a plan for corrective action. If the Contractor's plan for corrective action is not approved, the RE may require removal and replacement, or may allow the lot to remain in place and the lot will be subject to the pay adjustment as computed in Table 407.03.07-7. If the Contractor's plan for corrective action is approved and the lot is reworked, the testing agency will test and evaluate it as a new lot that must meet the same requirements as the initial work.

DIVISION 600 - MISCELLANEOUS CONSTRUCTION

SECTION 601 - PIPE

601.04 MEASUREMENT AND PAYMENT

The following pay item is added:

ItemPay Unit6" HIGH DENSITY POLYETHYLENE PIPE, PERFORATEDLINEAR FOOT

SECTION 605 - FENCES

605.04 MEASUREMENT AND PAYMENT

The following item is added:

Item CHAIN LINK FENCE BACKSTOP, PVC-COATED STEEL, 18' HIGH, BLACK Pay Unit LINEAR FOOT

SECTION 606 - SIDEWALKS, DRIVEWAYS AND ISLANDS

606.04 MEASUREMENT AND PAYMENT

The following item is added:

Item
CONCRETE PAD, REINFORCED, 6" THICK

Pay Unit SQUARE YARD

SECTION 607 - CURBS

607.04 MEASUREMENT AND PAYMENT

The following item is added:

ItemPay UnitPRECAST CONCRETE WHEEL STOPUNIT

The following is added:

Payment for the removal and disposal of any existing curb and all adjacent site restoration, unless payment is otherwise provided for under other pay items, will be included in the unit price bid for 9" x 18" Concrete Vertical Curb.

SECTION 612 – SIGNS

612.01 DESCRIPTION

THE FOLLOWING IS ADDED:

The work shall also include the installation of signpost reflector strips.

612.04 MEASUREMENT AND PAYMENT

THE FOLLOWING IS ADDED:

Separate payment will not be made for the reflector post panel. All costs associated with this work shall be included in the unit price bid for "REGULATORY AND WARNING SIGN."

The following item is added:

ItemPay UnitGREEN ACRES SIGNUNIT

The following section is added:

SECTION 613 - PARK AND SPORT APPURTENANCES

613.01 DESCRIPTION

This work shall consist of labor, materials, and equipment necessary for the furnishing and installation of Foul Pole, Bike Rack, Storage Area, Dugout, Bases, Home Plate, Pitching Rubber, Athletic Court Bench, 14' x 28' Shed, Soccer Goal Set, Youth Soccer Goal Set, Soccer Corner Flags Set, Portable Pitcher's Mound, Portable Team Bench, Bleachers, Trash Receptacles, and Picnic Tables. This work shall include but not be limited to installation of park and sport appurtenances and related anchoring hardware as shown on the plans and as specified herein.

The Contractor shall submit shop drawings of all equipment to the Engineer for approval prior to ordering the equipment.

613.02 MATERIALS

The following items, or approved equal, shall be installed:

<u>Item</u>	<u>Description</u>
Foul Pole	20' High Foul Pole as manufactured by Sportsfield Specialties, Model No. FP420 or approved equal.
Bike Rack	8 Bike Capacity Gridrac GR110 with Locked Bike, as manufactured by Madrax, 1080 Uniek Drive, Waunakee, WI 53597, (800) 488-7931, www.madrax.com, or approved equal. Color: Black
Storage Area	Storage Area shall be 6'x2'x2' Concrete Bin Blocks as manufactured by Kennedy Concrete, 1969 South East Avenue, Vineland, NJ 08360, (856) 692-8650, or approved equal.
Dugout	GameShade Dugout 8'W x 24'L as manufactured by Sportsfield Specialties, Model No. GD8X24 or approved equal.
Schutt Hollywood Impact Bases (Set of 3)	Schutt Hollywood Impact Base with Ground Anchor Mounts and Base Plugs as manufactured by Sportsfield Specialties, Model No. SHIBL or approved equal.
Schutt Hollywood MLB Pro Style Universal Home Plate	Schutt Hollywood MLB Pro Style Universal Home Plate as manufactured by Sportsfield Specialties, Model No. SHP-UM or approved equal.

Schutt Hollywood MLB Official Size Four Sided Professional Pitching Rubber Schutt Hollywood MLB Official Size Four Sided Professional Pitching Rubber as manufactured by Sportsfield Specialties, Model No. SHBBPB or approved equal.

Athletic Court Bench

Model 'DD' permanent bench without back, 15' long, as manufactured by National Recreation Systems, Inc., P.O. Box 11487, Fort Wayne, IN 46858-1487, or approved equal.

14' x 28' Shed

14' x 28' Shed as manufactured by South Jersey Sheds & Gazebos, 749 Ramah Road, Millville, NJ 08332, 1-856-477-5150, or approved equal.

Soccer Goal Set with Integrated Wheel Kit, Complete Model No. SG824R Round Faced Soccer Goal with Model No. SGMKR SGMobile Round Faced Soccer Goal Integrated Wheel Kit as manufactured by Sportsfield Specialties, or approved equal.

Youth Soccer Goal Set with Integrated Wheel Kit, Complete Model No. SG618R Round Faced Soccer Goal with Model No. SGMKR SGMobile Round Faced Soccer Goal Integrated Wheel Kit as manufactured by Sportsfield Specialties, or approved equal.

Soccer Corner Flags Set of 4

Model No. SG6B1404 Set of Four KwikGoal Premier Soccer Corner Flags as manufactured by Sportsfield Specialties, or approved equal.

Portable Pitcher's Mound

Accupitch Portable Game Mound 10" height 11'8" L x 8' W as manufactured by PYT Sports, 9015 Odell Avenue, Bridgeview, IL 60455, (708) 634-2099, or approved equal.

Portable Team Bench

Portable 21' Long Player Bench, Model No. SKU# BEPG21C as available through BSN Sports, or approved equal.

Bleachers

4 Row, 21' Long Bleacher as manufactured by Kay Park Recreation, or approved equal.

Trash Receptacles

Executive Series Flare Top Trash Receptacle with Flat Lid Powder-Coated Black, Model No. 398-9119, as manufactured by The Park Catalog, 3350 NW Boca Raton Blvd., Suite B2, Boca Raton, FL, 33431, (800) 695-3503, sales@theparkcatalog.com, or

approved equal.

Picnic Table

6' Homestead Traditional Style Picnic Table with Seats, Model ST-6, as manufactured by Victor Stanley, P.O. Box 330, Dunkirk, MD, 20754, (301) 855-8300, www.victorstanley.com, or approved

equal.

SUPPLEMENTARY SPECIFICATIONS PAGE 24

613.03 CONSTRUCTION

Sport appurtenances shall be installed in locations as shown on the plans, and in accordance with the manufacturer's requirements. The Contractor shall be responsible for protection of all sport field appurtenances until final acceptance by the Owner. All manufacturer guarantees shall be given to the Owner.

613.04 MEASUREMENT AND PAYMENT

All park and sport appurtenances will be measured by the unit with the exception of the Storage Area – it will be measured as a lump sum. The prices bid for the respective items shall include all labor, materials and equipment necessary for the furnishing and installation of park and sport appurtenances. This includes, but is not limited to, all necessary excavation, installation of park and sport appurtenance, concrete footings, related anchoring hardware, fill, and all else necessary therefore and incidental thereto.

<u>Item</u>	Pay Unit
FOUL POLE, 20' HIGH	UNIT
BIKE RACK	UNIT
STORAGE AREA	LUMP SUM
DUGOUT	UNIT
BASES (SET OF 3)	UNIT
HOME PLATE	UNIT
PITCHING RUBBER	UNIT
ATHLETIC COURT BENCH	UNIT
14' X 28' SHED	UNIT
SOCCER GOAL SET WITH INTEGRATED	UNIT
WHEEL KIT, COMPLETE	
YOUTH SOCCER GOAL SET WITH	UNIT
INTEGRATED WHEEL KIT, COMPLETE	
SOCCER CORNER FLAGS SET OF 4	UNIT
PORTABLE PITCHER'S MOUND	UNIT
PORTABLE TEAM BENCH	UNIT
BLEACHERS	UNIT
TRASH RECEPTACLES	UNIT
PICNIC TABLE	UNIT

DIVISION 700 – ELECTRICAL

SECTION 701 – GENERAL ITEMS

701.04 MEASUREMENT AND PAYMENT

The list of pay items is deleted and the following is added:

ItemPay UnitSITE AND SPORTS LIGHTINGLUMP SUM

The following is added:

The pay item "Site and Sports Lighting" shall include all materials and labor required to install a new electrical service to include all improvements shown on the plans. This shall include the furnishing and installation of new sports light poles, parking lot and driveway lighting, and solar pathway bollards. All new wiring shall be installed in PVC conduit per the plans and meet all applicable codes.

DIVISION 800 – LANDSCAPING SECTION 802 – TRIMMING AND REMOVING TREES

802.04 MEASUREMENT AND PAYMENT

The following item is added:

ItemPay UnitTREE REMOVALLUMP SUM

SECTION 804 – TOPSOIL SPREADING

804.01 DESCRIPTION

The following is added to this subsection:

The work shall include also include construction of the bioretention basin, which includes but is not limited to all excavation, geotextile fabric, gravel bed, underdrains, sand layer, bioretention suitable soil bed soil and all other required elements for a complete and functional system as shown on the contract drawings.

804.04 MEASUREMENT AND PAYMENT

The following item is added:

Item
BIORETENTION BASIN SYSTEM
SAND BOTTOM INFILTRATION BASIN

Pay Unit CUBIC YARD SQUARE YARD

The following is added:

Separate payment will not be made for the stripping of topsoil. All costs shall be included in the price bid for "EARTHWORK".

Separate payment will not be made for excavation of the bioretention system, geotextile fabric, soil bed, gravel bed, sand layer and all other required elements associated with this work. All costs shall be included in the unit price bid for "BIORETENTION BASIN SYSTEM".

Separate payment will not be made for excavation of the sand bottom infiltration basin, geotextile fabric, sand layers and all other required elements associated with this work. All costs shall be included in the unit price bid for "SAND BOTTOM INFILTRATION BASIN".

SECTION 808 - SODDING

808.01 DESCRIPTION

The following is added:

All sod shall be big rolls of 250 square feet (4 ft. by 62.5 ft.) and shall be $1\frac{3}{4}$ " thick cut. Seed Mix for Sod shall be 90% Rebel Turf Type Tall Fescue and 10% Turf Bluegrass Blend.

SECTION 811 - PLANTING

811.04 MEASUREMENT AND PAYMENT

The pay item Plant Establishment Period is deleted.

Separate payment will not be made for Plant Establishment Period, but the cost shall be included in the price bid for plantings of the various kinds and sizes. The Plant Establishment Period shall be two (2) years from the date of project completion.

SECTION 812 - INFIELD MATERIAL

812.01 DESCRIPTION

This work includes placement and compacting of surfacing for the softball field including supplementary items required for installation. Infield dirt shall be delivered in truck beds that have been completely cleaned of gravel and other foreign materials. Materials that contain foreign materials will be rejected.

812.02 MATERIALS

The Contract Documents are based on the following products to establish a standard of quality.

Manufacturers: Partac Peat Corporation (908-637-4191) for infield mix, or approved equal.

812.02.02 Materials:

Infield Mix - Beam Clay® Medium Infield Mix, or approved equal.

812.03 CONSTRUCTION

812.03.01 Infield Surfacing:

Examine substrate surfaces to receive infield surfacing and associated work conditions under which work will be installed. Do not proceed with work until unsatisfactory conditions have been corrected in a manner acceptable to Installer. Starting work within a particular area will be construed as applicator's acceptance of surface conditions.

Provide a 4-inch total thickness of infield mix consisting of 4-inches of compacted Infield Mix.

Sub-grade: Excavate to a depth of 4-inches below proposed grades to receive the infield surfacing.

Placement: Spread Infield Mix evenly over the entire excavated infield surface to a compacted depth of 4-inches. Level and roll-pack entire infield surfacing.

Compaction: Compact the infield surfacing to between ninety percent and ninety-five percent of AASHTO Density by rolling with a small one-ton roller.

Fine grading: Fine-grading of the infield surfacing shall be true to line, grade and cross section. When tested with an 8-foot straight edge, it shall have no deviation from the face of the straight edge in excess of 1/8-inch at any point. Correct all points of the surface not meeting these requirements.

812.04 MEASUREMENT AND PAYMENT

Infield material will be measured by the square yard.

The following pay item is added:

Item

INFIELD MIX, 4" THICK

Pay Unit

SQUARE YARD

SECTION 902 - ASPHALT

902.02.03 Mix Design

THE FOLLOWING IS ADDED TO THE FIRST PARAGRAPH:

Unless otherwise approved by the Engineer, only one source of supply for hot mix asphalt surface course may be used on the project.

SECTION 917 – LANDSCAPING MATERIALS

9017.10 Topsoil.

The entire section is deleted and the following is added:

Topsoil shall be loamy sand, sandy loam, clay-loam, loam, silt loam, or other soil approved by the Engineer. It shall be natural, fertile soil capable of sustaining vigorous plant growth and shall be of a <u>uniform</u> quality, free from subsoil, slag, cinders, stones 1 inch or larger in any dimension, lumps of soil, sticks, roots, trash, or other extraneous, undesirable materials. Topsoil shall also be free of viable plants or plant parts of Bermuda grass, quackgrass, Johnson grass, nut sedge, poison ivy, <u>Canada</u> thistle, or similar material. The contractor shall have all topsoil tested by a reputable laboratory with resulting documentation submitted to the Engineer.

- A. If testing reveals that the topsoil does not conform to the requirements of this section, the contractor <u>shall</u> be responsible for adjusting the ph range and/or percent of organic matter by means of approved additives.
- B. Topsoil shall meet the following requirements:
 - 1. ph range 5.0 to 7.0.
 - 2. Organic matter four (4) percent (loss on ignition).
 - 3. Soluble salts no higher than 500 parts per million.
 - 4. Sieve Analysis:

Sieve Size	Percent Passing
1"	100%
1/2"	97%
#10	60-80%
#40	40-60%
#60	40-60%
#100	10-30%
#200	10-20%

- C. When topsoil, stockpiled on site, is to be <u>reused</u>, soil debris to include roots, sods, stones, clay lumps, and other extraneous materials harmful to plant growth shall be removed prior to reuse.
- D. Materials stripped from the following sources <u>shall</u> not be considered suitable for use as topsoil:
 - 1. Soils having less than 4.1 ph value.
 - 2. Chemically contaminated soils.
 - 3. Areas from which the original surface has been stripped and/or covered over such as borrow pits, open mines, demolition sites, dumps, and sanitary landfills.
 - 4. Wet excavation.

END OF SUPPLEMENTARY SPECIFICATIONS